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It is not correct to label sensors as the main consideration. Suggestion to delete "main".

Additional issue with this paragraph is the need to add other data types at least as examples.

The reason for focusing on sensor is because the traffic they generate has high peak to average ratio.

This paragraph is out of place.

One of way forward could be after stating the issue with sensors, we need to add something saying while sensors results in high peak to average ratio whereas other data types generated from other devices by how or what.

One of considerations within the factory network is the need for the provisioning of QoS for a variety of machine-to-machine (M2M) data types generated from large number of sensors, with different priority-classes. These data types are periodic in nature and have relatively short packet size. As a result, these data types are characterised with low average data rates but with occasional instances of high peak rates that are due to simultaneous transmissions of these sensors. During these instances, the factory network may suffer congestions due to the peak rates generates from these sensors and some kind of coordination, such as traffic shaping, is required in the factory network to manage QoS across the network.