



# CENTERLINE® Motor Control Centers



# Global MCC solutions to meet your application needs

## NEMA CENTERLINE 2100

480...600V



## IEC CENTERLINE 2500

380...690V



## CENTERLINE 1500

2400...7200V



# CENTERLINE MCC Design Strategy

Globally consistent IEC and NEMA MCC solutions to meet your regional manufacturing needs.

## Proven CENTERLINE bus design

- Improved heat dissipation
- Easier installation and maintenance
- Increased current carrying capacity
- Lower operating cost

## Intelligent motor control components

- Drives, soft starters, electronic overload relays

## IntelliCENTER<sup>®</sup> / Integrated Architecture<sup>®</sup> platform

- Enhances the intelligence of your MCC using built-in EtherNet/IP to capture information used for predictive maintenance, process monitoring and advanced diagnostics

## Safety

- Provides enhanced safety features as part of the standard offering

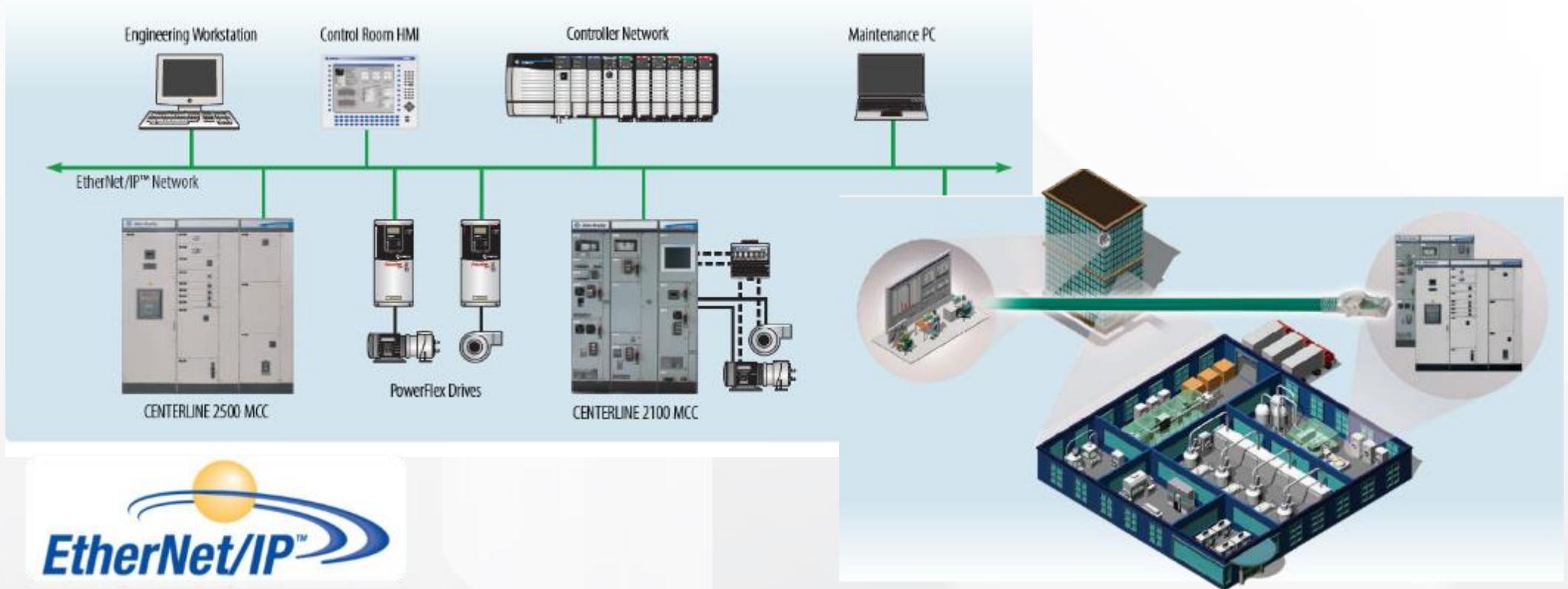


CENTERLINE 2500 IEC MCC



CENTERLINE 2100 NEMA MCC

# IntelliCENTER Technology



- A single network for all automation and process control equipment
- Seamlessly linked to the front office for increased access to information
- Common package for both CENTERLINE 2100 NEMA and CENTERLINE 2500 IEC MCCs

# Powerful Diagnostic Tools with IntelliCENTER Software

IntelliCENTER Software provides intuitive tools that are available anywhere, anytime

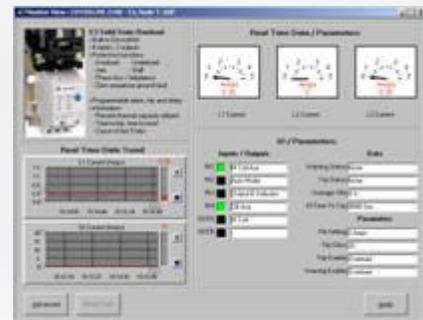
## Identifies potential faults

- Crucial feedback from your motors helps minimize downtime
- Recording process data allows comparison over time and verifies consistent performance

## Facilitates quick repair with direct access to critical component documentation



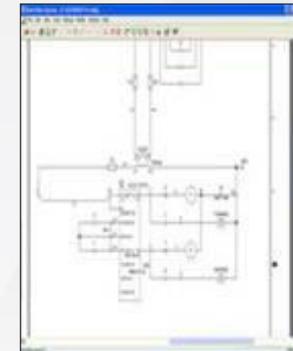
**Elevation View**  
*Quick status overview of  
your MCC*



**Monitor View**  
*Detailed unit status  
information and real time  
trending*



**Maintenance  
Information**  
*Manuals and drawings*



**Engineering Drawings**  
*Created specifically for your  
MCC*



# Allen-Bradley

by ROCKWELL AUTOMATION



Air Circuit Breakers



Molded Case Circuit Breakers



Motor Protection Circuit Breakers



Disconnect Switches



Contactor



Electronic Overload Relays



Soft Starters

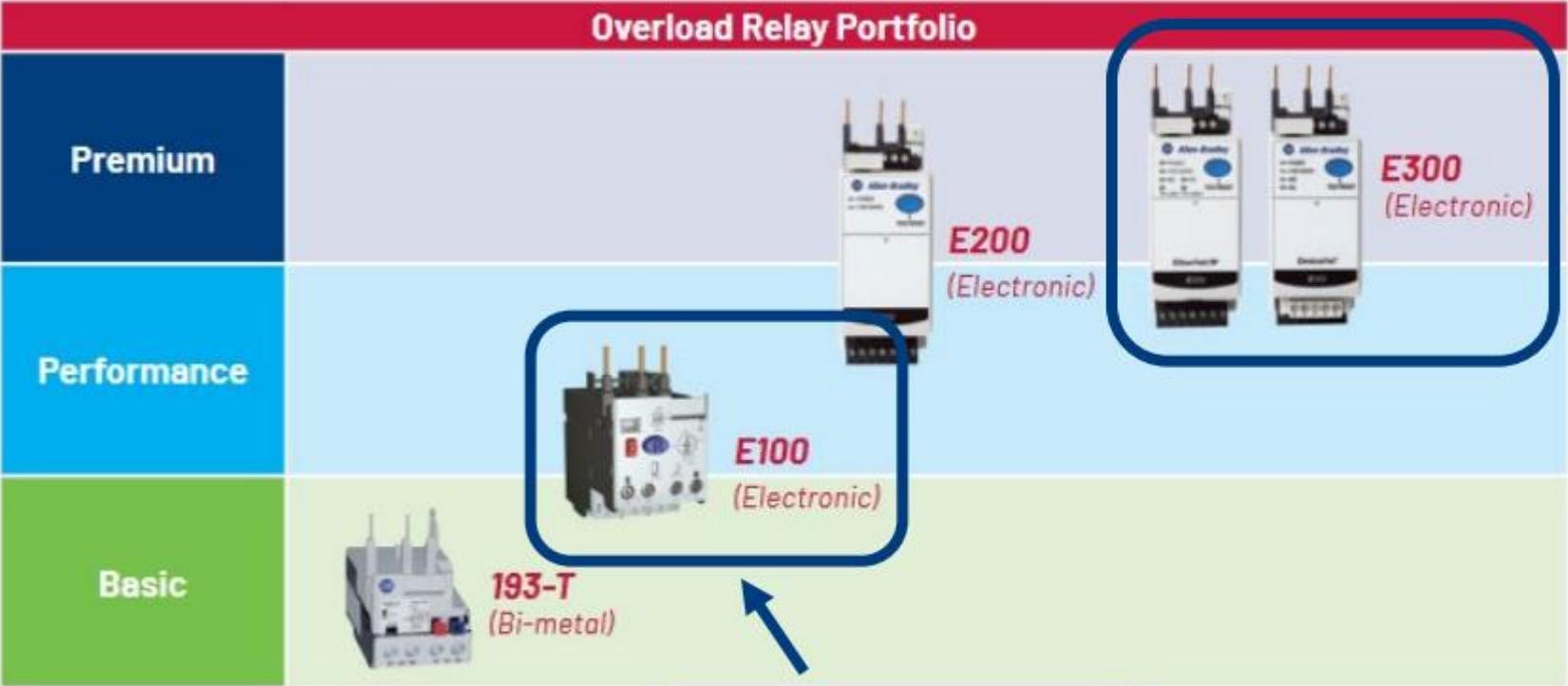


Variable Frequency Drives



Programmable Automation Controllers

# CL2100 Overload Relay Portfolio



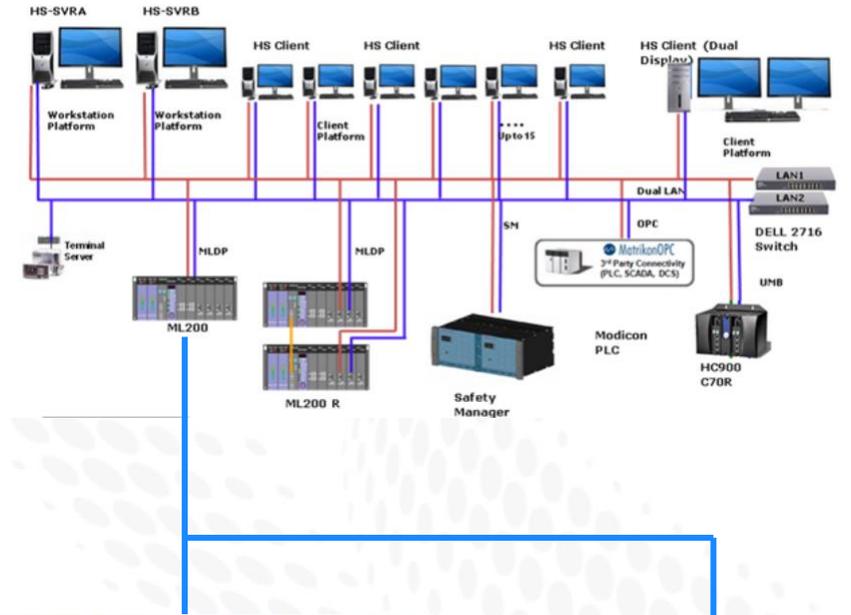
**Today**  
Available CTO with  
embedded Ethernet  
or DeviceNet

Modbus/TCP  
Now Available

**Future**  
Available CTO for non-  
networked MCC

# Modbus TCP/IP within LVMCC

- ✔ Solution includes premium drives, soft starters, and now fixed speed starters for both CENTERLINE 2100 and 2500 offerings
- ✔ Aligns with the needs of customers within key industries such as oil and gas and other heavy industries
- ✔ Reduces hardware costs required to integrate an LVMCC into a third-party PLC or DCS



# Embedded Diagnostics

Rockwell  
Automation



*Current*

*Time to Reset*

*Trip / Warning Histories*

*Proactively alert users...  
Number of Starts*

*Voltage & Energy*

*% Thermal  
Capacity Utilization*

*Time to Trip*

*Operational Hours*



# Control Station Terminology

## Legacy Control Station



## E300 Operator Stations

### E300 Control Station



### E300 Diagnostic Station



# CENTERLINE 2100 Motor Control Centers

## Safety By Design

### Design

- CENTERLINE 2100 MCCs have safety advantages over other types of enclosures

### Operation

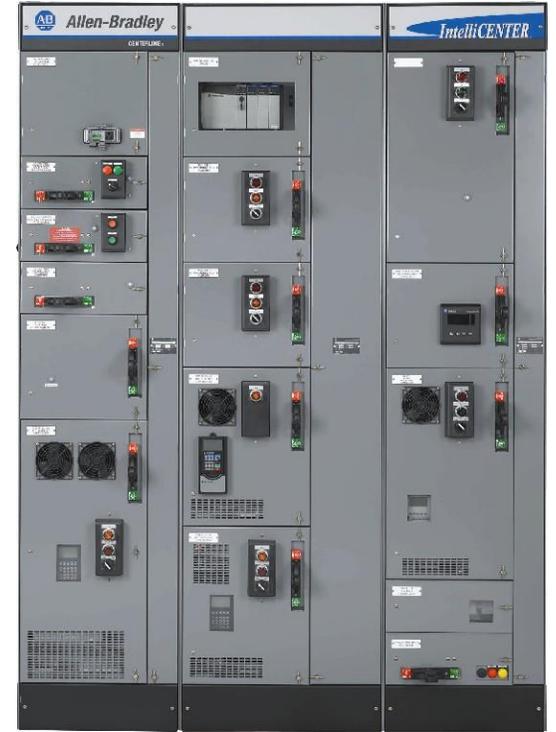
- Dependable CENTERLINE 2100 MCCs help prevent unplanned outages

### Service and Maintenance

- CENTERLINE 2100 MCCs help provide a safer working environment when service and maintenance is needed

### Fault Containment

- CENTERLINE 2100 MCCs robust design helps contain arc flash events



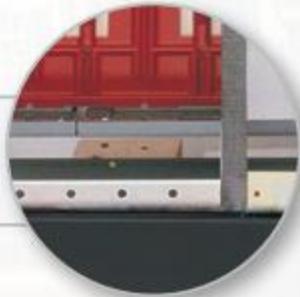
# ArcShield™ Options

CENTERLINE 2100 with ArcShield		
Arc Resistant Rating	Device Limited	Duration Limited (100 ms)
Rated Voltage	Up to 600V	Up to 480V
Available Fault Current	Up to 65 kA	Up to 65 kA
Horizontal Bus Current Rating	600...1200 A	600...3000 A
*Top-plate Pressure Relief System (Requires 12" minimum clearance above MCC)	Not Required	Required
Vertical Wireway Baffle	Not Required	Required
Arc Containment Latches	2 Latches/Door	All Latches
Unit Support Pans	Bolted	Bolted
Vented Units Allowed	Yes (Arc Resistant Baffles)	No
Door Mounted Devices Allowed (Control stations, HIMs, viewing widows, etc.)	Yes	Yes

*\* Pressure relief system*



*Horizontal ground bus at top and/or bottom*



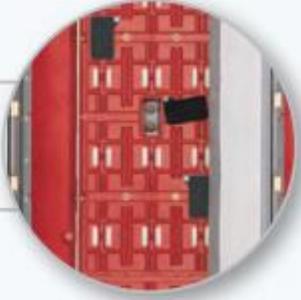
*Arc-resistant latches on all doors*



*Reinforced back plates and end plates*

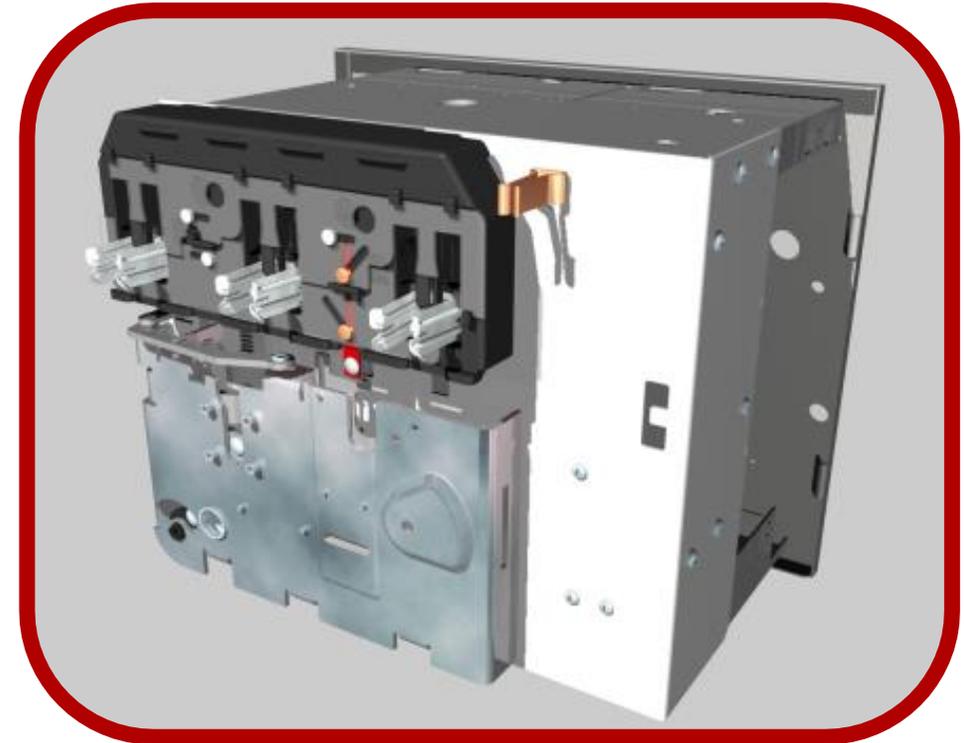


*Automatic shutters*



# SecureConnect™ Overview

- Personnel safety feature that allows operators to disconnect power from a MCC plug-in unit without opening the enclosure door or being in the arc flash boundary<sup>1</sup>
- Address the growing concern of working inside the arc flash boundary on live equipment
- Proactively address known hazards identified by major safety organizations and standards
  - NEC / NFPA 70
  - NFPA 70E
  - IEEE 1584
  - IEEE C37.20.7



<sup>1</sup> Use of safety features varies depending on MCC design

# SecureConnect Benefits

## Reduce Electrical Shock and Exposure to Harmful Voltages

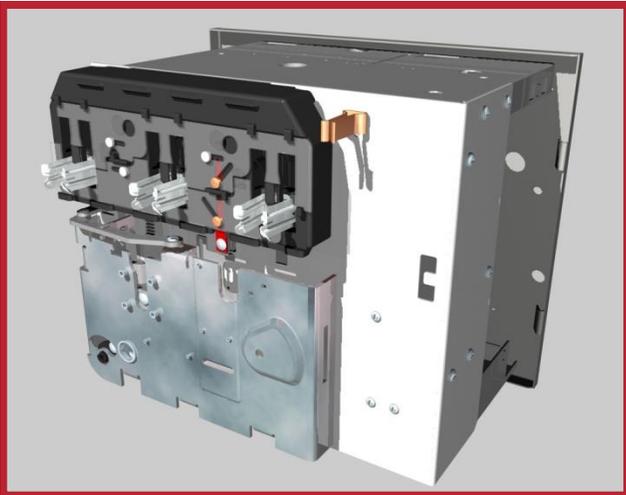
- Connect and Disconnect unit stabs without having to be exposed to live electrical parts
  - Remote operator allows you to work outside the arc-flash boundary of the MCC
- Further mitigate safety risk using our patented multi-point validation system
  - Provides redundant indication for disconnect position
- Enhanced compliance with NFPA70E Section 110.3 for your Electrical Safety Program



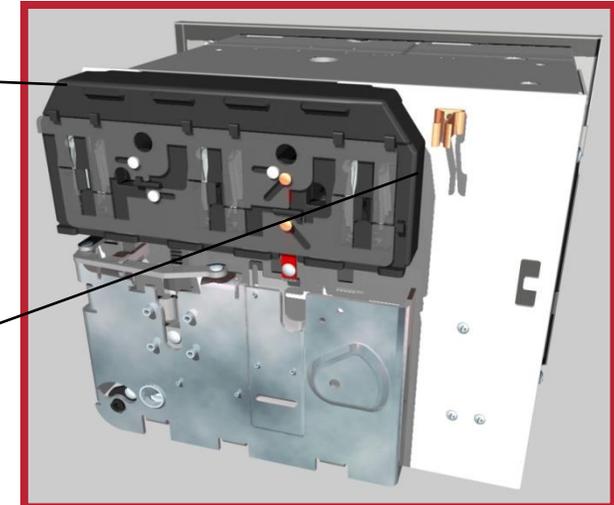
# Stab Housing Shutters

- **Two sets of shutters for increased electrical isolation**
  - Bus cover and stab housing shutters
- **Shutters are only opened when a connection to the Vertical Power Bus is needed**
  - Provides additional protection of power stabs when unit is removed from structure
- **Limit switch provides feedback to indicate the shutters are closed**

**Shutters Open**



**Shutters Closed**



# SecureConnect Remote Operator System



**CBS ArcSafe™**

A Group CBS Company

**Rockwell  
Automation**

**Encompass™  
Product Partner**

**OHS & S**  
OCCUPATIONAL HEALTH & SAFETY  
**2017**  
NEW PRODUCT  
OF THE YEAR



# SecureConnect Remote Operator System

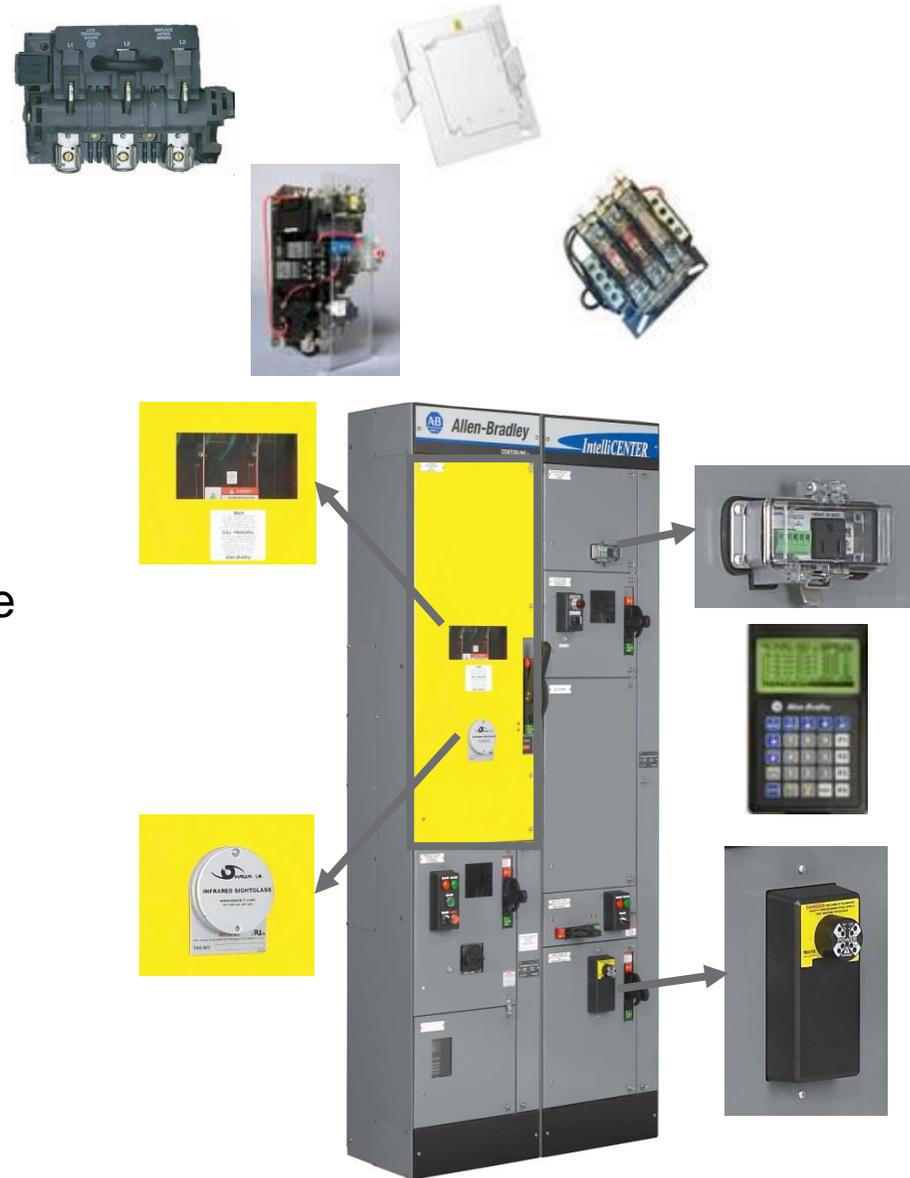
Previously, the SecureConnect operation could only be accomplished by using a manual 1/4" Hex Driver and Socket Wrench.

Today, the new SecureConnect Remote Operator allows remote operation of the SecureConnect unit further strengthening *Personnel Safety.*



# Other Safety Features Available for CENTERLINE 2100 with ArcShield

- Covers and barriers
  - Line side terminal guards
  - Fuse covers
  - Starter/contactor barrier
  - Finger-safe terminal blocks
  - Finger-safe control circuit transformers
- Keep doors closed
  - Through the door viewing windows for visible blade disconnect inspection
  - Infrared windows allow thermal inspection
  - Through the door network connections
  - Door mounted voltage detection
- Awareness
  - High visibility yellow door for Main



# Other Safety Features Available for CENTERLINE 2100 with ArcShield

- SafeZone™ laser scanner (CMOD 0111)
  - Senses presence of personnel within defined arc flash boundary
  - Coordinate with upstream circuit breaker to enable and disable “Maintenance Mode”
  - By eliminating the time delay of the upstream breaker, available energy at the MCC is reduced
  - Prevents “Maintenance Mode” from being left on when not needed, reducing nuisance faults
- Arc flash detection system (CMOD’s 2806-2809)
  - Detection of arc flash in bus compartment
    - Fiber optics and control module
  - Operation
    - Shunt trip upstream circuit breaker
    - Activate crowbar device (speeds trip of CB and significantly reduces energy at point of arc fault)



# CENTERLINE 2100 Safety Portfolio



# Introduction to the CENTERLINE 2500

CENTERLINE 2500 started in 2006 to satisfy the need for an IEC-centric product in the global marketplace

Adheres to IEC 61439-2

LV MCC and Switchgear Capabilities

CENTERLINE 2500 is manufactured in locations outside the US in strategic global regions



# CENTERLINE 2500 to 2100 Comparison

## CENTERLINE 2500 (2006-Present)

IEC Standards (Outside of North America)

Columns

Unit Sizing = Modules

Max of 24 Mod Units per Column

1 Mod = 80 mm (~3" or 4 Mod = 1SF)

Metric Units

Developing Delivery Programs

Fully Withdrawable

Higher Unit Density

Rotary Handle

Configure with EST

## CENTERLINE 2100 (1971-Present)

UL/NEMA Standards-North America

Sections

Unit Sizing = Space Factor

Max of 6.0 SF per Section

1 SF = 13" (330 mm)

English Units

Standard Delivery Programs

Partially Withdrawable

Lower Unit Density

Flange Handle

Configure with PCBr

## Common to 2500 and 2100

Robust CENTERLINE horizontal and vertical bus structure

EtherNet/IP & DeviceNet™

Intelligent Motor Control Components & IntelliCENTER

Premier Integration with Logix

Configure ROM with CENTERLINE Builder (CLB)

Optional Safety features of SecureConnect and ArcShield

