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Flight Control System Design and Test for Unmanned Rotorcraft

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Overview

- Background
- Design Tools
- Design Methods
- UAV programs
- Example

Background

- A UAV is an uninhabited, reusable aircraft that is controlled:
 - Remotely,
 - Autonomously by pre-programmed on-board equipment,
 - Or a combination of both methods
- Currently >241 UAV systems developed by 31 countries are operational or in test
- Numerous missions, current and proposed:
 - Military
 - Civilian
 - Space

Background



Background

- Many vehicle configurations, but rotary-winged vehicles form a significant and growing portion
- Hover-capable UAVs offer unique capabilities, but come with unique challenges

Background

- Significant industrial and military expertise exists in fixed-wing UAV development.
- Initial work on rotary-wing UAVs did not exploit the capabilities of the configuration:
 - Lack of familiarity with rotorcraft issues
 - Inability to foresee problem areas
- NASA involvement in rotorcraft UAV development sought to take performance to a new level.

Background

- Ames is NASA rotorcraft center:
 - Army / NASA Rotorcraft Division
 - NASA: Aerospace Directorate
 - Army: Aviation & Missile RD&E Center
 - Flight Control and Cockpit Integration Branch
- Expertise in rotorcraft:
 - Flight control
 - Modeling
 - Simulation
- Design tools developed in-house

Design Tools

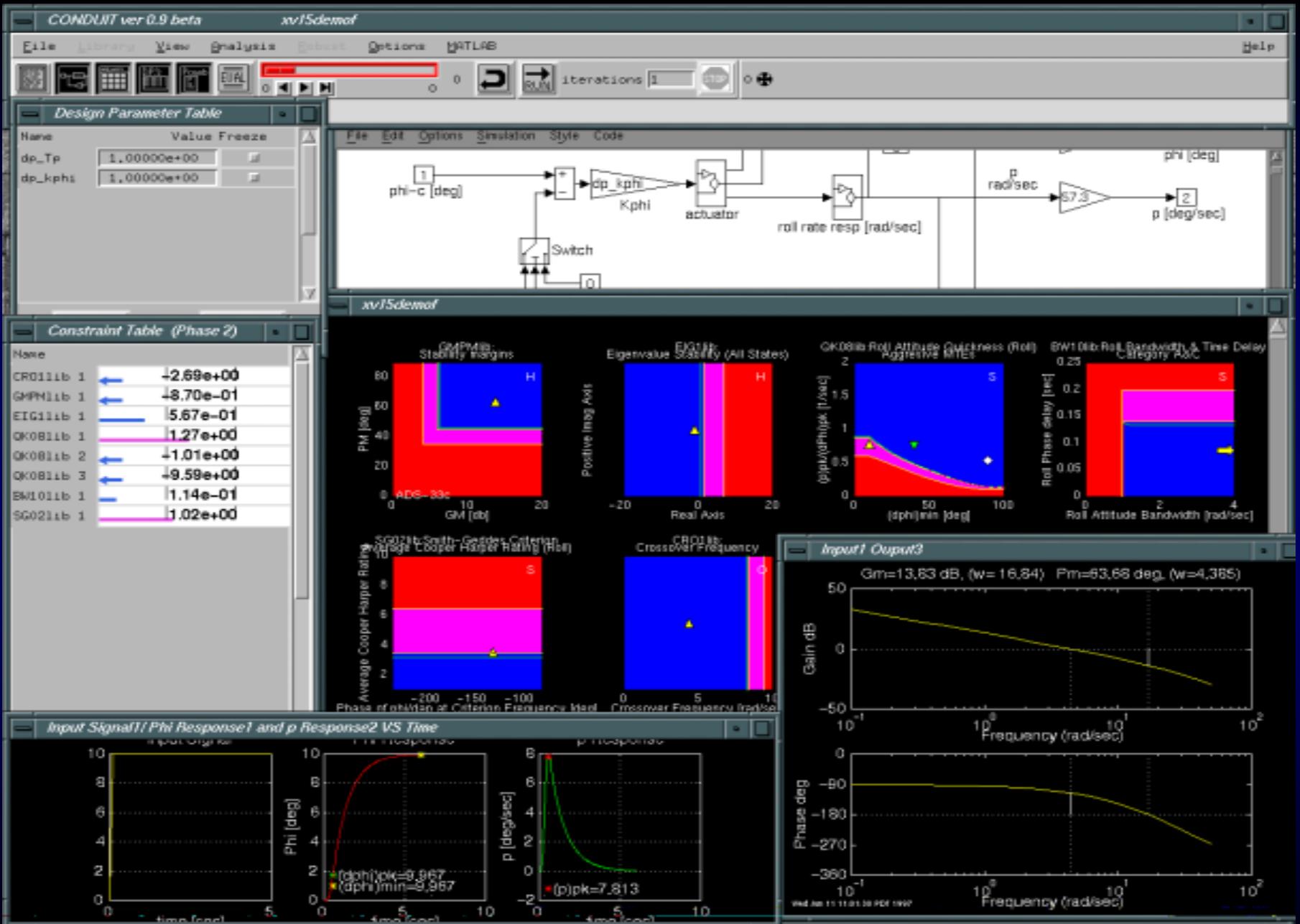
- CIFER®
 - Comprehensive Identification from Frequency Responses
- CONDUIT
 - CONtrol Designer's Unified InTerface
- RIPTIDE
 - Real-time Interactive Prototype Technology Integration/Development Environment

Design Tools

- CIFER[®]
 - Extraction of mathematical description of vehicle dynamics from test data
 - “Inverse” of simulation
 - Robust software, widely used in aerospace industry

Design Tools

- CONDUIT
 - Evaluation and analysis of any modeled system
 - Linear model from CIFER
 - Non-linear simulation code
 - Control system design
 - Simulink or SystemBuild block-diagram modeling
 - Control system optimization
 - User-selected specifications
 - Multi-variable, multi-objective FSQP



UAV Control Design

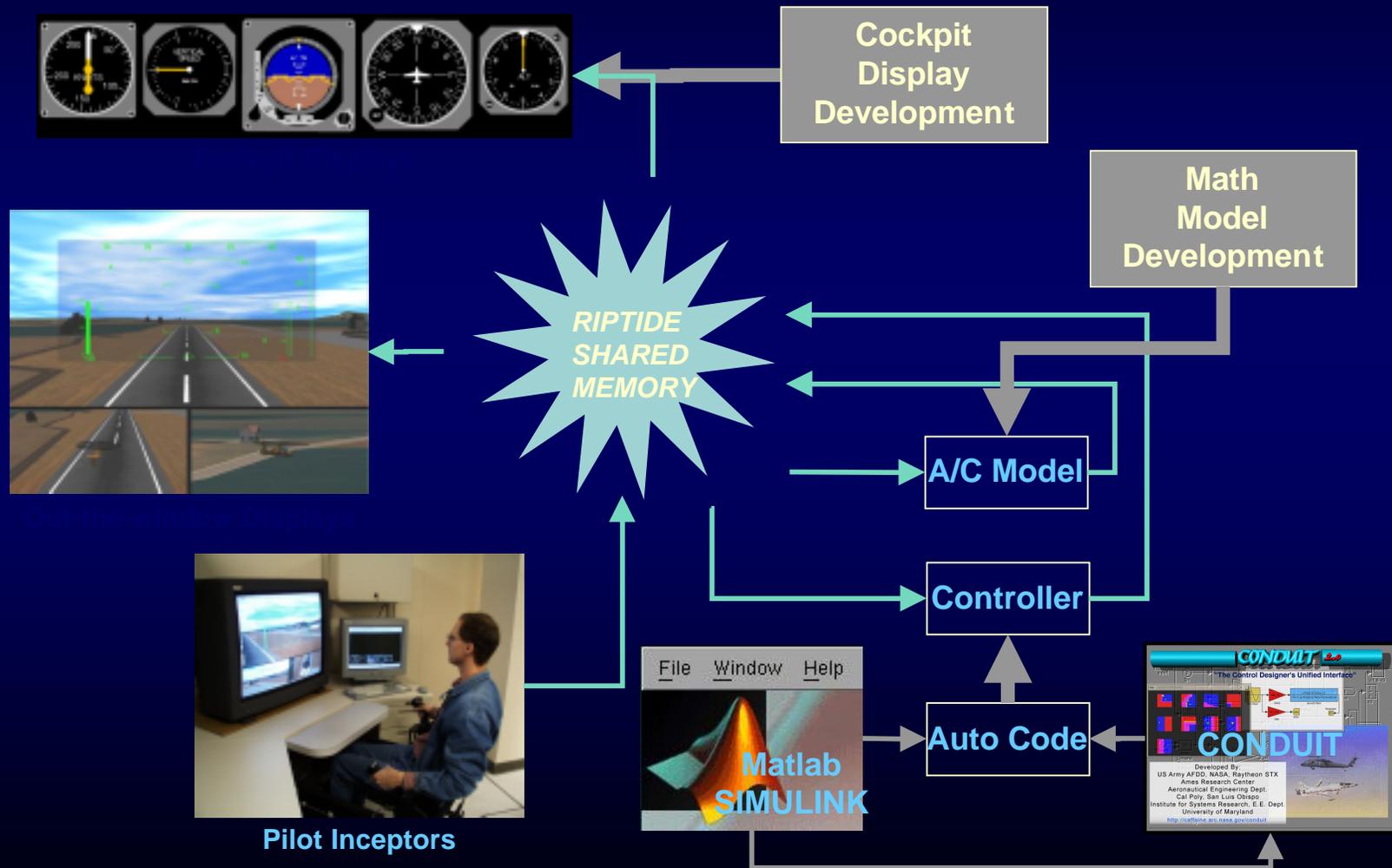
Design Tools

- RIPTIDE
 - Real-time simulation environment
 - Can use models from CIFER, CONDUIT, or stand-alone code
 - Can use control system designs from CONDUIT
 - Hardware-in-the-loop capability

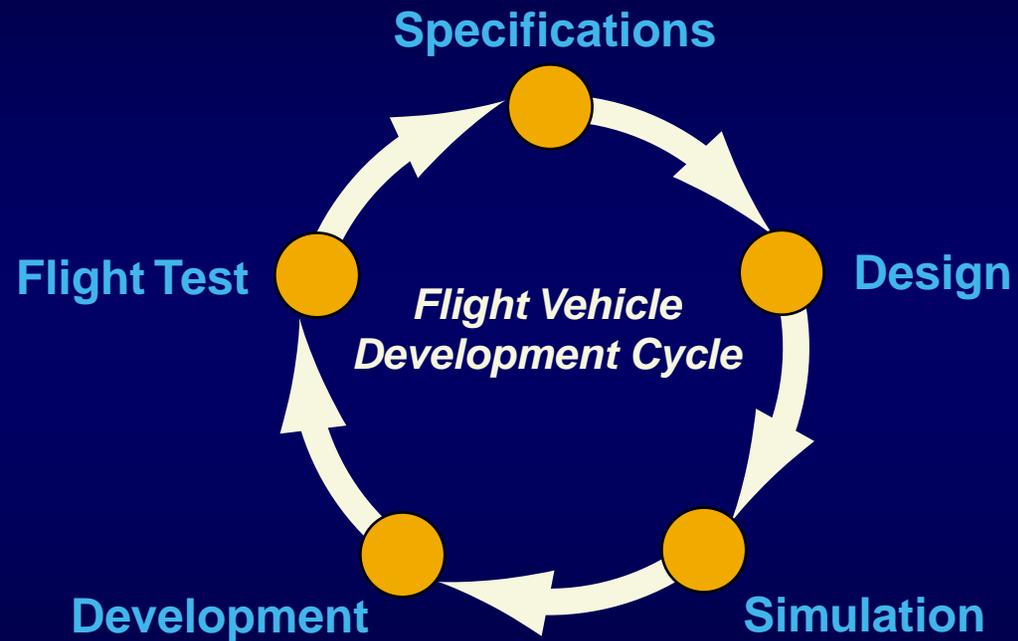


Design Tools

Elements of RIPTIDE real-time simulation environment



Design Methods



Design Methods

- Typical sequence of control system development:
 - Collect data from vehicle
 - Extract linear math model using CIFER
 - Design control system using CONDUIT
 - Optimize control system gains using CONDUIT
 - Shakedown tests in RIPTIDE
 - Fly control system on vehicle
 - If modeling done correctly, vehicle response should match model predictions.

UAV Programs

Ames participation in:

- VTUAV
- LADF
- R-50/R-MAX
- BURRO



Example: BURRO

- USMC demonstration program
- **B**road-area
Unmanned
Responsive
Re-supply
Operations
- UAV to pick up loads from moving ship, deliver autonomously to inland troops



Introduction

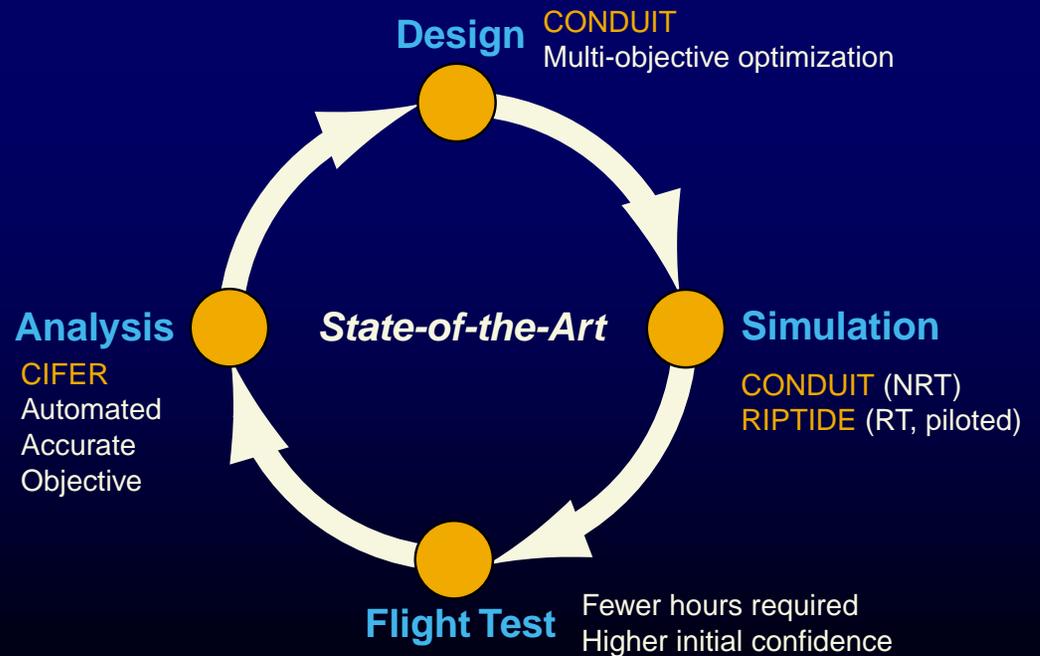
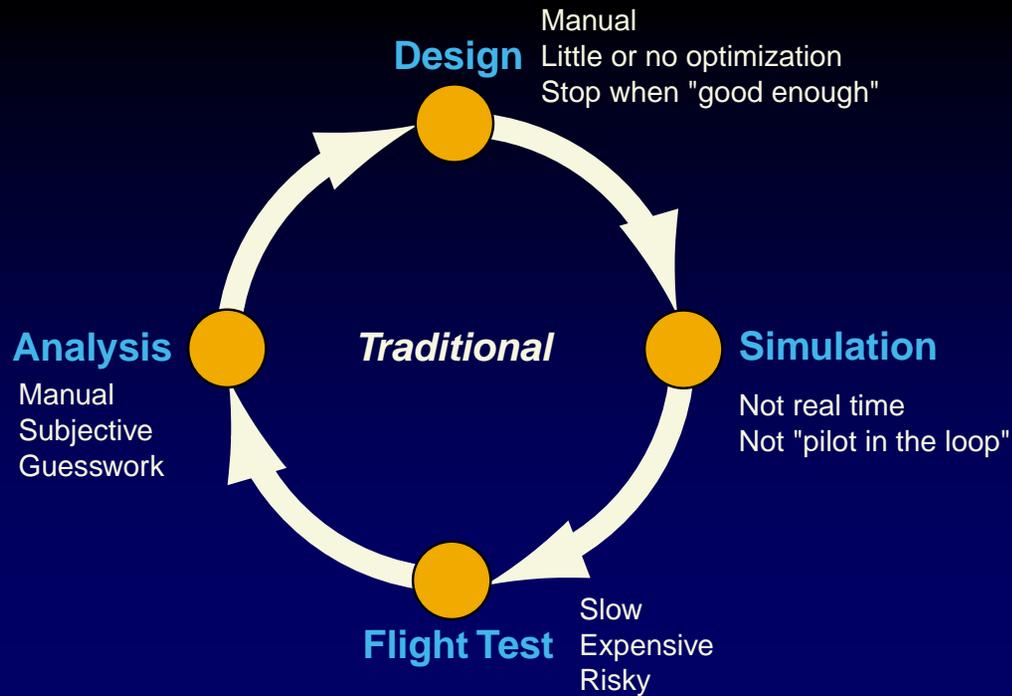
- Kaman Aerospace K-MAX
 - In production
 - Designed for load-lifting
 - 6,000 lb vehicle
 - 6,000 lb slung load capacity
 - Synchropter configuration
 - Servo-flap rotor



Introduction

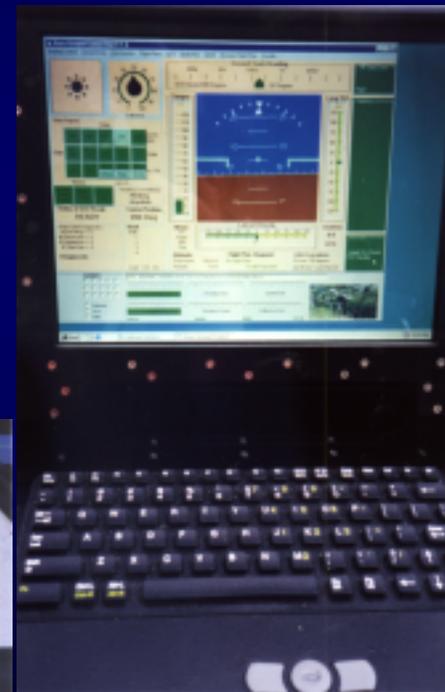
- Army/NASA CRDA with Kaman to support FCS development
- Three integrated tools
 - CIFER[®] : System identification
 - CONDUIT: Control system modeling, analysis, optimization
 - RIPTIDE: Desktop real-time simulation

Introduction



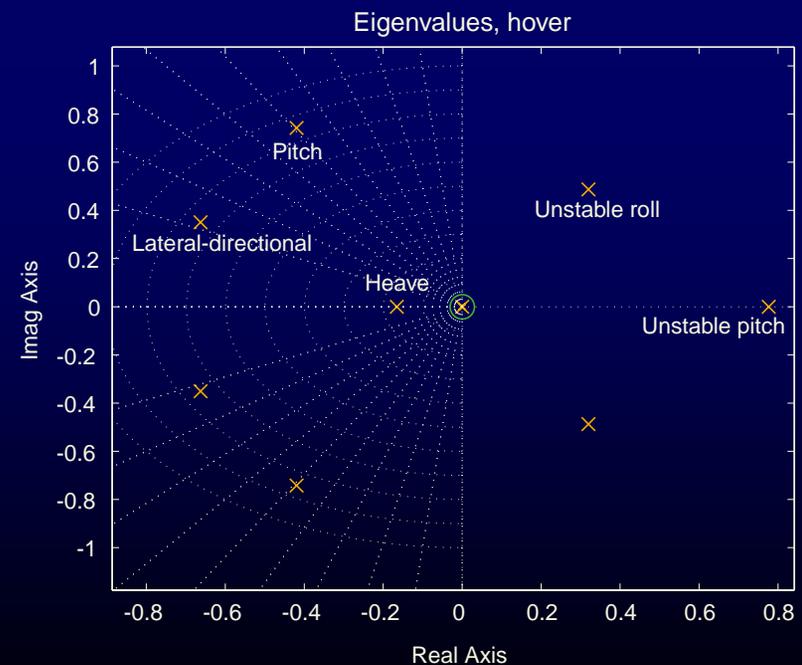
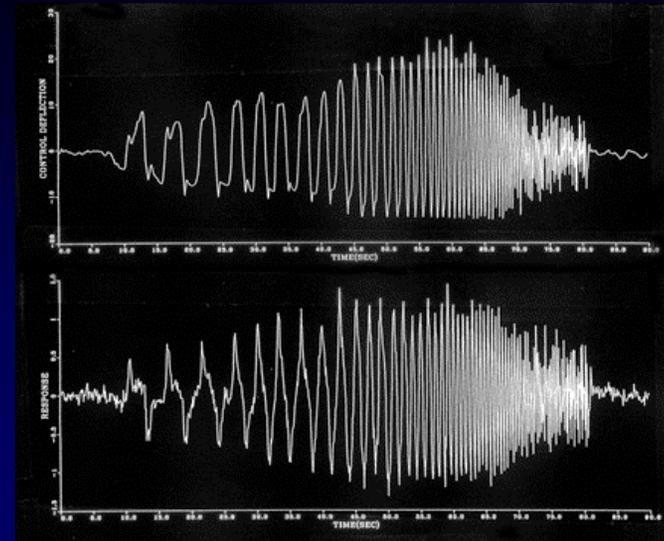
Introduction

- Scope:
 - Hover / low-speed
 - Unloaded
 - Ground operator control



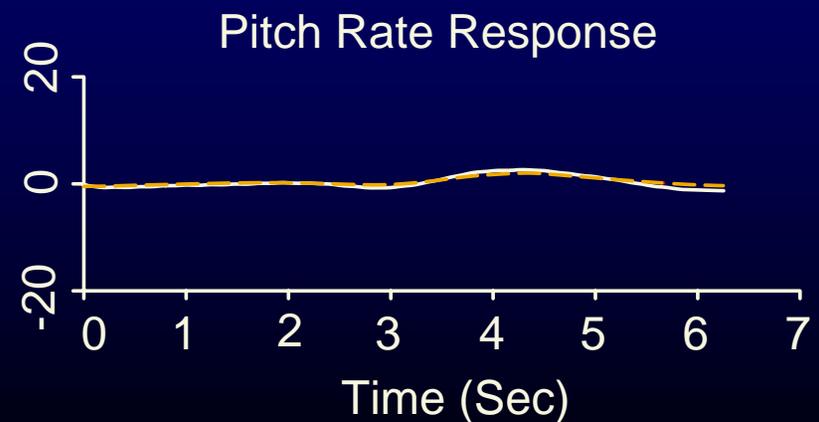
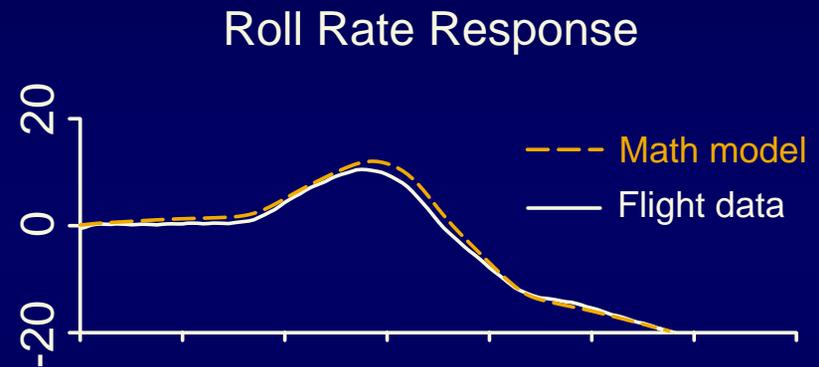
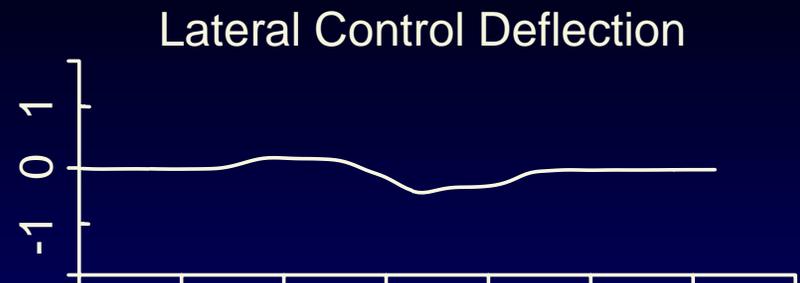
Aircraft Modeling

- Start with piloted frequency sweeps of unaugmented K-MAX
- 8-DOF (rigid-body + 2 rotor states) linear state-space model identified from flight data using CIFER[®]



Aircraft Modeling

- Verified in time domain using CIPHER[®]



Ref: Jason Colbourne, et al., American Helicopter Society Forum, May 2000.

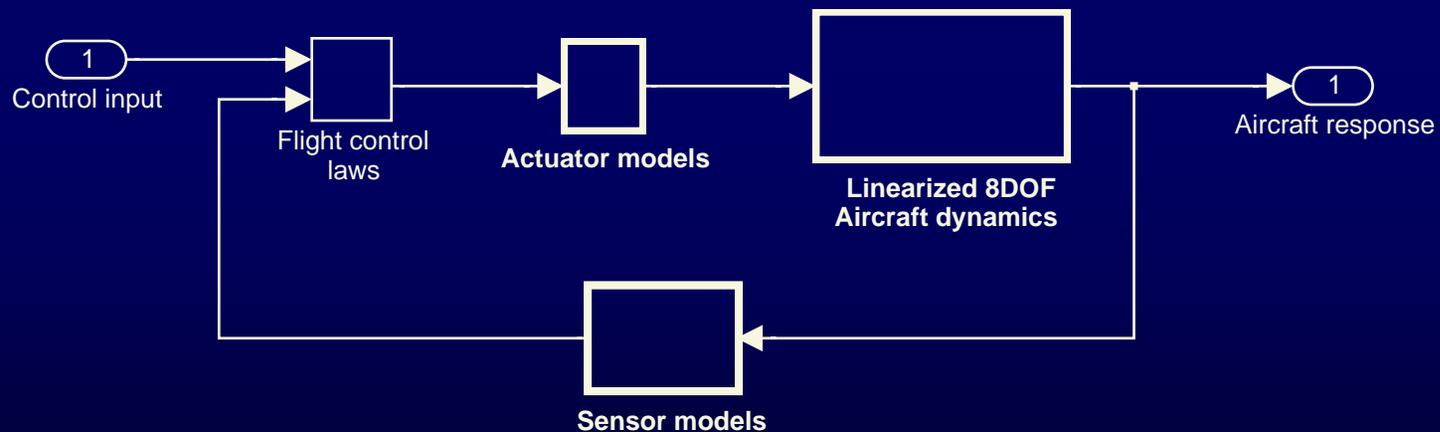
Aircraft Modeling

- **Sensor dynamics**
 - Equivalent delays estimated from manufacturer specs (25ms)
 - 2nd-order Padé approximations
- **Actuator dynamics**
 - Identified from bench-test frequency sweeps
 - 2nd-order systems ($\omega=20$ r/s, $\zeta=.5$)
 - Rate- and position-limiting



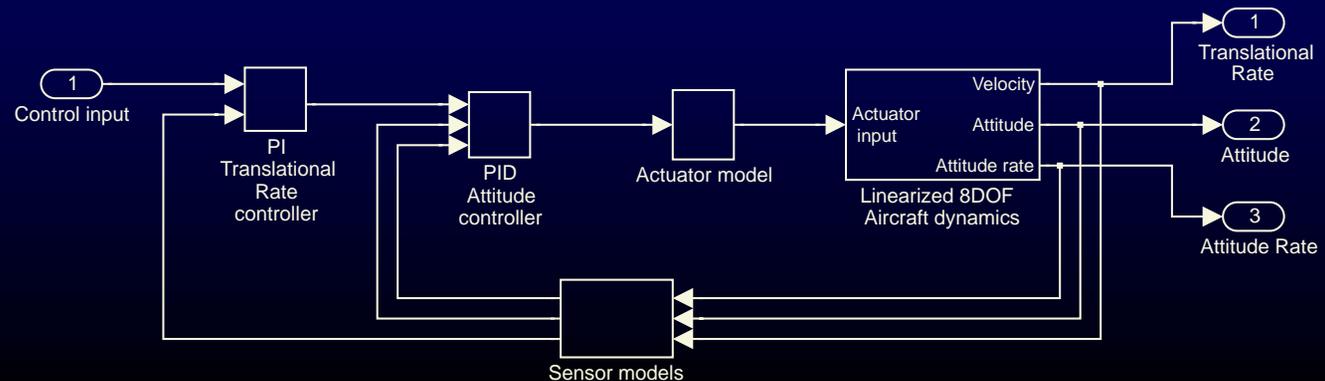
Aircraft Modeling

- Aircraft, actuator and sensor models implemented in Simulink block-diagram



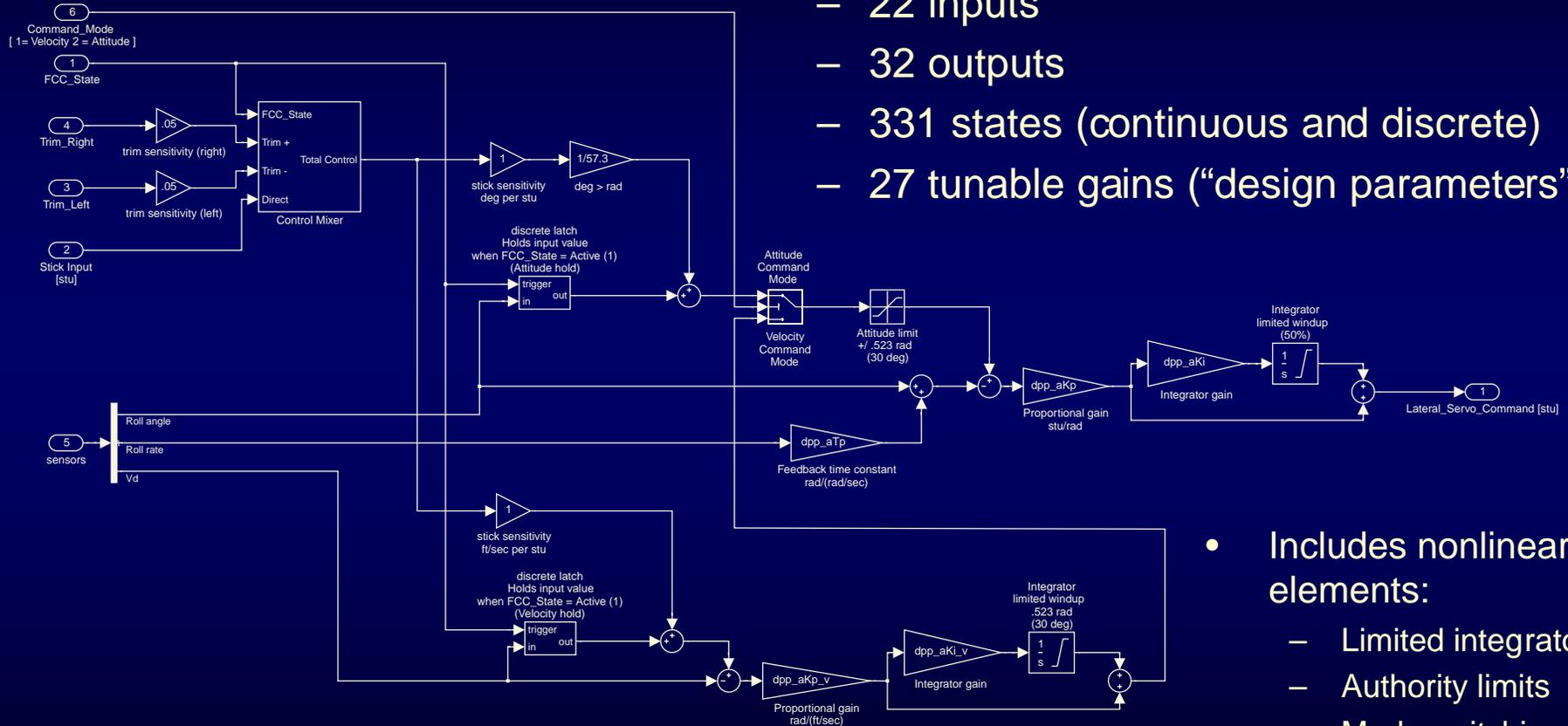
Control Law Development

- Inner Loops
 - Attitude Command / Attitude Hold
 - PID controller
 - Heading Command
 - PD controller
 - Altitude Rate Command
 - PD controller
- Outer Loops
 - Translational Rate Command
 - PI controller (or position feedback)
- Modeled in Simulink



Control Law Development

Lateral controller shown



- Complete Simulink model:

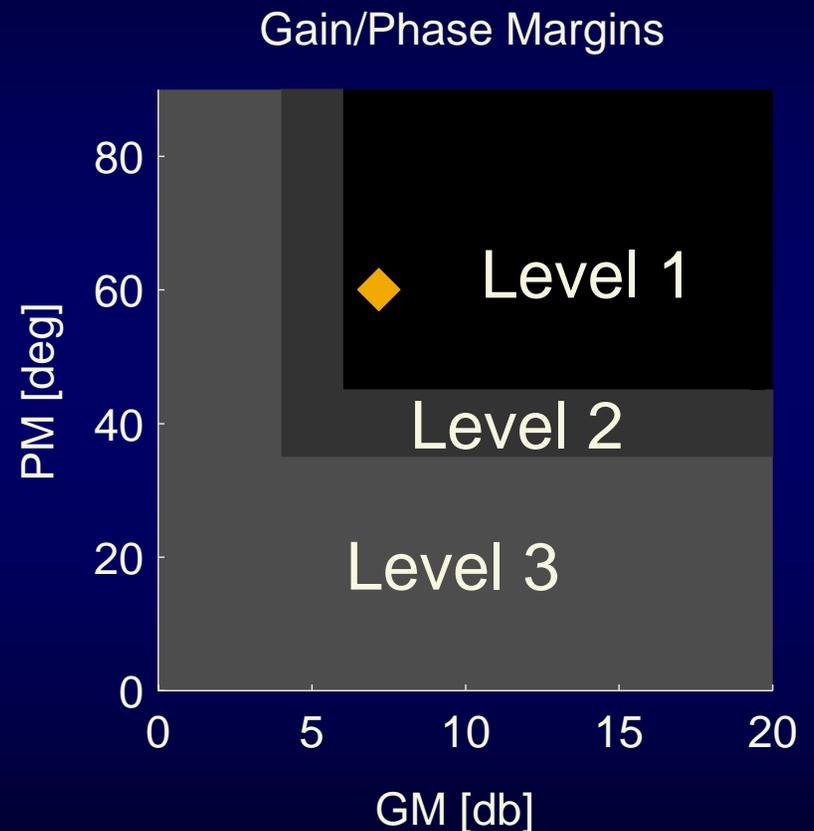
- 22 inputs
- 32 outputs
- 331 states (continuous and discrete)
- 27 tunable gains (“design parameters”)

- Includes nonlinear elements:

- Limited integrators
- Authority limits
- Mode switching

Control Law Development

- CONDUIT Optimization Engine:
 - Multi-objective optimization using FSQP
 - Adjusts design parameters (system gains) to meet requirements of specifications
 - Specifications represented graphically, 3 regions based on level of performance
- Categorizes specifications:
 - Hard
 - **must** be met
 - Soft
 - **should** be met, without violating Hard specs
 - Objectives
 - **minimized** after all specs satisfied

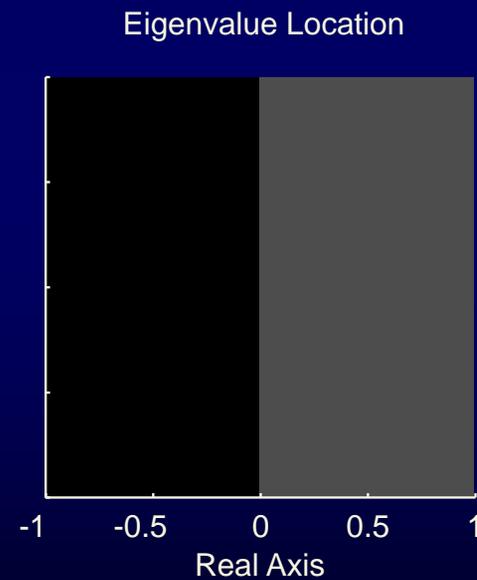
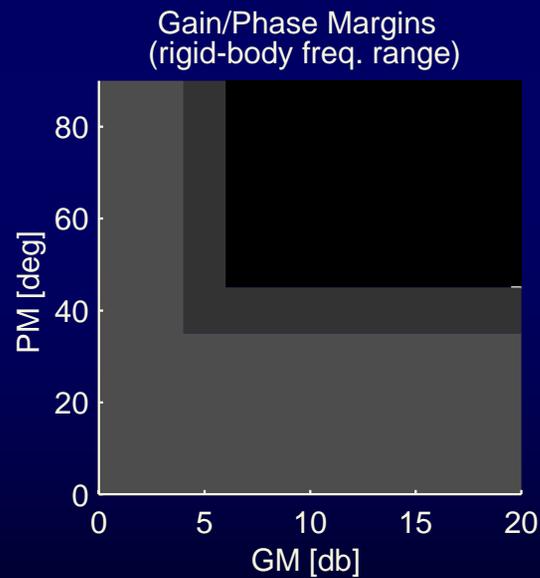


Control Law Development

- Specification selection
 - Stability
 - Performance and “Handling Qualities”
 - Objectives
- Rationale
 - Airframe originally designed as a manned vehicle
 - Safety pilot on board demonstrator vehicle
 - Ground operator control will be VFR / simple tasks

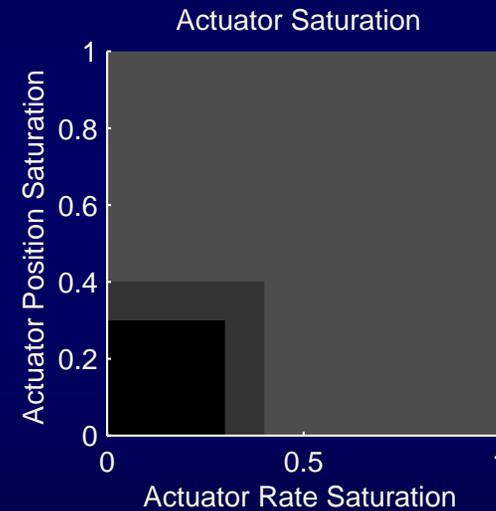
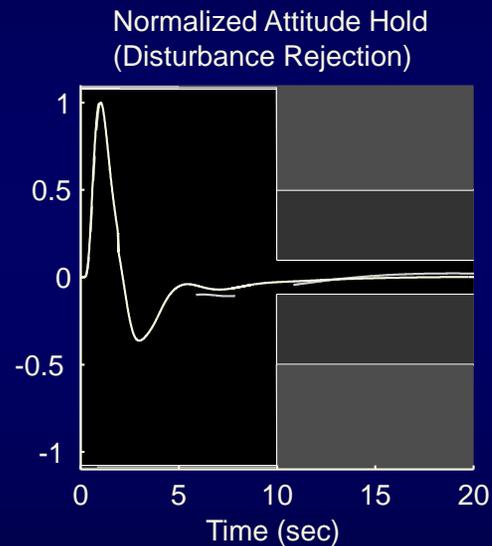
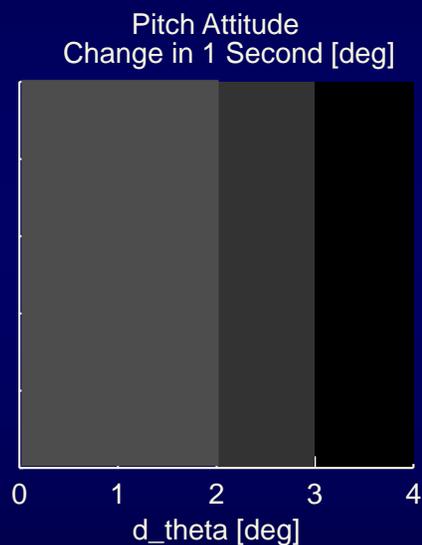
Control Law Development

- Stability Specifications (Hard constraints)



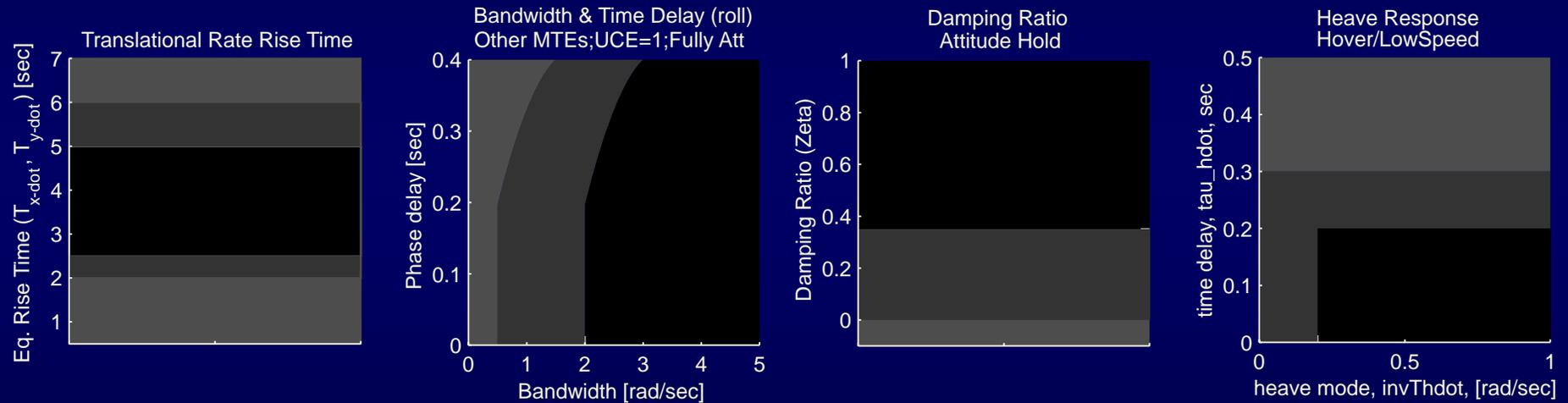
Control Law Development

- Performance Specifications (Soft constraints)



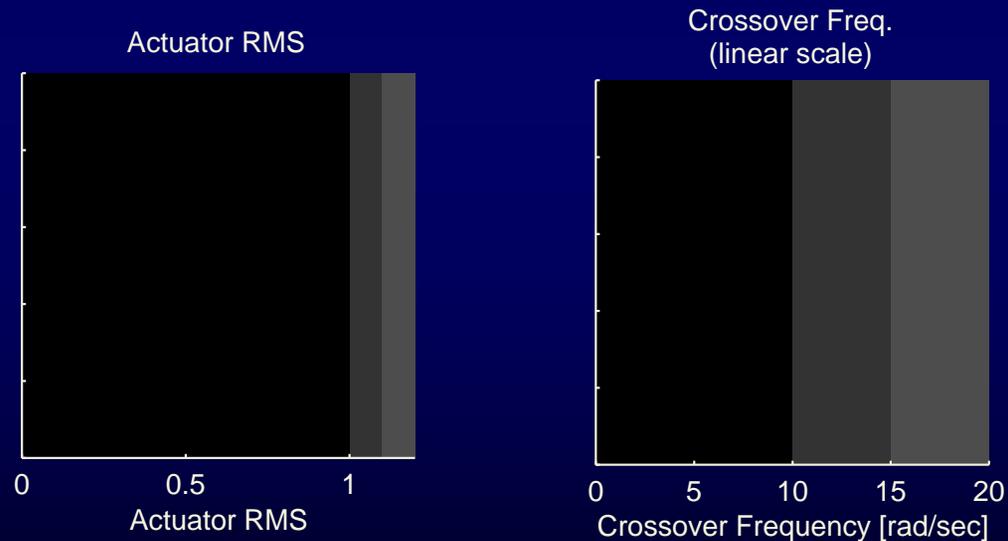
Control Law Development

- Handling Qualities Specifications (Soft constraints)



Control Law Development

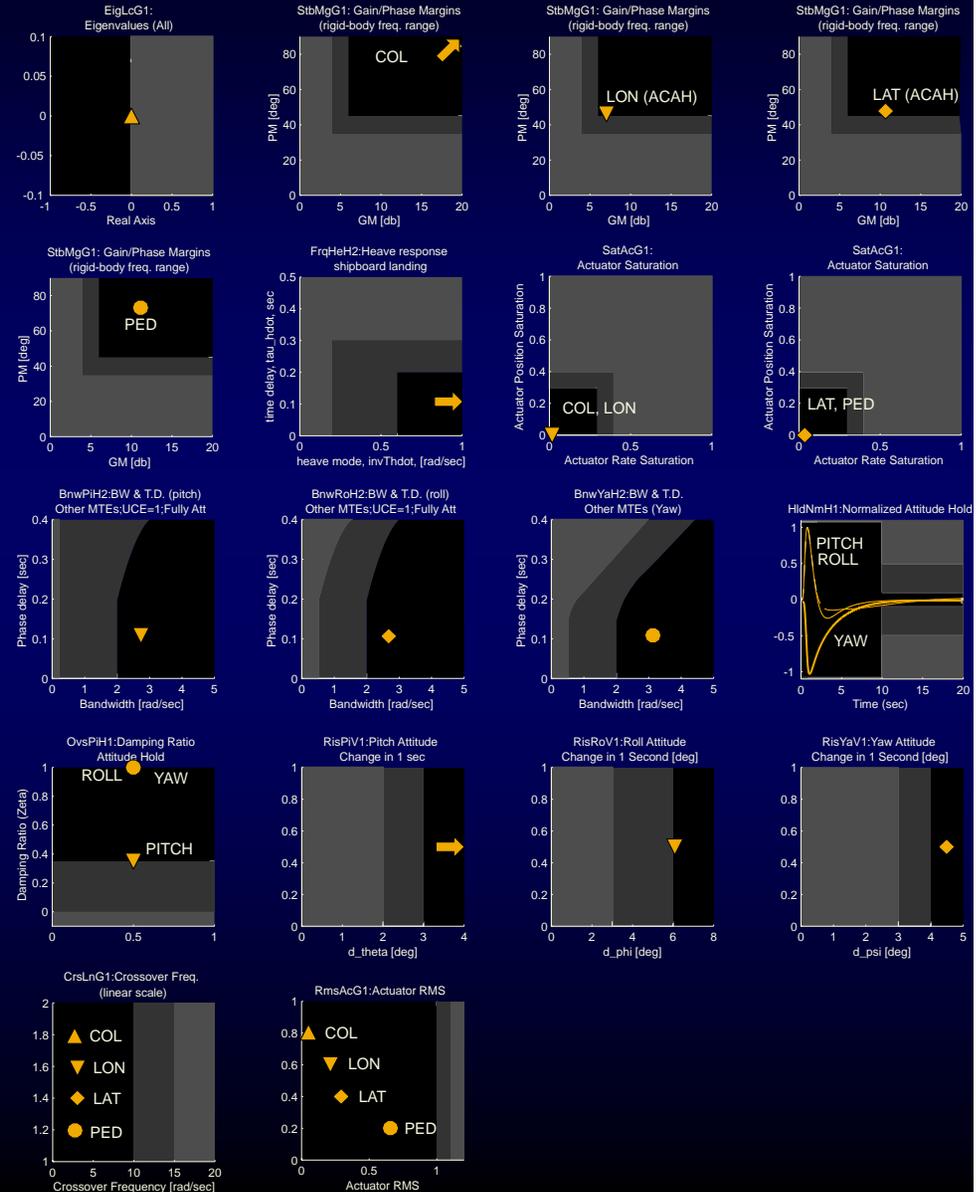
- Objective Specifications
 - Spec selection reduces actuator sizing, component fatigue, and noise sensitivity



Control Law Development

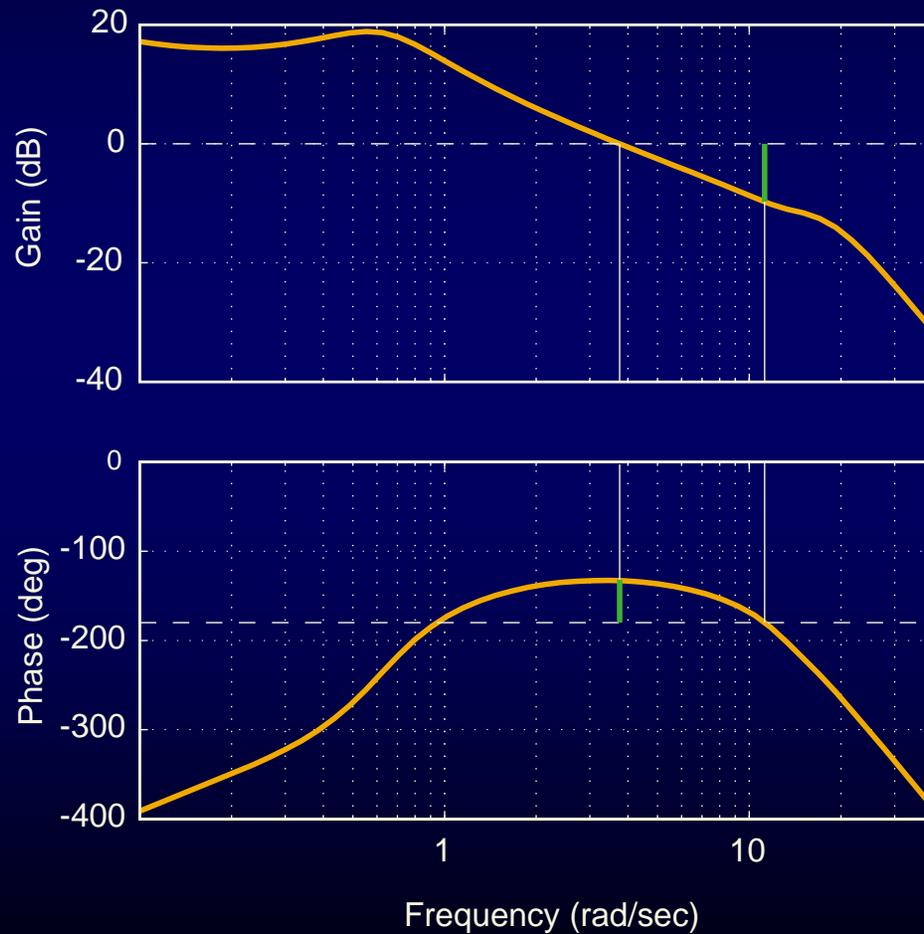
- Control system gains tuned using CONDUIT

- Initial tuning:
 - 27 parameters
 - 33 specifications
- All specifications satisfied (Level 1)
- RMS actuator position and crossover frequency minimized

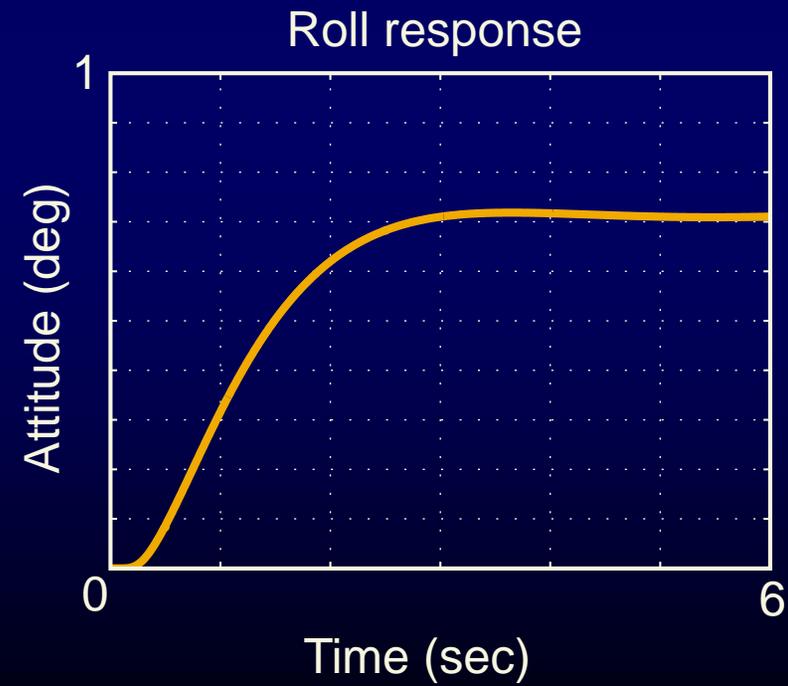


Control Law Development

Lateral Stability Margins (Initial):
PM = 46.8 deg. ($\omega_c = 3.75$ rad/sec)
GM = 9.7 dB, ($\omega_{180} = 11.23$ rad/sec)

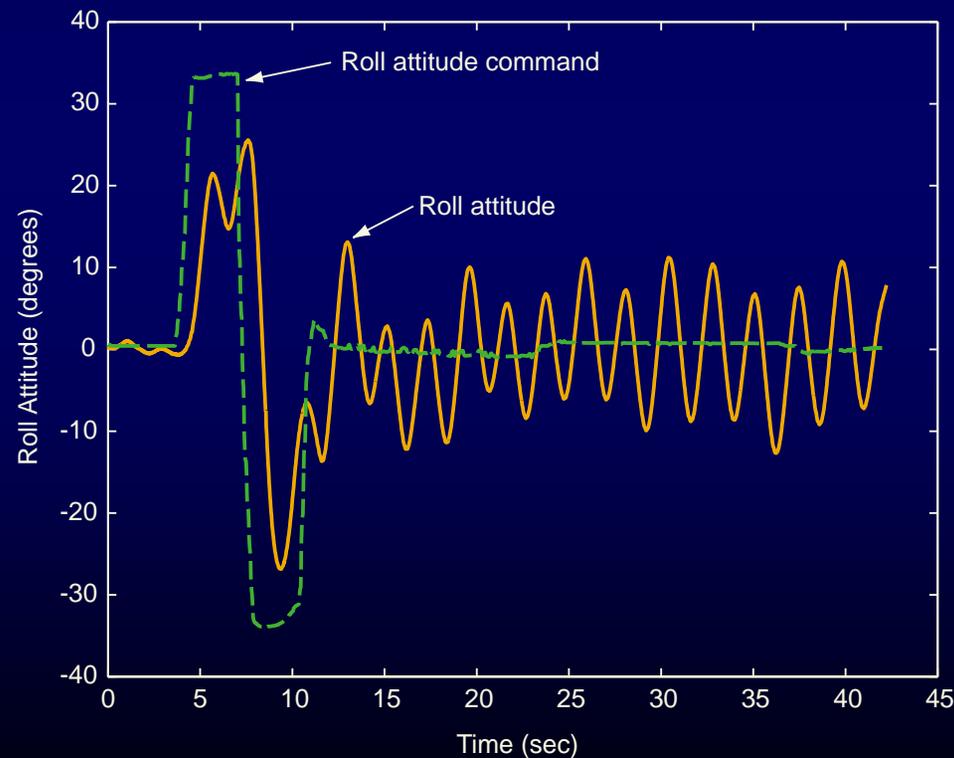


- Conditionally stable lat & lon
- Model predicts stable, well-damped responses



Flight Test

- First flight test with CONDUIT-tuned gains
- Aircraft responses did not agree with model (lon and lat)



Flight Test

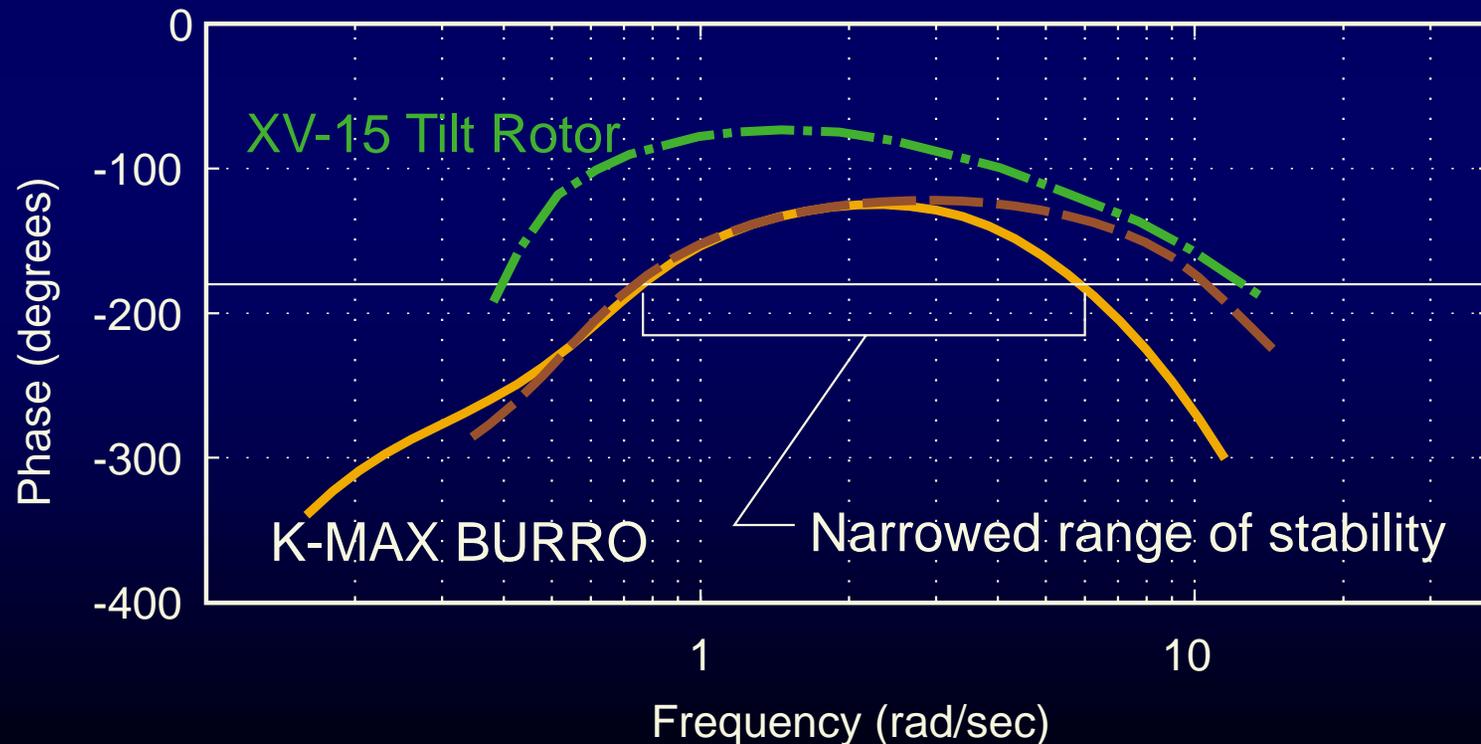
- Looking for source of discrepancy:
 - Lon and lat doublets flown closed-loop
 - CIFER[®] used to extract frequency responses
 - Actual sensor and actuator dynamics identified
- Equivalent time delay greater than originally estimated

Flight Test

Component	Estimated Delay (ms)	Actual Delay (ms)
Actuators	50	107
Sensors	25	53
Computer	20	60
Filters	0	70
TOTAL	95	290

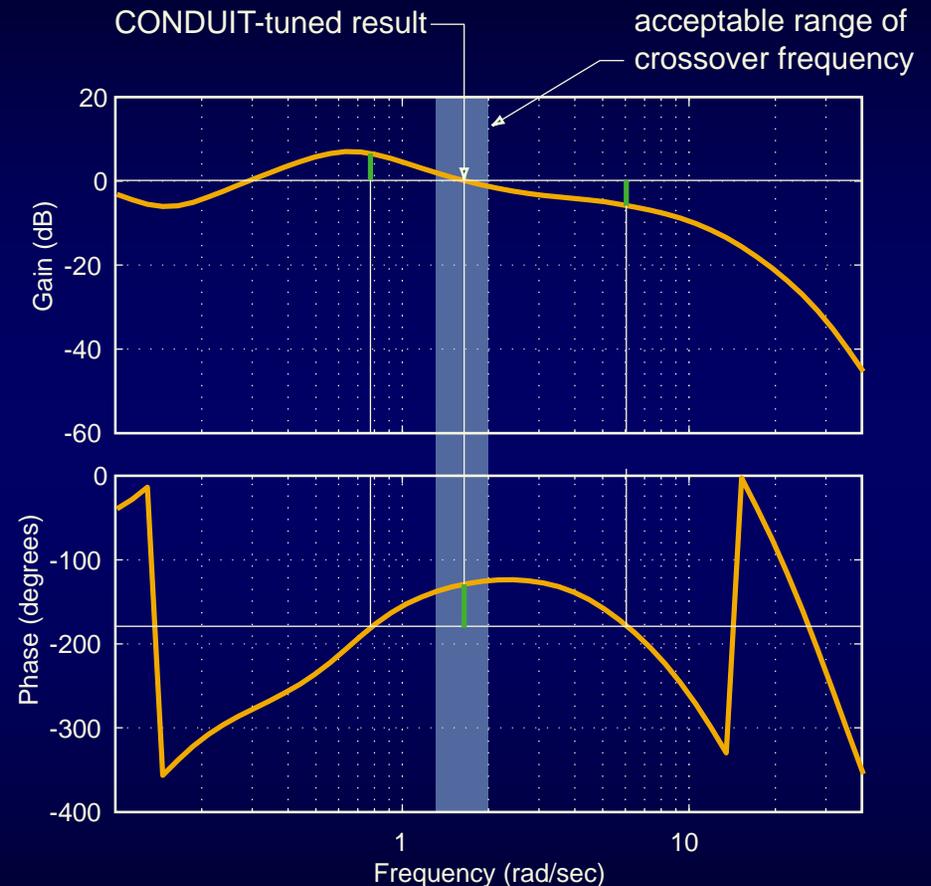
Flight Test

- Updated Simulink model with identified delays
- Added delay results in highly constrained system



Flight Test

- Added lead filter to lon & lat attitude feedback
- FCS gains re-tuned with CONDUIT
- CONDUIT successfully traded off phase margin for gain margin

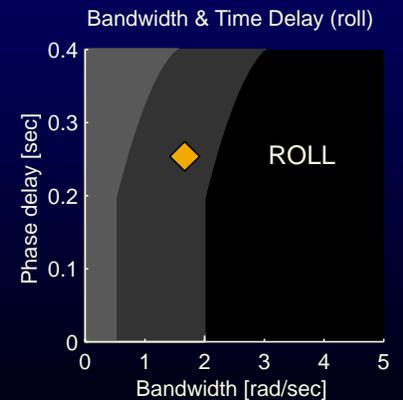
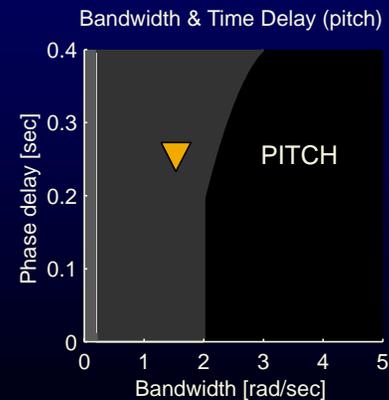
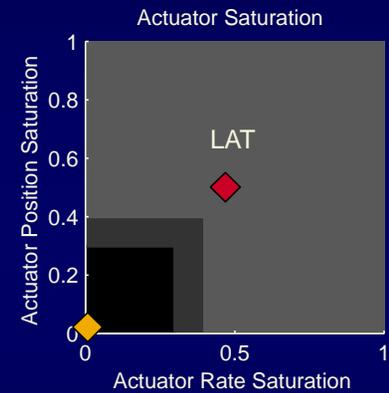
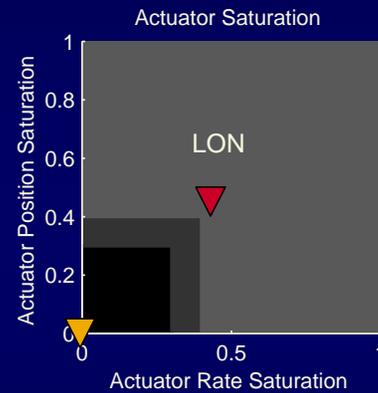
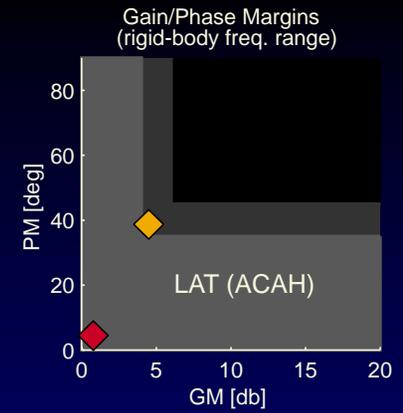
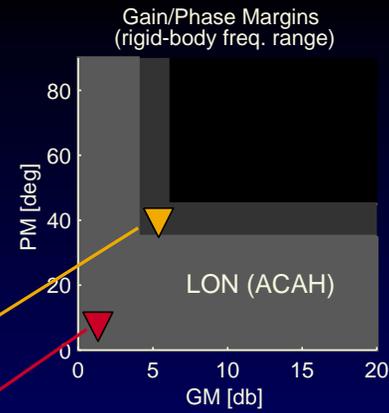


Flight Test

- CONDUIT tuning results

After CONDUIT tuning

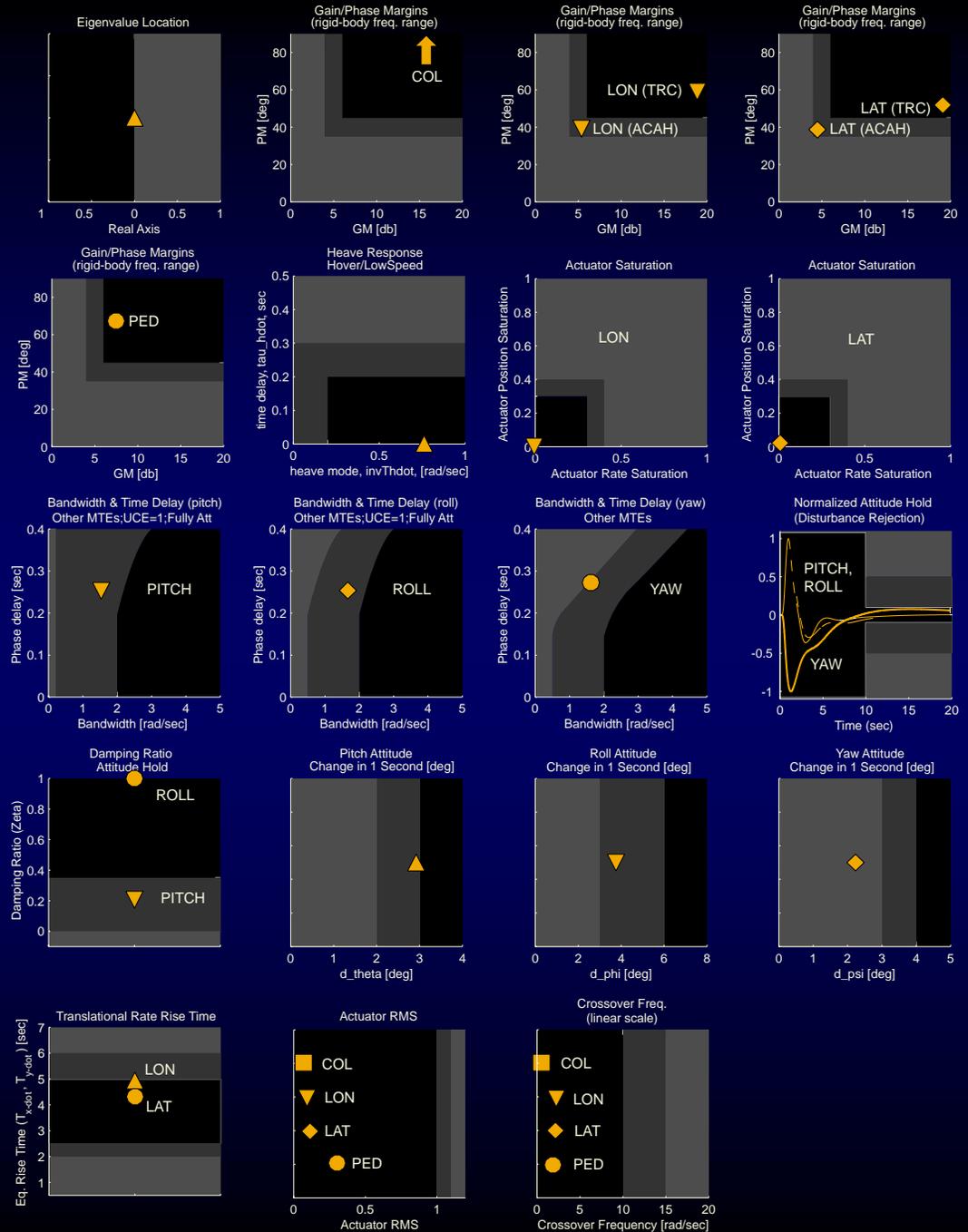
Baseline gains



Flight Test

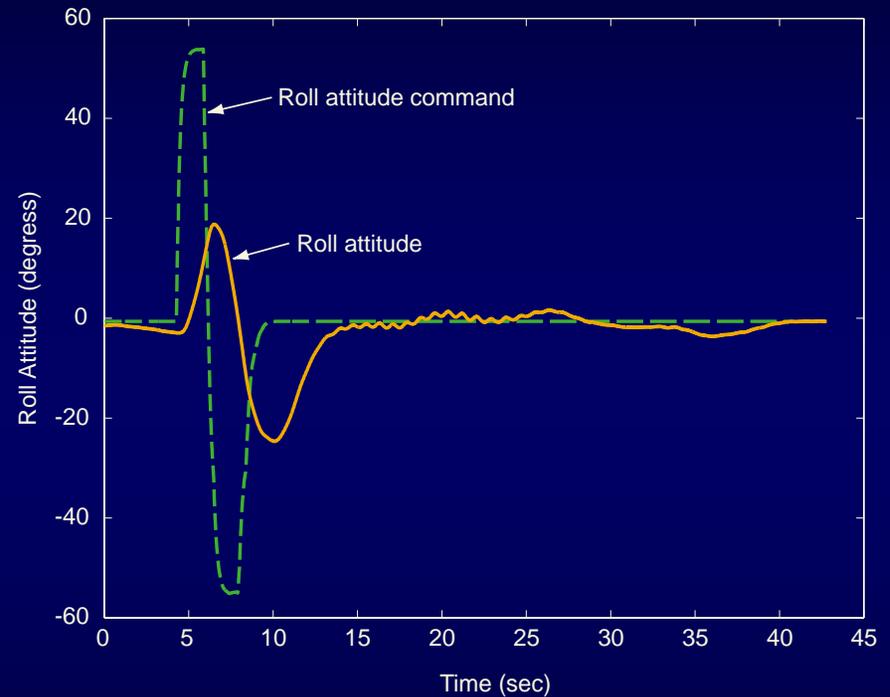
CONDUIT results:

- Level 2 (8 specs)
- Reduced bandwidth



Flight Test

- Roll response much improved; model responses agree well with flight results



Flight Test

- BURRO successfully demonstrated to USMC nine months after start of development



Conclusions

- Design space is very limited
 - Aircraft dynamics
 - Control system hardware
 - CONDUIT was able to extract the best achievable performance within design limitations
- High frequency dynamics were key driver of closed-loop performance
 - CIFER was useful in identifying system elements
- Advanced design tools allowed rapid development of a successful UAV
 - 9 month time span
 - Recovery from added delay

Current and Future Work

- Build 1 of K-MAX BURRO UAV successfully demonstrated to USMC
- Build 2 now in development
- 2000-lb loaded hover
 - 10-DOF EOM and CIPHER ident complete
 - FCS design complete
- 5000-lb case in development
- Envelope expansion to 70 KTAS in progress



Questions?

For additional information:

<http://caffeine.arc.nasa.gov>

<http://uavinfo.homepage.com>