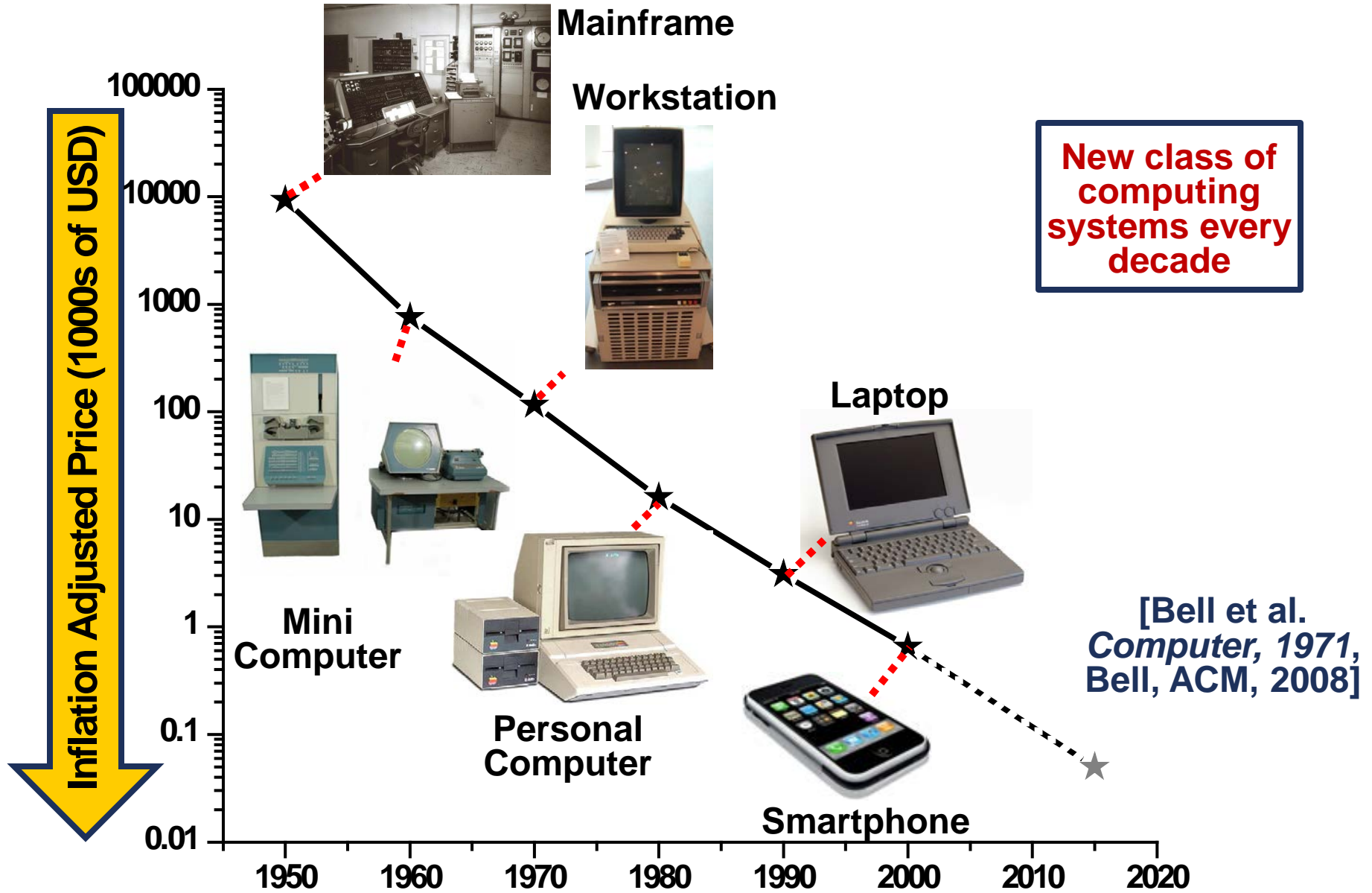

Enabling Millimeter Computing

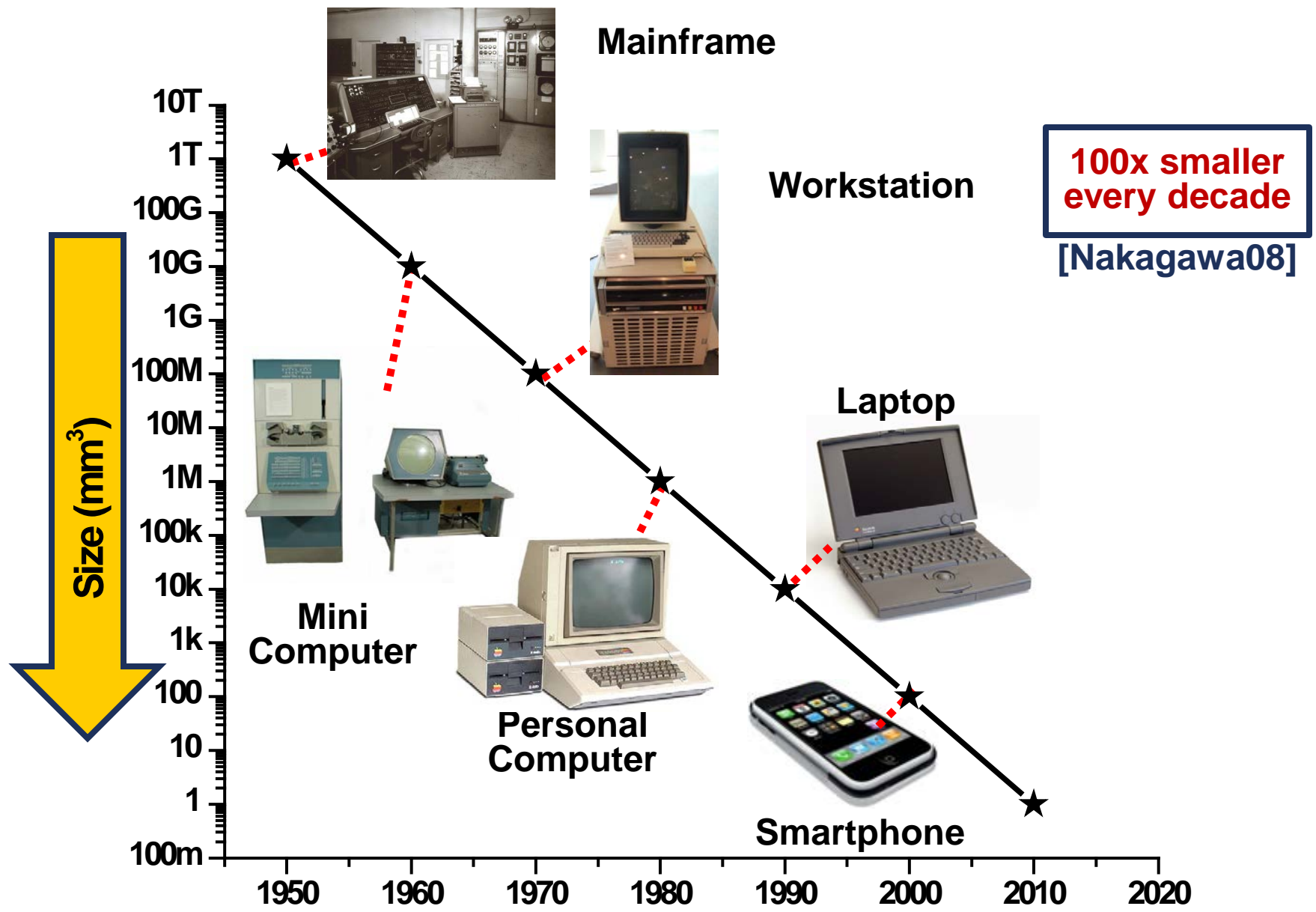
**Dennis Sylvester
University of Michigan**

Joint work with David Blaauw

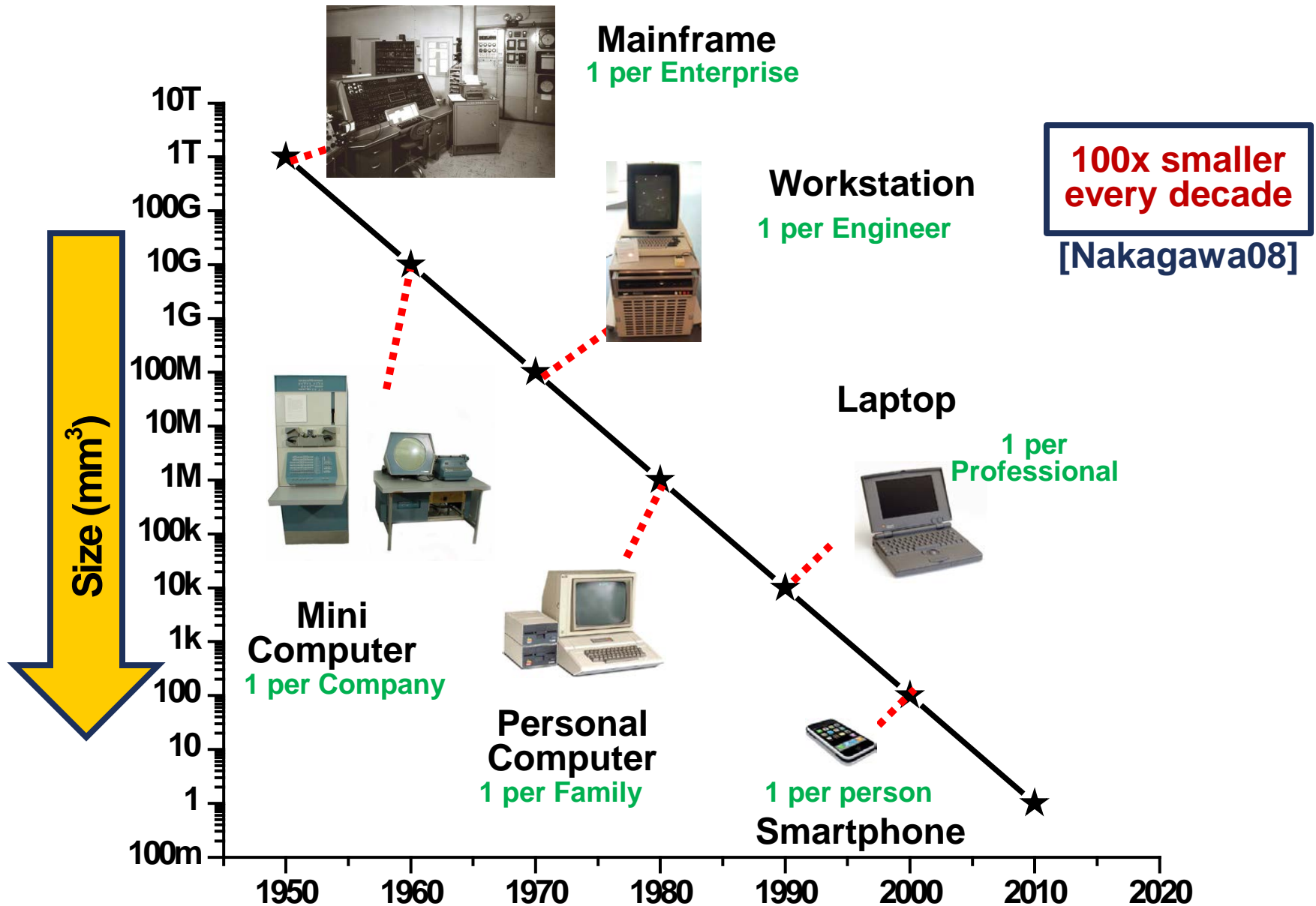
Bell's Law



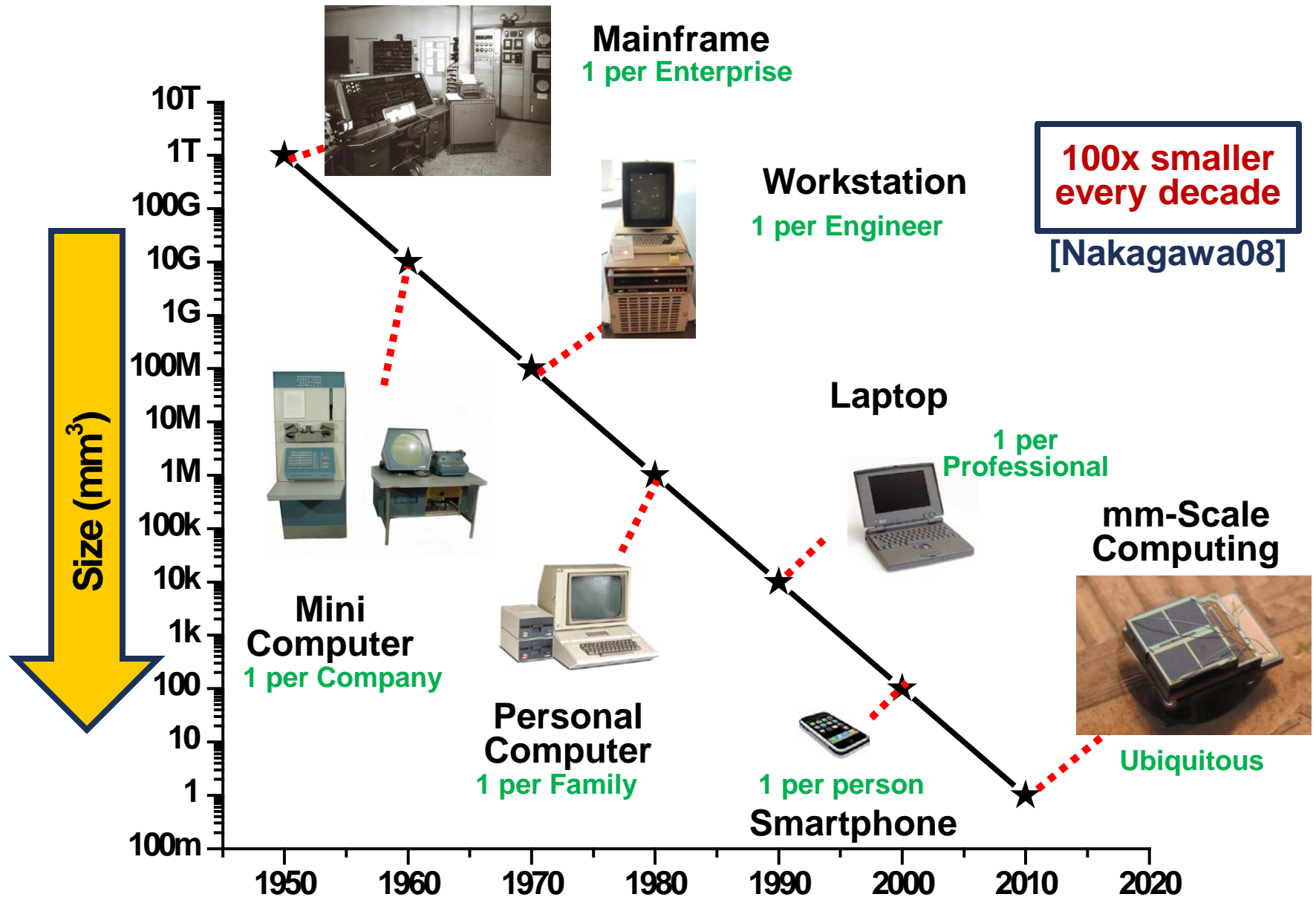
Bell's Law – Corollary



Bell's Law – Production Volume



Bell's Law – Production Volume

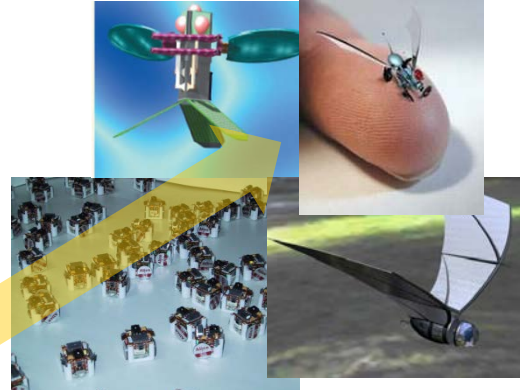


mm-Computing: Application Areas

Medical



Surveillance and micro robotics



mm-Scale Computing

Environment



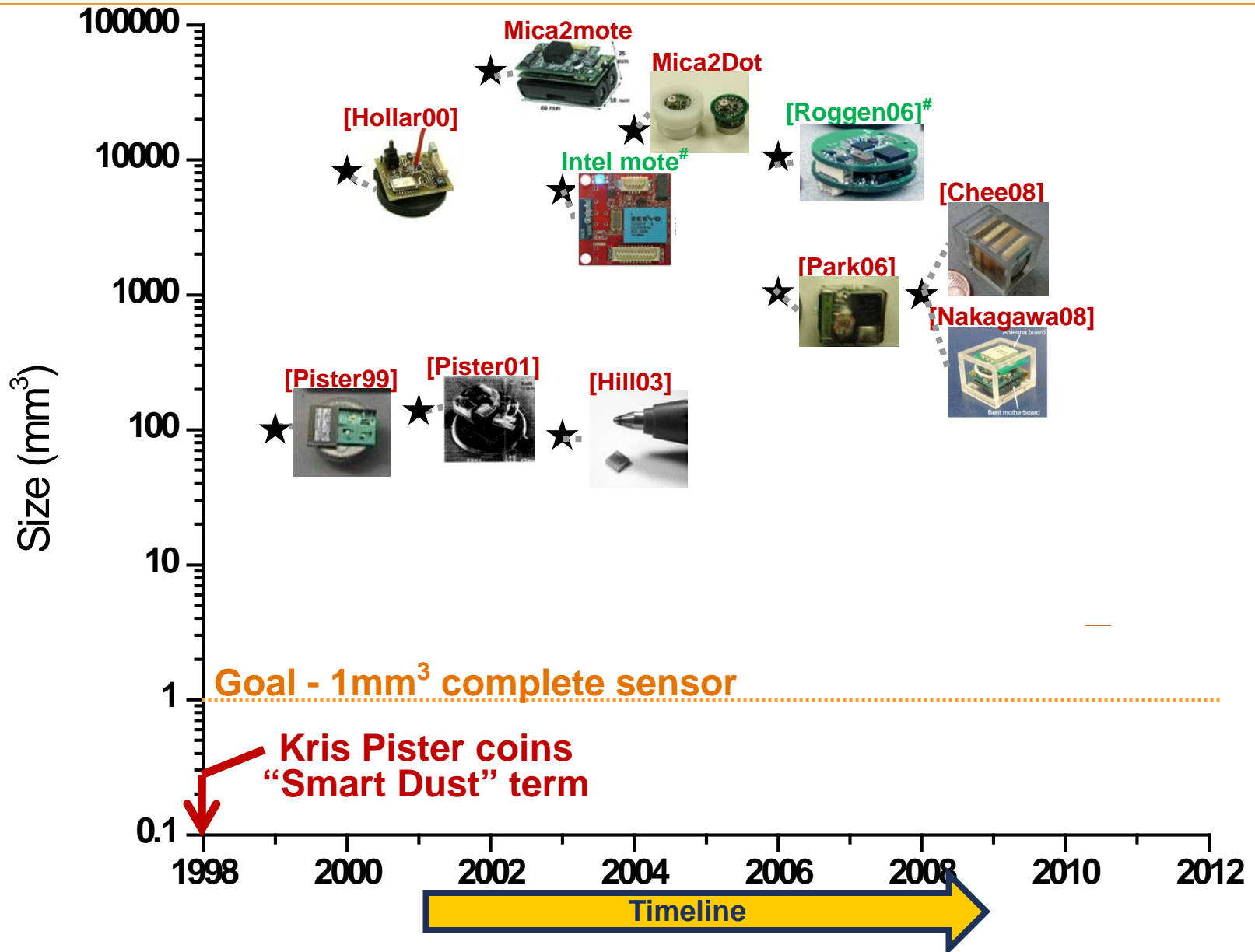
Infrastructure



Textiles

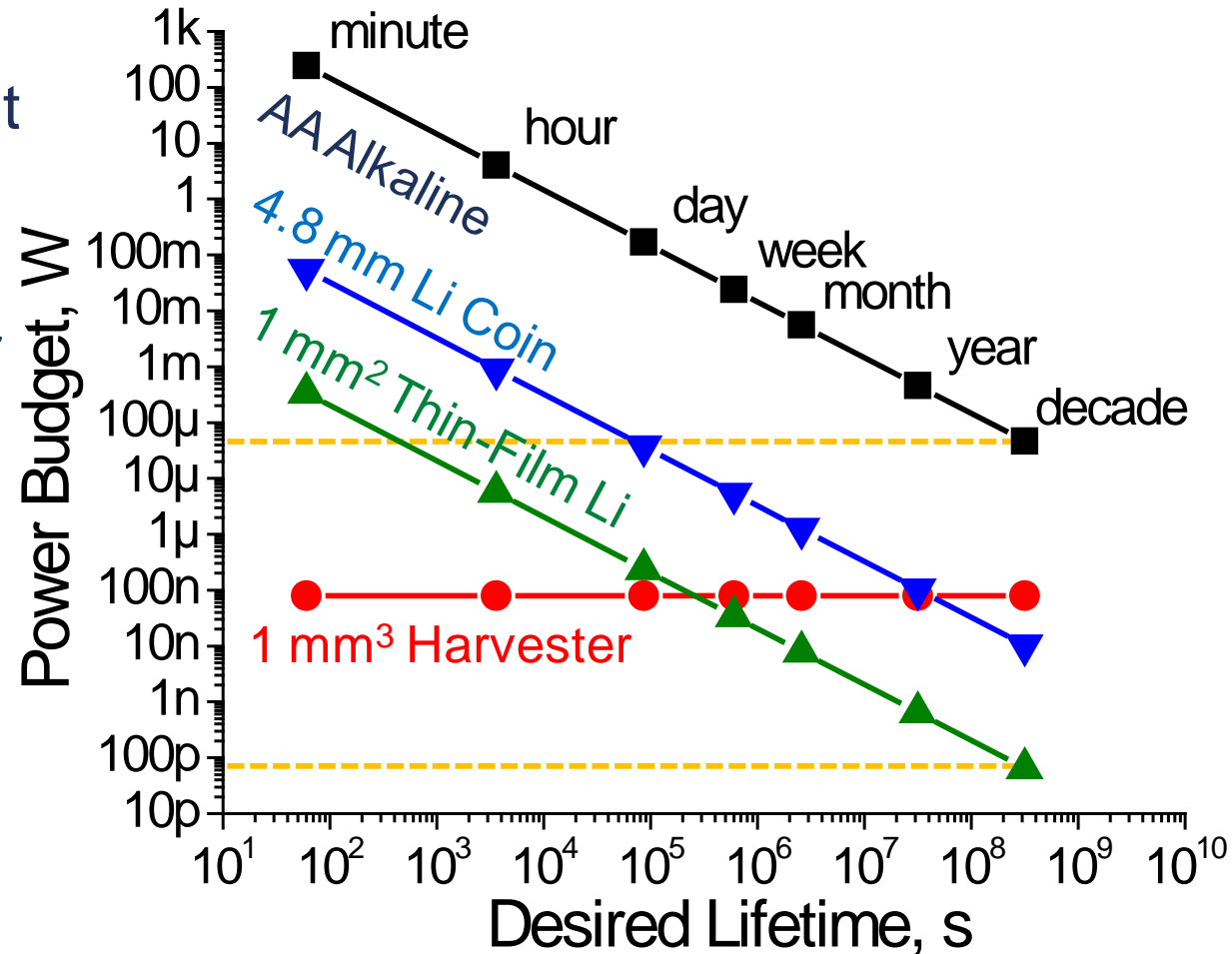


Where Are We?



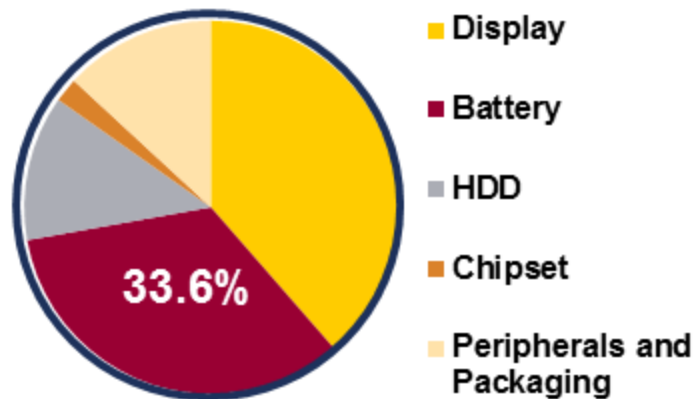
Why aren't we further along?

- Long device lifetime vs. small form factor
- The 3 most important things in miniaturization:
 - Power, Power, Power
- Circuits just are not there yet

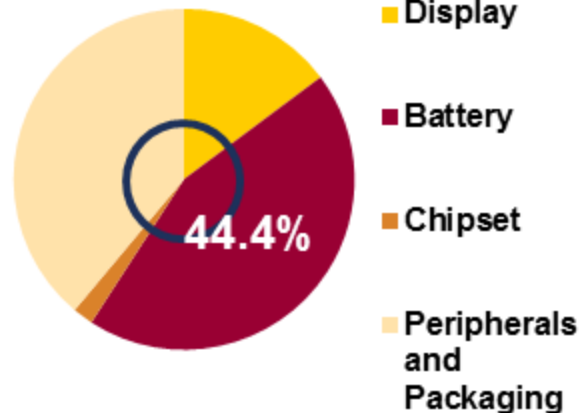


Reducing Size

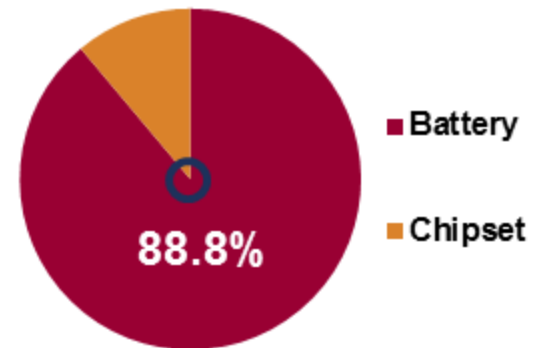
Laptop – 24,500cm³



Smartphone – 63cm³



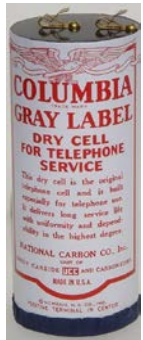
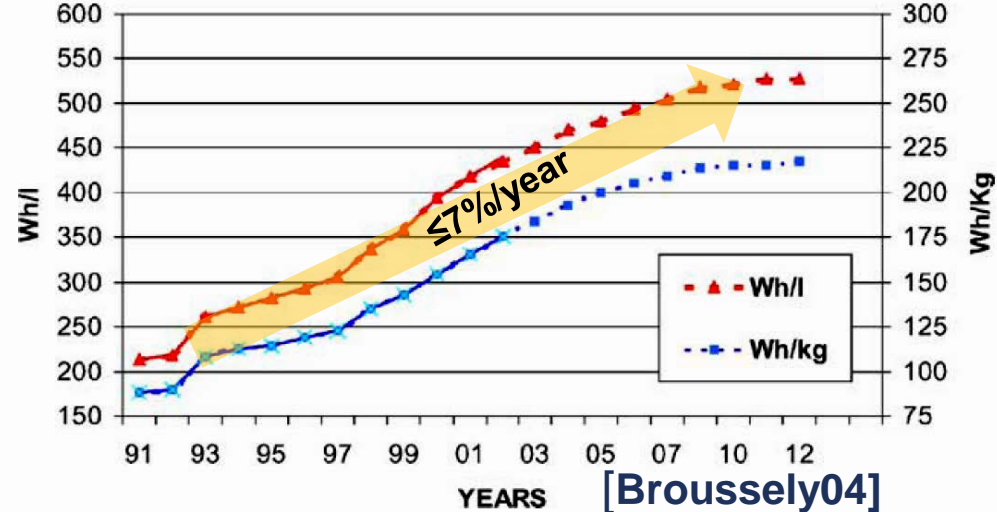
Micro-mote – 63mm³
[Pister2000]



- Solving the battery size bottleneck:
 - Improve battery capacity
 - Add harvesting
 - Reduce power draw

Battery Trends

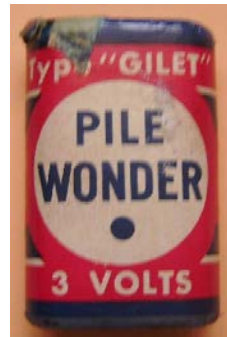
- New battery chemistries are rare
 - Li-ion $\leq 7\%$ /year expected improvement (energy density)
- Energy capacity limited by safety and cost



1896
Columbia
Dry Cell
Zinc Carbon
Battery



1956
Eveready
Alkaline
Battery
~72mAh



1960
Zinc
Carbon
Battery
1100 mAh



1961
Nickel
Cadmium
Battery
1100 mAh



1989
Lithium
Iron
Disulfide
Battery
3100 mAh

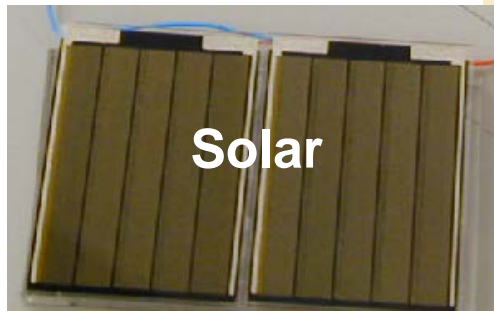
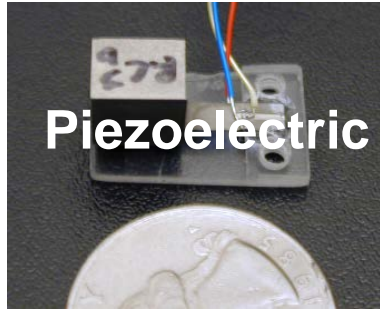


1992
Rechargeable
Alkaline
Battery
2000 mAh



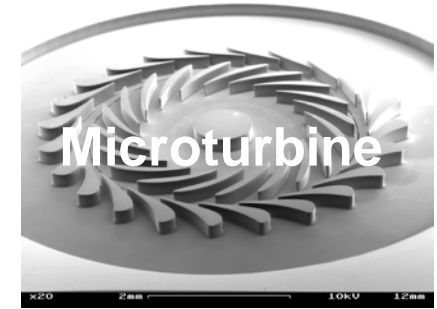
2005
LSD NiMH
Battery
2300 mAh

Energy Harvesting



	$\mu\text{W}/\text{cm}^3$
Photovoltaic (outside)	15,000 [#]
Air flow	380
Vibration	200
Temperature	40 [#]
Pressure Var.	17
Photovoltaic (inside)	10 [#]

[#] fundamental metric is $\mu\text{W}/\text{cm}^2$

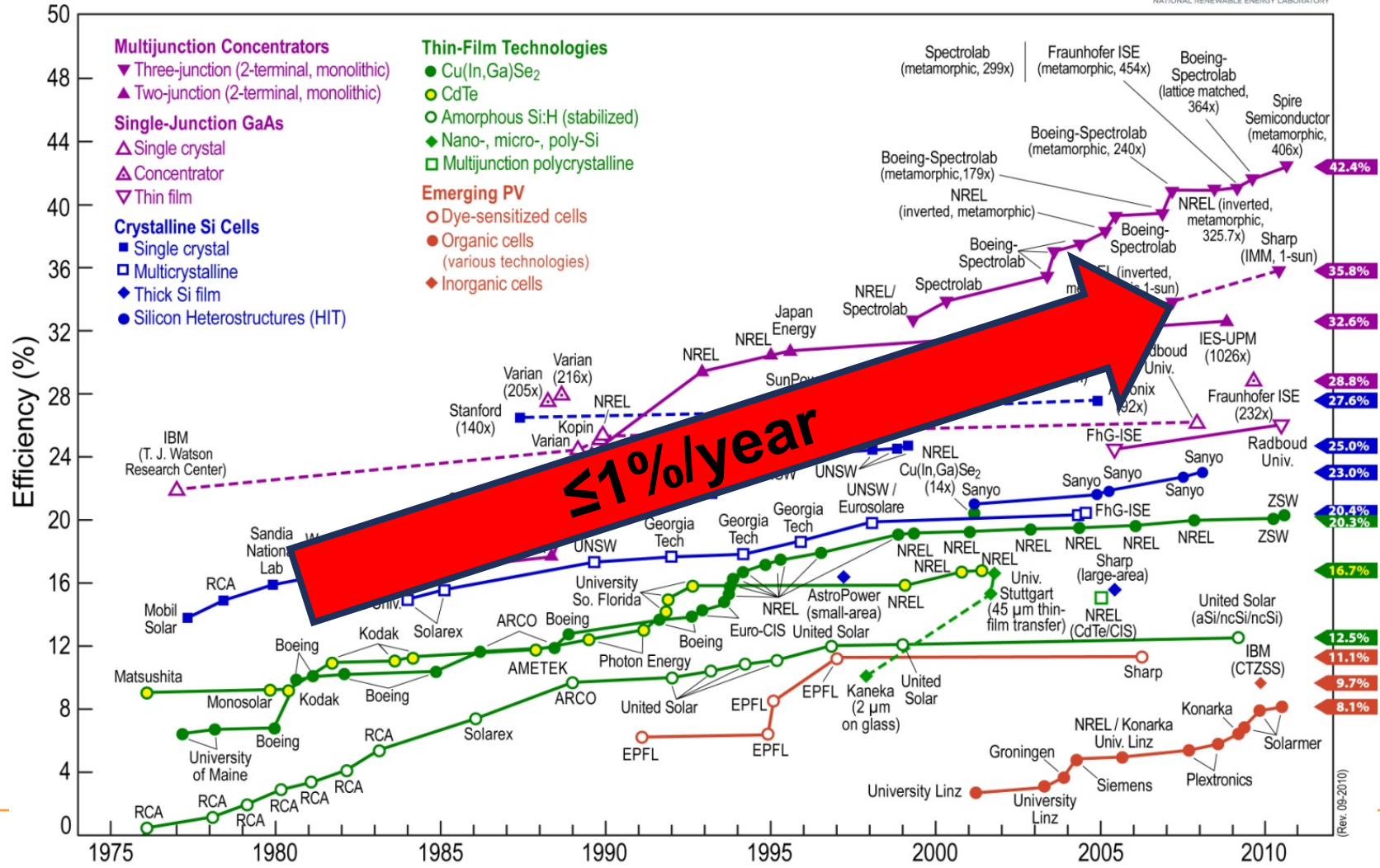


[Courtesy: Jan Rabaey, S. Roundy]

Harvesting Improvements Limited

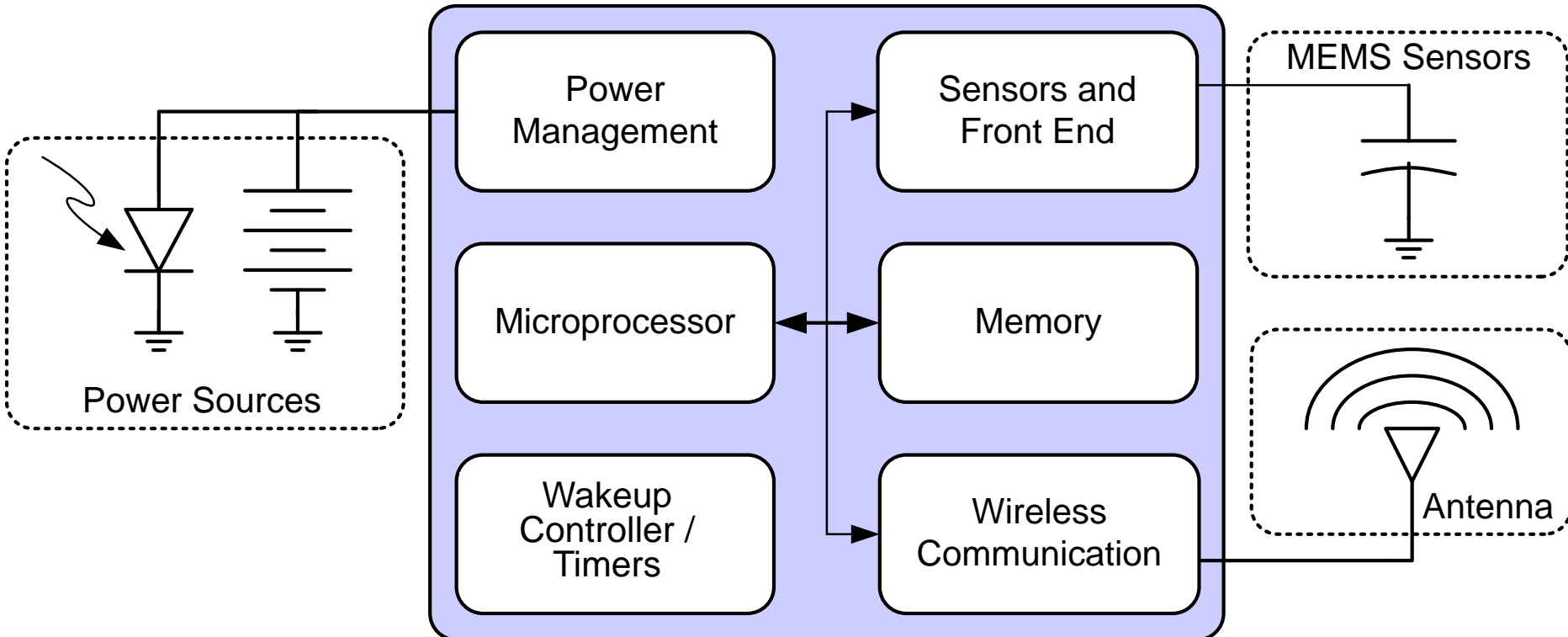
- Energy harvester efficiency gains are modest
- Fundamentally limited by harvesting source

Best Research-Cell Efficiencies

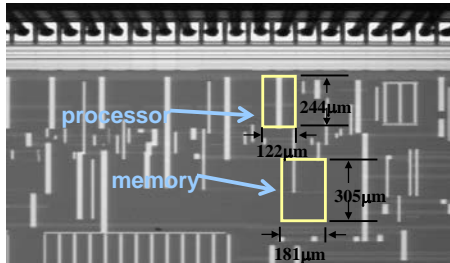


mm³: How Do We Get There

- Microsystem functions include sensing, processing, storage, and transmission
- All components must be re-examined to fit within power envelope defined by power sources and power management

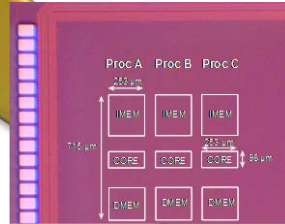


Past Michigan Sensor Designs



Subliminal 1 Design (2006)

- 0.13 μm CMOS
- investigate V_{min}
- 2.60 μW/MHz

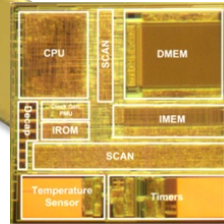


Phoenix 1 Design (2008)

- 0.18 μm CMOS
- Minimize sleep current
- 2.8 μW/MHz / 30pW sleep power

Subliminal 2 Design (2007)

- 0.13 μm CMOS
- Study variability effects
- 3.5 μW/MHz



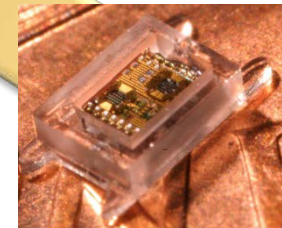
Phoenix 2 Design (2010)

- 0.18 μm CMOS
- Commercial ARM M3 Core
- Solar harvesting / PMU
- 28 μW/MHz



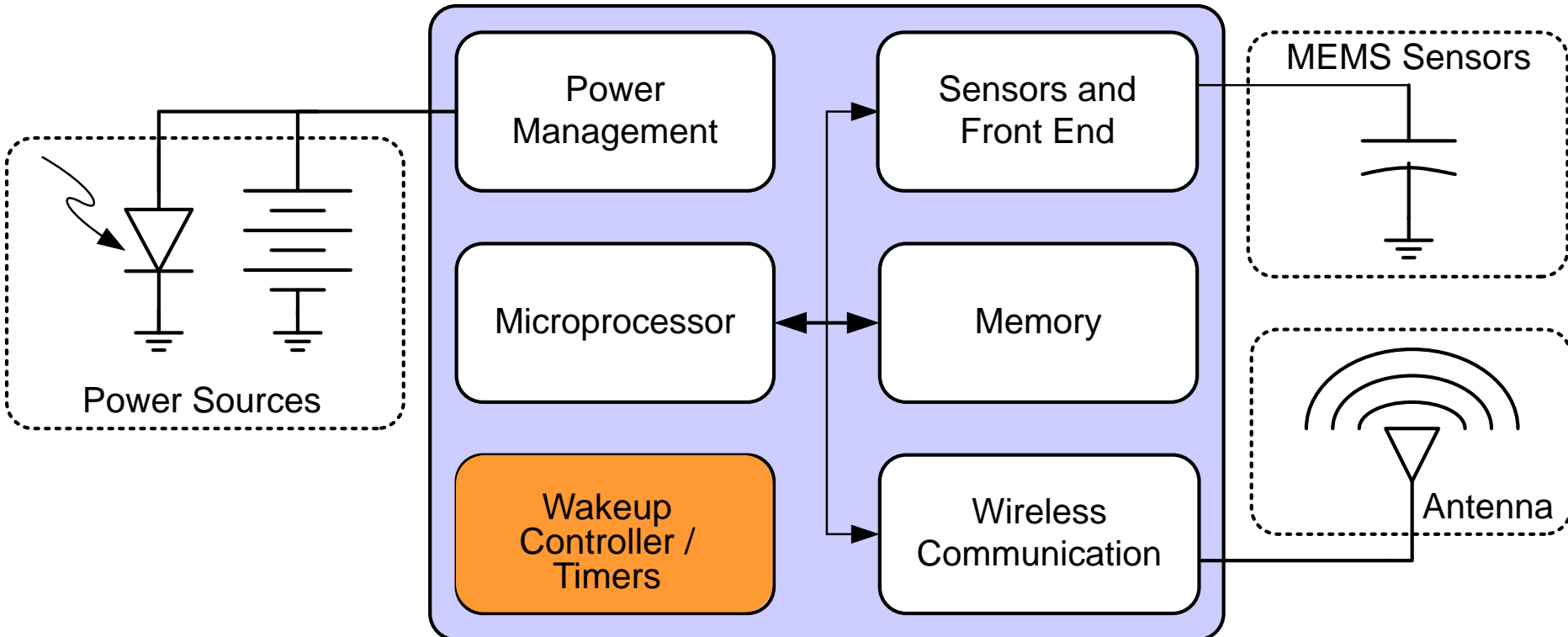
IOPM (2011)

- 0.18 μm CMOS
- MEMS/CDC
- Solar / PMU
- Wireless comm



mm³: How Do We Get There

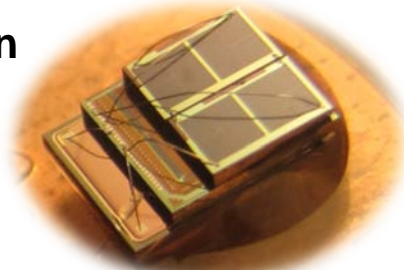
- Microsystem functions include sensing, processing, storage, and transmission
- All components must be re-examined to fit within power envelope defined by power sources and power management



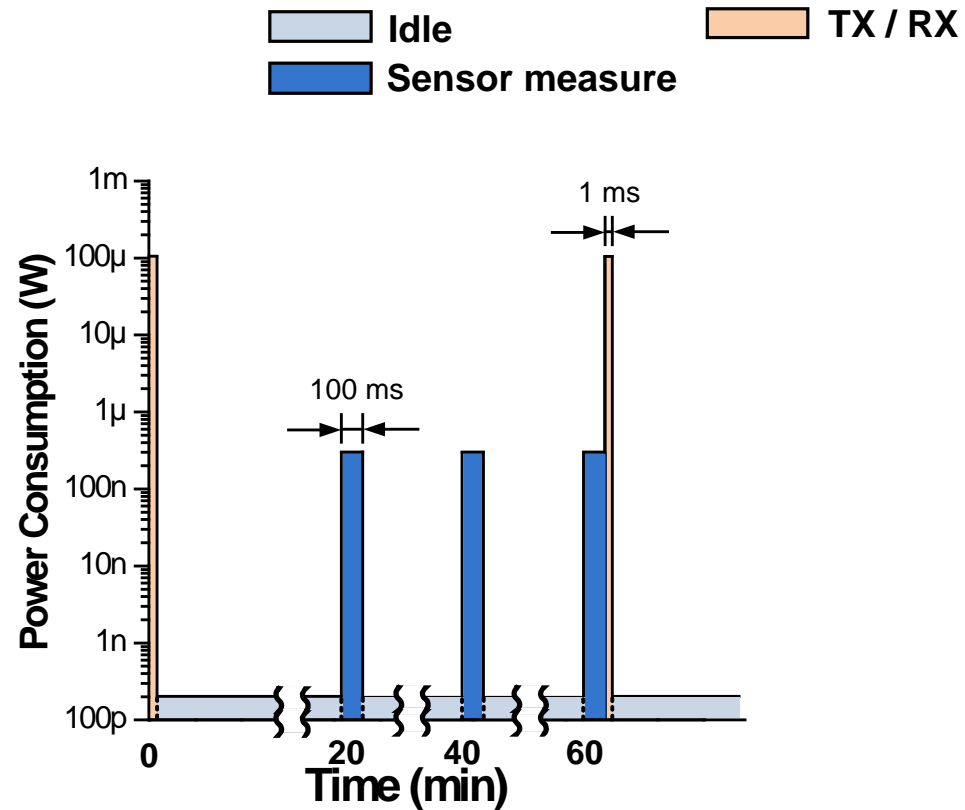
Why Timers Are So Important



Base Station



Sensor Node



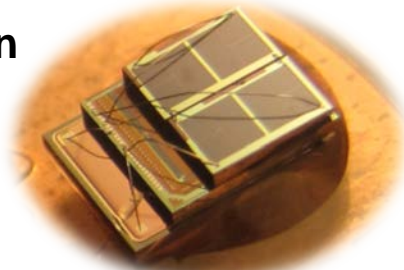
Power consumptions in various modes of ULP sensor

- Asymmetric RF communication does not require precise timing

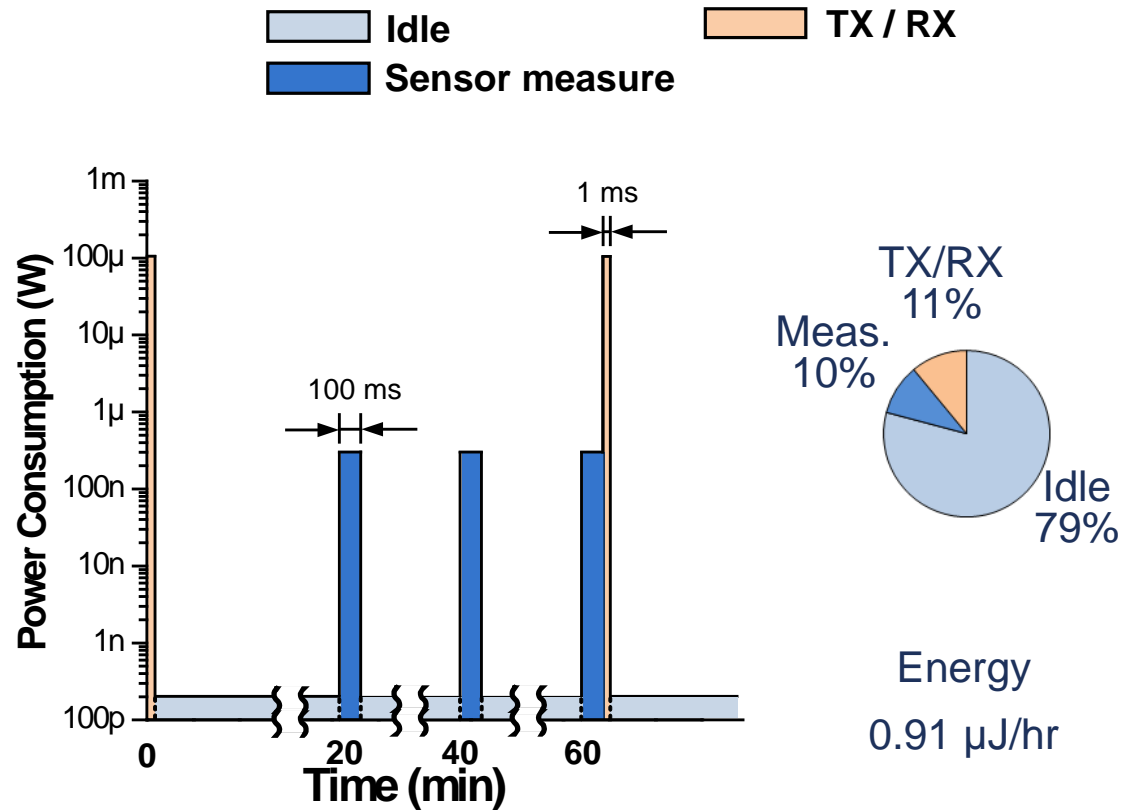
Why Timers Are So Important



Base Station



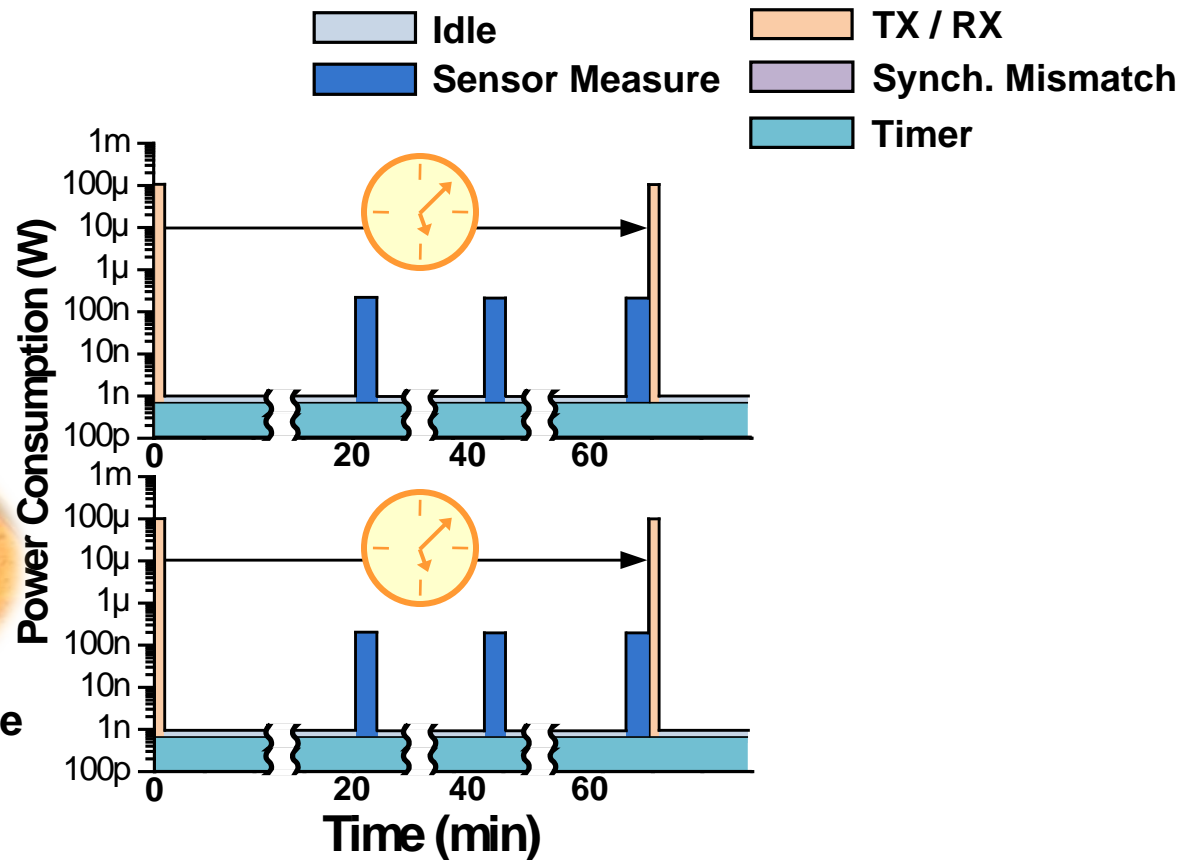
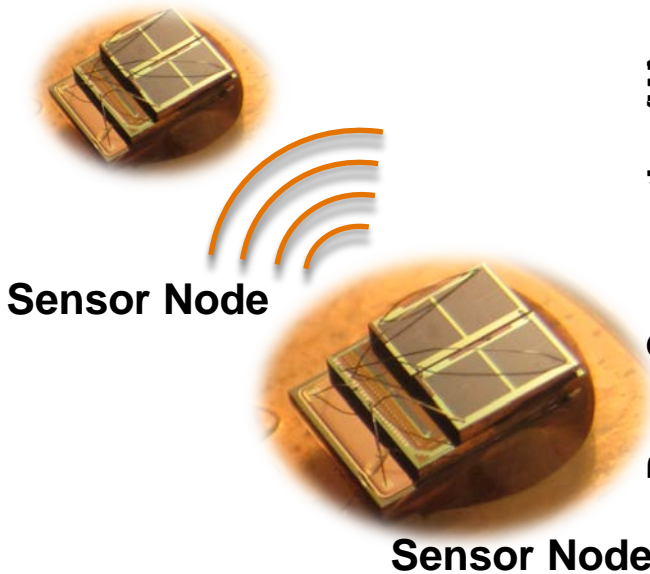
Sensor Node



Power consumptions in various modes of ULP sensor

- Asymmetric RF communication does not require precise timing

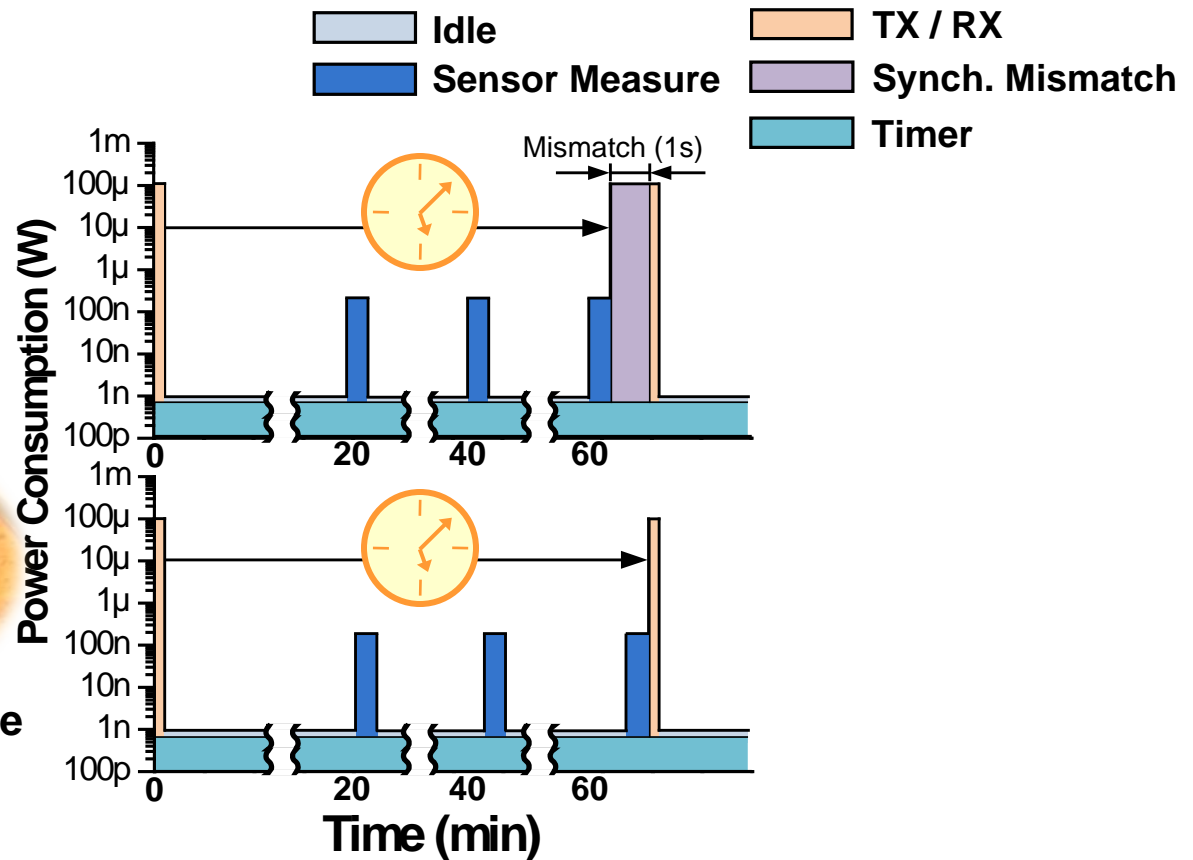
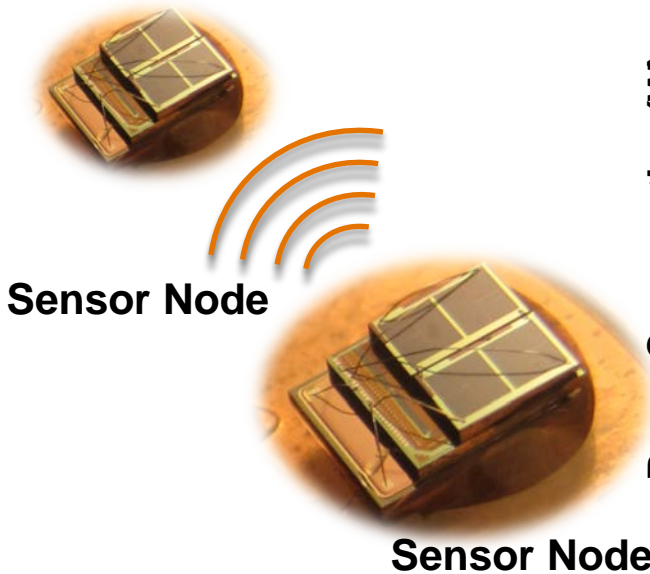
Why Timers Are So Important



Power consumptions in various modes of ULP sensor

- Asymmetric RF communication does not require precise timing
- Symmetric RF communication requires precise timing
- Energy penalty for mismatch can dominate energy budget

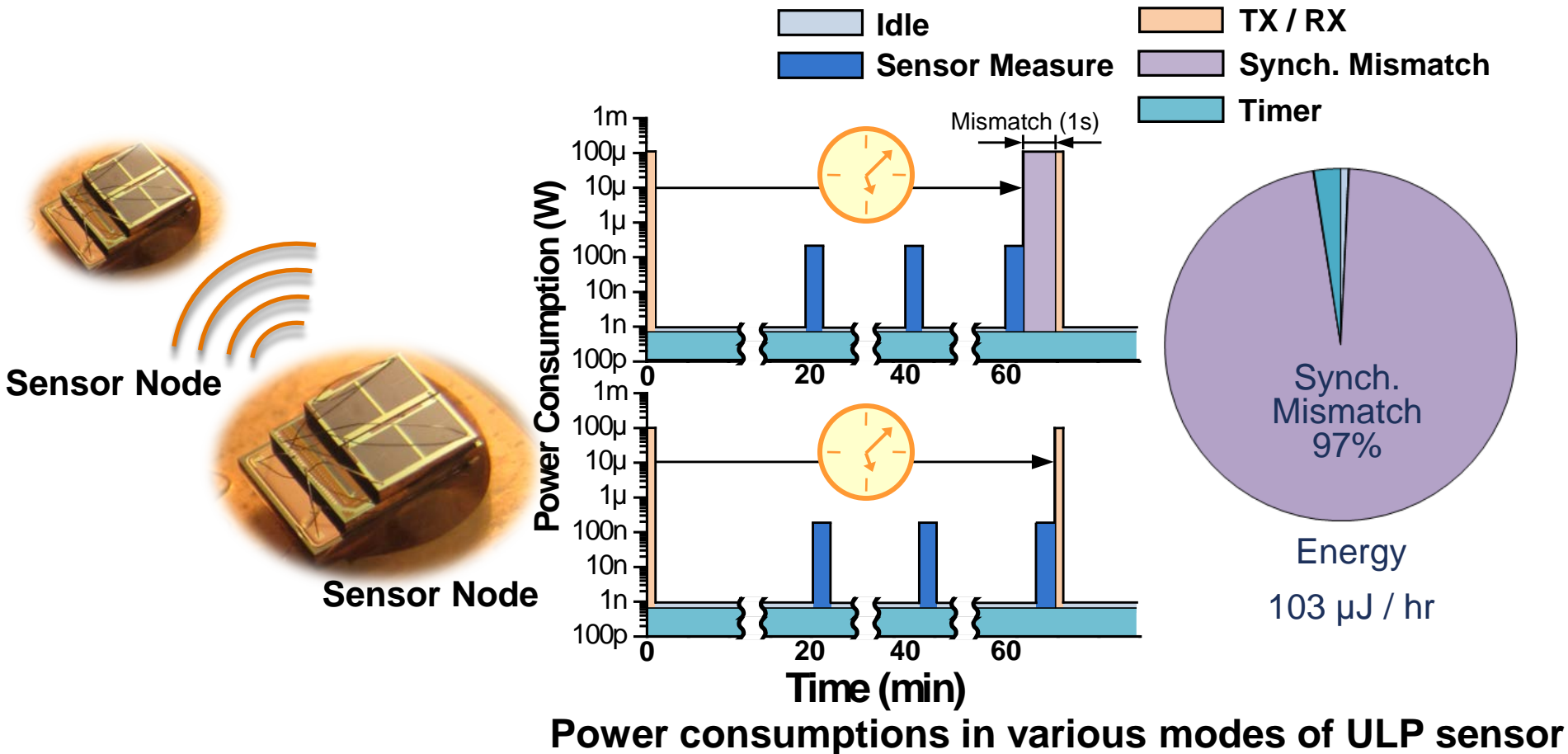
Why Timers Are So Important



Power consumptions in various modes of ULP sensor

- Asymmetric RF communication does not require precise timing
- Symmetric RF communication requires precise timing
- Energy penalty for mismatch can dominate energy budget

Why Timers Are So Important



- Asymmetric RF communication does not require precise timing
- Symmetric RF communication requires precise timing
- Energy penalty for mismatch can dominate energy budget

Keeping Time with Picowatts

- Crystal oscillators bulky and power hungry
- RC oscillators preferable, exhibit accuracy vs. power tradeoff



Low power commercial crystal oscillator $\sim 120\text{nW}$

[Ref: Micro Crystal Switzerland
RV-2123-C2]

Keeping Time with Picowatts

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- RC oscillators preferable, exhibit accuracy vs. power tradeoff



Low power commercial crystal oscillator $\sim 120\text{nW}$
[Ref: Micro Crystal Switzerland RV-2123-C2]

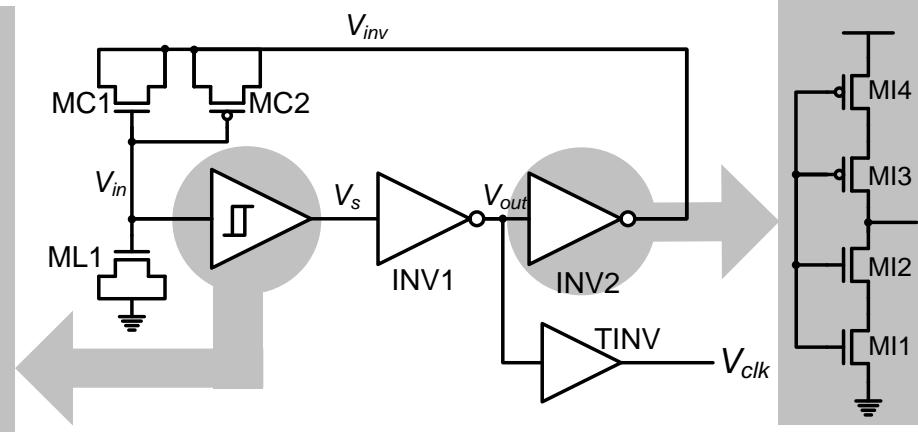
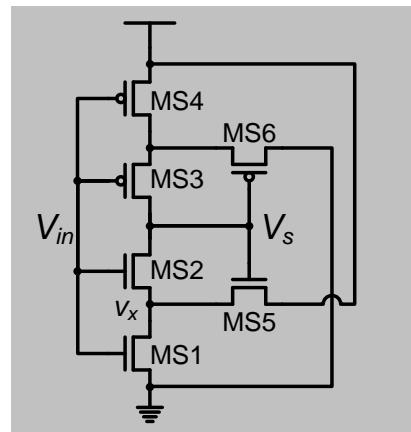
Gate leakage current based timer

$< 1\text{pW}$, $< 1\text{Hz}$ @ 300mV

But....

1400ppm Jitter

1600ppm/ $^{\circ}\text{C}$



Keeping Time with Picowatts

- Crystal oscillators bulky and power hungry
- RC oscillators preferable, exhibit accuracy vs. power tradeoff
- Still a need for improved accuracy at $\sim nW$



Low power commercial crystal oscillator $\sim 120nW$

[Ref: Micro Crystal Switzerland
RV-2123-C2]

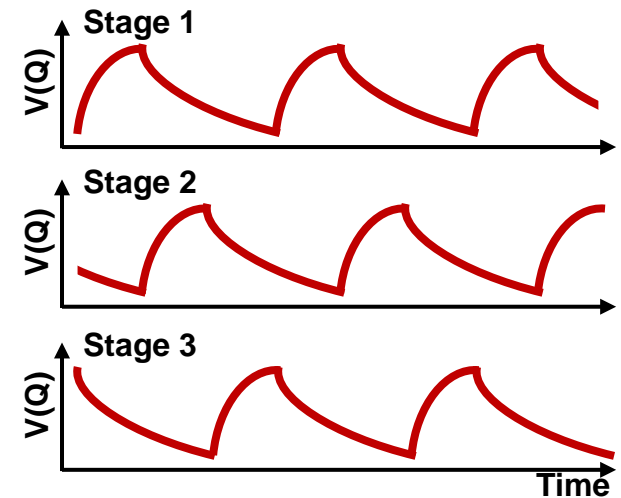
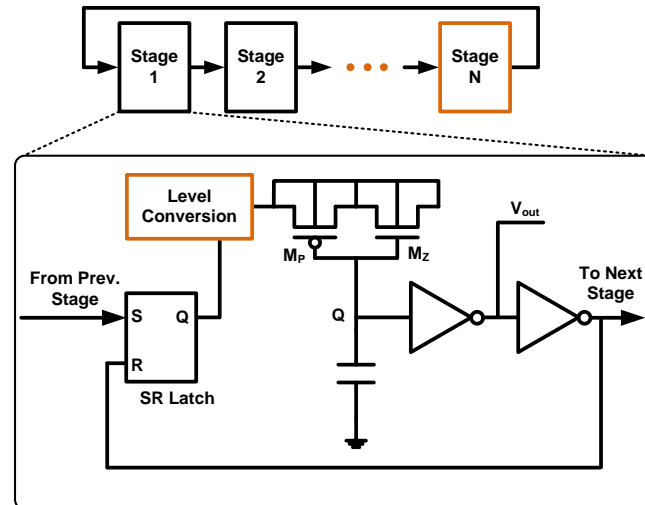
Multi-stage Gate Leakage Timer with Temperature Compensation

660pW power

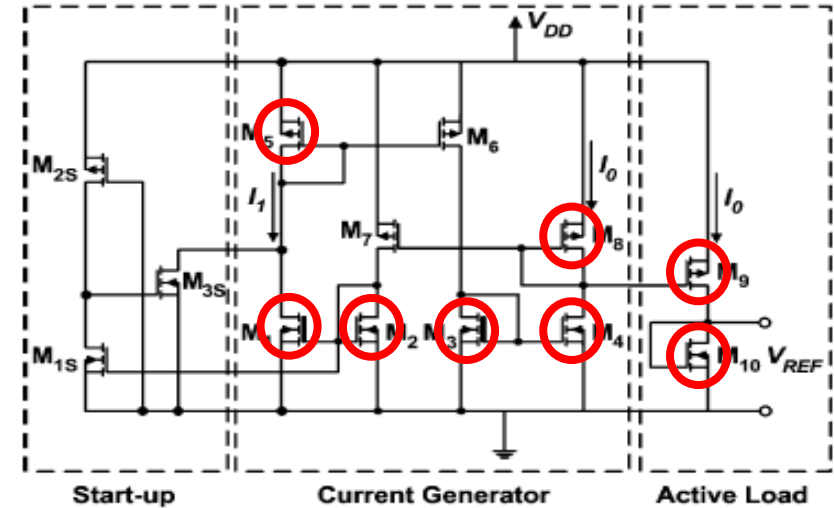
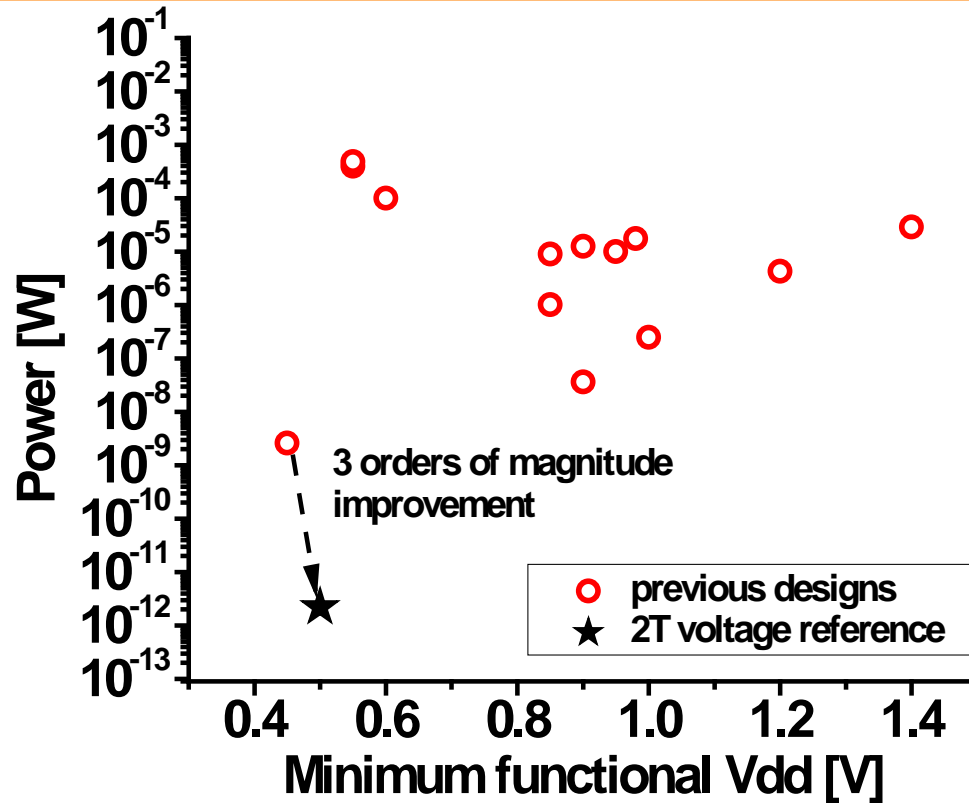
but...

275ppm jitter

31ppm/ $^{\circ}C$ temp variation



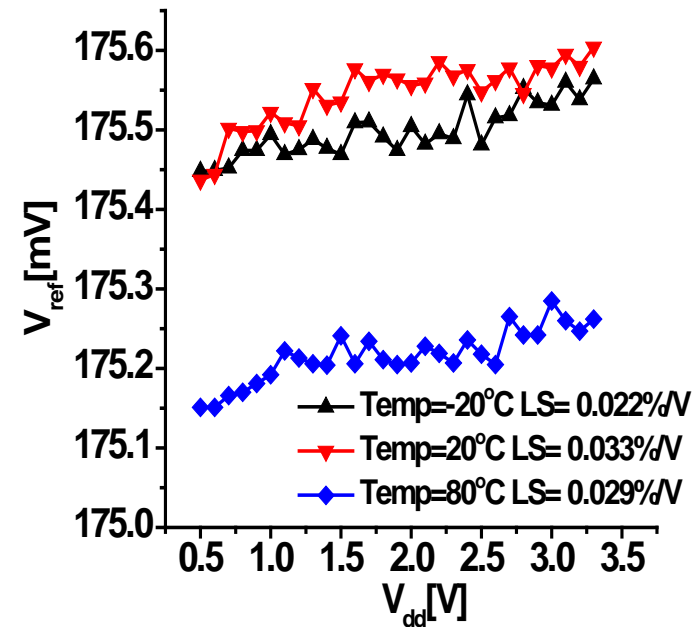
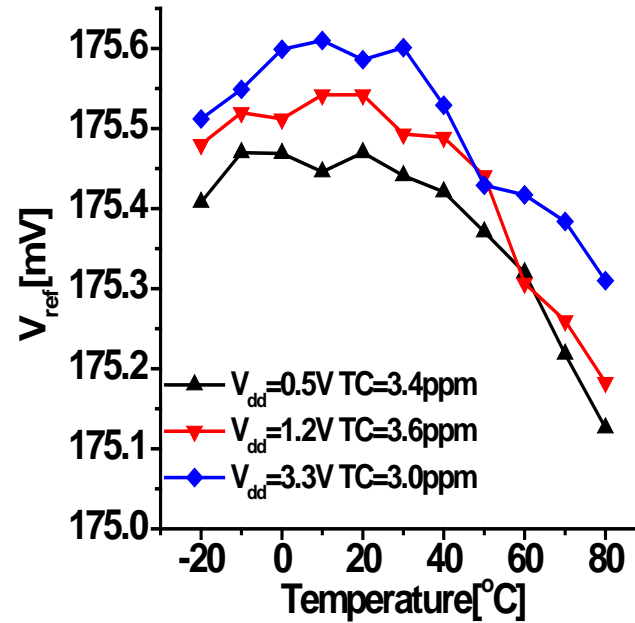
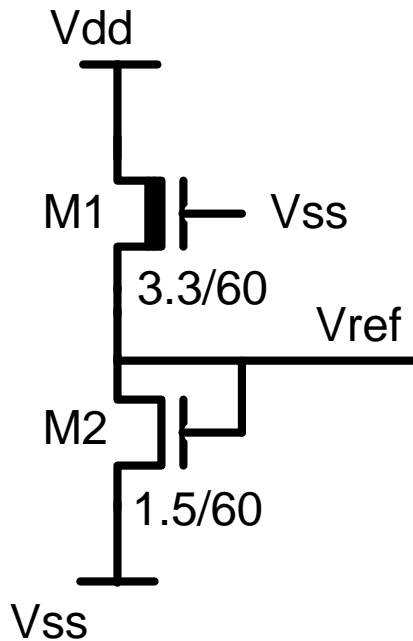
Previous Voltage Reference Designs



36nW design

- Voltage references used in regulators, timers, radios
- Previous work
 - Consumes 100-1000X more power
 - Typically needs higher supply voltage
- Reasons: transistors in saturated region (power & headroom)

pW Voltage Reference



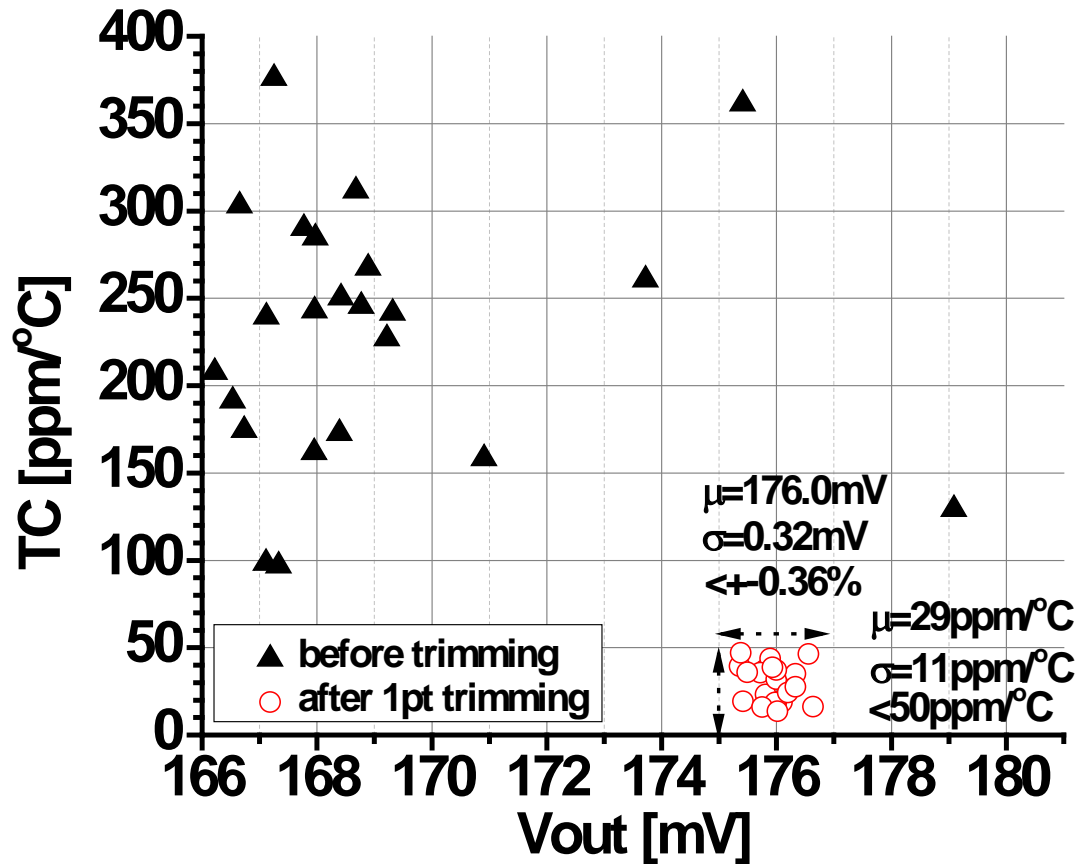
■ New design achieves

- Ultra-low power down to 2.2pW at V_{dd}=0.5V
- Good TC, LS, PSRR, excellent footprint, power

- V_{DD}_{min} = 0.5V
- Power = 2.3pW
- TC=19.4ppm/°C
- LS=0.033%/V
- PSRR = -70dB at 100kHz
- Area = 1350μm²

Tightening Variability

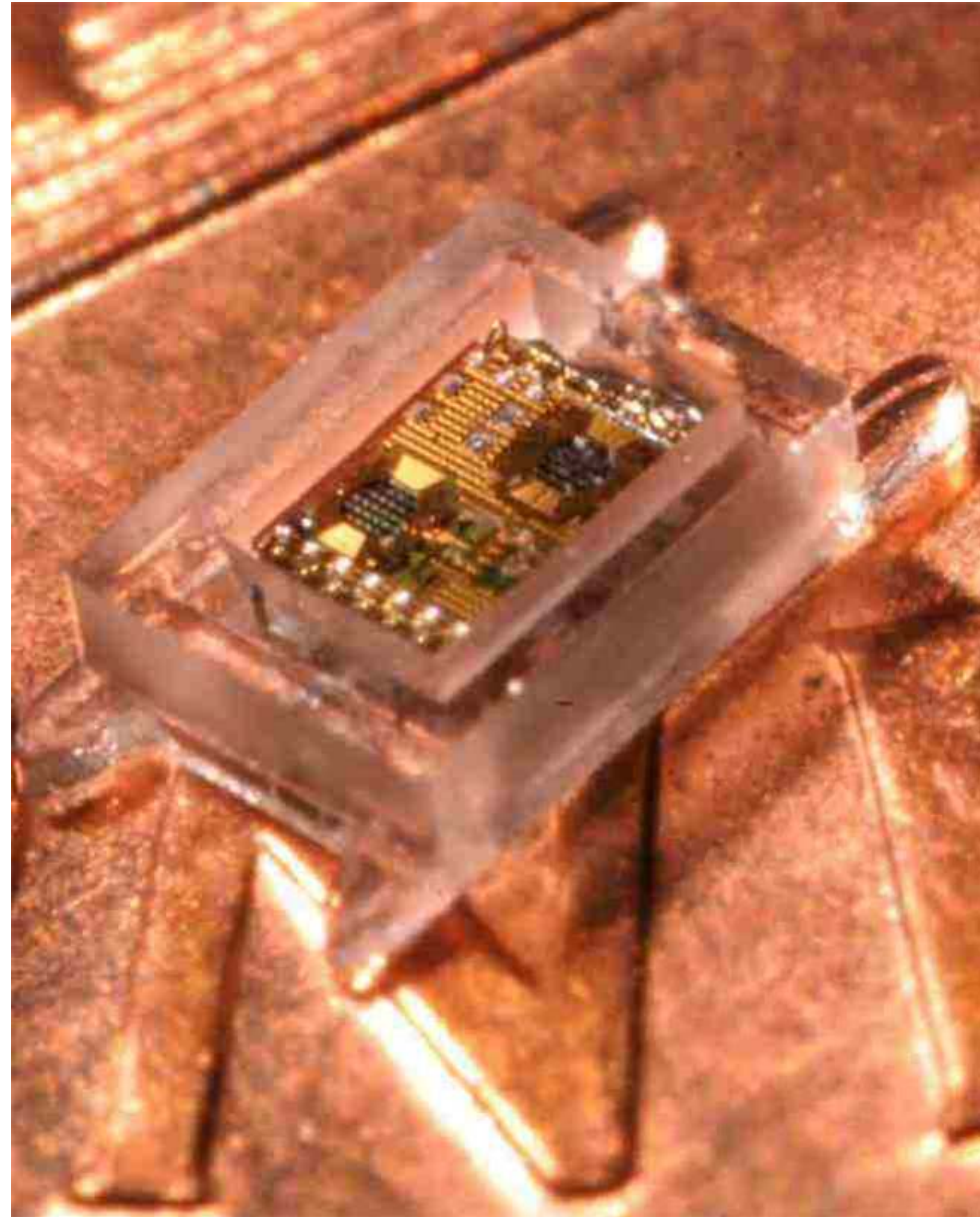
- 1-pt temp trimming over 25 dies



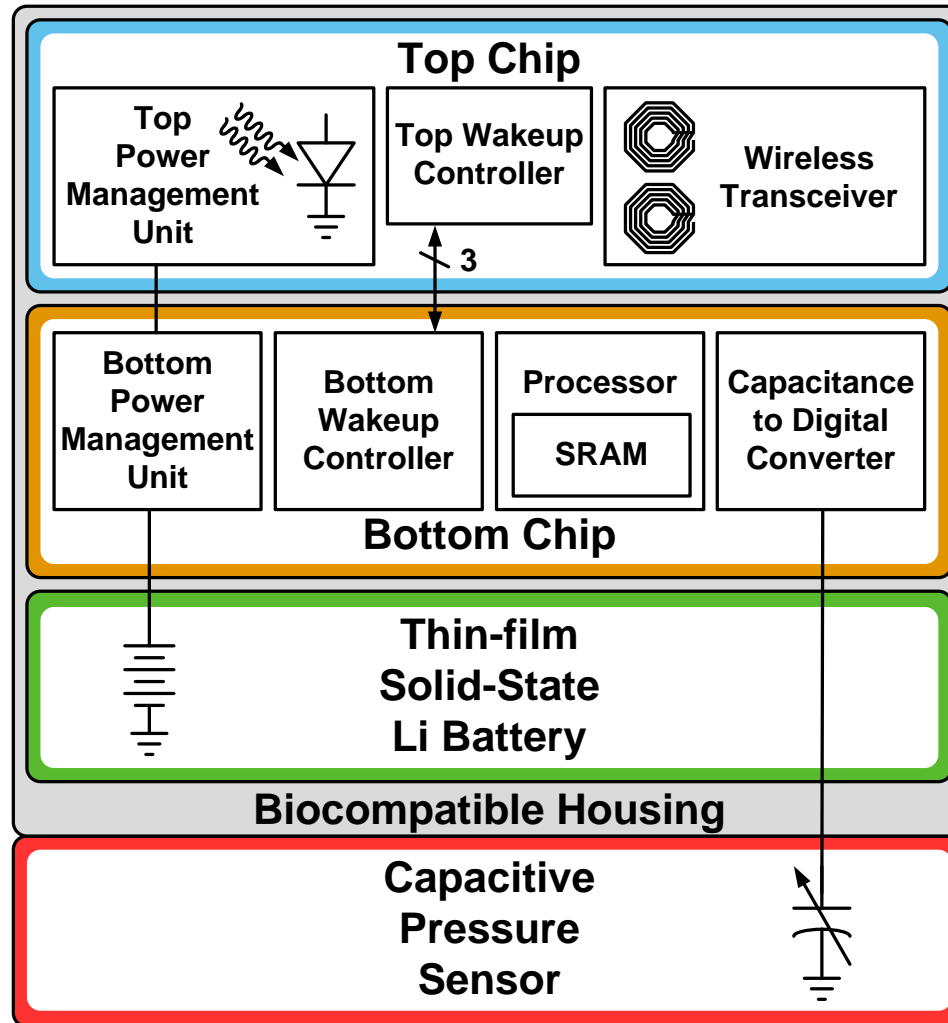
↓ TC and V_{out} spread by 9.6X and 9.8X
25 dies: $TC < 50$ ppm, $\pm 0.36\%$ V_{out}

1.5 mm³ Intraocular Pressure Monitor

- Continuous IOP monitoring
- Wireless communication
- Energy-autonomy
- Device components
 - Solar cell
 - Wireless transceiver
 - Cap to digital converter
 - Processor and memory
 - Power delivery
 - Thin-film Li battery
 - MEMS capacitive sensor
 - Biocompatible housing [Haque, Wise]

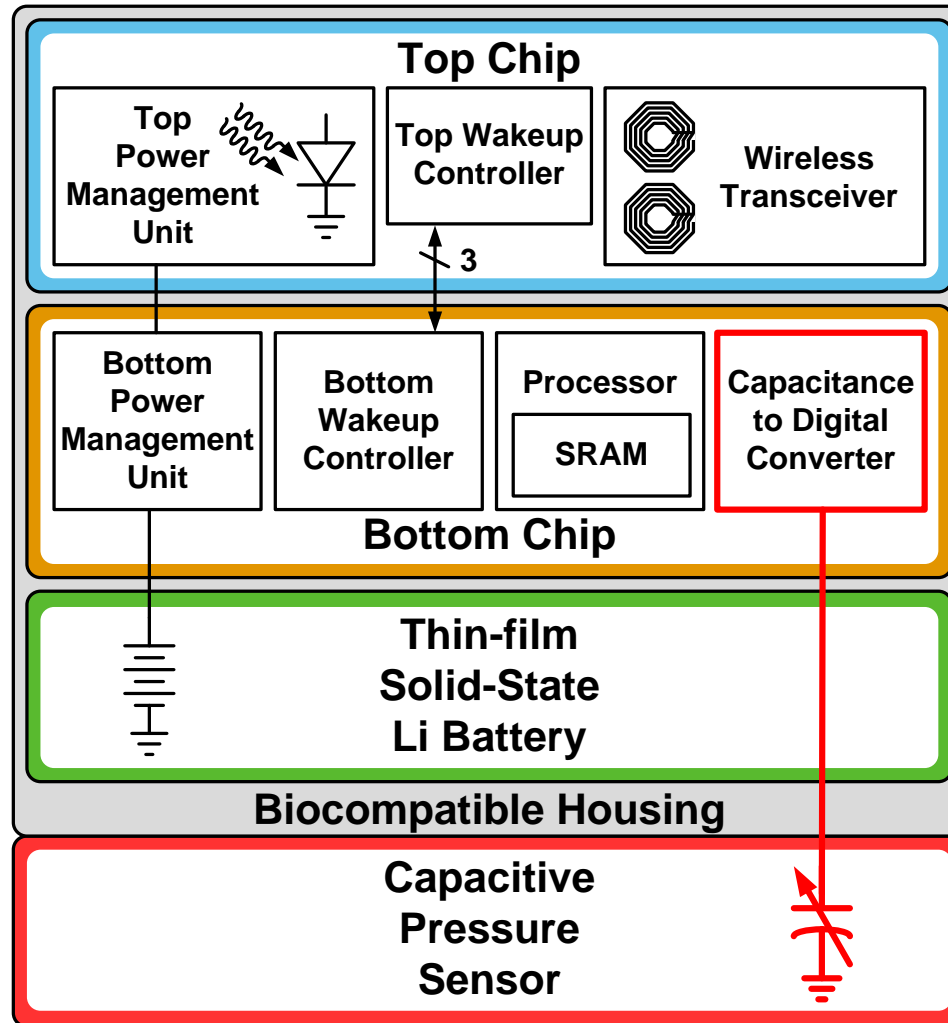


IOP Monitor Block Diagram



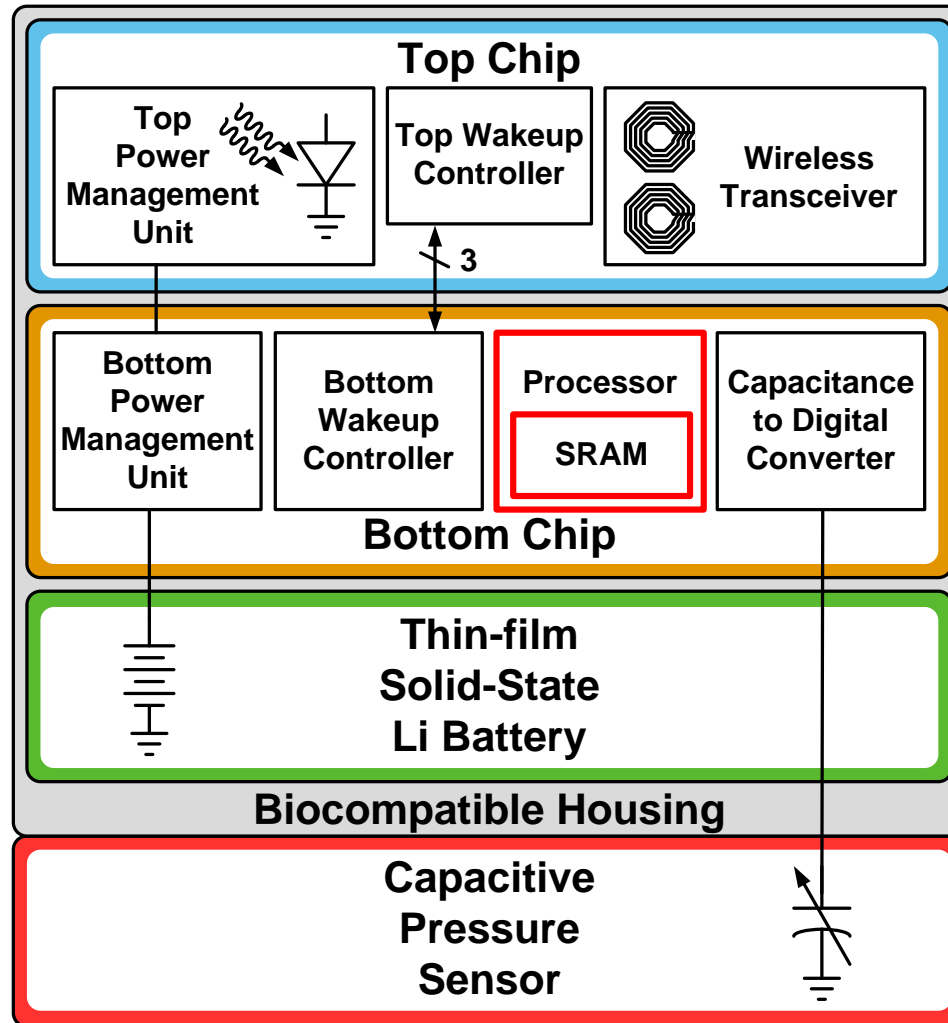
- Cross sectional view of microsystem

Usage Model Example



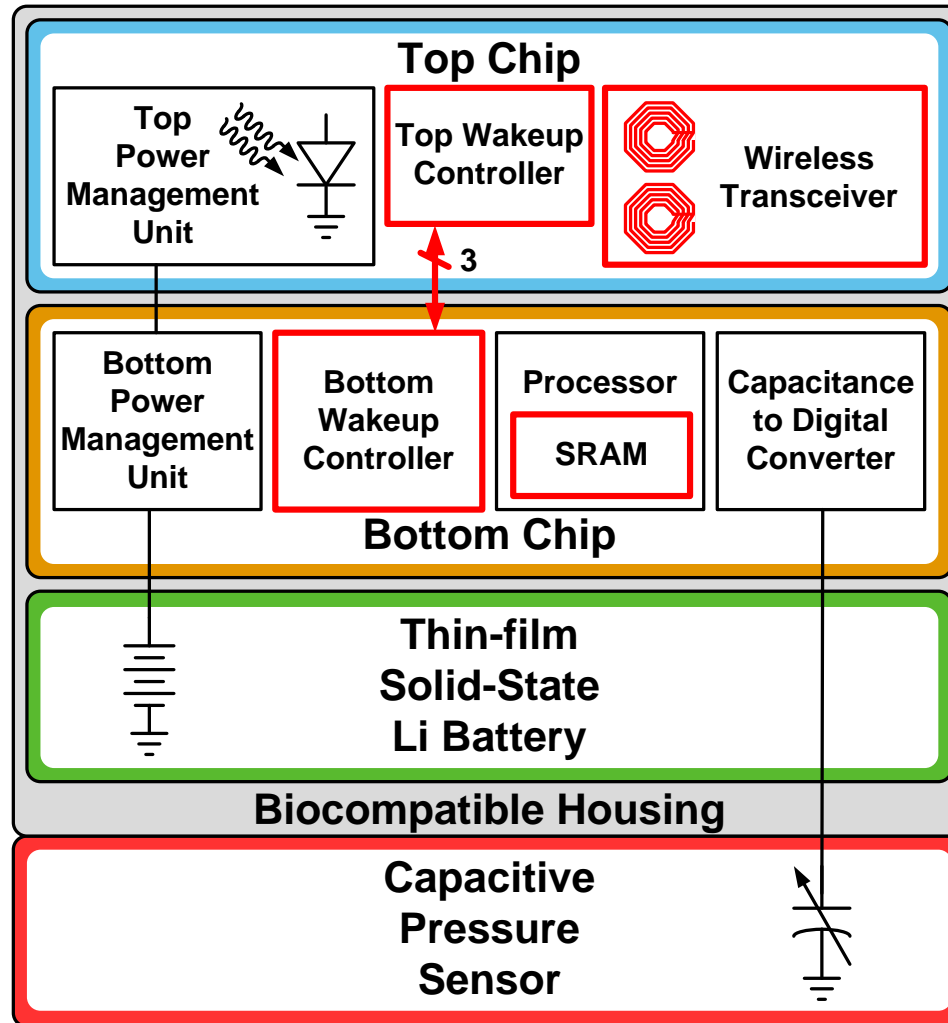
- CDC converts pressure to a digital value
- Stores IOP data to a memory mapped location

Usage Model Example



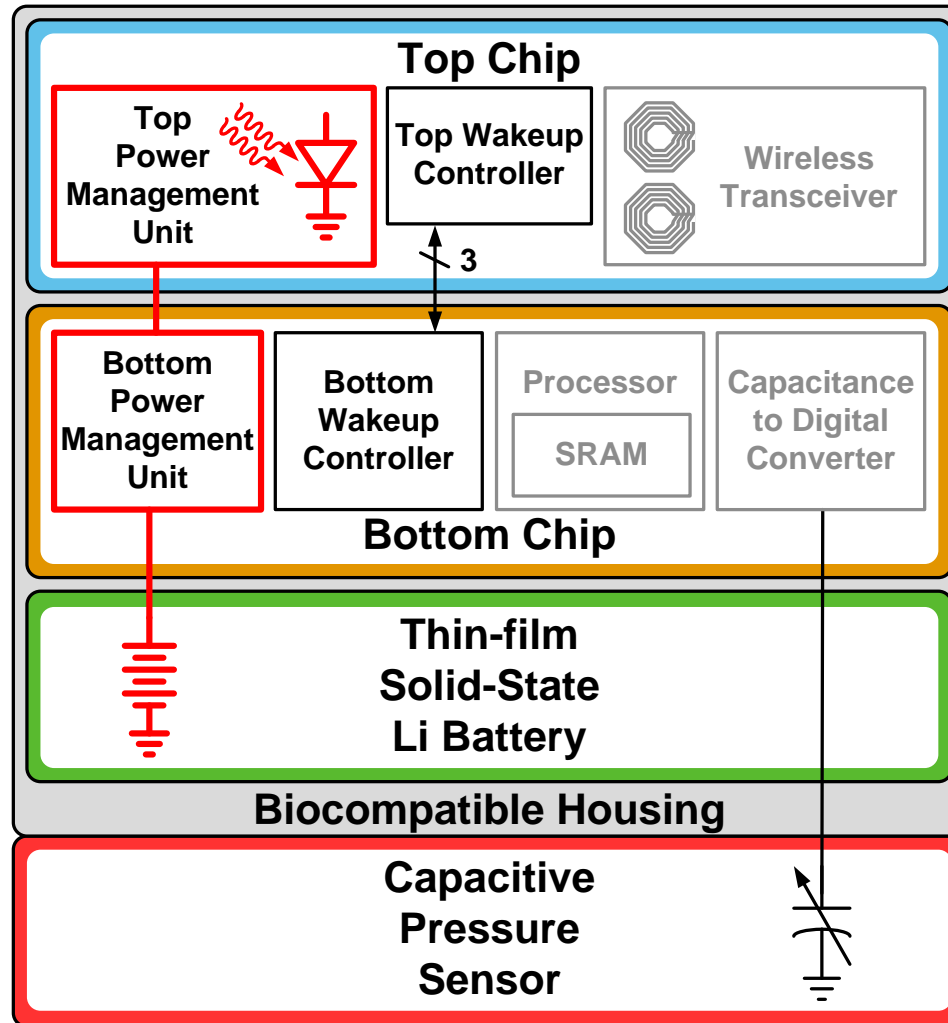
- Processor extracts medical information from IOP data
- Stores its result into SRAM

Usage Model Example



- User wirelessly queries microsystem
- Responds by retrieving and transmitting data

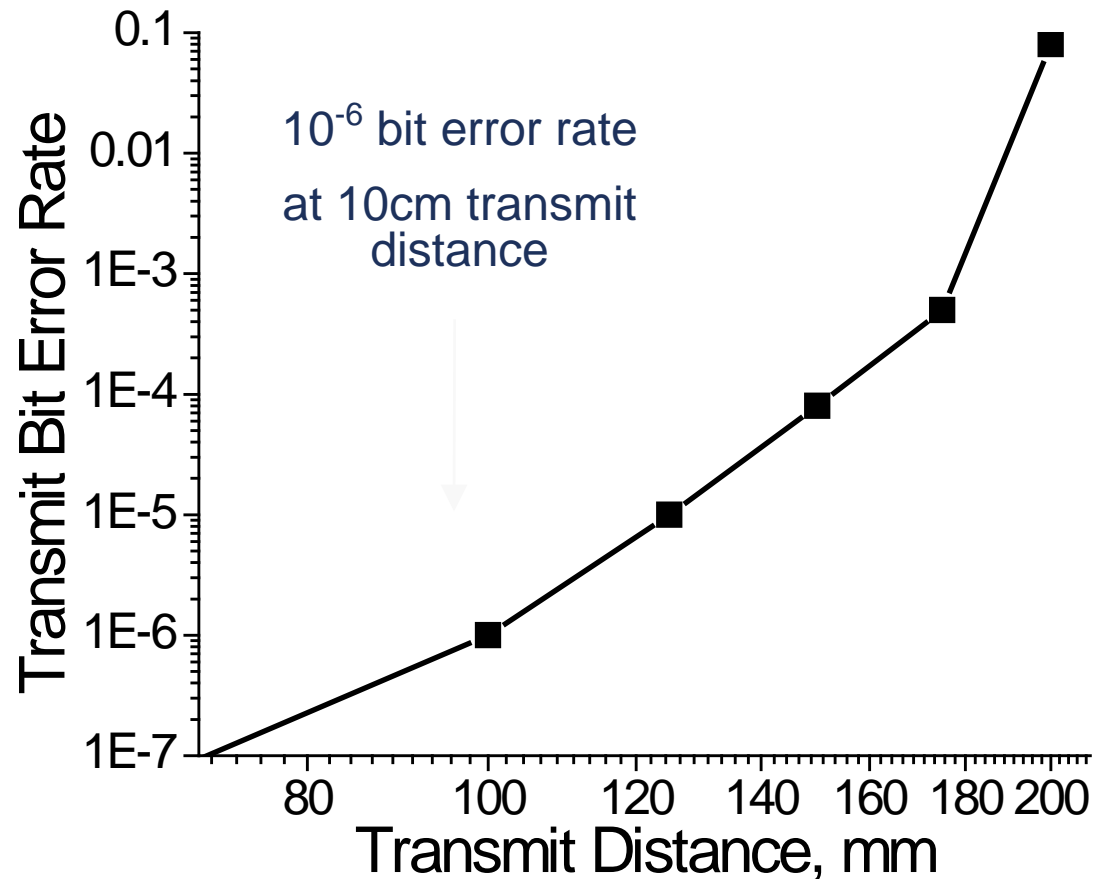
Standby Mode



- Energy harvesting and low-load power management
- Data stored in SRAM

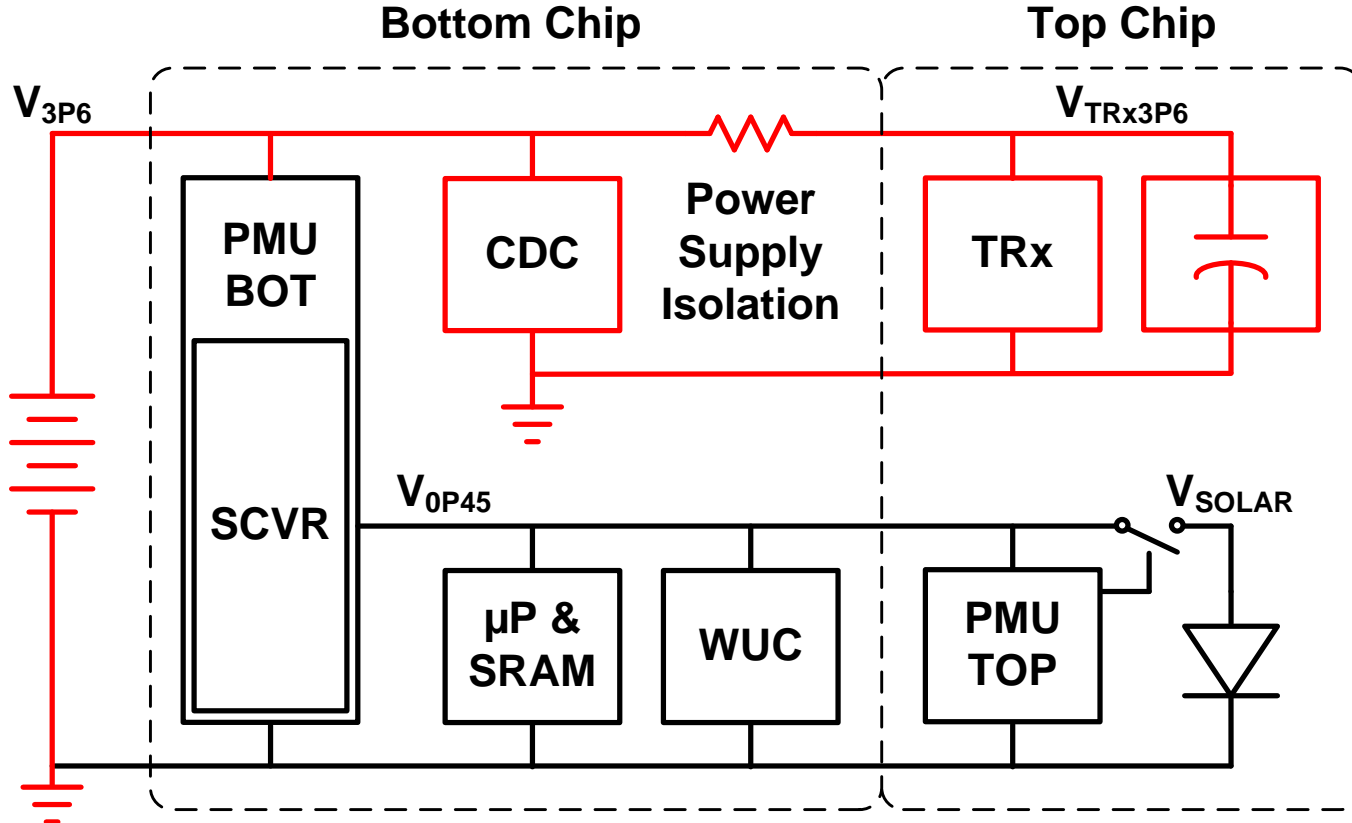
IOP Transmitter

- Main radio challenge: very small coils
- FSK receiver with dual-resonator LC tanks
- Transmitter sends 1 bit (100ns), drawing from 1.6nF decap, recovers droop (~100us) then sends another bit
- Transmit media is 0.5 mm saline + air
- Transmitter: 4.7nJ/bit, improves upon prior implantable work



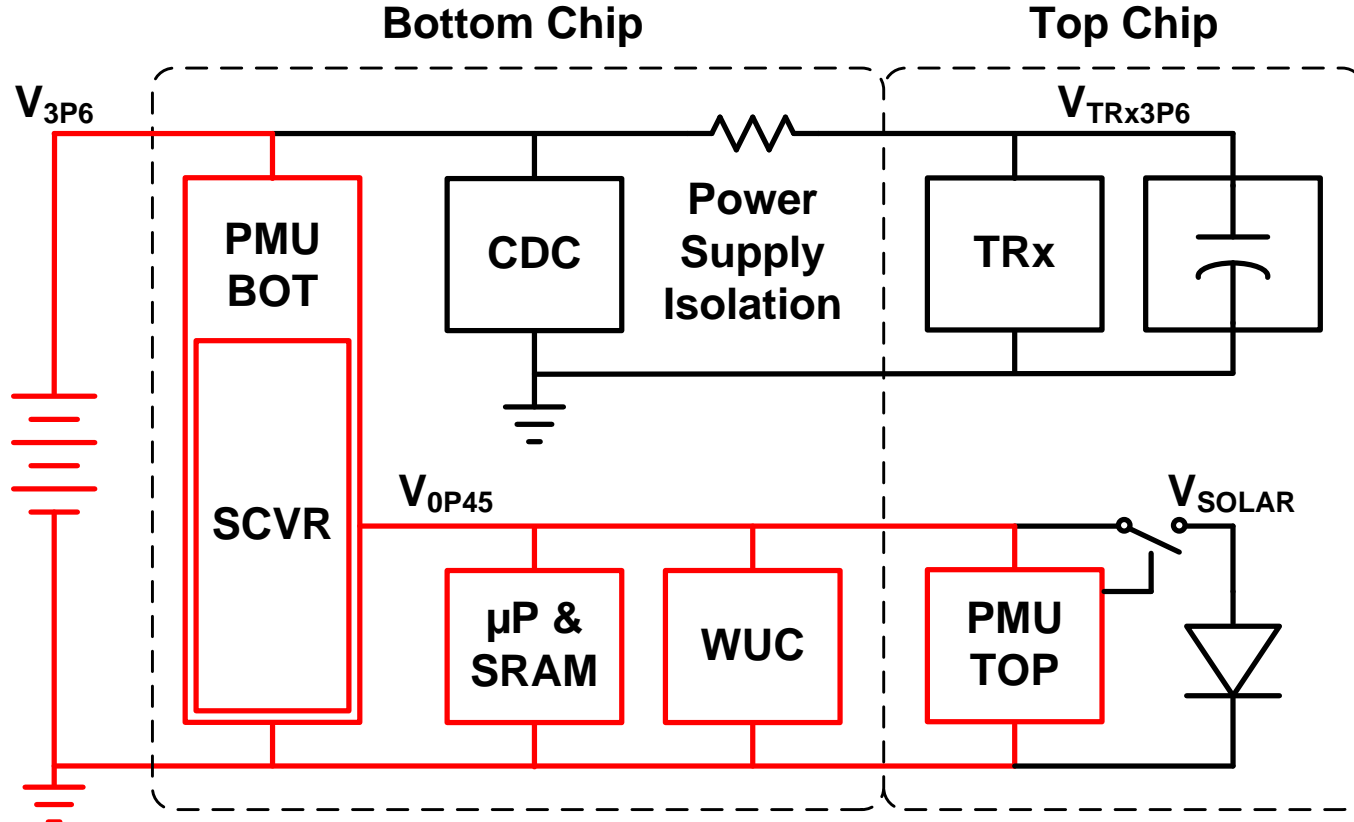
Power Delivery and Management

- Battery powers CDC and wireless TRx
- Isolated local TRx power supply prevents catastrophic V_{DD} drop
- CDC and TRx designed with high- V_{TH} thick- t_{OX} IO devices and no bias currents for low leakage during standby mode



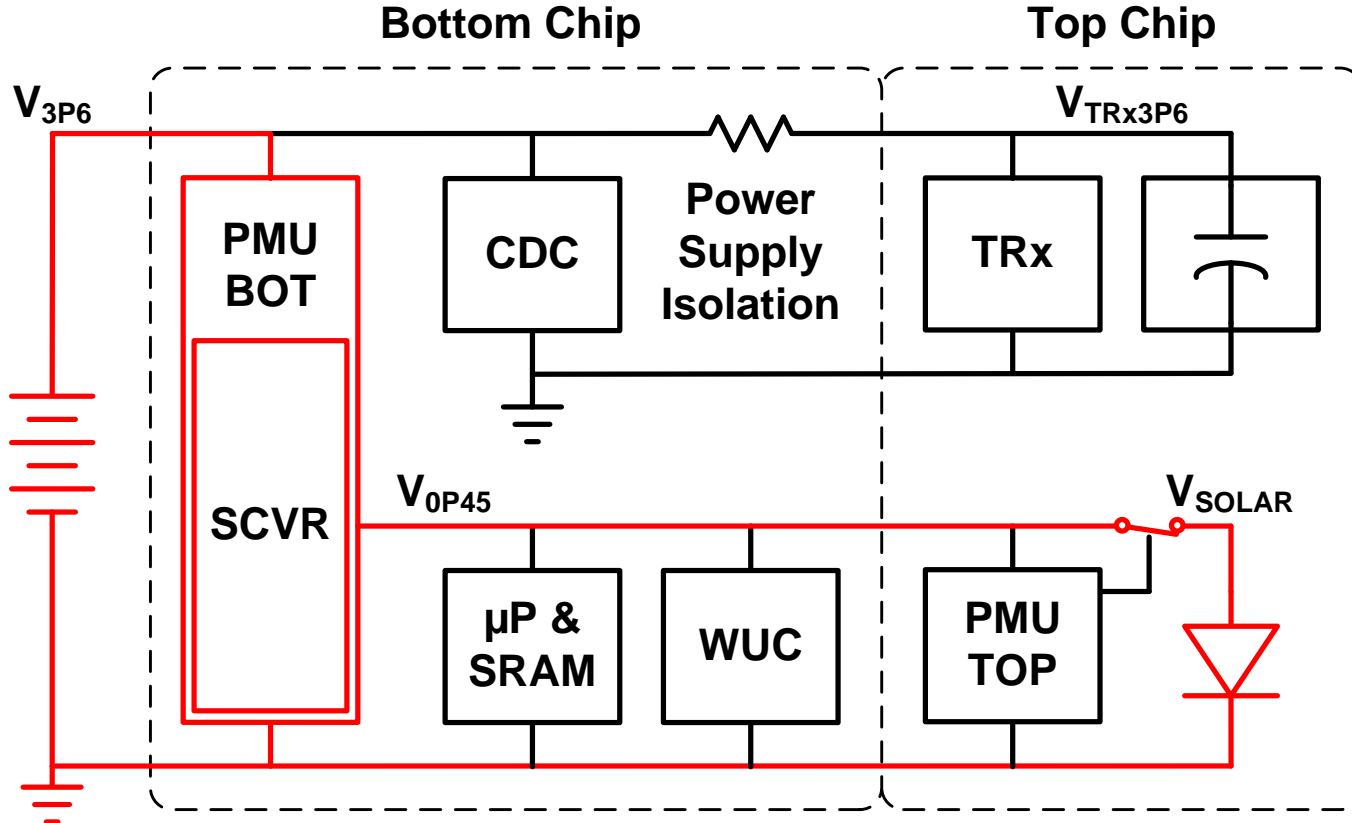
Power Delivery and Management

- 8:1 Switch Cap Voltage Regulator (SCVR) delivers 0.45 V
- μ P is power gated in standby mode and uses logic devices
- SRAM and WUC use IO devices for low standby leakage
- SCVR clock is reduced to 50 Hz clock in standby mode

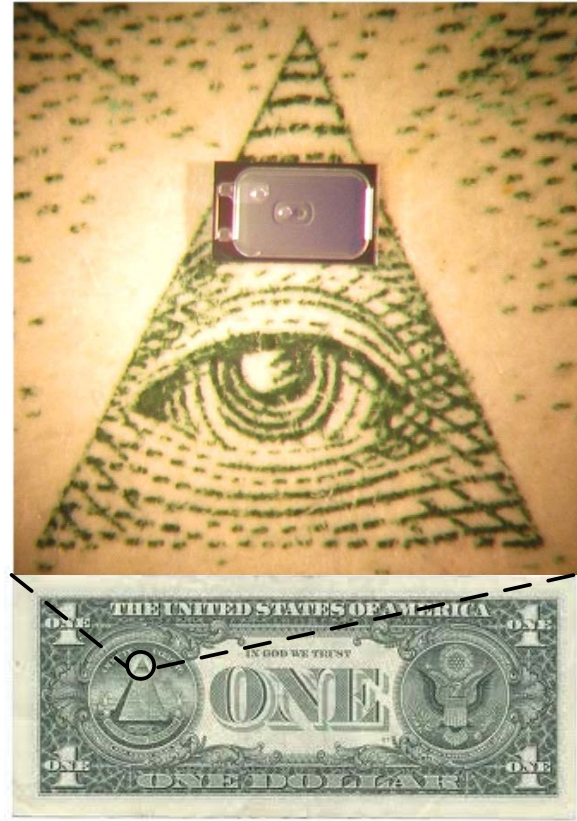
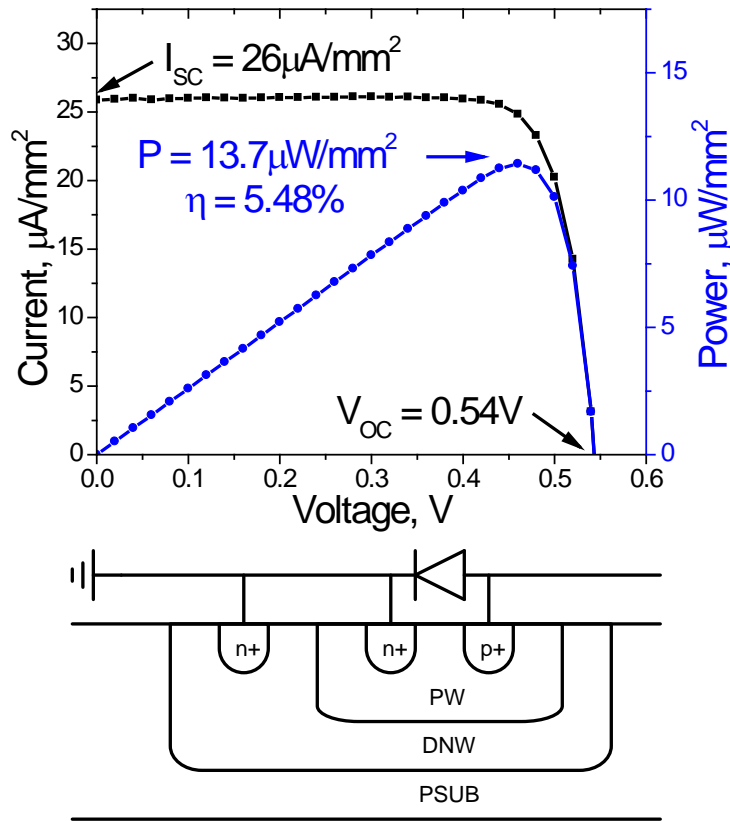


Power Delivery and Management

- Solar cell connected when open circuit V_{SOLAR} exceeds V_{OP45}
 - Check voltage on solar cell with small replica
 - Compare using clocked comparator
- SCVR up-converts solar energy to recharge battery



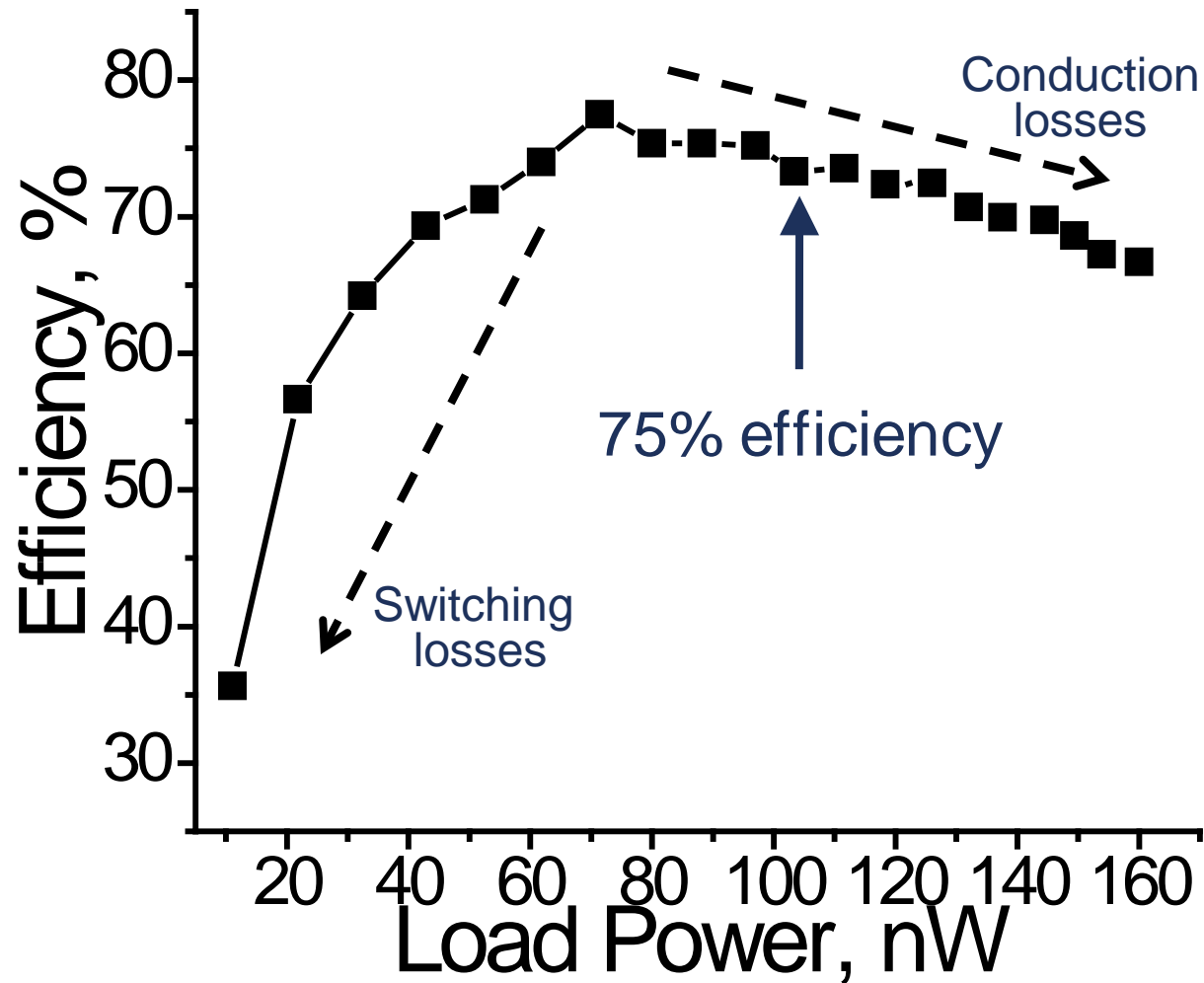
Power Sources



- 0.07 mm^2 solar cell
- $0.18 \mu\text{m}$ CMOS
- No post-processing
- 5% solar efficiency

- Cymbet thin-film Li battery
- 1 mm^2 custom size
- $1 \mu\text{Ah}$ capacity
- $40 \mu\text{W}$ peak power

SCVR Measurements



- 75% efficiency with 90 nW processor load in active mode
- 40% efficiency with 72 pW load in standby mode

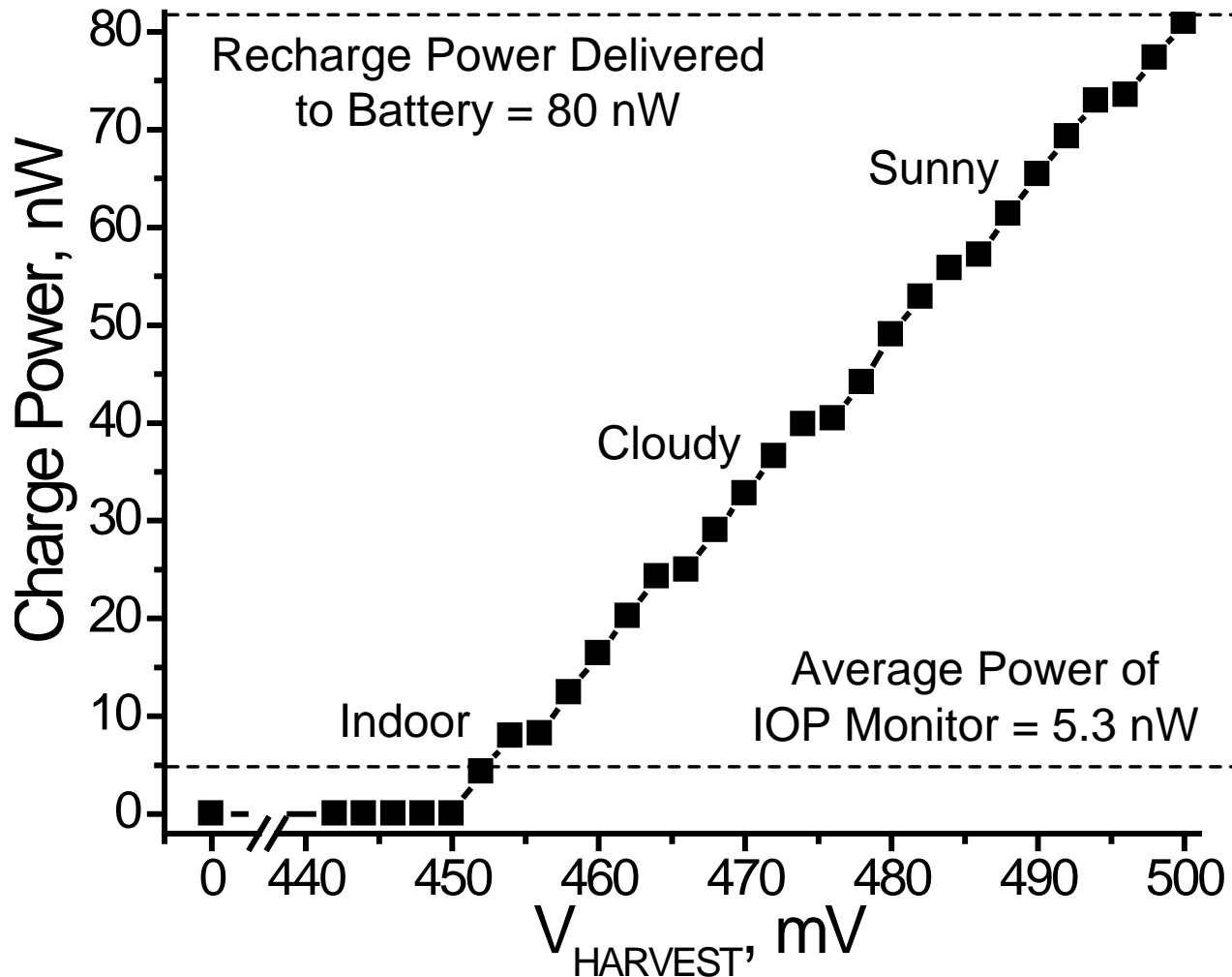
IOP Monitor Power Consumption

- Measure IOP every 15 minutes
- DSP with 10k processor cycles @ 100 kHz per measurement
- Daily wireless transmission of 1344b raw IOP data

Active Mode	Power	Time/Day	Energy/Day
CDC	7.0 μ W	19.2 sec	134.8 μ J
Transceiver	47.0 mW	134.4 μ sec	6.3 μ J
SCVR	116.9 nW	19.2 sec	2.2 μ J
• μ P @ 100 kHz	90.0 nW	19.2 sec	1.7 μ J
Standby Mode	Power	Time/Day	Energy/Day
CDC	172.8 pW	24 hours	14.9 μ J
Transceiver	3.3 nW	24 hours	285.1 μ J
SCVR	174.8 pW	24 hours	15.1 μ J
• 4kb SRAM	9.8 pW	24 hours	846.7 nJ
• WUC	62.0 pW	24 hours	5.2 μ J

5.3 nW average power → 1 month lifetime with no harvesting

PMU Measurements



- Energy autonomous operation with 1.5 hours of sunlight or 10 hours of indoor lighting per day

Conclusions

- Applications of mm-scale computing are endless and often unimaginable today
 - But first the hardware must get there
- Power minimization is paramount
 - Few nW power budget
 - Re-think entire sensor system from bottom up
- For the next decade: **nanowatt challenge**
 - Trickle up effect to servers, mobile platforms
- Acknowledgements:
 - Many UM grad students

