IEEE ENERGY CONVERSION CONGRESS & EXPO Nashvill &, TN | OCT.29-Nov.2 Future of Electric Machines Design: Computational Advancements

Facilitators:

Pete Wung University of Dayton and Marquette University (USA) Greg Heins Regal Rexnord (Australia) Mircea Popescu Ansys, (U.K.)

Panellists:

Gianmario Pellegrino Politecnico di Torino (Italy) Ian Brown Illinois Institute of Technology (USA) Keld Rasmussen Grundfos (Denmark) Alireza Fatemi GM (USA) Joel Van Sickel Mathworks (USA) Philippe Wendling Altair (USA) Takashi Yamada JMAG

CALL STATISTICS





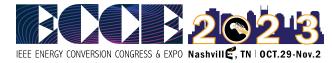
APPLICAT

SOCIETY



PANELLIST INTRODUCTION

8:30AM - 10:10AM



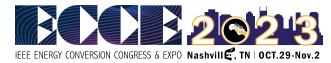
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PANELISTS: CUSTOMERS



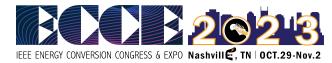
Gianmario Pellegrino Politecnico di Torino (Italy)	Gianmario Pellegrino (M'03, SM'13, F'22) received the MSc and PhD degrees in electrical engineering from Politecnico di Torino, Turin, Italy in 1998 and 2002, respectively. He is currently a Professor of Power Converters, Electrical Machines and Drives at the same university. Dr. Pellegrino is engaged in several research projects with the industry, and one of the authors of the open-source project SyR-e for the design of electrical motors and drives. He was a visiting fellow at Aalborg University, DK, the University of Nottingham, UK, and the University of Wisconsin-Madison, USA. Dr. Pellegrino is an Associate Editor for the IEEE Transactions on Industry Applications and has 55+ IEEE journal papers, three patents and nine Best Paper Awards. He is a member of the Power Electronics Interdepartmental Laboratory (PEIC) established in 2017 at the Politecnico di Torino and a member of the Advisory Board of PCIM (Power Conversion and Intelligent Motion) Europe. He is currently the Rector's Advisor for Interdepartmental Centres of Politecnico di Torino
lan Brown Illinois Institute of Technology (USA)	Ian P. Brown (Senior Member, IEEE) received the B.S. degree in engineering from Swarthmore College, Swarthmore, PA, USA, in 1999, and the M.S. and Ph.D. degrees in electrical engineering from the University of Wisconsin, Madison, WI, USA, in 2003 and 2009, respectively. Since 2012, he has been with the Illinois Institute of Technology. Previously, he was with the Corporate Technology Center, A. O. Smith Corporation, Milwaukee, WI, USA. His main research interests are high- performance electrical drives, the design of electric machines, and power electronics.
Keld Rasmussen Grundfos (Denmark)	Keld Folsach Rasmussen has worked for Grundfos for 30 years, starting as an industrial Ph.D. working on Energy Efficient Motors for Pumps. The work includes both development of motors but also simulation tools for motor design. In the beginning the focus was on evaluating energy efficient motors for small pumps for central heating system. This also included development of motor design tools for these types of motors. From year 2000 Grundfos has been implementing these new energy efficient motors (Permanent motors) in many of their products, always with focus on the application and the energy use by the application. As example it is estimated that the introduction by Grundfos of the variable speed, permanent magnet-based heating pumps in EU in 2021 has saved 11.4 TWh, equivalent to the average consumption of more than 6 million average EU citizens. Keld's current responsibilities includes evaluation of new motor types and magnetic materials that can be used for future electrical motors for pump and pumps systems.
Alireza Fatemi <i>GM (USA)</i>	Alireza Fatemi (Senior Member, IEEE) received the Ph.D. degree in electrical engineering from Marquette University, Milwaukee, WI, USA, in 2016. He is currently a Senior Researcher with the Propulsion Systems Research Laboratory, Global Research and Development Department, General Motors Company, Warren, MI, USA. His research interests include performance optimization of electromechanical energy conversion systems, design and control of power electronics converters, and computational electromagnetics in machines and drives. Dr. Fatemi is affiliated PES, IAS, IES, PELS societies, and a member of SAE. He has authored or coauthored more than 40 technical papers including two Prize Papers from IEEE IAS Electric Machines Committee







PANELISTS: VENDORS



Joel Van Sickel <i>Mathworks (USA)</i>	Joel Van Sickel is a principal application engineer at MathWorks working with customers developing electric vehicles, renewable energy systems, industrial drives, and other high-energy equipment. He brings 13 years of expertise in modeling and design of power electronics and motor drive systems. Prior to joining MathWorks, he was a hardware design engineer for medium and high voltage power systems and converters at Raytheon. He received his Ph.D. in electrical engineering from the Pennsylvania State University in 2010.
Philippe Wendling <i>Altair (USA)</i>	Philippe Wendling (Senior Member, IEEE) graduated from Ecole Centrale Lille (Lille, France) in 1979 and received his Master of Science degree in 1982. He co-founded Magsoft Corporation, Ballston Spa, NY, USA. Previously, he was Director and Executive Officer of Magsoft Corporation and Director of Cedrat SA, France. Since 2016 he is Vice President at Altair Engineering, USA.
Takashi Yamada <i>JMAG</i>	Takashi Yamada received Ph.D degree in computational mechanics from Portsmouth University, UK. He joined JSOL Corporation in 1987 and has been leading several developments of CAE software for electrical engineering. Currently, he is CTO at JMAG division of JSOL Corporation, Tokyo Japan. He has also been serving as a member of Investigation Committee on Electromagnetic Field Analysis for Rotating Machines of IEEJ (Institution of Electrical Engineering of Japan).



<u>pels</u>

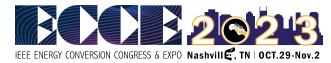
IEEE POWER

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TOPICS_AND_STRUCTURE



Model type (15 mins presentation + 15 mins discussion) [8:30 - 9:00]

- 1. Completely trusted results vs experimental validation?
- 2. Accuracy vs Time (inc 2D vs 3D)
- 3. Subsystem Focus vs Multiphysics
- 4. Empirical vs Physics based

Model implementation (15 mins presentation + 15 mins discussion) [9.00 - 9:30]

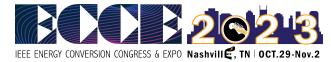
- 5. Open Source vs Commercial (inc customer/ developer relationship)
- 6. Local vs Cloud Computing
- 7. Al vs Human
- 8. Traditional Simulation vs Digital twin (inc real time modelling)

Open discussion (15 mins presentation + 15 mins discussion) [9.30 - 10:00] 9. What is the next big Computational Advancement?









<u>COMPUTATIONAL</u> <u>ADVANCEMENTS:</u> <u>MODEL</u> <u>TYPE</u>

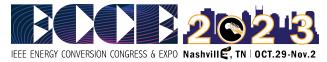
15 mins presentation,15 mins open discussion

[8:30 - 9:00]









Keld Rasmussen







<u>COMPLETELY_TRUSTED_RESULTS_VS_EXPERIMENTAL</u>

VALIDATION What do Grundfos do

- Motors for pumps or pump systems
- Motors from 5W to 22kW shaft power (few special motors above 22kW)

Simulation and validation at Grundfos

- We have a +50 years of motor simulation experience at Grundfos
- Target with simulations:
 - More simulation instead of test
 - Improve process of making test, as test could not be avoided
 - Link simulation to production and product data.

Testing is still mandatory

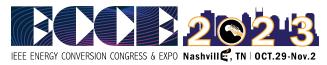
• Approval for UL/VDE still requires testing, so Grundfos have an UL approved lab.

Simulations are not for free

EE

- Use test when it is the best option and simulation when it is the best option
- We do replace more test with simulations.





Grundfos Alpha2



Pump with integrated motor and frequency converter.





ALTERNATIVE EFFICIENCY DETERMINATION METHOD

Requirement from UL for US marked introduction of standard motor

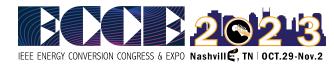
If efficiency and/or efficiency class is put on motor nameplate, 5 motors of each variant must be tested for validation of efficiency/efficiency class

Grundfos standard motor program

- MG/ML is a standard single speed induction motor meeting IE3 and MGE/MLE is a variable speed Permanent Magnet motor with integrated VFD meeting IE5
- Each Motor comes in a low speed (4 pole) and medium speed (2 pole) variant.
- For MG/ML there is also a high voltage variant.
- Each variant comes in a range from 0.75kW to 22kW (1-30HP) with 12 different power size.

Test requirements for MG/ML

3 variants X 12 power size X 5 samples = 180 test





Standard single speed induction motor, MG/ML



Standard variable speed PM motor, MGE/MLE









ALTERNATIVE EFFICIENCY DETERMINATION METHOD

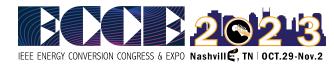


UL selects 5 out of the 3x12=36 variants. 5 samples of each variant is tested, giving 25 test in total. The rest can be verified by simulation under these conditions.

Conditions

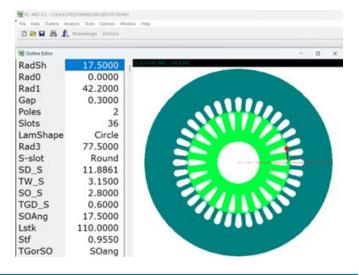
- Understanding of the simulation tool must be given.
- Version control of software must be ensured and validated on request.
- Losses must be simulated within 10% accuracy.
- Variations within designs must be evaluated and limitations set up (Grundfos requirement).

The simulation tool used is based on analytical calculation. Models are improved/tuned with FEA in relevant areas and against physical test on the motor.





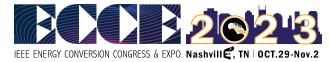
Standard single speed induction motor, MG/ML







10/66



Gianmario Pellegrino







(x,b) Design Plane and FEAfix



The (x,b) design plane allows the quick preliminary design of PMSMs • Design rules for the geometry definition

- Design rules for the geometry deminition
- Analytical equations for performance figures
- $\circ\,\mathsf{FEAfix}$ correction of equations

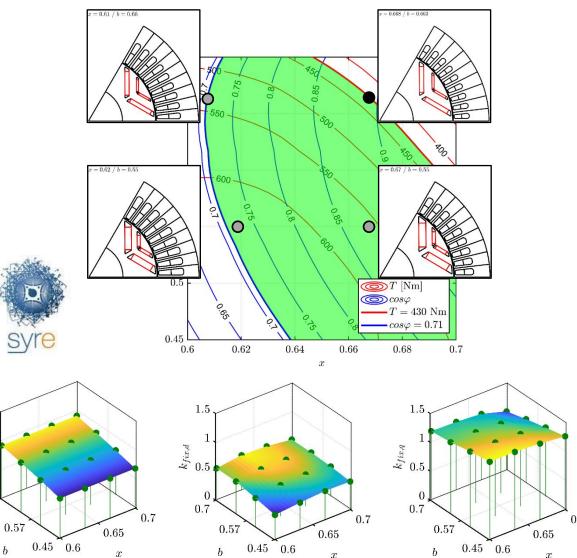
FEAfix is a strategy to correct the design plane output figures

Standard FEAfix approach

- $\circ\,\text{FEMM}$ run of 16 designs in MTPA
- Workload: 16 designs x 6 current angles x 6 rot.
 positions = 576 FEMM runs
 5 min typ

More KPIs can be added to the plane

P. Ragazzo, G. Dilevrano, S. Ferrari and G. Pellegrino, "Design of IPM Synchronous Machines Using Fast-FEA Corrected Design Equations," 2022 International Conference on Electrical Machines (ICEM), Valencia, Spain, 2022, pp. 1-7, doi: 10.1109/ICEM51905.2022.9910753.





Future of Electric Machines Design: Computational Advancements

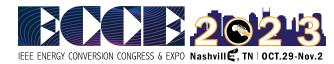
1.5

 $k_{fix,i}$

0.7



Efficiency Map with SIN Supply



Fast computation of PMSM effy maps

Magnetostatic, 2D FEA

o Flux maps (id, iq)

□ control trajectories, torque vs speed

 Iron and PM loss maps (id, iq) at a single speed value

□ 3D effects and PM segmentation accounted for

- Use of time symmetry (60° or 180° sim for 360°)
 AC loss characteristic (AC FEA model of slot)
- Inverter limits and temperature considered

 $\circ\,\text{Mechanical loss easily modeled}$



 $500 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400 \\ 400$

Simil Tesla Model 3 specs			
Peak torque	[Nm]	430	
Peak power	[kW]	192	
Maximum speed	[rpm]	18100	
Peak phase current	[Arms]	1000	
DC link voltage (min)	[V]	231	
Stator outer diameter	[mm]	225	
Stack length	[mm]	134	
Base speed	[rpm]	4200	

Total computational time Ref to Intel Xeon E5-2690 v4 CPU, 14 cores and 32GB RAM

Flux Maps	Grid Points	# Rotor positions	# FEMM runs	Time (min)
Flux Maps	15x15	10 on 60° elt	15x15x10	10
Loss Maps	5x5	180 on 180 °elt	5x5x180	60
Effy Map	51x51	/	/	~2
Total Time		~ 70 mir	ı	

S. Ferrari, P. Ragazzo, G. Dilevrano and G. Pellegrino, "Flux and Loss Map Based Evaluation of the Efficiency Map of Synchronous Machines," in IEEE Transactions on Industry Applications, vol. 59, no. 2, pp. 1500-1509, March-April 2023, doi: 10.1109/TIA.2022.3221381.

RONICS SOCIETY





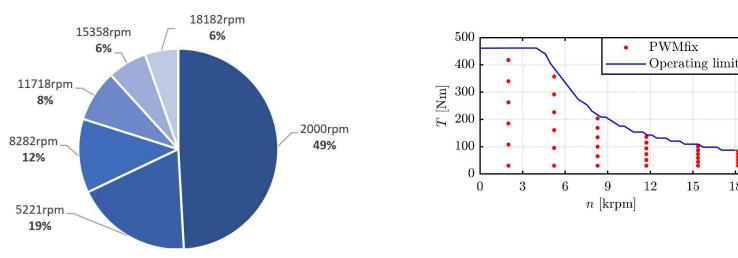
PWMfix: PWM supply fix of effy map



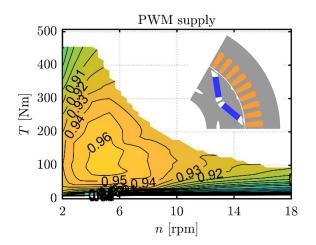
PWM supply 6x6 torque-speed grid:

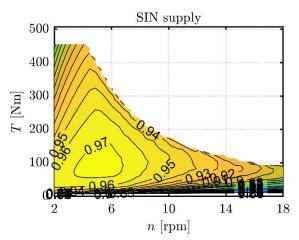
- PWM current waveforms from embedded 1D model (syreDrive)
- Static FEA run again for iron and PM loss
- Copper loss is calculated by decomposing the current harmonics via FFT and by quiring a pre-calculated AC copper loss map
- Correction factors are interpolated over the entire torque-speed domain

Unevenly dist. extra computation time 80 min



Breakdown of the FEA computational time - Total: 80min





18



NEW





Scaling

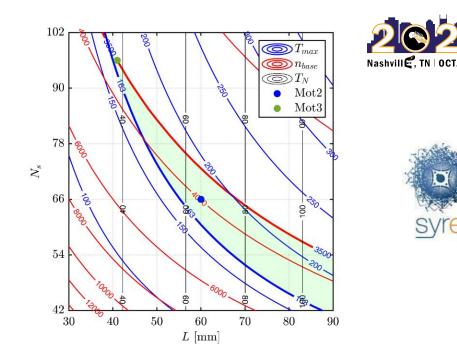
BMW i3

Flux-map based method for scaling:

- FEA maps of the initial machine scaled *instantaneously*
- Mechanical, magnetic and thermal aspects are accounted for
- Inverter voltage and current specs are flexible
- Length and turns scaling plane axial and rewind factors chose

 K_D

 K_L





		13	Prius MG2	
Max current	I_{max}	530	226	[Apk]
Max torque	T_{max}	250	163	[Nm]
DC link voltage	V_{dc}	355	600	[V]
Nominal speed	n_{base}	4500	3500	[rpm]
Max speed	n_{max}	11400	17000	[rpm]
Max power	P_{max}	125	53	[kW]
Pole pairs	p	6	4	
Outer diameter	D	242	215	[mm]
Stack length	L	132	60	[mm]
Volume	V	6.1	2.2	[L]
Turns	N_s	18		

G. Dilevrano, P. Ragazzo, S. Ferrari, G. Pellegrino and T. Burress, "Magnetic, Thermal and Structural Scaling of Synchronous Machines," 2022 IEEE Energy Conversion Congress and Exposition (ECCE), Detroit, MI, USA, 2022, pp. 1-8, doi: 10.1109/ECCE50734.2022.9947472.



Prius MG2





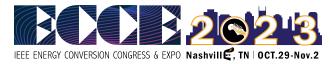
Takashi Yamada







<u>ACCURACY VS TIME (INC 2D VS 3D)</u>

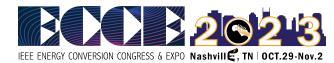


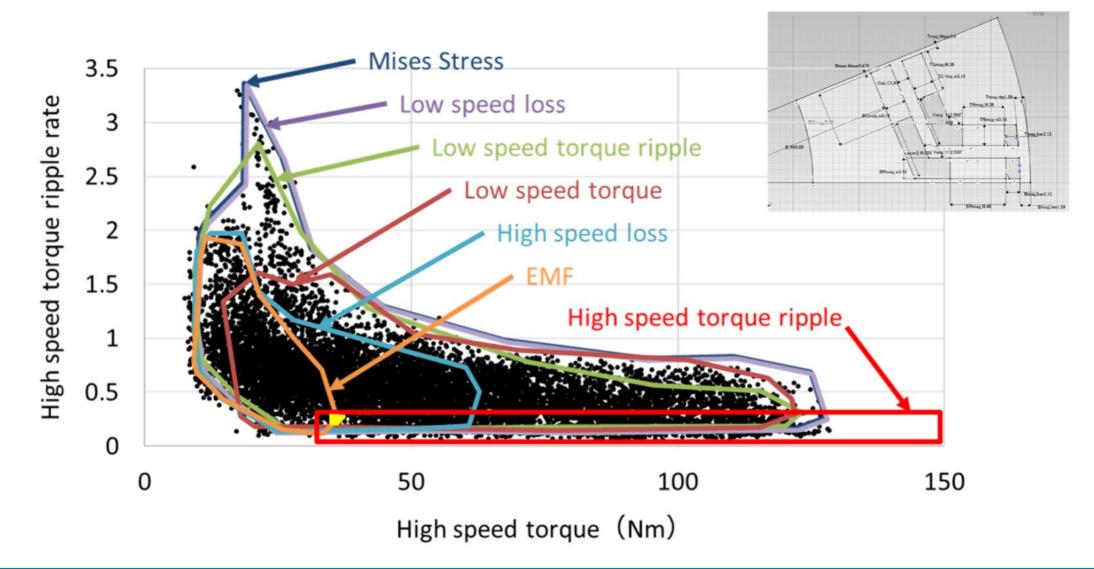
- The accuracy is the priority in complex problems where multi-objective optimization or MDB is necessary.
 - \circ Solution space is so small that the error leads to non-optimized solution.
 - ECU cannot be cheated with "experiences".
- The computational time to achieve the necessary accuracy is the necessary investment.
 - Large machine designs employ high fidelity modeling including 3D.
- The computational time has been improved a lot.





The solution space is tiny

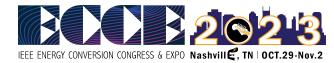


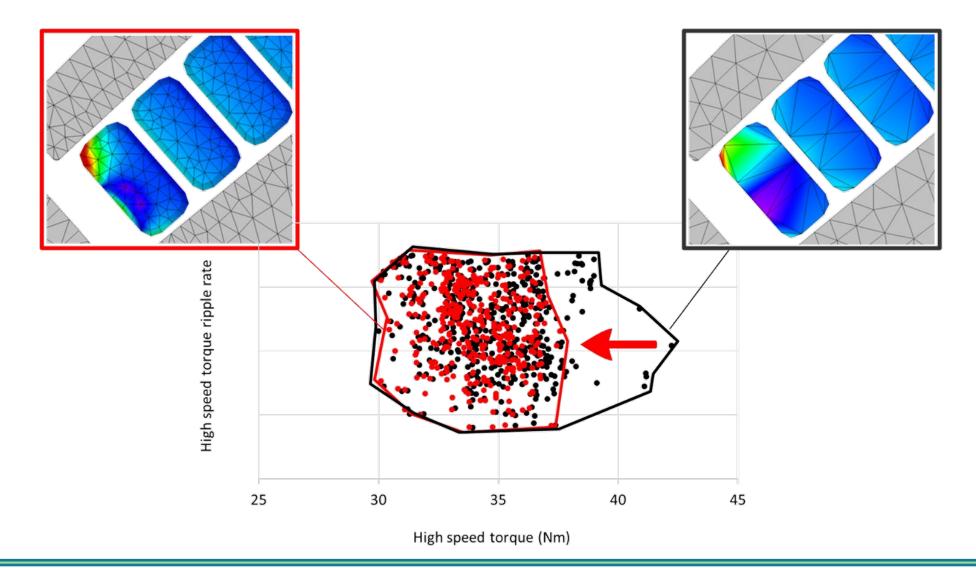






The low accuracy misleads designs

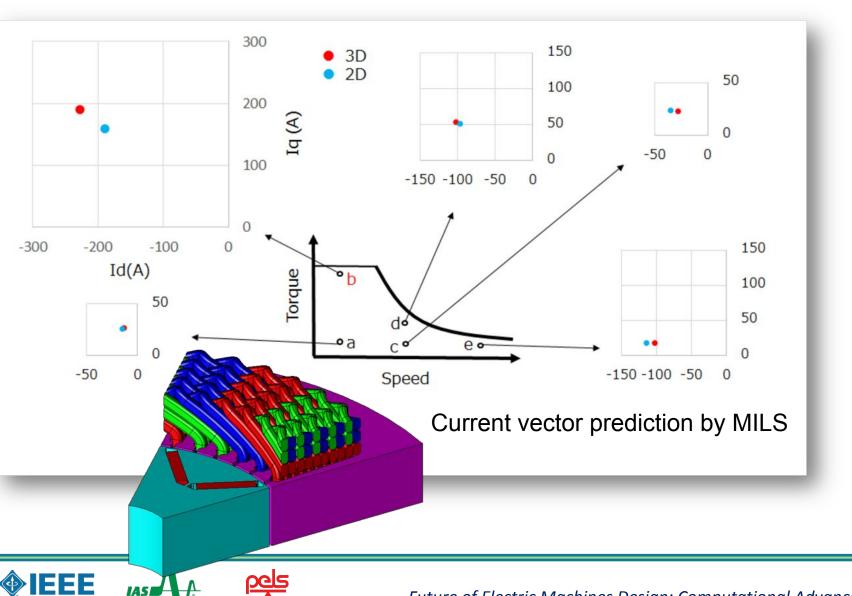








Calibration needs accurate models



IEEE INDUSTRY APPLICATIONS

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Advancing Technology

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Linking

Research

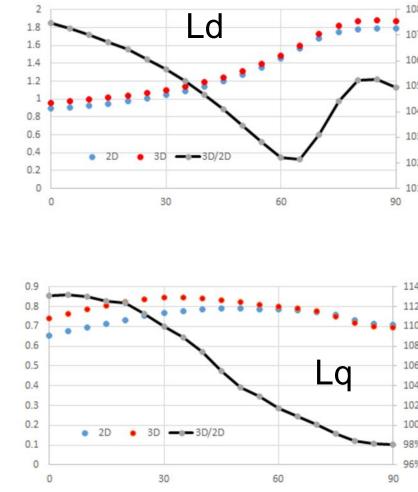
to Practice

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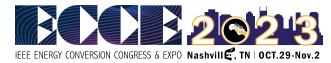
Powering a Sustainable Future

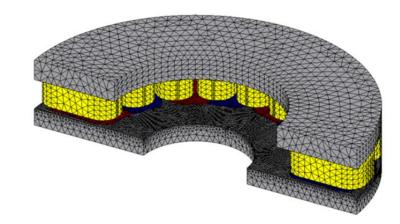


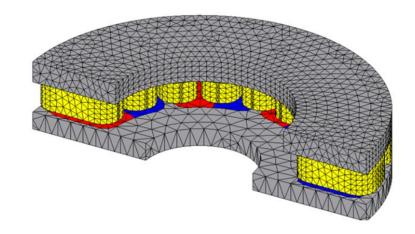




3D is not so time consuming







Can be	<1 min. with 64 cores
	4
x 32	64 cores
x 60	128
x 256	1,000
x 400	2,000

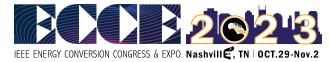
24min
Single
272K
72
0.1%
0.86%

Calc. Time	4min
Number of cores	Single
Number of elements	90K
Number of steps	36
Average Torque error	0.5%
Torque ripple error	18%









Philippe Wendling







Accuracy vs. Time

- Design phase:
 - Equivalent Magnetic Circuits
 - Full DQ tables
 - Enhancement through Static 2D FEM
 - Enhancement through Transient 2D FEM
- Each feature brings a new level of details and accuracy





Skewed Machine

- Parameterized 2D (Multipositon): add solutions (only current input or non energized) fastest, minutes
- Skewed applications: multilayer approach (can support voltage input): full 3D postprocessing of 2D approximation, no end effects a few hours
- Full 3D several hours
- Indication of time single CPU no distribution





Mixed methods

- Advanced elements to model special features:
 - Line/surface airgap
 - Line/surface conducting regions
 - \circ Surface impedance
- Replace air in FEM by IM region
- Use circuit connections to describe 3D features





<u>Subsystem Focus vs Multiphysics</u>



Ian Brown







<u>SUBSYSTEM FOCUS VS MULTIPHYSICS</u>



- True multiphysics design is needed to push the state-of-the-art performance of electric machines
- Optimizing electromagnetic only with secondary structural and thermal checks leaves significant unrealized potential performance or unrealistic designs
- Electromagnetic, structural, thermal, acoustic, rotor dynamics, all impact the design and have significant performance implications
- Small features matter if the best designs are to be found, subject to stress, torque ripple, and thermal constraints
- Significant gains in thermal performance can be made through small changes that would likely not be carried out in a standard template, e.g. jet impingement optimization or water jacket flow path optimization



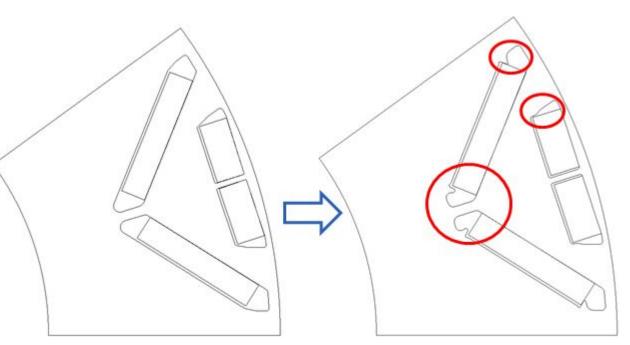


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<u>SUBSYSTEM FOCUS VS MULTIPHYSICS</u>



- Example result from a combined electromagnetic and structural optimization using a standard template
- Small features, e.g. multiple small radii can reduce the peak stress by more than 50 MPa, in some cases 100 MPa
- In reality real peak stress will likely be even lower due to stress redistribution due to nonlinear and deformation effects
- Potentially missed opportunity for electromagnetic performance improvement, e.g. smaller bridges,





etc.



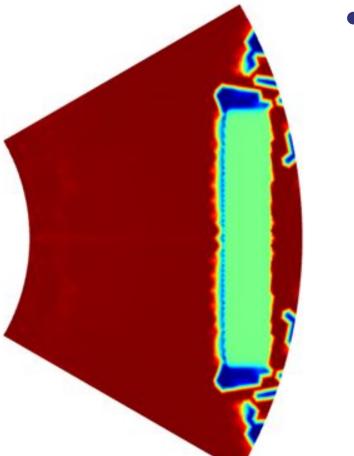


<u>SUBSYSTEM FOCUS VS MULTIPHYSICS</u>

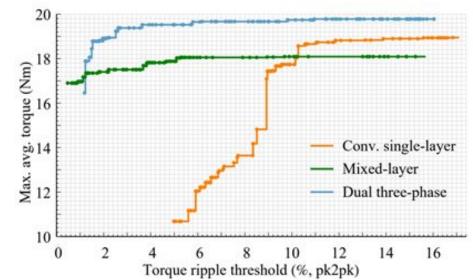
- IEEE ENERGY CONVERSION CONGRESS & EXPO
- Examples of small features making a difference on the achievable design or Pareto front
 Larger design decisions also have
- Small features

 introduced by topology
 optimization to meet
 combined stress, torque
 ripple, and average
 torque constraints

<u>volc</u>



 Larger design decisions also have a major impact on the achievable
 Pareto front, e.g. the winding for the same slot pole combination
 subject to a torque ripple constraint

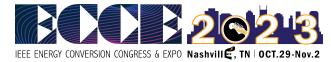












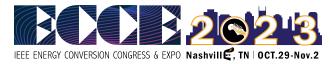
Takashi Yamada







EMPIRICAL VS PHYSICS BASED



- The physics based modeling is ideal
 - for wide applicability
- However, the empirical modeling is necessary
 - because the physical based modeling is not always possible
 - Material, Manufacturing effects, ...
 - They are complementary.
- The empirical modeling should be applied not to whole but to parts only for which the physics based modeling is not available.
 - \circ for wide applicability.

■ BH curve

• More detailed and sophisticated measurements are encouraged to construct good empirical models.



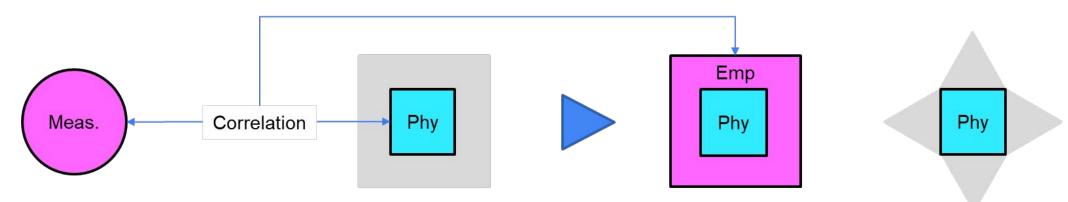




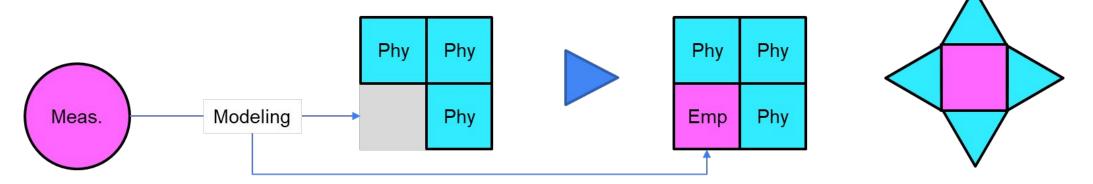
Model tuning vs Empirical modeling



Model tuning (Differential approach)



Empirical modeling (Constructive approach)



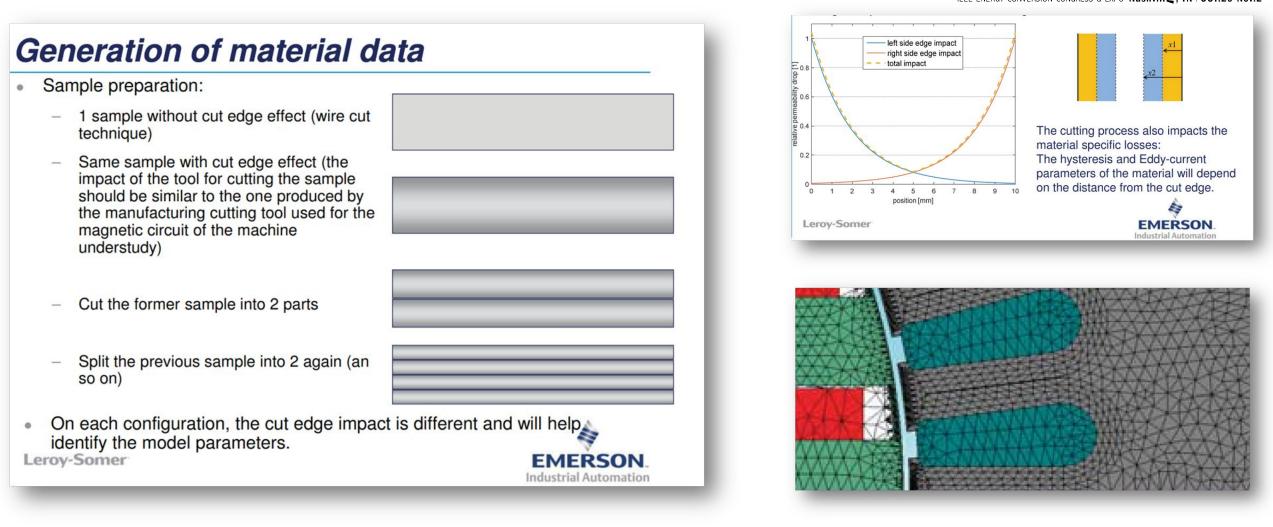






Ex. Empirical modeling of punching effects



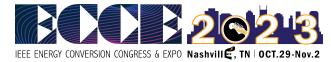


X. Jannot, "Evaluation of performances of a PMSM taking into account the impact of the lamination cutting", JMAG User Conference 2015









Keld Rasmussen







EMPIRICAL VS PHYSICS BASED





01 BEREGNING MOTORDATA VED BEREGNINGSNUMMER PANEL
03 BEREGNING MOTORDATA FRA MBMIN TIL MBMAX WRITE
04 BEREGNING BERG-KORT FRA MBMIN TIL MBMAX WRITE
05 MOTORDATA STEMPLINGSDATA PRODUKTKODE PRINT
06 MOTORDATA STEMPLINGSDATA PRODUKTKODE PRINT OG WRITE
07 MOTORDATA STEMPLINGSDATA SORTERET PRINT
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10 MOTORDATA VIKLINGSDATA SORTERET PRINT OG WRITE
11 STEMPLING VIKLING MASKINK SORTERET TESTDATA PRINT OG WRITE
12 STEMPLING VIKLING MASKINK SORTERET DIAMETER PRINT OG WRITE
13 STEMPLING VIKLING MASKINK SORTERET ETA PRINT OG WRITE
14 STEMPLING VIKLING MASKINK OPTIMER. ETA PRINT OG WRITE
15 MOTORDATA ANDRING AF DATA USORTERET PRINT OG WRITE
16 MOTORDATA ANDRING AF TEKST USORTERET PRINT OG WRITE
17 PROGRAM INFORMATION FOR BEREGNINGER PRINT OG WRITE
18 STOP PROGRAM
IENU Number > 01
Indtast beregningsnummer > 2036
**** LâSER FRA DATA-BASE KONSTRUKTION BEREGN02 ****
THE TREAM WILLIAM SALES STUDY OF A SALES
01 BEREGNING MOTORDATA INGEN WRITEFILE
ANNE MURANA CONTRACTORIUS ANNE
**** BEREGNING AF 1-FASET MOTOR ****
Edit, save and close file axjtemp.m
Press enter when finished >

- Inhouse developed simulation program for Induction motors, single phase and 3 phase
- Analytical models
- Close coupled to motor production
- Around 1990 PC started replacing Workstations -> enabled use of electromagnetic FEA





35/66

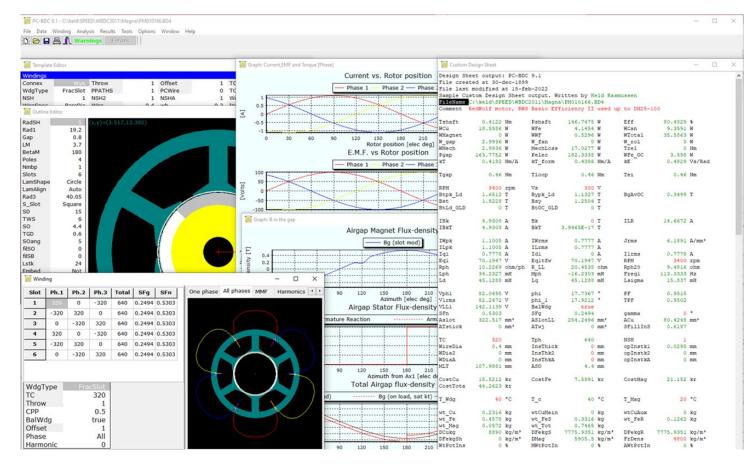
EMPIRICAL VS PHYSICS BASED



SPEED software

- Introduced in 1995 in Grundfos
- Induction and Permanent magnet motors.
- Graphical interface
- Analytical based with link to Finite Element, PC-FEA
- Integration with Matlab through ActiveX (for e.g., optimization)

Co-development between SPEED consortium and Grundfos for implementation of pump specific solutions.







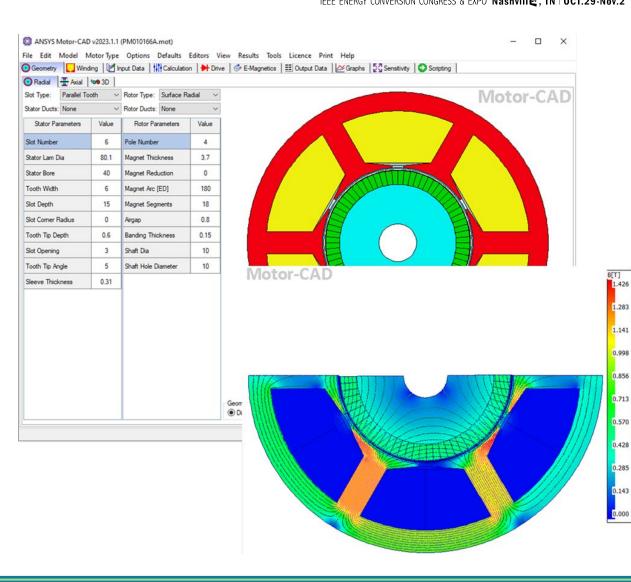


EMPIRICAL VS PHYSICS BASED

ANSYS MotorCad software

- Introduced in 2010 in Grundfos
- Originally used for some thermal verification of motor designs made in SPEED software.
- Introduction of E-Magnetic has enabled the use of Motor-CAD on especially Permanent Magnet motors.
- Ansys is the preferred simulation suite for mechanical and electronics in Grundfos -> best option for Multiphysics simulation.
- Tool made for electrical motor design, with increased focus on Multiphysics. E.g., optimization of Interior Permanent Magnet motors.
- The easy use/implementation of custom designs and still have the motor output data.
- Last but not last least. Long term personal relationship between Grundfos and Ansys Motor-CAD.

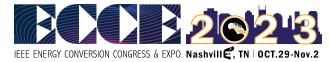












<u>Computational Advancements:</u> <u>Model_implementation</u>

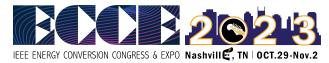
15 mins presentation,15 mins open discussion

It should be about 9am now - how are the facilitators going keeping the panelists in order?





OPEN SOURCE VS COMMERCIAL (INC CUSTOMER/ DEVELOPER RELATIONSHIP)



Gianmario Pellegrino





39/66

Preliminary Design: SyR-e Vs Commercial



	Open	Commercial							Nashvill 🗲, TN OCT.29-Nov.2
Feature	SYRE	ANSYS RMxprt	ANSYS Motor-CAD	JMAG Express	Simcenter SPEED	Simcenter MotorSolve	Altair FluxMotor	MotorXP	
DXF and scriptable Geometries	0	O	O	O	O	0	0	0	
FEA Solver	Magnetostatic FEA coupled with analytical solution	•	Magnetostatic FEA coupled with analytical solution	Magnetostatic FEA coupled with analytical solution	Magnetostatic FEA coupled with analytical solution	FEA	Magnetostatic FEA coupled with analytical solution	Magnetostatic FEA coupled with analytical solution	Syre Ansys Motor Design Limited
Compatibility	Motor-CAD ANSYS Maxwell Magnet	ANSYS Maxwell	ANSYS Tools	JMAG Designer	Simcenter MAGNET Star-CCM+	Simcenter Flomaster and Amesim	Altair Flux	•	
			Embedd	ed automation fea	tures				JM
Preliminary sizing	0	0	•	0	•	0	•	•	
Scripting and workflow automation	MATLAB	MATLAB Python JavaScript, VB, Excel	MATLAB, Phyton, VB	MATLAB, Python	JavaScript, Python	Excel	Python	MATLAB	
Design Space Exploration	0	•	•	•	0	•	•	•	Simcenter Motorsolve
			Per	formance Metrics					🛆 Altair
Efficiency and Loss Map Calculation	0	•	0	0	0	0	0	0	🗀 Allali
Electromagnetic-Ther mal Co-Simulation	Via Motor-CAD	•	0	0	Via Motor-CAD or STAR-CCM+	Embedded 3D thermal FEA	Via Altair HyperStudy	•	MOTORXF
	DXF and scriptable Geometries DXF and scriptable Geometries FEA Solver FEA Solver Compatibility Preliminary sizing Scripting and workflow automation Design Space Exploration Efficiency and Loss Map Calculation Electromagnetic-Ther	DXF and scriptable GeometriesImage: Comparise of the sector of the sect	FeatureSYREANSYS RMxprtDXF and scriptable GeometriesImage: Comparised of the sector of the	FeatureSYREANSYS RMxprtANSYS Motor-CADDXF and scriptable GeometriesImage: CompatibilityImage: CompatibilityImage: CompatibilityImage: CompatibilityFEA SolverMagnetostatic FEA coupled with analytical solutionImage: CompatibilityImage: CompatibilityImage: CompatibilityCompatibilityMotor-CAD ANSYS Maxwell MagnetANSYS Maxwell ANSYS Maxwell MagnetANSYS ToolsPreliminary sizingImage: CompatibilityImage: CompatibilityImage: CompatibilityScripting and workflow automationImage: CompatibilityImage: CompatibilityImage: CompatibilityDesign Space ExplorationImage: CompatibilityImage: CompatibilityImage: CompatibilityDesign Space ExplorationImage: CompatibilityImage: CompatibilityImage: CompatibilityEfficiency and Loss Map CalculationImage: CompatibilityImage: CompatibilityImage: CompatibilityViaImage: CompatibilityImage: CompatibilityImage: CompatibilityImage: CompatibilityScripting and workflow automationImage: CompatibilityImage: CompatibilityImage: CompatibilityDesign Space ExplorationImage: CompatibilityImage: CompatibilityImage: CompatibilityEfficiency and Loss Map CalculationImage: CompatibilityImage: CompatibilityImage: CompatibilityViaImage: CompatibilityImage: CompatibilityImage: CompatibilityImage: CompatibilityImage: CompatibilityImage: CompatibilityImage: Compatib	FeatureSYREANSYS RMxprtANSYS Motor-CADJMAG ExpressDXF and scriptable GeometriesImage: Comparison of the second	FeatureSYREANSYS RMxprtANSYS Motor-CADJMAG ExpressSimcenter SPEDDXF and scriptable GeometriesImage: Comparison of the synthesis	FeatureSYREANSYS RMxprtANSYS Motor-CADJMAG ExpressSimcenter SPEEDSimcenter MotorSolveDXF and scriptable GeometriesImage: Comparison of the second of the se	FeatureSYREANSYS RMxprtANSYS Motor-CADJMAG ExpressSimcenter SPEEDSimcenter MotorSolveAltair FluxMotorDXF and scriptable GeometriesImage: Comparity of the second se	FeatureSYREANSYS RMxprtANSYS Motor-CADJMAG ExpressSimcenter SPEEDSimcenter MotorSolveAltair FluxMotorMotorXPDXF and scriptable GeometriesImage: Comparison of the second of the

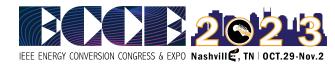


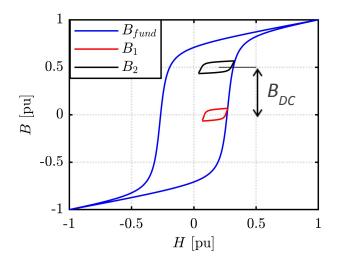


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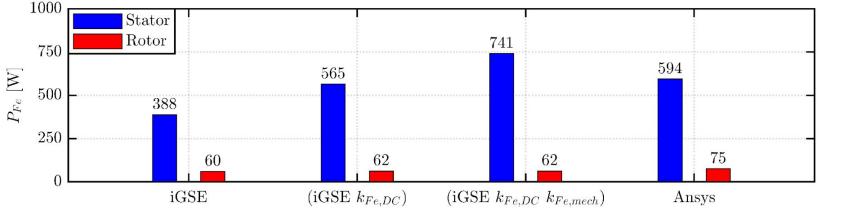
Iron Loss Computation Accuracy





Magnetostatic field solutions manipulated via scripting:

- Improved Generalized Steinmetz Equation (iGSE)
- minor and major hysteresis loops are detected
- the DC flux density bias effect is considered via a parametric approach
- the impact of compressive mechanical stress in the stator can be addressed



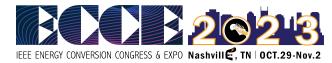
700Apk MTPA – 4000rpm (sinusoidal supply)

S. Ferrari, P. Ragazzo, G. Dilevrano and G. Pellegrino, "Flux and Loss Map Based Evaluation of the Efficiency Map of Synchronous Machines," in IEEE Transactions on Industry Applications, vol. 59, no. 2, pp. 1500-1509, March-April 2023, doi: 10.1109/TIA.2022.3221381.



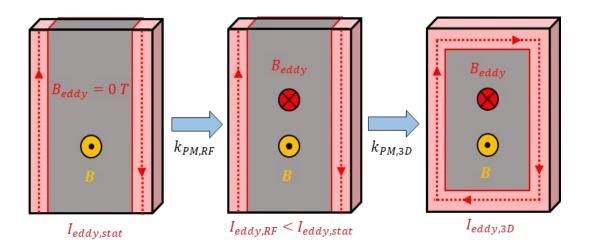


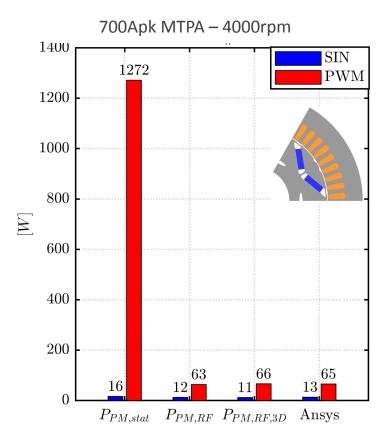
Magnet Loss Model Comparison



Magnetostatic field solutions manipulated via scripting:

- eddy current reaction field impact
- 3D effect on the PM axial end-side



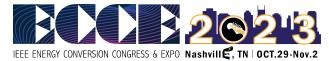


M. Hullmann and B. Ponick, "General Analytical Description of the Effects of Segmentation on Eddy Current Losses in Rectangular Magnets," 2022 International Conference on Electrical Machines (ICEM), Valencia, Spain, 2022, pp. 1757-1762, doi: 10.1109/ICEM51905.2022.9910629.









Joel Van Sickel







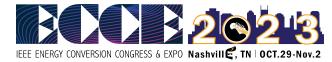




- Offline Optimization Genetic Algorithm
- Real-time Optimization Machine Learning, Neural Networks
- Generative Large Language Model







- Who will set up problems where the AI can evaluate itself with minimal effort from a human?
- We are going to start logging more data and adding sensors





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Philippe Wendling

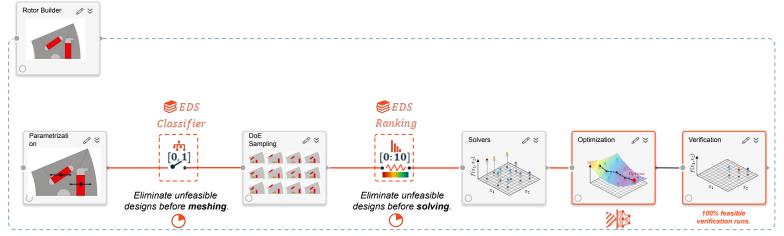






Add Intelligence in Optimization Schemes

• Enhance Solution with Engineering Data Science



- Allows sampling of large design spaces
- Modularized Solution
- 20~30% faster than conventional approach
- Instant evaluation of geometric feasibility
- Increased confidence on optimization results (Classifier accuracy = 0.89)
- Optimization results faster and more reliable

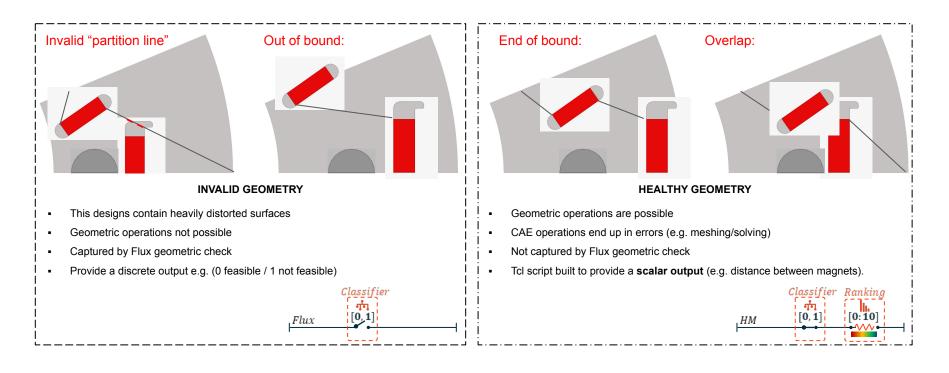






Add Intelligence in Optimization Schemes

• The geometrical parametrization of the position of the center and magnets might lead to unfeasible designs.





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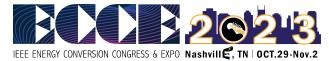
Add Intelligence in Optimization Schemes

- Data review
- Prepare datasets (measures, computations)
- Train ML models
- Predict and evaluate
- Reduced Order Models
- Selection of predesign in library









Takashi Yamada







<u>AI vs Human</u>

EEE

for Humanity

Advancing Technology

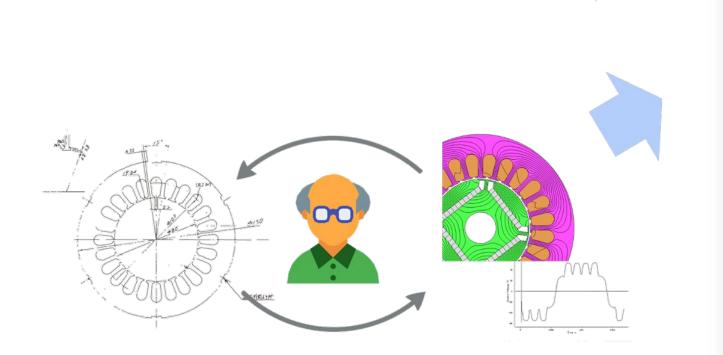
IASI

SOCIETY

IEEE INDUSTRY APPLICATIONS

Linking Linking Research

to Practice



LLM...?

nels

IEEE POWER

Powering a Sustainable Future

Delivering to Irwin 15642 amazon All - smart watch

Holiday Deals Medical Care - Best Sellers Amazon Basics Prime -Today's Deals New Releases Help Center

1-16 of over 8,000 results for "smart watch"

Eligible for Free Shipping

More-sustainable Products Climate Pledge Friendly

Delivery Day Get It by Tomorrow

Department Wearable Technology

Smartwatches

Women's Watches Women's Smartwatches Fitness Technology

Customer Reviews ******* & Up

*** Up ******* & Up

+ 10 10 & Up

Brands Amazfit

Garmin

SAMSUNG

Fitbit

Apple

Nerunsa

AGPTEK ✓ See more

Under \$25

\$25 to \$50

\$50 to \$100 \$100 to \$200

\$200 & Above

All Discounts

Deals & Discounts

\$Max

Go

\$Min

Price

Men's Smartwatches

Activity & Fitness Trackers

Men's Watches

Free Shipping by Amazon Get FREE Shipping on eligible orders shipped by Amazon

🕸 fitbit

Meet the New Fitbit Charge 6 Shop Fitbit >



Results

Price and other details may vary based on product size and color.





******* ~ 2,522

\$7999 List: \$99.99 Save \$10.00 with coupon

√prime FREE delivery Sun, Nov 5 Or fastest delivery Tomorrow, Nov 1 O Alexa Built-in ~

B Small Business >

Sponsored ()

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Smart Watch, 44mm Fitness Ti Monitor Step Calorie Counter,

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\$2999 List: \$49.99

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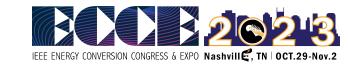
√prime FREE delivery Sun, Nov 5 on \$35 of iter











TRADITIONAL SIMULATION VS DIGITAL TWIN (INC REAL TIME MODELLING)

Joel Van Sickel







TRADITIONAL SIMULATION VS DIGITAL TWIN (INC_REAL_TIME_MODELLING) IEEE ENERGY CONVERSION CONGRESS & EXPO Nashvill C, TN | OCT.29-Nov.2

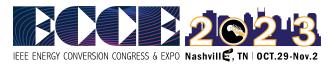
- Traditional Simulation
- Real-time Simulation
- Digital Twin





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<u>What is a Digital Twin</u>



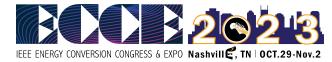
• IBM

- A digital twin is a virtual representation of an object or system that spans its lifecycle, is updated from real-time data, and uses simulation, machine learning and reasoning to help decision making
- Opal-RT
 - Digital Twins are virtual representations of physical assets and processes used to understand, predict, and optimize their operation.
- MathWorks
 - A digital twin is an up-to-date representation, a model, of an actual physical asset in operation.
- Amazon
 - A digital twin is a virtual model of a physical object. It spans the object's lifecycle and uses real-time data sent from sensors on the object to simulate the behavior and monitor operations.









<u>COMPUTATIONAL ADVANCEMENTS:</u> <u>OPEN DISCUSSION</u>

15 mins presentation,15 mins open discussion

It should be about 9.30am now - complete chaos yet?







What is the next big Computational Advancement?



Philippe Wendling







What is next

- Better materials models:
 - Equivalent B(H) curves
 - Loss computations
 - \circ Hysteresis
 - \circ $\,$ Models for which coefficient can be measured
- New materials adapted models:
 - SMC

FF

Technology

for Humanity

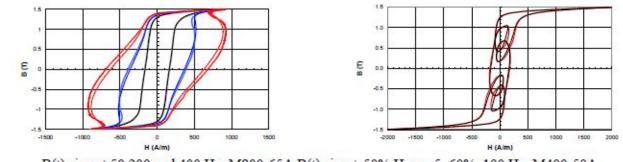
• Windings – effect of higher frequencies:

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- Loss computations
- Effective resistance

oels

• Better models of superconductors



B(t) sine at 50,200 and 400 Hz, M800-65A B(t) sine + 50% Harm. 5, 60%, 100 Hz, M400-50A Figure 6: LS Model Hysteresis loops compared to experiment

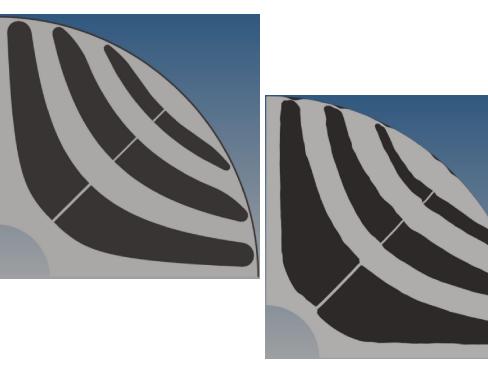


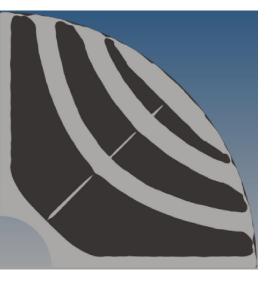


Shape Optimization

• Initial design

No constraint





- Rotor mass constraint and symmetry imposed
- In a Multiphysics environment





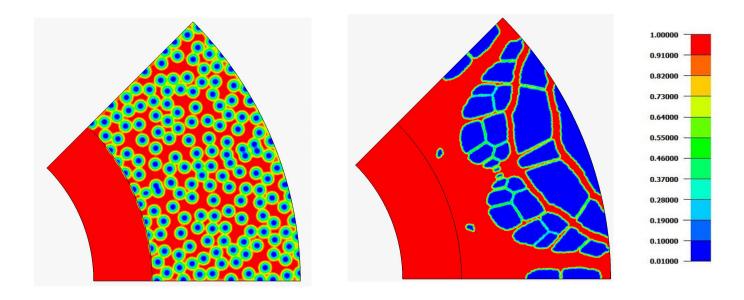
Topologic Optimization

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owering a Sustainable Future

- Multiphysics
 - Electromagnetic
 - \circ Mechanical







Faster Solving

- Take advantage of GPU
- Mixing methods to reduce sizes eg: IM/FEM
- Minimize mesh density

EE POWER

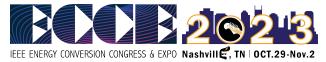
- Solving algorithms
- Cloud







What is the Next Big Computational Advancement?



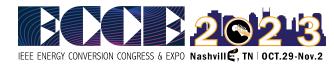
Ian Brown







What is the next big Computational <u>Advancement?</u>



- Integrated, fully coupled, high fidelity, multiphysics modeling and optimization with full design space exploration
 - -Electromagnetics
 - Nonlinear large deformation stress analysis with representative boundary conditions (contact boundaries, etc.)
 - CFD

⁻ully integrated

for Humanit

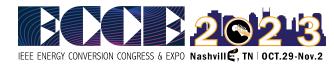
- Vibra-acoustics (NVH)
- Rotor dynamics
- Drive cycle analysis







What is the next big Computational <u>Advancement?</u>



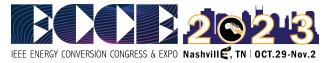
- Detailed geometric templates for full design space exploration
 - -Deformable boundaries for shape optimization with robust mesh deformation (maybe radial basis functions), perhaps combined with topology optimization
 - -Direct extraction of gradient information for boundary deformation for fast optimization
 - -Computational geometry checks on feasibility of the design and deformation of the boundaries to avoid unphysical geometries
- Can we leverage computational resources that are being built up for AI training or repurpose them once the replacement cycle has started
- Some of this already seems to be happening





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What is the next big Computational Advancement?



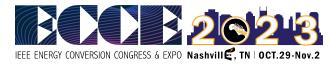
Alireza Fatemi







What is the next big Computational Advancement?



Better Electromagnetic Simulations:

Continued advances in electromagnetic simulation tools for accurate modeling.

More Realistic Simulations And Robust Design:

Enhanced multiphysics simulation to account for coupled effects.

AI-Powered Design:

Al-assisted design for automation and optimization.

Supercomputers for Precision:

Utilizing HPC for complex simulations and improved designs.

Materials of the Future - Modeling and Development:

Development of advanced materials for improved performance.

Cooler Machines:

Better heat management through computational tools.

Size and Integration:

Co-design of component for smaller, lighter, and more integrated designs, sensors, electronics, EMI.

Cloud-Powered Simulations:

Scalable and accessible simulation in the cloud.

Your Machine, Your Way:

Tailoring designs to specific applications or needs.



Alireza Fatemi Future of Electric Machines Design: Computational Advancements





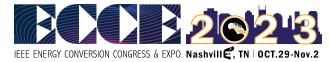












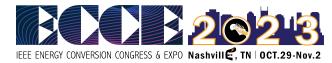
- 1 min intro each (10 mins)
- 80 mins in total left 11.4 mins each panellist
- would like to have an interactive discussion with the audience so presented material should be only just over half of this
- My suggestion is to ask each panellist to prepare a two 3 min presentations that address two of the 9 suggested topics (we can adjust topics at the request of the panellists)
- With a bit of preparation, we will hopefully have a good coverage of the topics. At the end of each section there will be an opportunity for the audience to ask questions and any panel member to contribute a response.

Not part of final presentation (preparation only)





PROPOSED PREPARATION PROCESS



- 1. Mircea and Greg agree on structure and the topics
- 2. Email panellists with a link to this shared presentation and ask them to select in the table (slide 6) which two topics they would like to prepare a 3 min presentation on
- 3. Mircea and Greg review the proposed presentations and adjust if required
- 4. Mircea and Greg will create "placeholder" slides for the presenters to add in their content
- 5. Email panellists to confirm their topics and ask them to add 1 3 slides on that topic directly into this presentation
- 6. Once finalised, Mircea or Greg upload the presentation prior to the session

Not part of final presentation (preparation only)

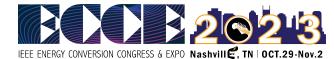




PANELLIST PREPARATION

Choose two topics to prepare a 3 min presentation (with an optional backup if possible) - label 1,2,3

Not part of final presentation (preparation only)



Section	Торіс	Gianmario Pellegrino	lan Brown	Keld Rasmussen	Alireza Fatemi	Joel Van Sickel	Philippe Wendling	Takashi Yamada
Model type (15 mins presentation + 10 mins discussion)	Completely trusted results vs experimental validation?		3	1				
	Accuracy vs Time (inc 2D vs 3D)	1					2	1
	Subsystem Focus vs Multiphysics		1					
	Empirical vs Physics based			2		3		2
Model implementation (15 mins presentation + 10 mins discussion)	Open Source vs Commercial (inc customer/ developer relationship)	2		3				
	Local vs Cloud Computing							
	Al vs Human					2	3	3
	Traditional Simulation vs Digital twin (inc real time modelling)					1		
Open discussion (15 mins presentation + 10 mins discussion)	What is the next big Computational Advancement?		2		1		1	





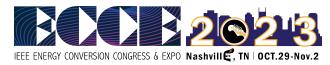


Open panel discussion focussed on:

- * Solutions that are commercialized and available now. * Possible computational solutions that will bridge the present with the future of electric machines design.
- * Accuracy vs time: dilemma of the computing solutions
- * Physics vs Engineering computing solutions

Questions to be Answered

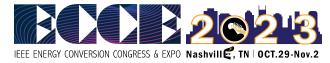
- * Can we narrow the gap between computing usage and development (customer/developer)?
- * How much 3D and cloud computing vs analytical and 2D, empirical computing? Can both approaches coexist in the future?
- * Is AI part of the solution?







<u>SCOPE CLARIFICATION (NOT SURE IF</u> <u>REQUIRED</u>)



In Scope

Electromagnetic modelling torque / force production Loss modelling Thermal analysis Mechanical strength/deflection vibration Condition monitoring



