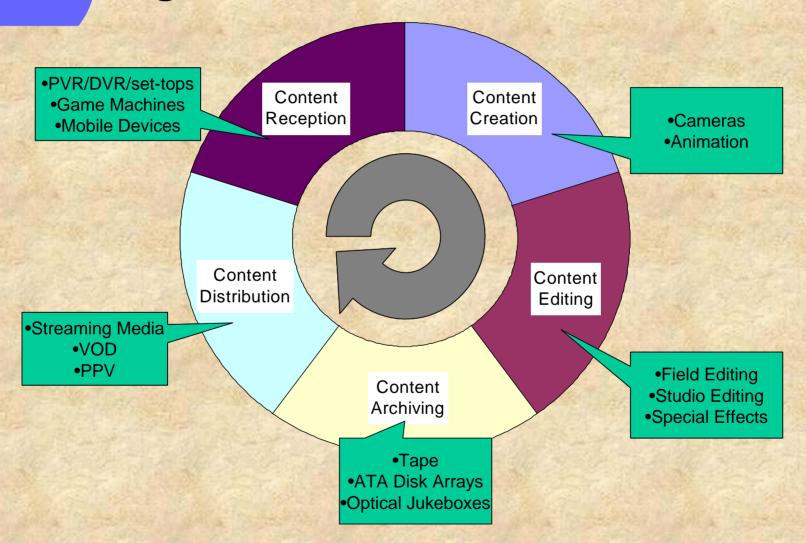


Outline

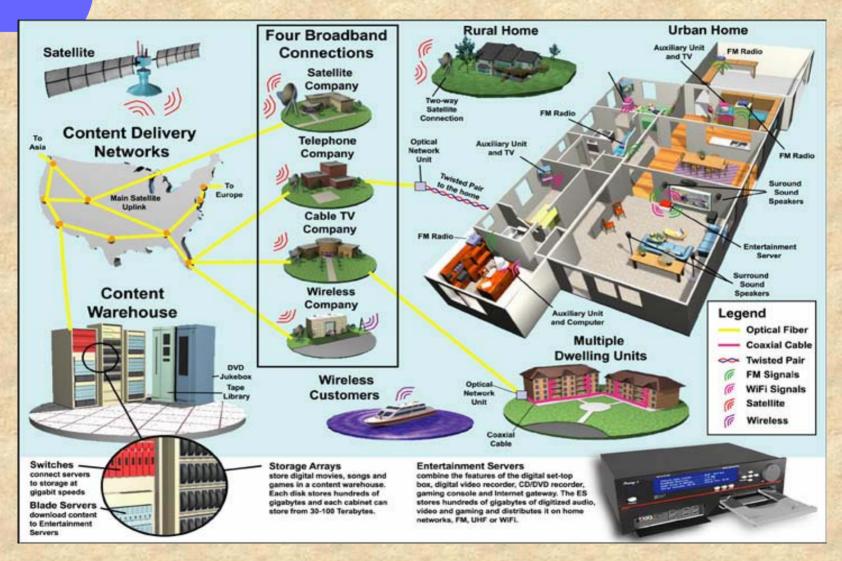
- Content Value Chain and Revenue Streams
- Storage and Entertainment Content Creation
- Applications for Consumer Electronics
- Disk Drive Projections
- Conclusions

Digital Content Value Chain

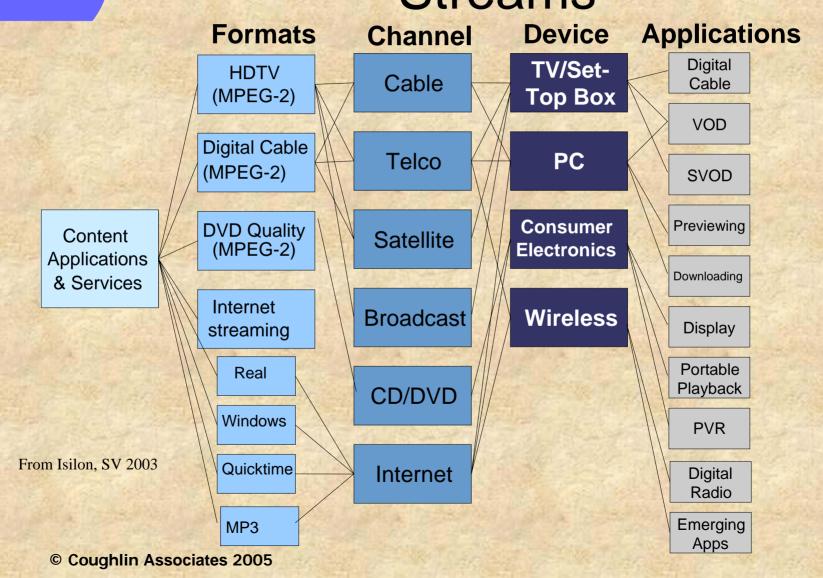


Digital Content Distribution Chain

From Scott Kipp's book "Broadband Entertainment."



Many Digital Content Revenue Streams





Storage Devices for Entertainment Reception

























- •Flash Memory
- HardDiskDrives
- OpticalDisks

Two Primary CE Market Storage Niches

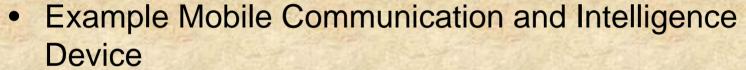
- Static or Fixed Appliances
 - Such as set top boxes, DVD
 Recorders/players, DVR/PVRs, etc.

Mobile Devices

Such as MP3 Players, Personal Video Players, Cell Phones, Still and Video Cameras, etc.

What Will CE Devices look like in 2010?

- 2010 Portable Device (Jim Gray, Microsoft)
 - 100 Gips processor
 - 1 GB RAM
 - 1 TB disk
 - 1 Gbps network
 - Many form factors



- Stores millions of still photos, thousands of MP3 files, hundreds of MPEG4 movies
- Ubiquitous mobile and fixed communication capability (all standard interfaces)
- Carries biometric and other security features and includes all your passwords and contacts
- With appropriate sensors this can be your life recorder to document your life (you are the entertainment)

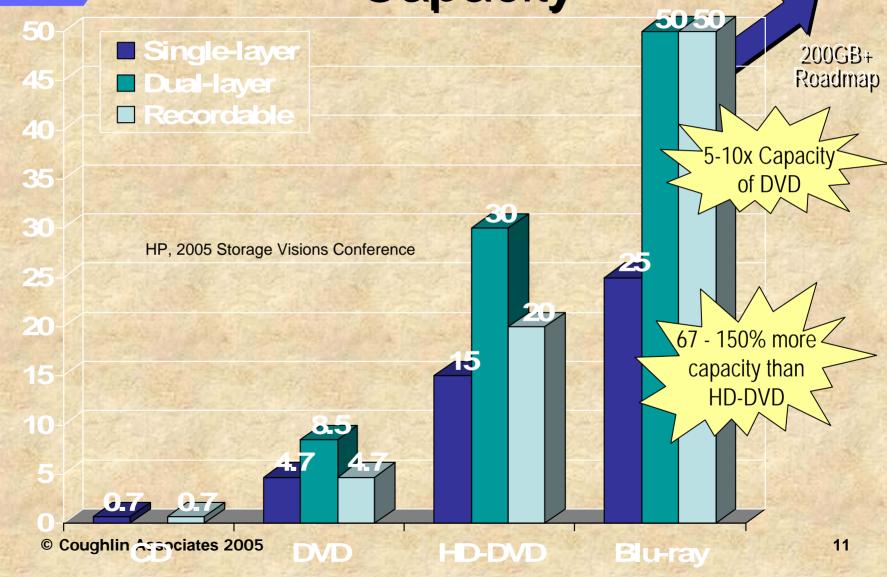


Blue Ray Optical Disks and Drive

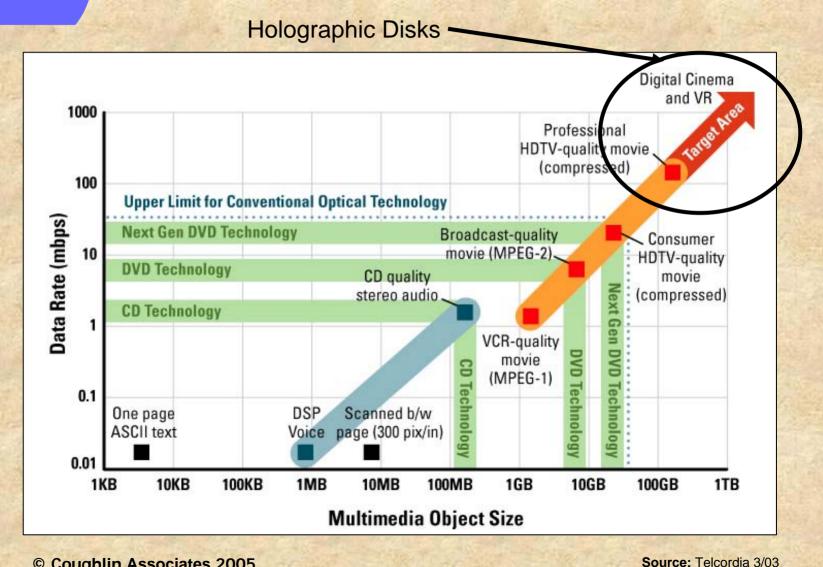


By end of 2005 Blu Ray and HD-DVD Disks will be available with capacities up to 50 GB!

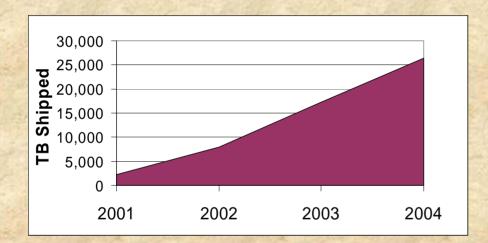
Blu-ray Disc Delivers More Capacity



Optical Content Distribution Trends



Flash Memory



14 formats and growing...

Flash Format		Size	Capacities	
10.	Compact Flash Type I	42.8 x 36.4 x 3.3 mm	Standard Capacity (MB) 2 2 4 148 264 514 206 512 1024 2048 Performance Capacity (MB) 266 512 1024 2048 4096	
	Smart Media Card	45.9 x 37.0 x .76 mm	Capacity (MB) 32 64 128	
128	Multimedia Card	32.0 x 24.0 x 1.4 mm	Capacity (MB) 16 32 64 128	
64_ 1	SD (Secure Digital) Card	32.0 x 24.0 x 2.1 mm	Capacity (MB) 16 32 64 128 256	
32_ \$	SD Expansion Card	32.0 x 24.0 x 2.1 mm	Capacity (MB) 32 64 128 256 512	
OCYMPUS Developer 512	xD Picture Card Olypus & Fuji Digital Cameras	20.0 x 25.0 x 1.7 mm	Capacity (MB) 64 128 256 512	
Charles manufact	Memory Stick (Standard & Magic Gate) Sony Devices	50.0 x 21.5 x 2.8 mm	Capacity (MB) 16 32 64 128	
A to A Mose Care	Memory Stick Pro (Standard & Magic Gate)	50.0 x 21.5 x 2.8 mm		
(1000) Americanism Color State (1000)	Memory Duo Stick 'Standard & Magic Gate) Sony Devices	50.0 x 21.5 x 2.8 mm		
NEW 4 50a Manuscript	emory Duo Stick Pro	31.0 x 20.0 x 1.6 mm		

(1) Capacities as of September 2003

Consumer Hard Disk Drive Form Factors



3.5-Inch Drives



2.5-Inch Drives



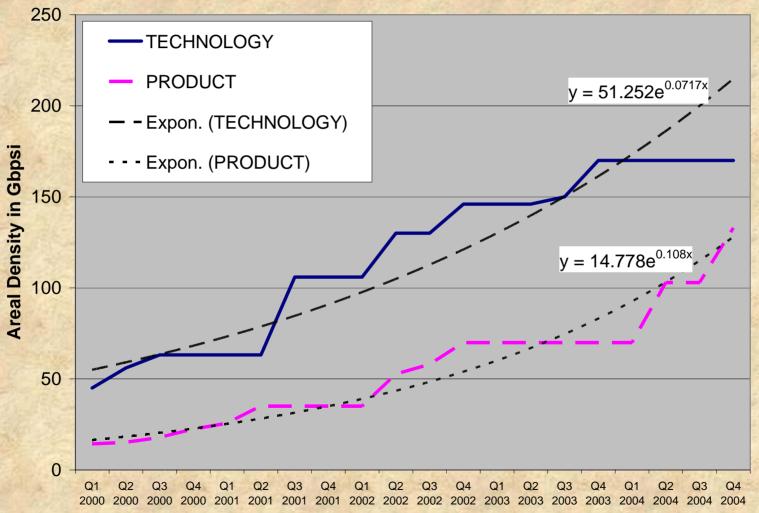
0.85-Inch Drives





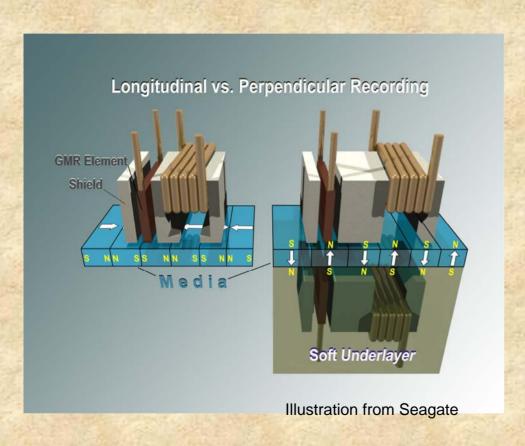


HDD Quarter by Quarter Public Technology Demonstrations and Product Announcements



Perpendicular Recording

Toshiba announced a 1.8 inch drive with perpendicular recording technology to be available in the second quarter of 2005.



- Perpendicular Recording improves thermal stability of recording, thus increasing areal density
- Development of perpendicular recording systems could cause an increase in areal density growth similar to that with the introduction of the MR head in the early 1990s
- We could find areal density growth in the next few years again exceeding 60% annually
- Not all companies will convert to perpendicular recording at once, still life left in longitudinal recording

What this means...

By 2006 or 2007 we will have 1 TB 3.5-inch Disk Drives and 20 GB 1 inch drives!

Hitachi New Drives

MIKEY

- Smallest Microdrive
- Available in 2nd half 2005
- Embedded version only
 - PATA, CE-ATA, MMC-like
- 8 10GB capacity
- Targeting small handheld products, including multimedia phones

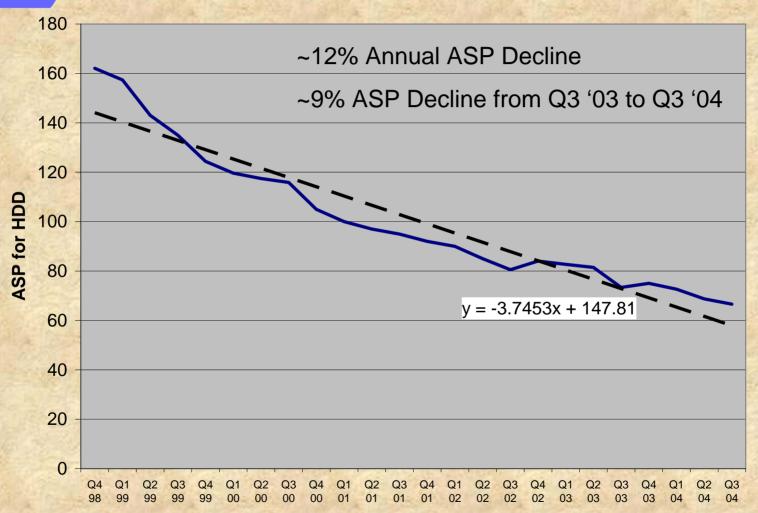
SLIM

- Smallest 1.8" hard drive
- Single disk and 2-disk versions
- 60 80GB capacity
- Available in 2nd half 2005
- Embedded version
 - PATA, CE-ATA (future)
- Targeting handheld audio and video products



Disk Drive ASP Trends

(Weighted Average based on Seagate, Maxtor, and WD)



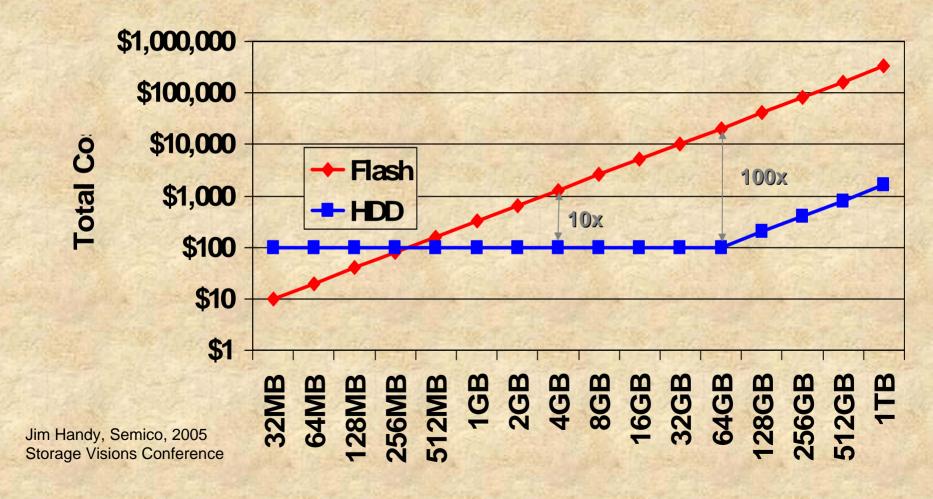
The Battle for Mobile Supremacy



Mobile Storage Factors

- Size
- Capacity
- Price
- Data Rate (BW)
- Power Usage
- Environmental Factors

System Cost vs. MB



DiskOnChip H1 vs. Mini SD vs. HDD

	HDD (best case)	Mini SD	DiskOnChip H1	DiskOnChip H1	
Capacity	1.5 / 2 / 4GB	512MB / 1GB	512MB / 1GB	Scalable	
Cost (estimated)	\$50 to \$90	\$27 to \$42	\$25 to \$40		
NOR-less enable	No	No	Yes – saves cost	Best cost	
Length	32mm / 42.8mm	21.5mm	18mm		
Width	24mm / 36.4mm	20mm	12mm	Smallest	
Height	3.3mm / 5mm	1.4mm	1.4mm		
DRAM read buffer	Yes – adds power	No	No		
Power consumption	1000mW and up	140mW	20mW	Best Power cons.	
Temp range	0 to 65°C	-40 to 85°C	-40 to 85°C	Duggod	
Drop test	Risky	Good	Excellent	Rugged	

Solid state vs. rotating media cost comparison (estimated):

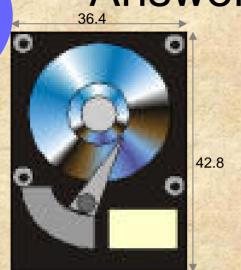
- 2006 Flash is lower cost below 4GB
- 2008 Flash is lower cost below 8GB

M-Systems, 2005 Storage Visions Conference

Small Hard Disk Drives—Not The Answer For Mobile Phones

Coughlin Associates

Based on Cornice 2GB dimensions







Products available in 2004

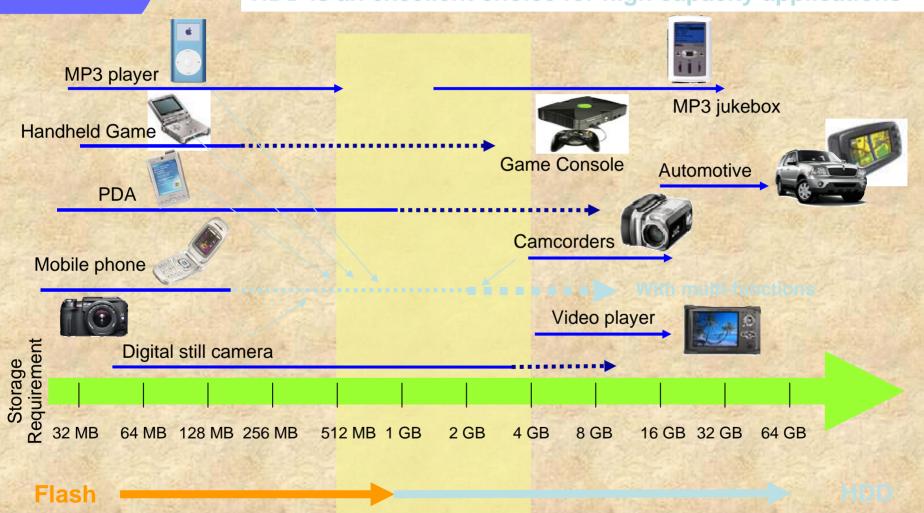
Thickness (mm) 5.0		2.1	1.4	1.0
Volume (mm³)	7790	1613	605	165
Capacity* (min)	1 GB* (~\$60)	32 MB(~\$8)	16 MB(~\$6)	16 MB(~\$6)
Capacity ('04 max)	5 GB (~\$70)	2 GB (~\$140)	1 GB(~\$70)	256 MB* (~\$25)
Power	1000 mW *		20-50 mW	
Shock	Risky	A STATE OF THE STA	Excellent —	

Coughlin
Associates
Current
future

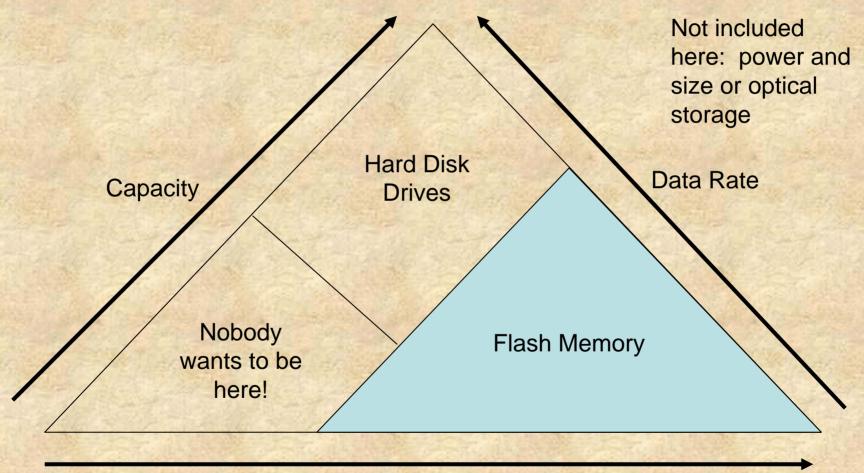
Portable Consumer Digital Devices

Flash implementation in CE will continue to grow

HDD is an excellent choice for high capacity applications



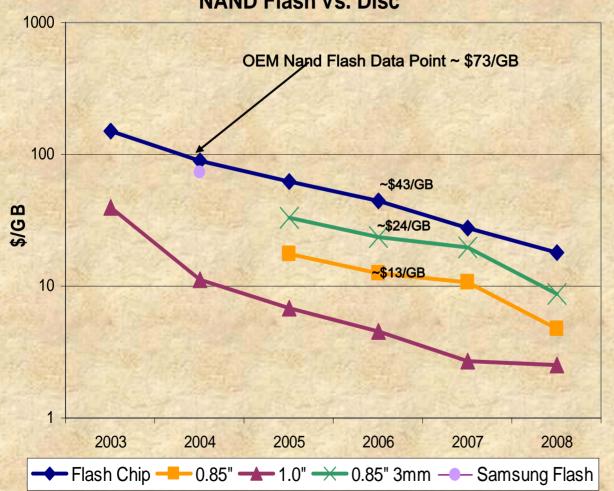
Or is it Mutual Admiration? A Mobile Storage Hierarchy



Environmental Performance

\$/GB Advantage of HDDs Less for Smaller Drives



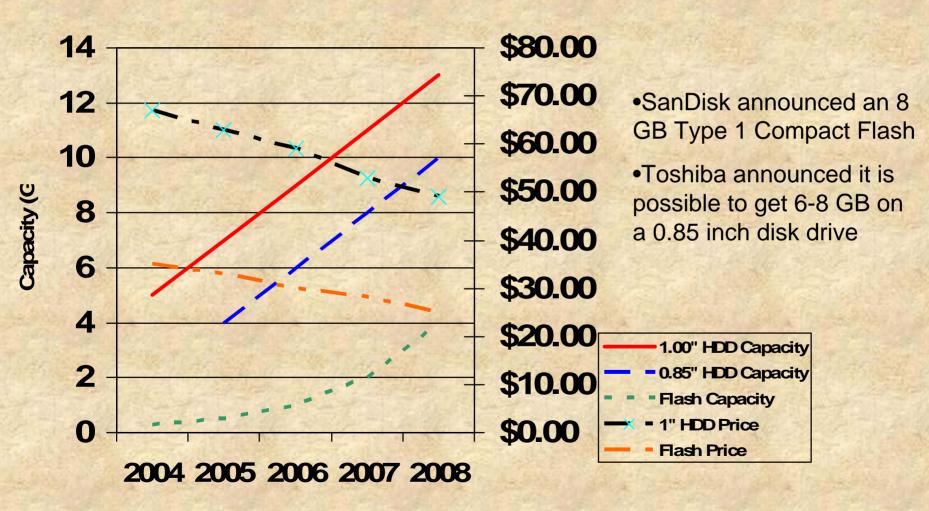


Market Risks

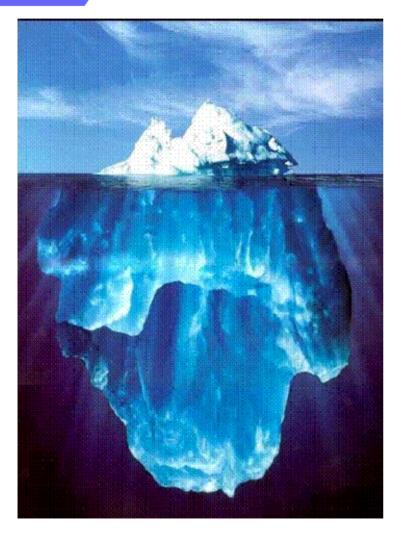
- Nand flash pricing reductions to combat HDD entrance
- 3.3 mm high risk due to \$/GB compared to flash
 - Need cell phone real estate to allow 5mm HDD solutions

Source: Seagate, 2005 Storage Visions Conference

Caparison of Small Form Factor HDD Capacities and Prices vs. Mainstream Flash



More (or maybe less) to Come...

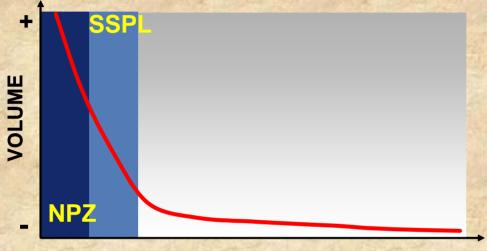


© Coughlin Associates 2005





CE Volume is Very Sensitive to Product Price

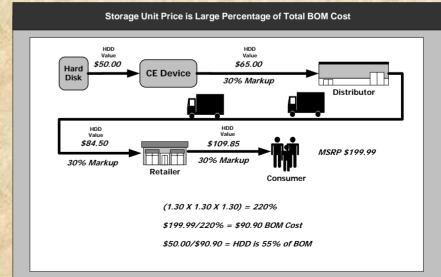


CE PRICE

\$99 \$199 \$299

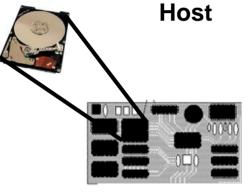
From Cornice, 2003

Storage is a significant % of the BOM Costs for CE Devices!



Two Extreme Poles of CE Disk Drive Integration -- Driven by Cost--

Total
Integration
into the
Host



Total
Integration
onto the
Drive



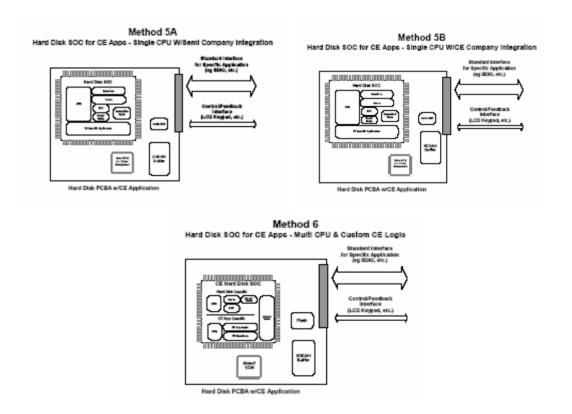
Disk Drive Becomes A Chip

Disk Drive Companies
Become Contract
Manufacturers for Host
Companies

Methods of HDD CE Integration

Tomorrow

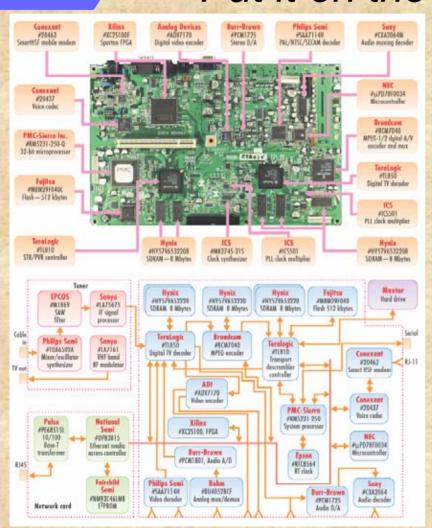
METHOD 1 Standard Interface - Integrated By CE Device Manufacturer CHAIL SATA, CF, SDIO) Hard Disk PCBA CE "Heat" Device



Source: Pat Hanlon Brief, 2004

Replay TV Teardown

--Put it on the Drive Board?--



The four-layer mainboard supports the tuner and more than 38 integrated circuits. The mainboard also provides multiple interface connections, including VGA, digital audio, infrared and S-Video, as well as the PC connection for storing and viewing photos. While virtually all devices found in the Replay TV unit are "catalog items," the architecture is certainly unique to the DVR application. Most key ICsincluding TeraLogic video processors and processor/logic components from PMC-Sierra and Xilinx-are connected to a shared PCI bus. Broadcom provides MPEG encoding functions, while a Philips device supplies video decode for external S-Video.

Portelligent Teardown Report from March 24, 2003 EE Times

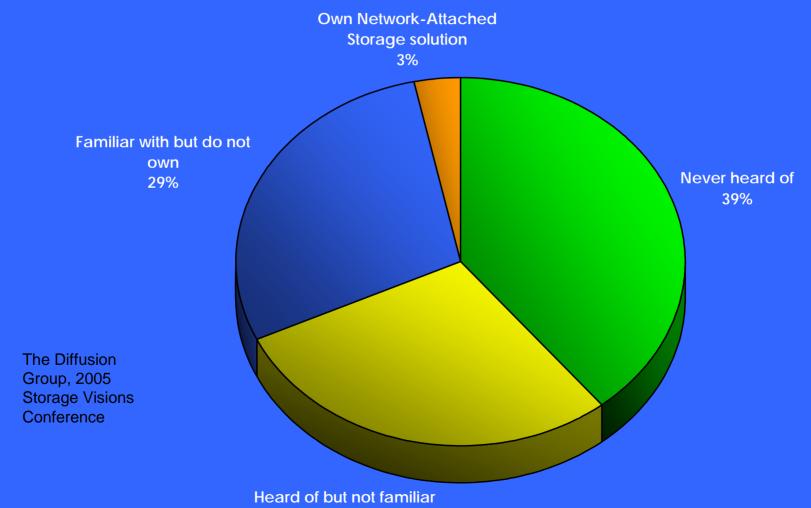
Integrate What Where?

- For single drive enabled applications perhaps integration on the drive board makes the most sense for the ultimate cost reduction
- For a multiple drive application such as network storage perhaps integration of as much electronics off the drive board as possible on the system side offers the greatest cost reduction

Network Storage in the Home

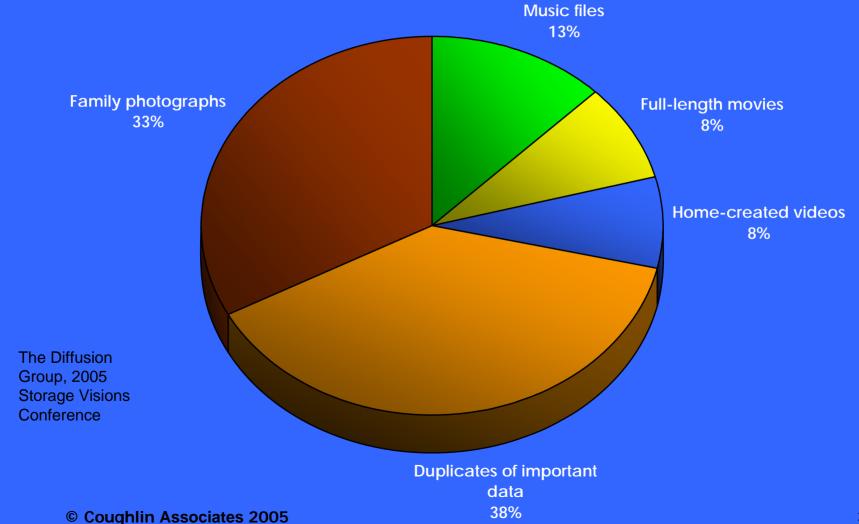
- Driven by the growth of home "reference data" such as photographs, family videos, financial records, etc.
- Need for reliable backup and preservation of this material in the home.
- Also driven by growing home entertainment networking that will require shared storage
- Need Low Cost Options for home networking

Familiarity with Network-Attached Storage **Solutions**(Among Internet Households, Home Network Owners and Intenders, n = 817)

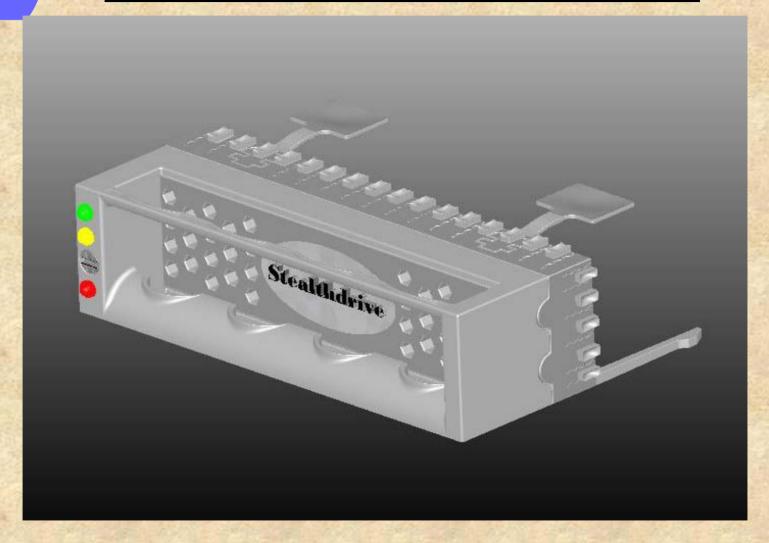


Primary Type of Content to be Stored on NAS

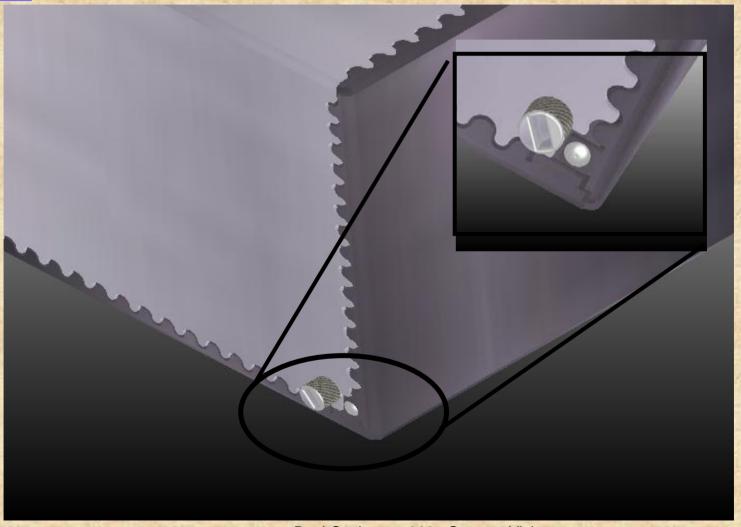
(Among Internet Households, NAS Intenders, n = 280)



Network Storage Packaging Stealthdrive Faceplate Assembly

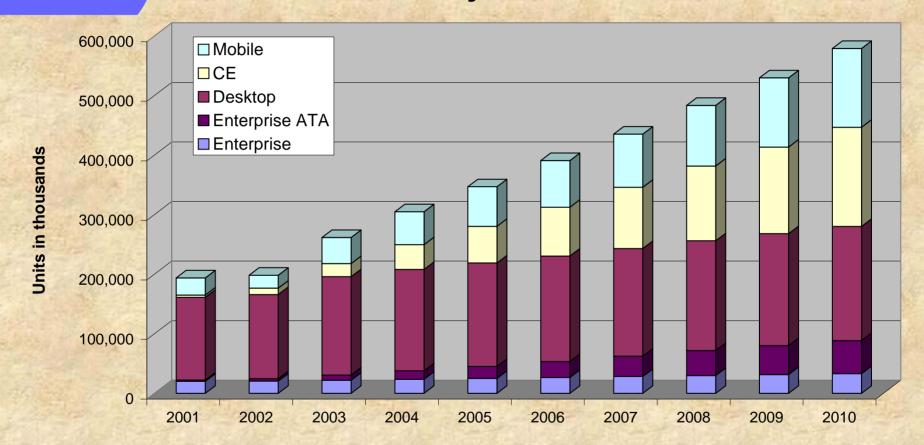


Network Storage Packaging Tortured Path EMC Solutions

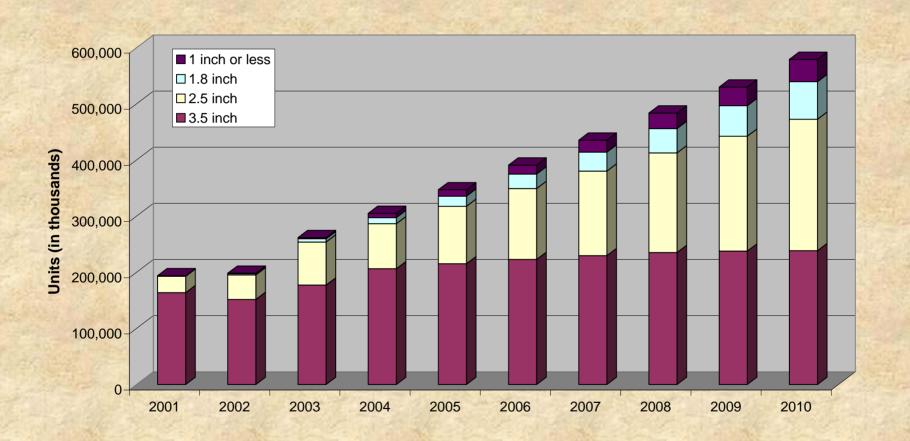




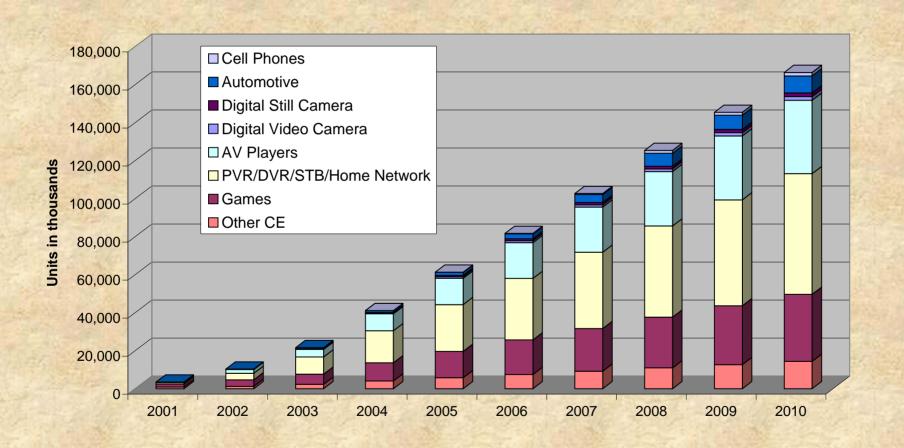
HDD Market Niche Projections



HDD Form Factor Projections



CE Drive Applications



Conclusions

- Digital content creation, distribution, and Consumer Electronics require large volumes of storage
- Storage devices and requirements vary throughout the content value chain
- Choice of storage device based on several factors storage hierarchy
- Integration of storage into consumer electronics will be a key way to lower prices and increase market penetration of storage applications
- Content Creation and Consumer Electronics represent a fast growing opportunity for storage devices and storage systems companies

Acknowledgement: Much of the material from this presentation was created while researching the forthcoming **2005 Digital Entertainment Series Reports**, For more information see www.tomcoughlin.com.

The journey of a thousand files begins with a single bit...

