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IDENTIFIERS Oregon

ABSTRACT This is a workbook for students learning advanced blueprint reading for heating, ventilation, and air conditioning applications. The workbook contains eight units covering the following material: architectural working drawings; architectural symbols and dimensions; basic architectural electrical symbols; wiring symbols; basic piping symbols; ducting symbols; heating and refrigeration symbols; and isometrics, sections, and detail drawings. An overall final test is included. Each unit contains an objective and performance indicators, introduction, information sheets, self-assessment quiz with answers provided, and a study guide including references for further information. The materials are illustrated with line drawings. (KC)

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ED 204544

# Advanced Print Reading

## Heating,

## Ventilation and Air Conditioning

U.S. DEPARTMENT OF HEALTH,  
EDUCATION & WELFARE  
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**Architectural Working Drawings**

**Architectural Symbols and Dimensions**

**Basic Architectural Electrical Symbols**

**Wiring Symbols**

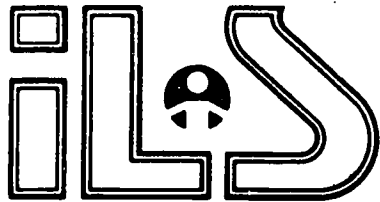
**Basic Piping Symbols**

**Ducting Symbols**

**Heating and Refrigeration Symbols**

**Isometrics, Sections and Detail Drawings**

CE 028455



INDIVIDUALIZED LEARNING SYSTEMS

# Drafting

**Plot Plans**

**Floor Plans**

**Foundation Plans**

**Elevations**

**Details**

**Interior Elevations**

**Mechanical Plans**

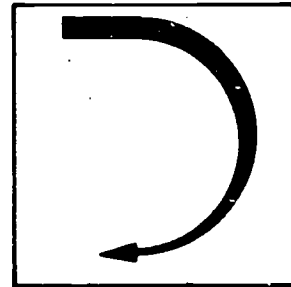
## **Goal:**

The student will know the technical names of various construction drawings.

## **Performance Indicators:**

1. Given incomplete statements which describe various types of drawings and a list of descriptive words, the student will select the proper word to complete the statement.

# Introduction



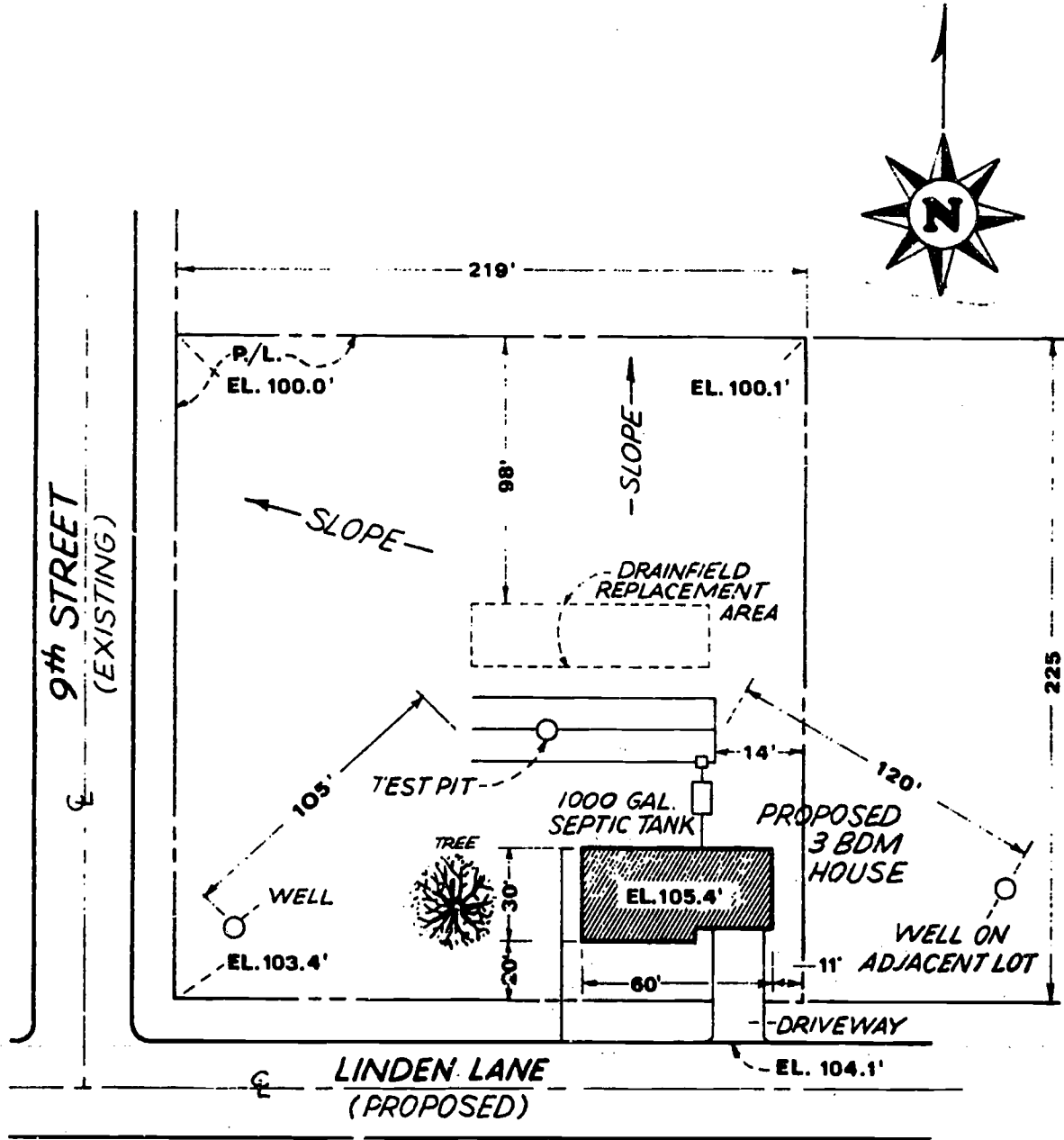
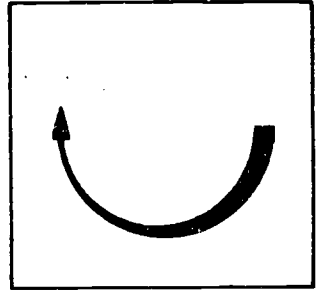
Working drawings are those used by craftspeople and technicians to complete the construction of a residence or other structure.

Drawings for the heating, ventilating and air conditioning trades are normally part of the working drawings for a residence or building. They are seldom drawn expressly for the heating ventilation or air conditioning contractor. Therefore, these contractors must work closely with designers and general contractors to insure that every contingency of the systems they are involved with is considered.

For convenience, the term "HVAC" is used as an abbreviation for heating, ventilating and air conditioning. HVAC drawings may also be referred to as mechanical system drawings by architects and designers.

It is assumed that students have some basic knowledge of architectural print interpretation and HVAC systems. A basic review of architectural working drawings, symbols and dimensions are contained in this material. However, it is not a complete architectural or construction print reading manual.

# Information

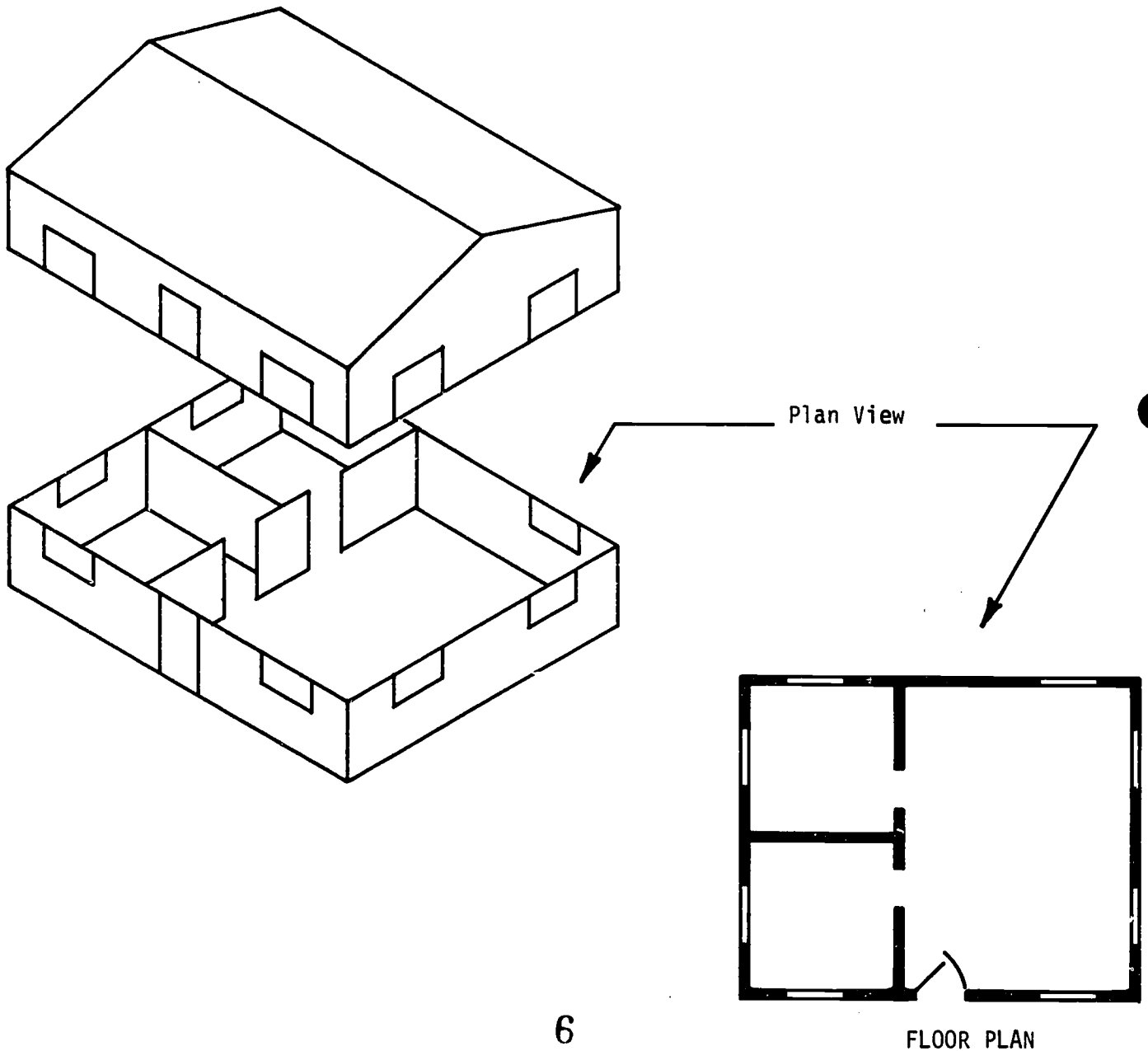


PLOT PLAN

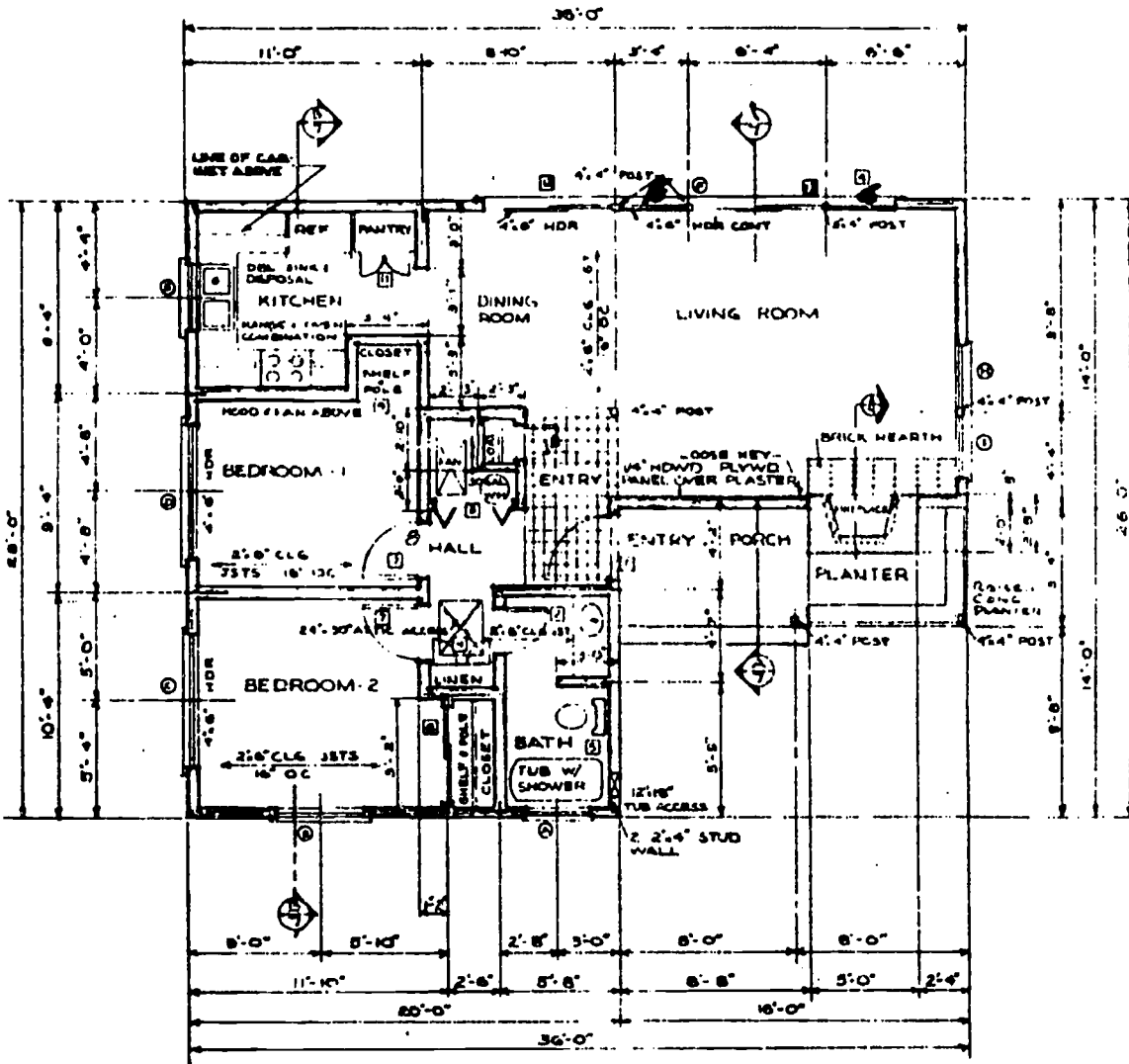
## 2. FLOOR PLAN

The floor plan contains the information most needed for construction of a building. It shows the layout and sizes of rooms, placement of doors and windows, location and size of cabinets and appliances. All the necessary dimensions for locations and sizes of partition and bearing walls and a variety of other items of information.

The floor plan is actually a section through the walls of a building, shown in plan view.



An example of a floor plan is shown below.

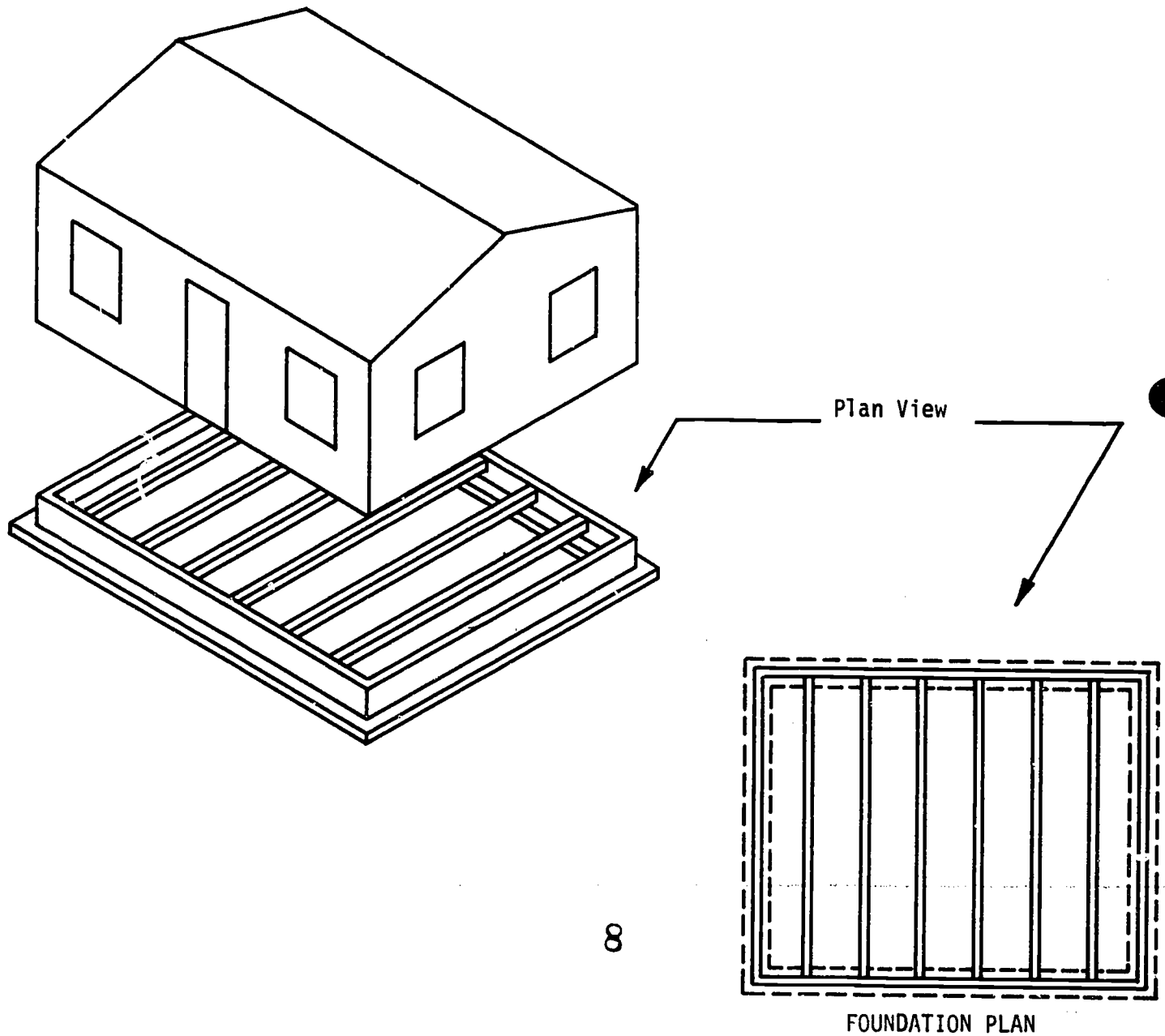


FLOOR PLAN  
Scale: 1/4" = 1'0"

### 3. FOUNDATION PLAN

The foundation plan may also include the basement plan. It consists of another section shown in plan view. The section is taken just below the first floor.

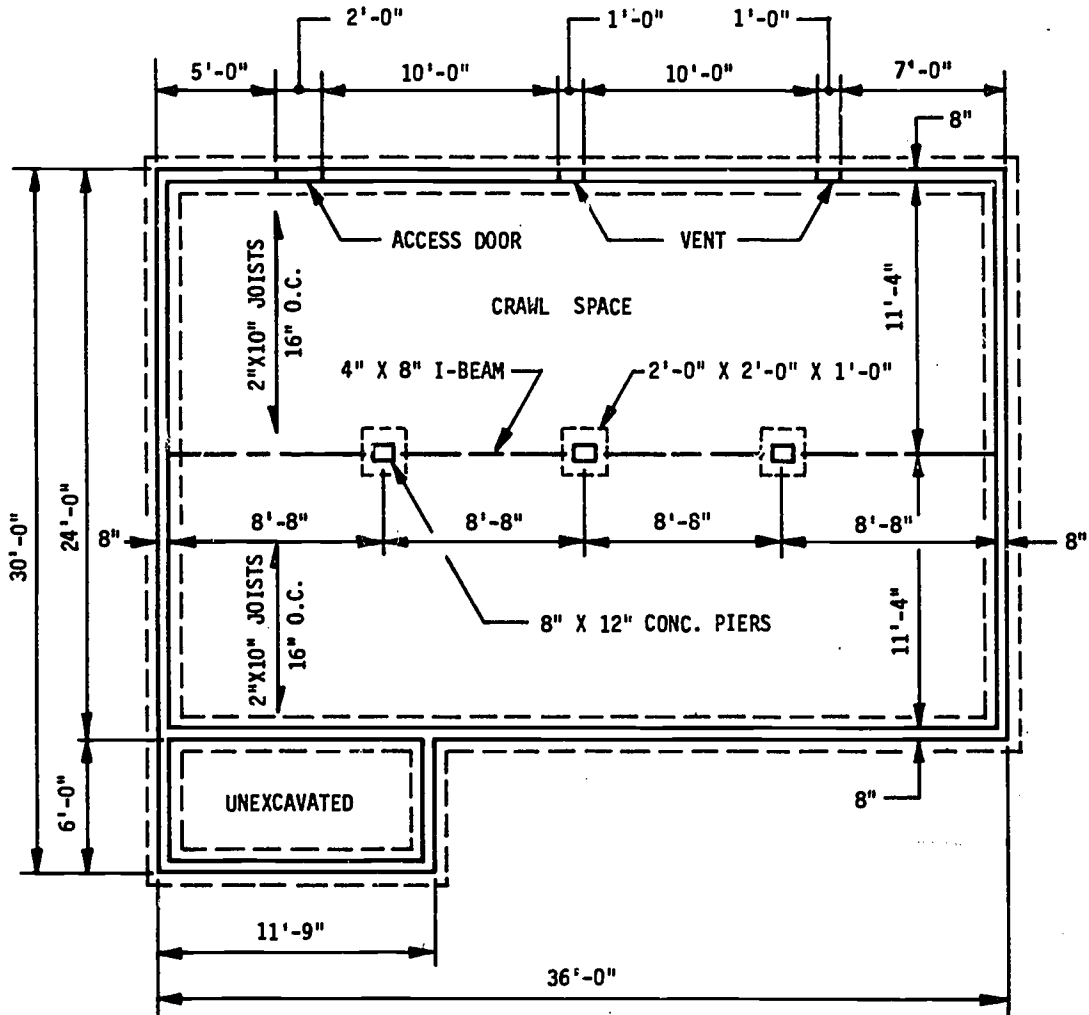
Foundation plans show the concrete foundation, footings, slabs, girders and posts, air vents, access doors and dimensions for size and location. The mechanical system may also appear on the foundation plan.



8

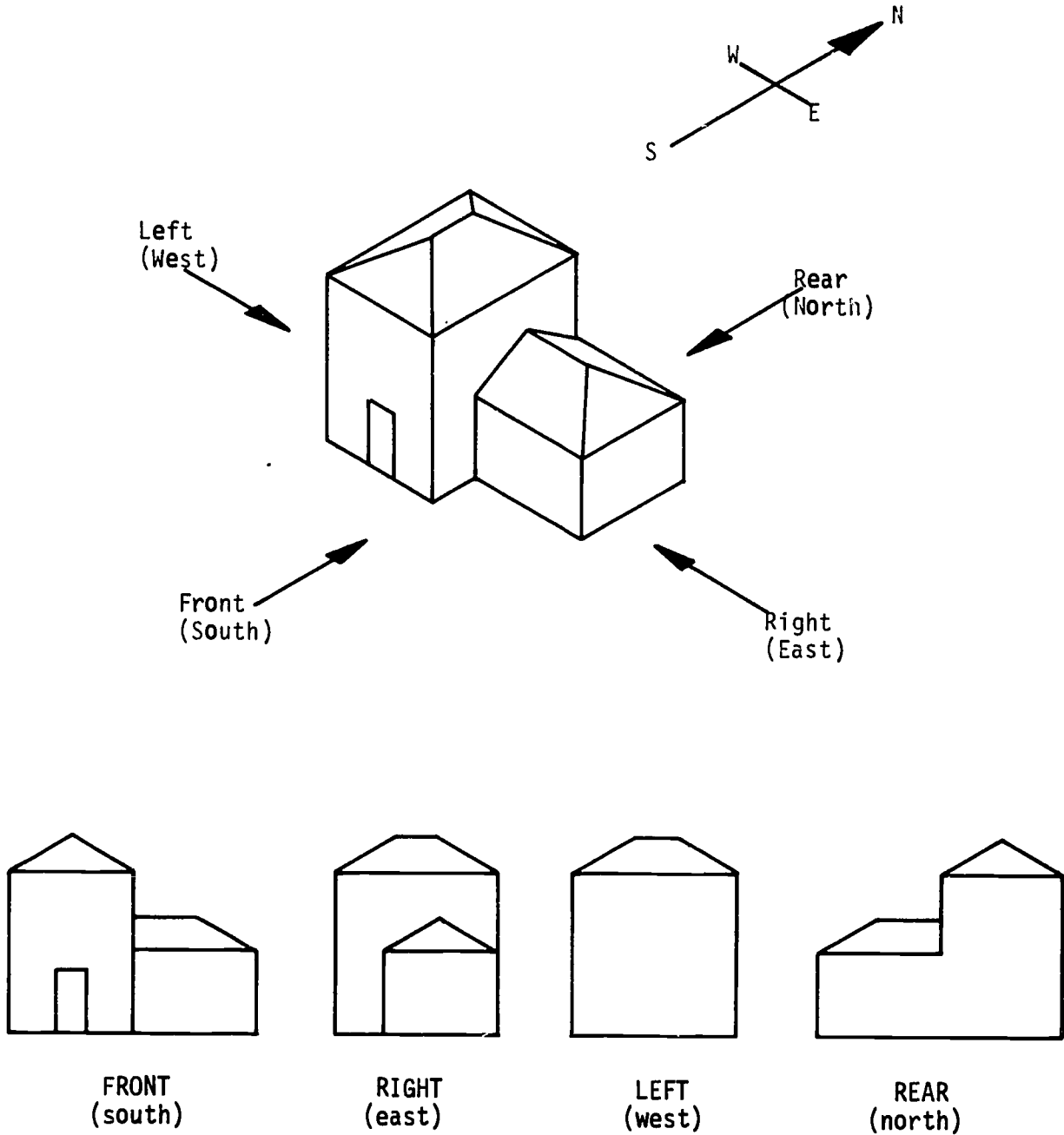


An example of a foundation plan is shown below.

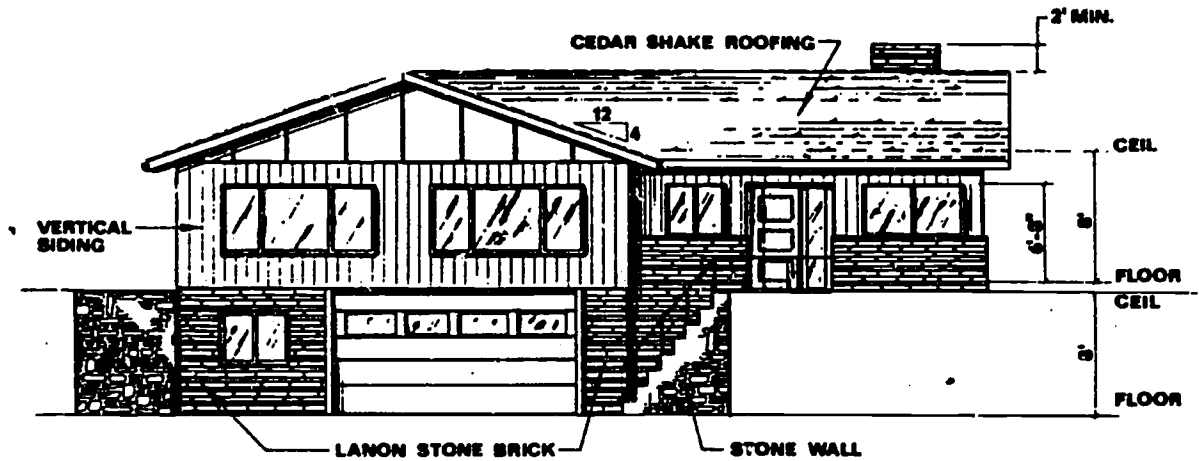


#### 4. ELEVATIONS

Elevations show the exterior sides of the building as they would appear viewed from the front, right side, rear and left side. They may be labeled in this manner or as they would appear looking at the four points of the compass: north, east, south and west.



An example of a front elevation is shown below.

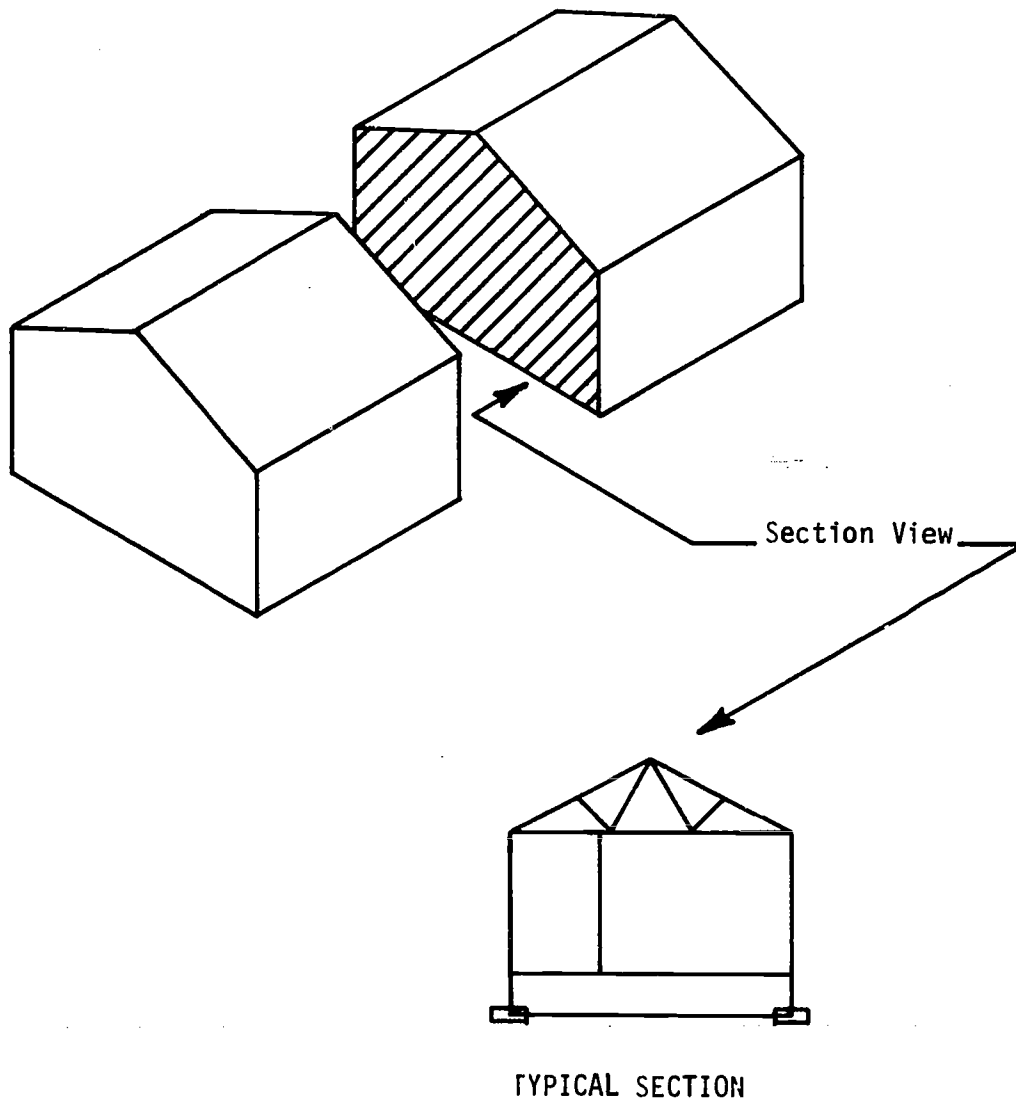


FRONT ELEVATION

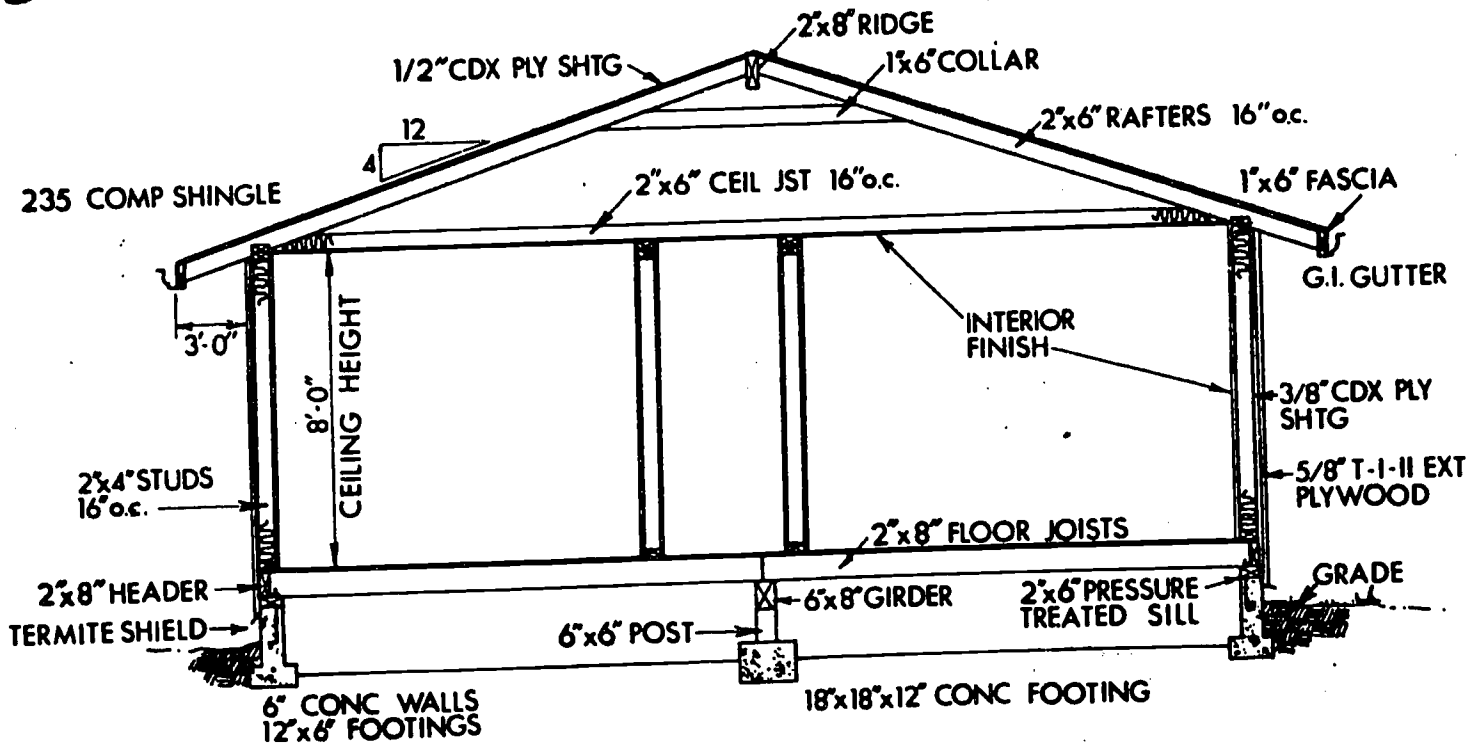
## 5. DETAILS

Detail drawings show the particular techniques and materials required to construct various parts of a building. They may include framing details, concrete details, sections, floor framing plans, roof framing plans, beam details, column details or any number of other construction areas which may require more information than is contained on the floor plan.

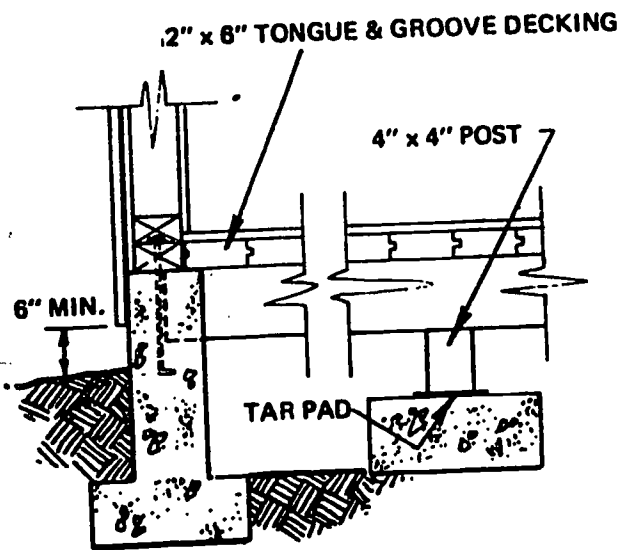
Sections may be taken at any point through the building. They may be full sections, off-set sections or broken out sections.



Some examples of common details are shown below.



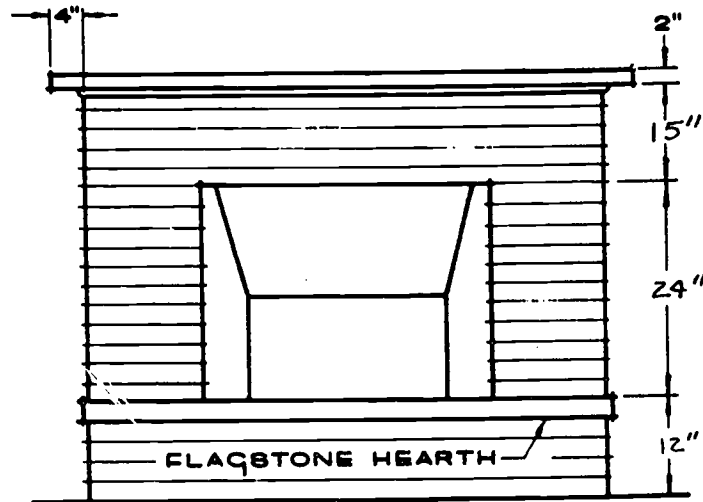
TYPICAL FRAMING SECTION



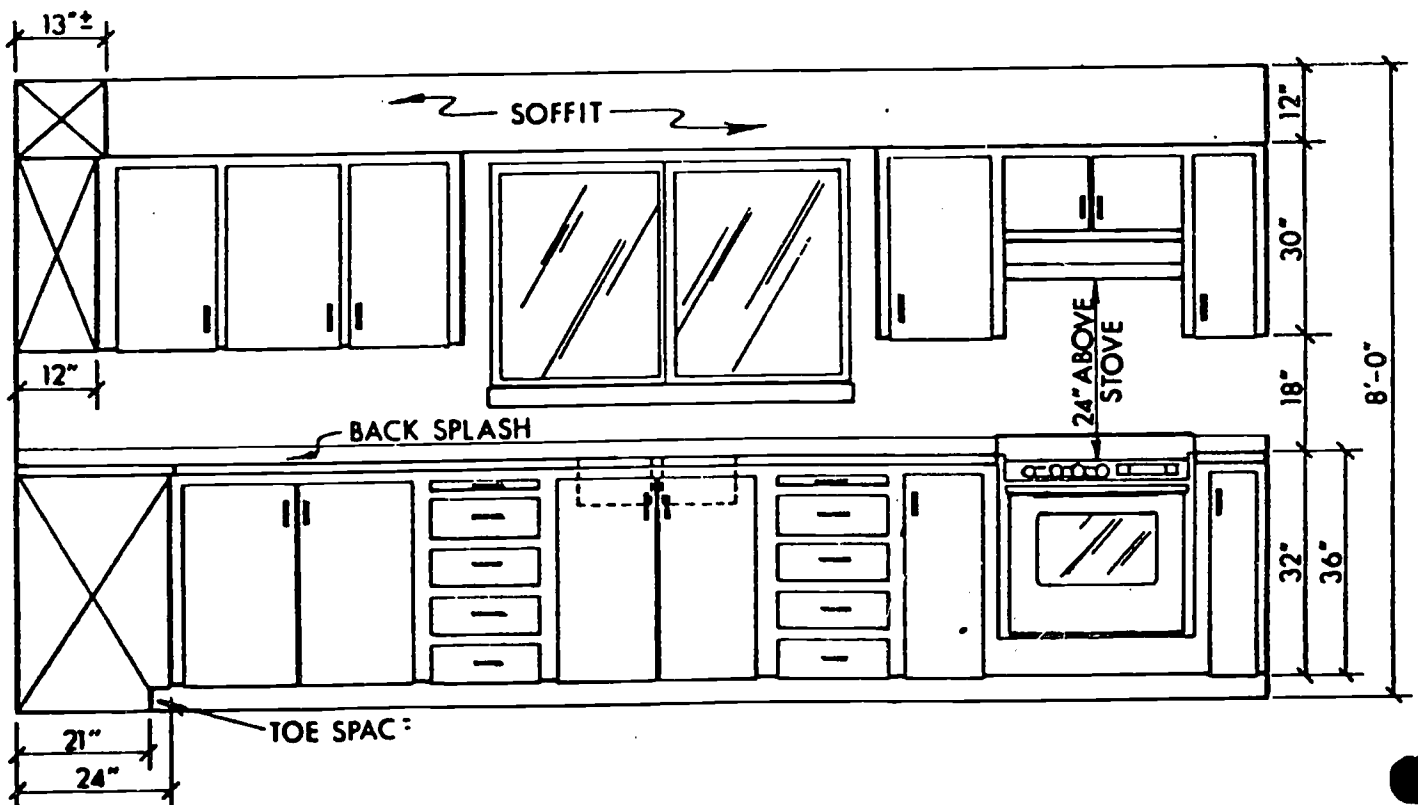
FOUNDATION DETAILS

## 6. INTERIOR ELEVATIONS

Interior elevations show cabinet walls, fireplaces and special walls as they would appear from inside the rooms. Some examples are shown below.



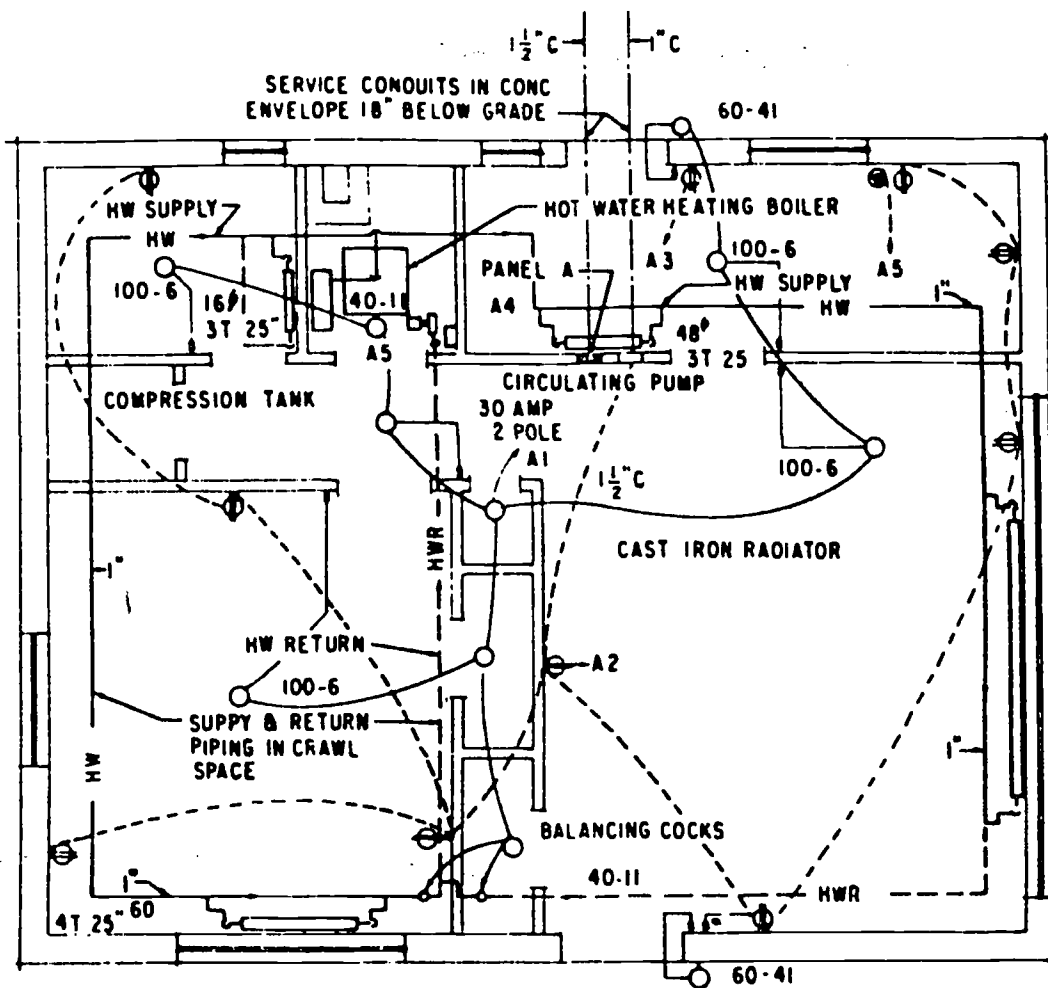
FIREPLACE ELEVATION



TYPICAL KITCHEN CABINET ELEVATIONS AND DIMENSIONS

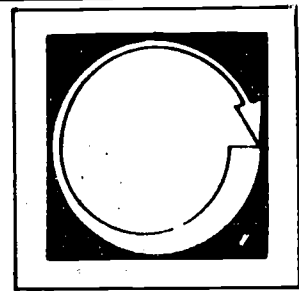
## 7. MECHANICAL PLANS

Mechanical plans include electrical, plumbing, heating, ventilation and air conditioning plans. They may be superimposed or combined with other information on the floor plan, foundation plan or basement plan. If the mechanical systems become complex enough, they are drawn separately or combined on a simplified floor plan or foundation plan.



COMBINED MECHANICAL PLAN

# Self Assessment



Directions: Complete the following sentences.

1. The \_\_\_\_\_ plan describes the property on which a building will be constructed.
2. The \_\_\_\_\_ plan shows the layout and sizes of rooms.
3. The \_\_\_\_\_ plan shows the concrete foundation and concrete slabs.
4. The front \_\_\_\_\_ shows the exterior of the building as it would appear from the front side.
5. \_\_\_\_\_ show portions of the building as if they were sliced through.
6. \_\_\_\_\_ elevations show the inside walls and cabinets in a building.
7. \_\_\_\_\_ plans show electrical, plumbing, heating, ventilation, and air conditioning systems or circuits.

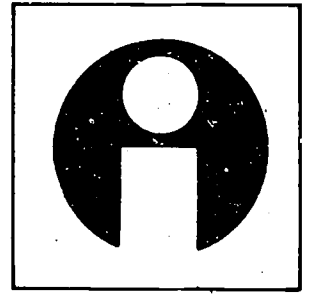
Answers:

1. Plot; 2. Floor; 3. Foundation; 4. Elevation; 5. Section or Details; 6. Interior; 7. Mechanical



# Study Guide

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For Further Information:

Architecture, Design-Engineering-Drawing, Spence, 1972.

Architectural Drawing and Light Construction, Mueller, 1967.

ILS Drafting: Architectural, articles 40.07, 42.05



# Drafting

**Floor Plan Symbols**

**Dimensions**

**Schedules**

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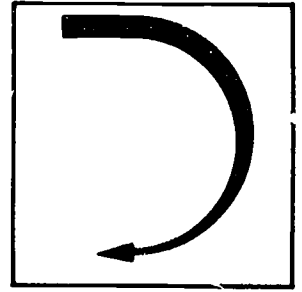
**Goal:**

The student will know some of the symbols used on architectural drawings.

**Performance Indicators:**

Given graphic representation of various architectural symbols, the student will correctly identify them.

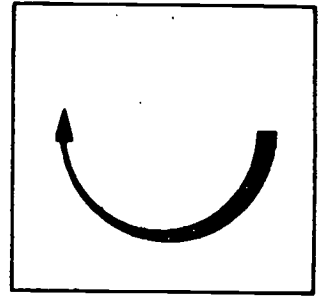
# Introduction



Framing members, walls, cabinets and other features are depicted on architectural drawings by using a series of standard symbols. These symbols help simplify the drawings and increase readability.

The dimensioning techniques used on architectural drawings differ from those used on mechanical drawings. These differences may be very subtle, but it is important that you understand and recognize them.

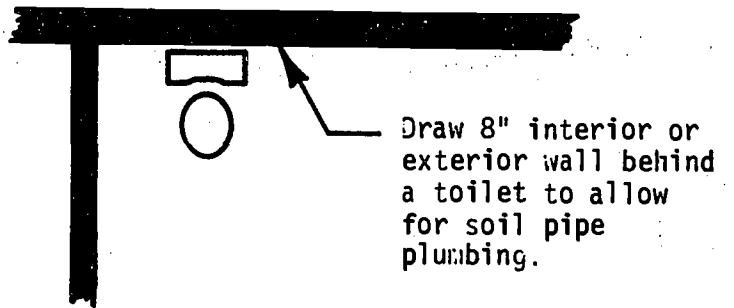
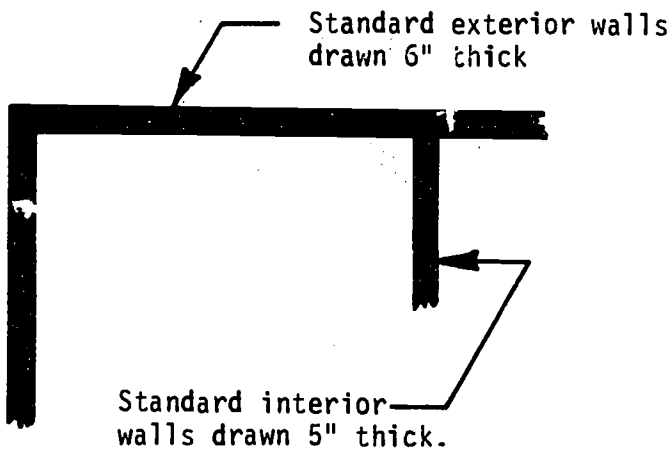
# Information



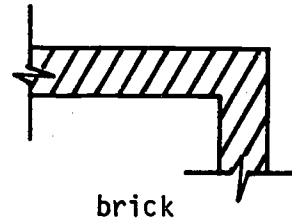
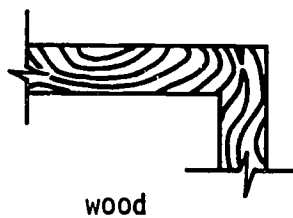
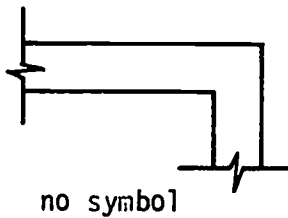
## 1. FLOOR PLAN SYMBOLS

Doors, windows, walls, cabinets, closets and stairs are all shown on the floor plan with symbols. These symbols describe size, type and locations of the features:

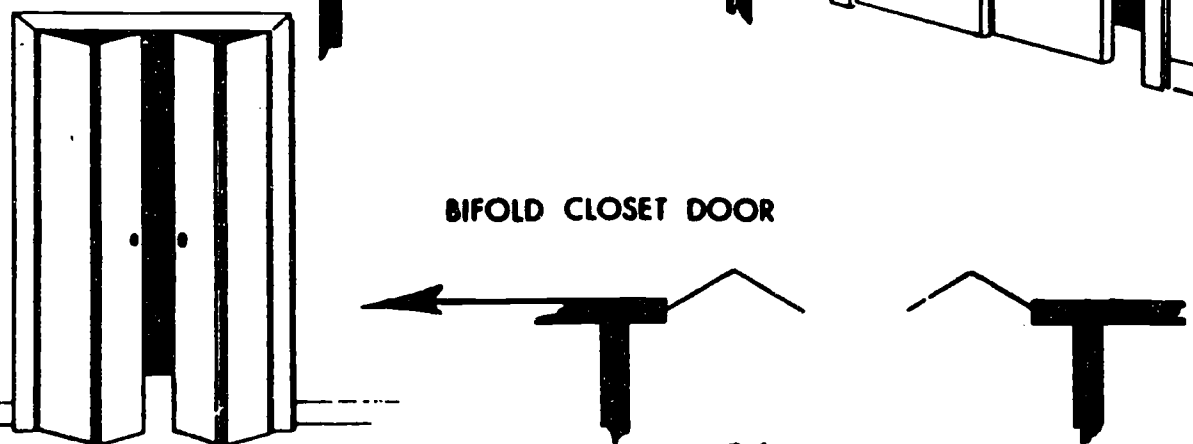
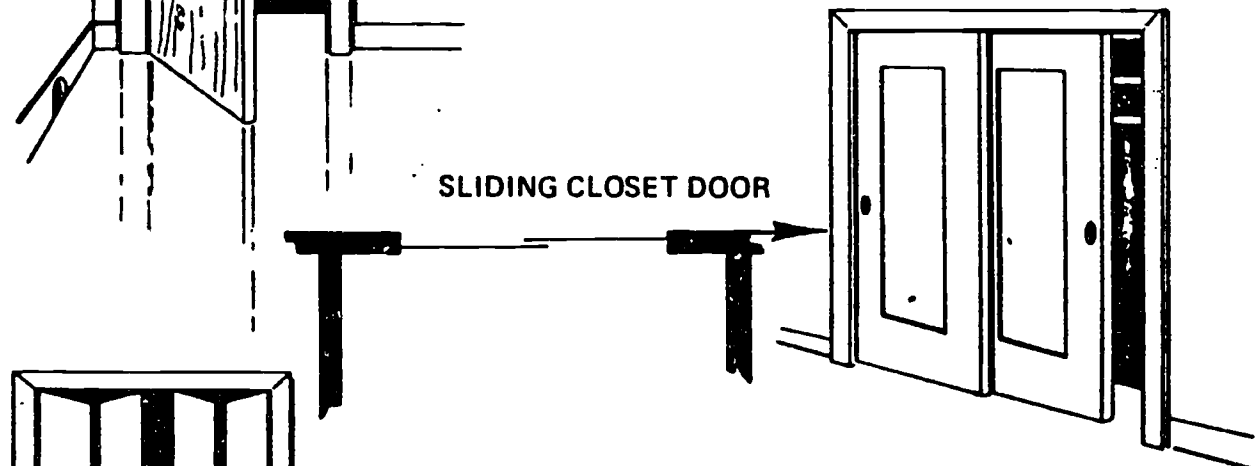
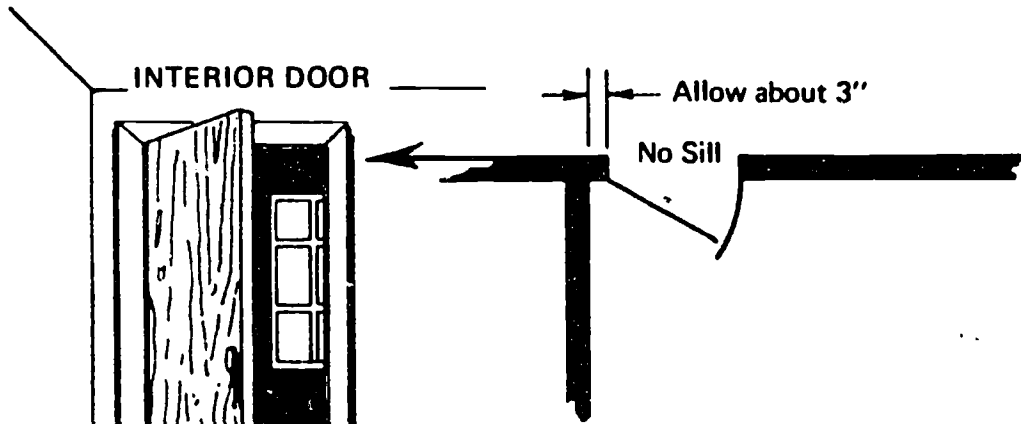
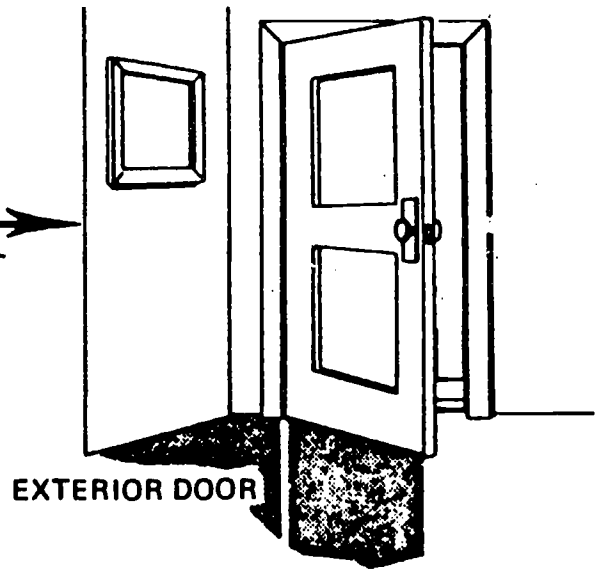
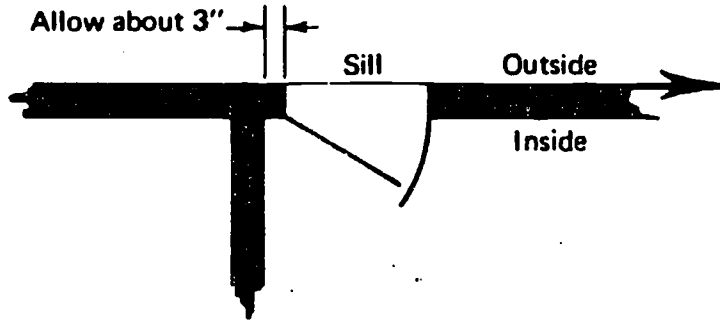
Walls:

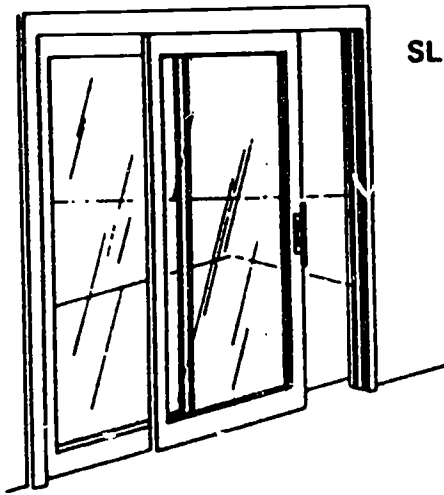


Walls may be blackened in or one of the following symbols may be used.

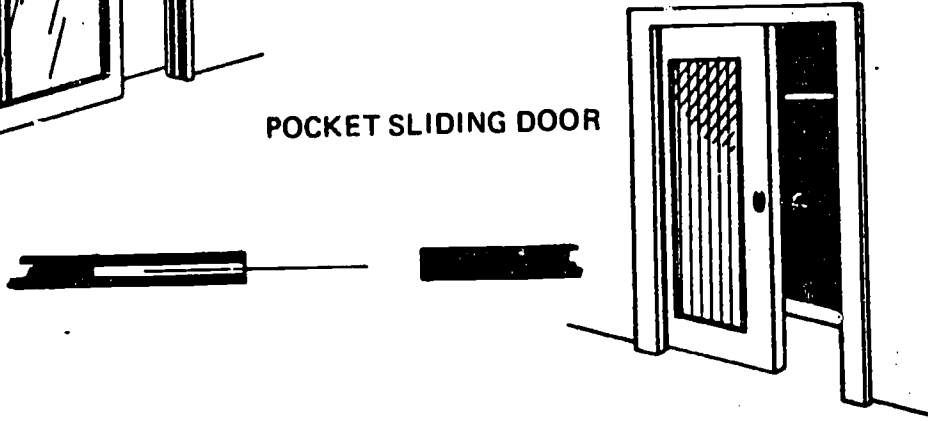
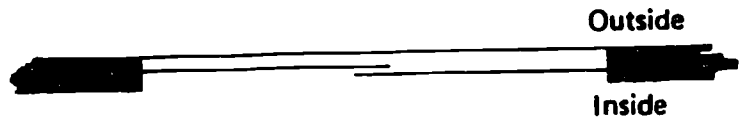


Doors:





SLIDING GLASS (PATIO) DOOR



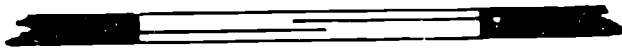
POCKET SLIDING DOOR

There are many other door symbols, but these are the most common. If you need others, see your references.

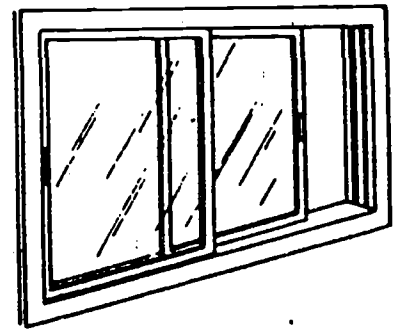
Windows:

There is a sill on the inside

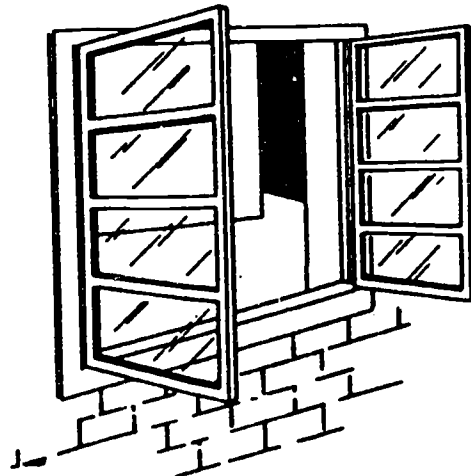
SLIDING WINDOW.



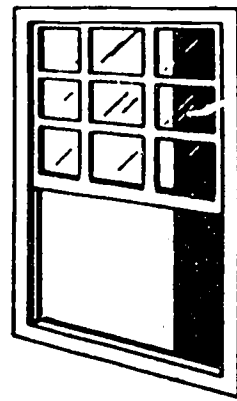
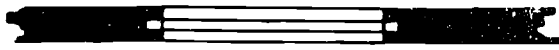
and on the outside of windows.



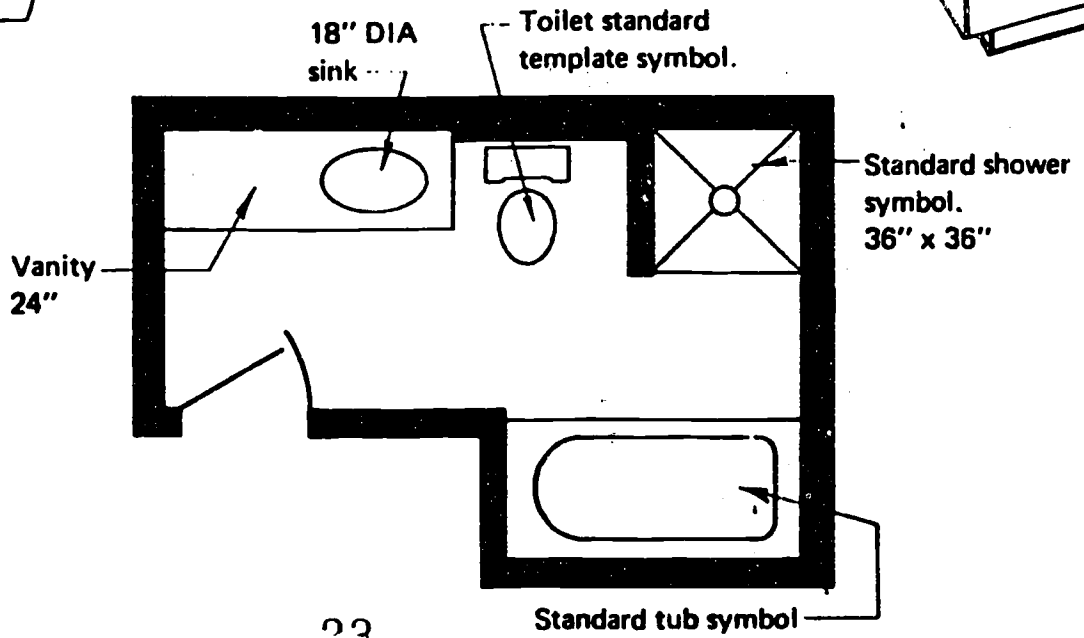
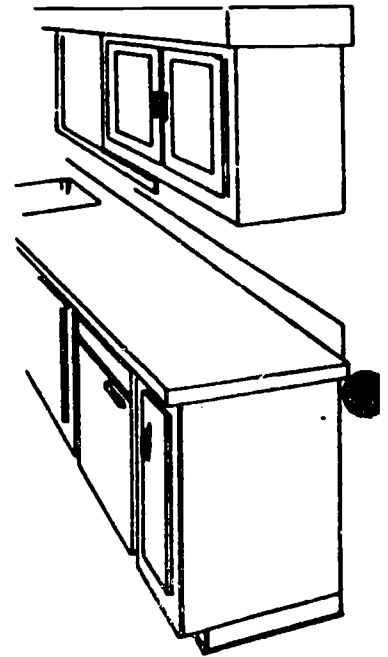
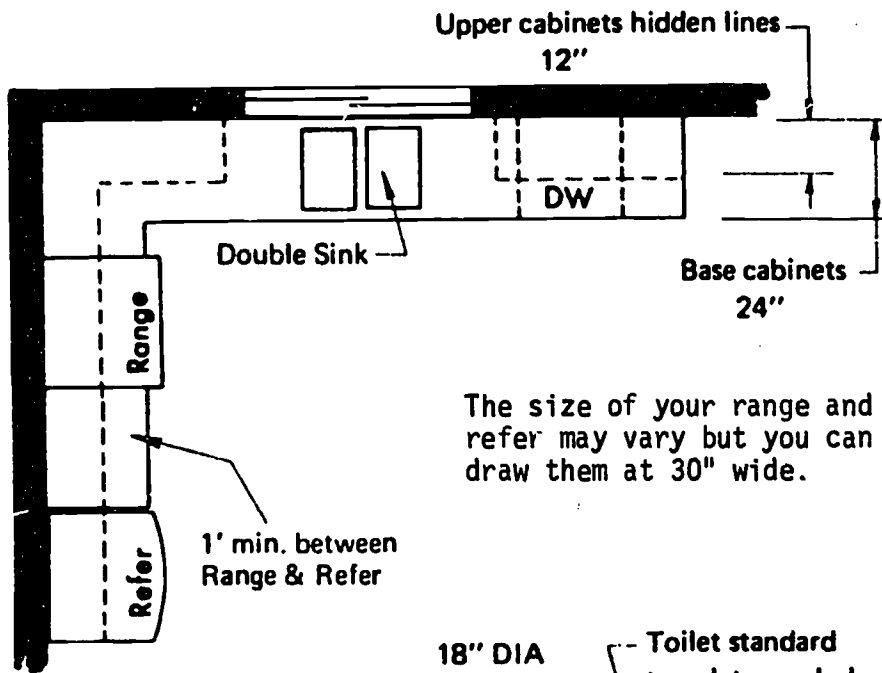
CASEMENT WINDOW



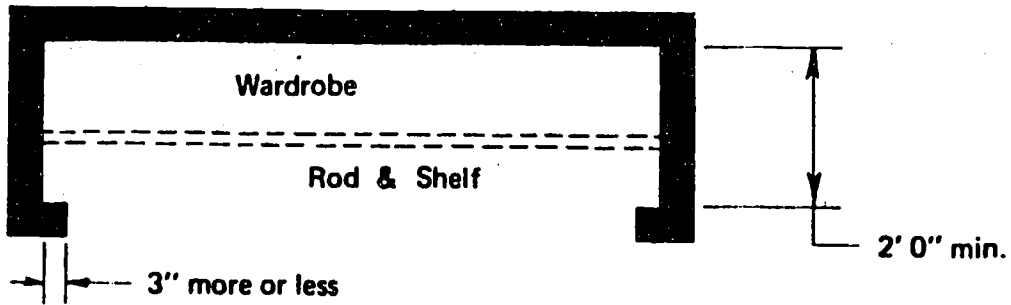
**DOUBLE HUNG WINDOW**



**Cabinets & Fixtures:**

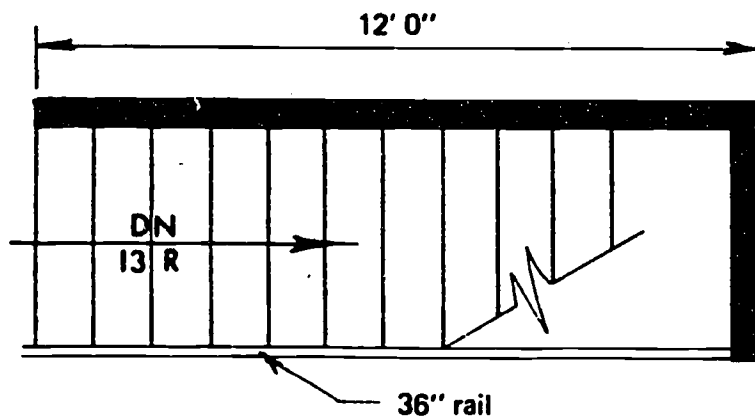


Closets:



A minimum single wall walk-in closet might be 5'0" wide by 5'6" long, and a minimum double wall could be 7'0" wide x 5'6" long.

Stairs:



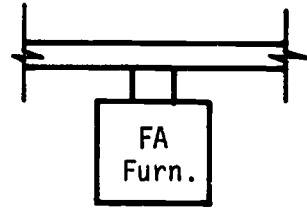
Stairs in plan only show the direction and number of risers and wall lengths.



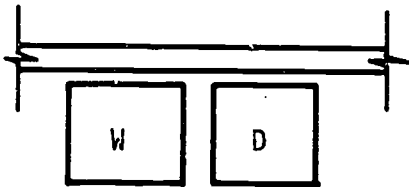
MISCELLANEOUS SYMBOLS



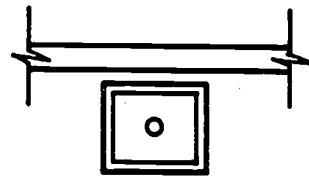
Hot Water Heater



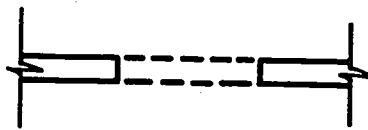
Forced Air Furnace



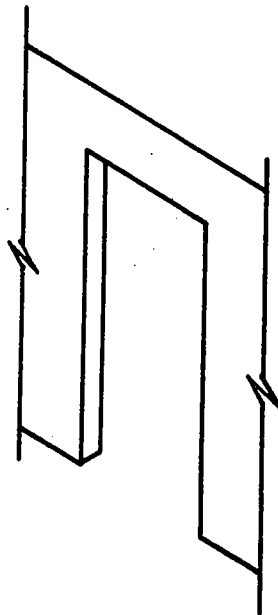
Washer & Dryer



Laundry Sink



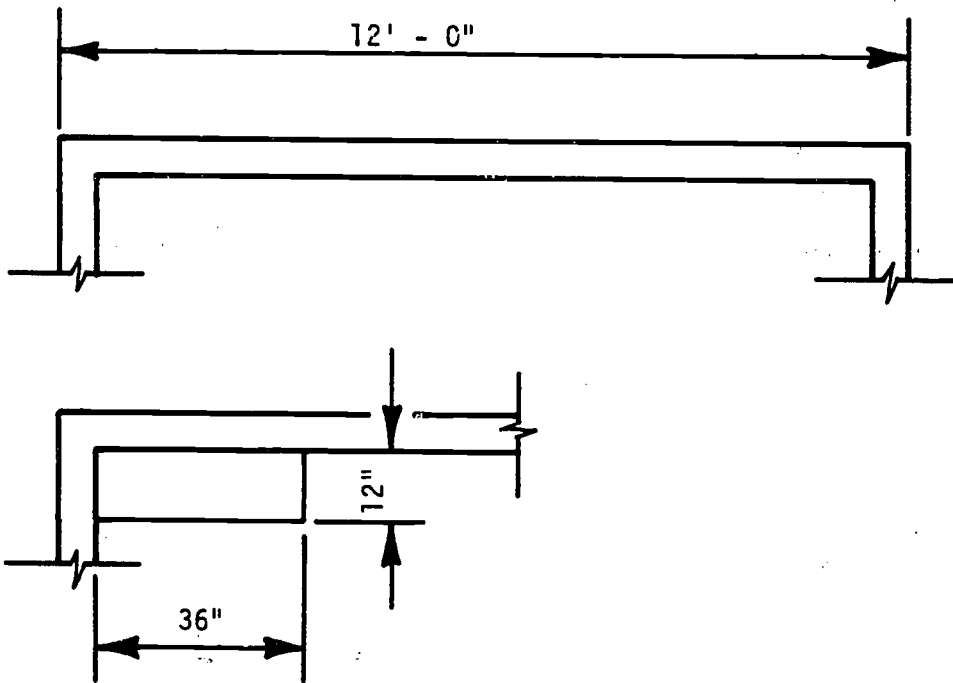
Arched Doorway



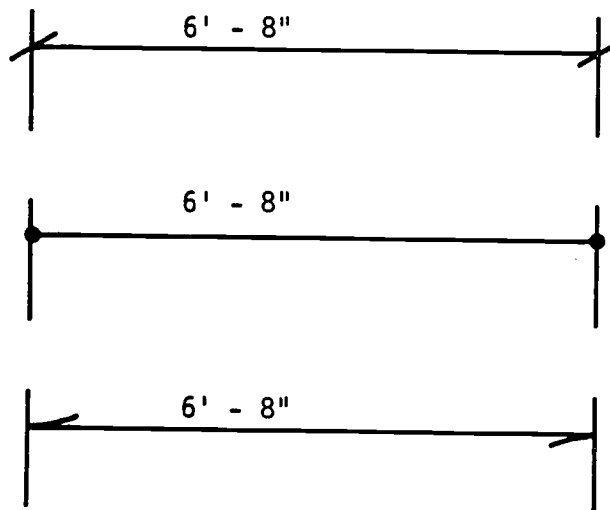
## 2. DIMENSIONS

Architectural dimensions are always given in inches for measurements up to six feet and in inches and feet for measurements over six feet.

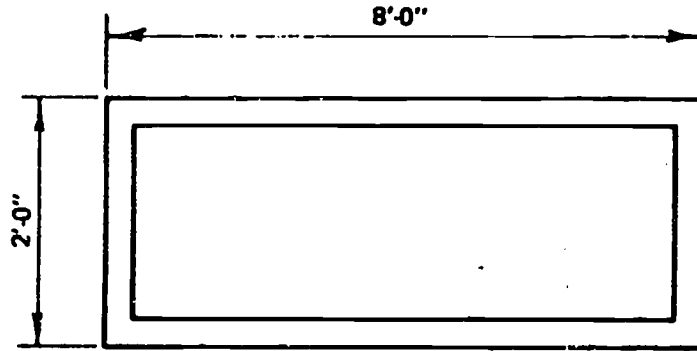
The dimension line is not broken as it is in mechanical drawing and the dimension is placed above the dimension line.



Dimension lines may be capped with arrowheads where they meet the extension lines, or they may be like this:

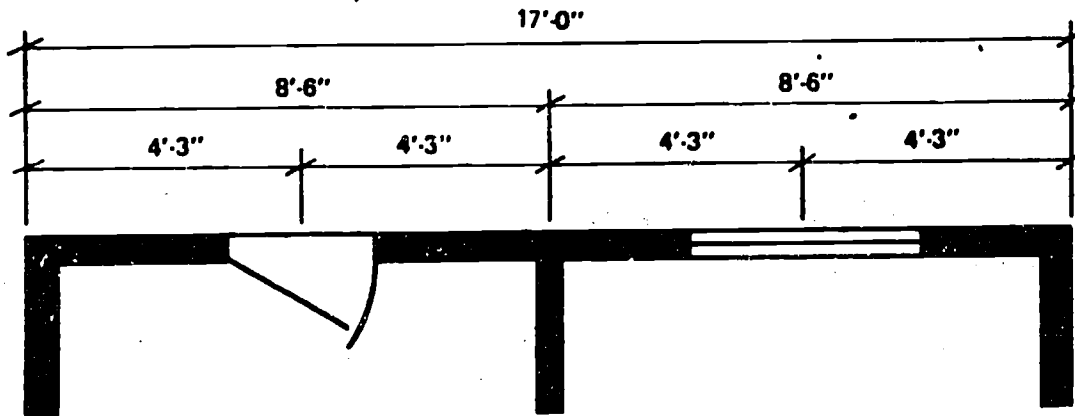


Aligned dimensioning is used so that the dimensions read from the bottom and right side of the sheet.

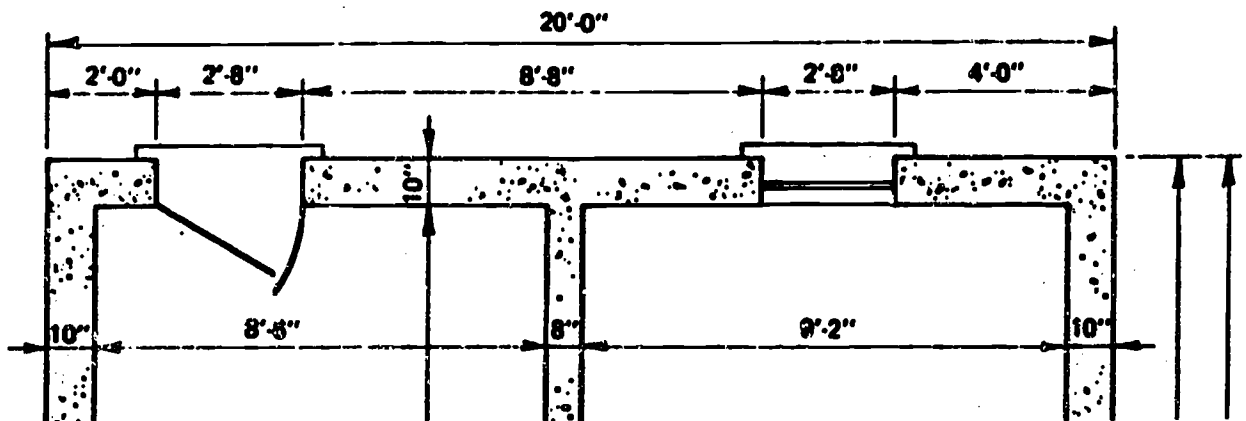


The overall dimensions on frame construction are given to the outside of the stud frame, because that dimension is used first, before the sheathing and other wall covering is applied.

In this wood frame structure, dimensions of interior walls, windows, and doors to the centers.



When you see dimensioning for concrete or masonry construction as in a residential basement, then you may see it like this:



In wood frame, the window and door size determines the size of the opening and may be slightly oversize, but in concrete the size is critical, hence the difference in dimensioning.

### 3. SCHEDULES

- Schedule Setup

A schedule is a chart of materials or products with size, description, quantity, and any other information needed to construct or finish the building.

Schedules aid a drawing by keeping the drawing clear of unnecessary notes. Items that can be keyed to the drawing and placed in a schedule, such as windows and doors, should be considered. There are many different ways to set up a schedule; here is a simple example.

DOOR SCHEDULE

KEY	QUANT	SIZE	DESCRIPTION
1	2	3'0" x 6'8"	Solid Core
2	6	2'8" x 6'8"	Hollow Core
3	4	6'0" x 6'8"	Bi-Fold Closet
4	2	8'0" x 6'8"	Glass Sliding-Safety
5	1	2'8" x 6' "	Pocket Sliding

This example gives only the minimum information, others tell material and remarks about the product.

- Schedule Key

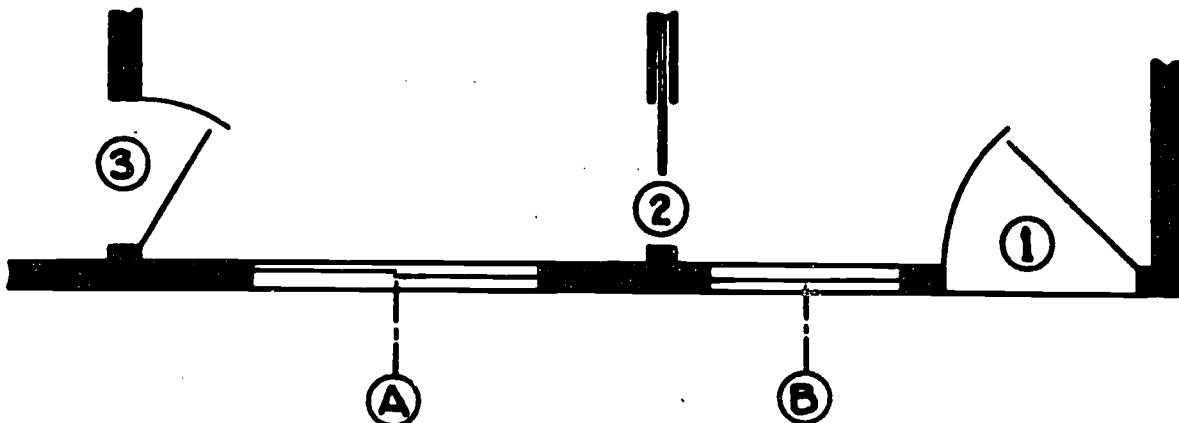
The doors and windows must be keyed to the schedule. This can be done by labeling the doors with a number and the windows with a letter. You can also use different geometric features; like this



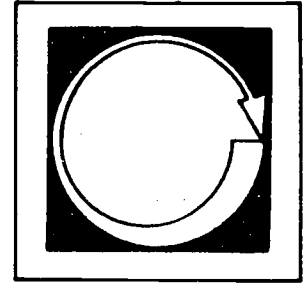
labeling windows with a (W) and doors with a (D), like this



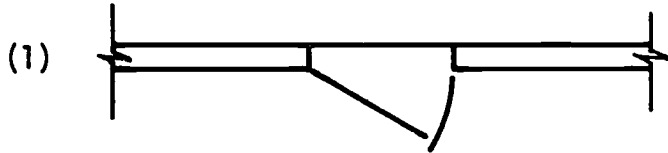
. Look at Figure 1.



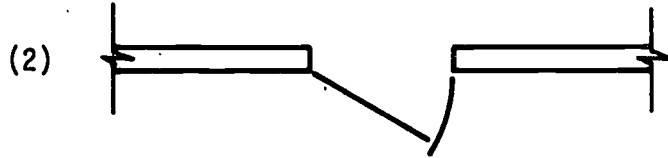
# Self Assessment



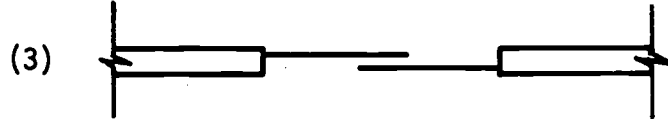
Directions: Identify the following symbols.



\_\_\_\_\_



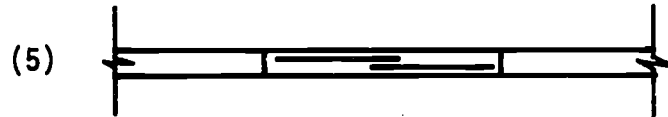
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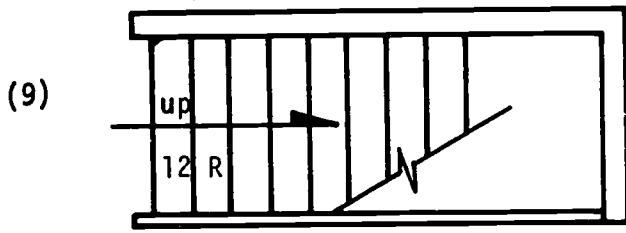
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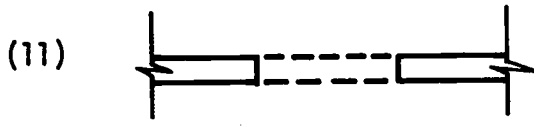
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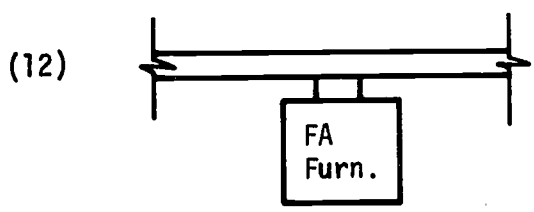
\_\_\_\_\_



\_\_\_\_\_



\_\_\_\_\_

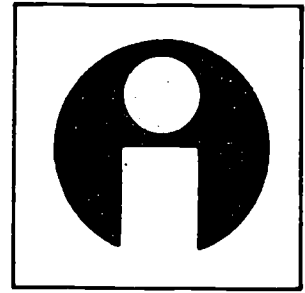


\_\_\_\_\_

- (1) Exterior Door; (2) Interior Door; (3) Sliding Closet Door; (4) Bi-Fold Door; (5) Sliding Window; (6) Casement Window; (7) Water Closet; (8) Shower; (9) Stairs; (10) Water Heater; (11) Arched Doorway; (12) Forced Air Furnace;

Answers:

# Study Guide

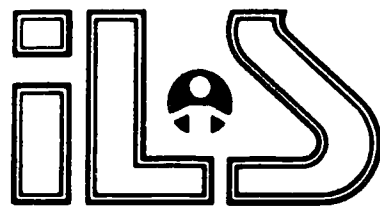


For Further Information:

Architecture, Design-Engineering-Drawing, Spence, 1972.

Architectural Drawing and Light Construction, Mueller, 1967.

ILS Drafting: Architectural, articles 40.02, 40.03, 45.01



INDIVIDUALIZED LEARNING SYSTEMS

# Drafting

**Lighting Symbols**

**Switch Symbols**

**Electrical Outlets  
or Receptacles**

**Basic Switching Arrangements**

**Miscellaneous Symbols**

**Abbreviations**

## Goal:

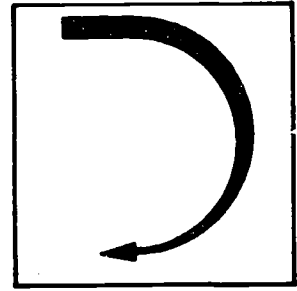
The student will know hardware symbols used on typical electrical and mechanical plans.

## Performance Indicators:

Given graphic illustrations of electrical, plumbing and heating symbols, the student will identify the item represented by the symbol.



# Introduction

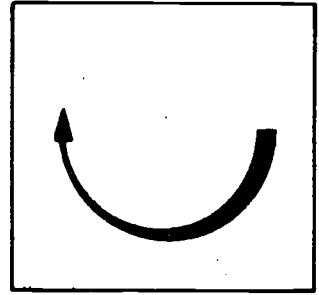


Since most electrical plans are those used with architectural type drawings, the main emphasis will be on symbols used in this type of electrical plan.

Unlike the symbols used in most electronic schematic diagrams, the symbols for architectural drawings describe a total piece of hardware or a unit of electrical components. Most of the symbols are simple, for example, circles or squares, with an identifying letter or letters to help distinguish one symbol from the next.

Electrical and mechanical plans may be included with the information on floor plans and foundations or they may be separate plans drawn on simplified floor plans and foundation plans. They are necessary to provide contractors with information for estimating, bidding, and installing the electrical and mechanical systems for a structure.

# Information

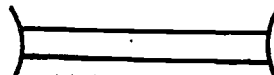


## 1. Lighting Symbols

There are two common types of lighting fixtures used in most structures. The incandescent and fluorescent lamp are the most frequency used fixtures in most residences and light commercial buildings. The basic symbols are shown below.



incandescent lamp  
ceiling mounted



fluorescent strip



incandescent lamp  
wall mounted

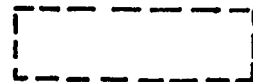


fluorescent fixture

A light fixture that is recessed in the ceiling would have a dashed line indicating the basic shape of the fixture, for example:



recessed incandescent lamp



recessed fluorescent lamp

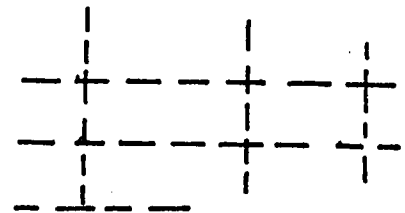
Some of the other lighting symbols are shown below.



wall mounted lamp  
w/pull switch



ceiling mounted lamp  
w/pull switch



suspended, lighted  
ceiling panels

## 2. Switch Symbols

The basic switch symbol for a typical lighting circuit is merely the letter "S" placed on the plan in the position where the switch is to be located. Switches that control more than one circuit or that work in conjunction with other switches are indicated by the number "3" or "4" placed by the letter "S".

**S**  
basic switch symbol

**S<sub>3</sub>**  
three-way switch

**S<sub>4</sub>**  
four-way switch

Some of the other switch symbols:

**S<sub>P</sub>**  
switch with a pilot light

**S<sub>T</sub>**  
toggle switch with thermal  
circuit protector (fused)

Other identification letters may be used with a table or legend to indicate their meanings.

## 3. Electrical Outlets or Receptacles

The basic electrical outlet with two receptacles is known as a duplex receptacle. The symbol is shown below.

  
duplex receptacle

Modifications to the basic duplex receptacle symbol include those for water proof outlets, switch and receptacle combinations and receptacles with one outlet controlled by a switch.

weatherproof



switch-receptacle  
combination

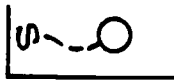


receptacle w/one  
outlet controlled by  
a switch



#### 4. Basic Switching Arrangements

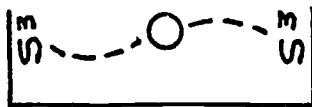
A dashed line from the switch to the receptacle or lamp fixture indicates the basic wiring for these fixtures.



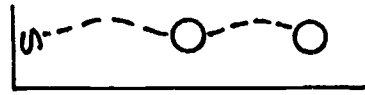
single switch and lamp



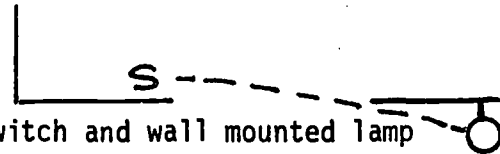
switch and receptacle



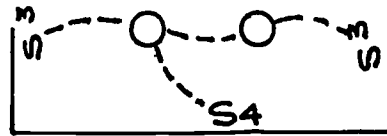
two three-way switches and a single lamp



single switch and two lamps



switch and wall mounted lamp



two lamps controlled by three switches

## 5. Miscellaneous Symbols

There are many other symbols used on electrical plans. A few are shown below.



receptacle, mounted flush with the floor



Door bell or chime push button



Buzzer



Junction Box



Power or light panel



Smoke Detector



Special outlet  
(identified with letters)



Bell



Telephone outlet



240 Volt Receptacle



Motor connection



Fan Connection



Circuit Breaker



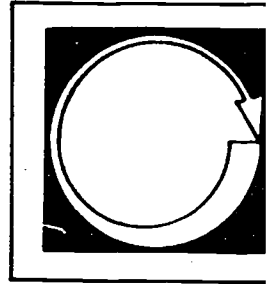
Fuse

## 6. Abbreviations

CB - circuit breaker  
AFF - above finished floor  
CSP - central switch panel  
MDP - main distribution panel  
Gd - grounded  
NL - night light  
R - recessed  
WP - water proof  
M - motor

F - fan  
Tel - telephone  
Bus - busway  
Cond - conduit  
Crct - circuit  
Fdr - feeder  
Fluor - fluorescent  
KW - kilowatt  
PL - pilot light

# Self Assessment




Directions: Identify the following symbols. Place your answers in the space provided. Check your answers with those on the next page.

(1) 

\_\_\_\_\_

(2) 

\_\_\_\_\_

(3) 


\_\_\_\_\_

(4) 

\_\_\_\_\_

(5) 

\_\_\_\_\_

(6) 

\_\_\_\_\_

(7) **S**


\_\_\_\_\_

(8) **S<sub>3</sub>**

\_\_\_\_\_

(9) 


\_\_\_\_\_

(10) 

\_\_\_\_\_

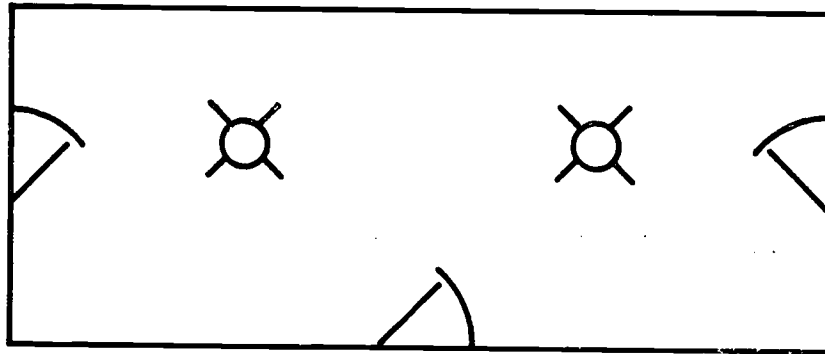
(11) 

\_\_\_\_\_

(12) 

\_\_\_\_\_

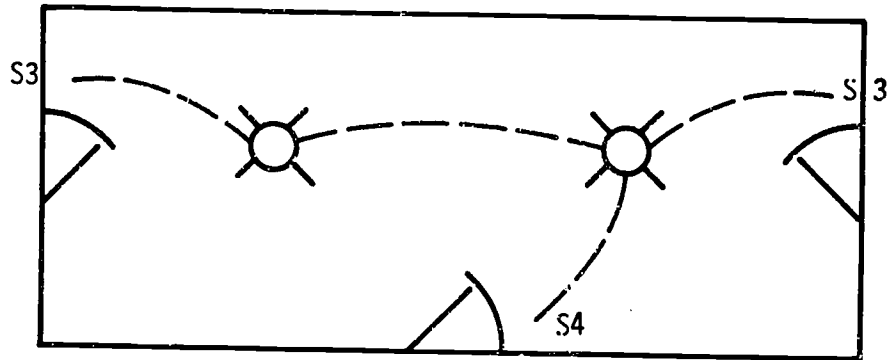
(13) Directions: Sketch the switch arrangement for two ceiling mounted lamps controlled by three switches.



Answers to Self-Test:

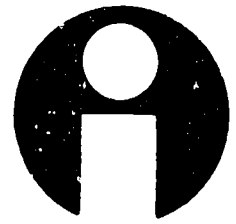
(1) Fluorescent Strip; (2) Wall Mounted Lamp; (3) Ceiling Mounted Lamp; (4) Fluorescent Fixture; (5) Recessed Fixture; (6) Wall Mounted Lamp w/Pull Switch; (7) Switch; (8) Three-Way Switch; (9) Duplex Receptacle; (10) Waterproof Receptacle; (11) Floor Mounted Receptacle; (12) Junction Box;

(13)





# Study Guide



**For Further Information:**

IEEE Standard and American National Standard, Graphic Symbols  
for Electrical and Electronic Diagrams, 1971, ANSI V32.2.

Electrical and Electronics Drawings, Baer, 1973.

National Electrical Code, 1975 ed.

National Electrical Code Blueprint Reading, Gibert, 1974.

Electrical Blueprint Reading, Traister, 1975.

Electrical Trades Blueprint Reading, Vol. 1-3, Delmar Publish., 1961.

ILS Drafting: Electrical/Electronics, article 26.00

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INDIVIDUALIZED LEARNING SYSTEMS

# Drafting

**Switches, Contacts and Relays**  
**Circuit Protectors**  
**Conductors**  
**Power Distribution Symbols**

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## Goal:

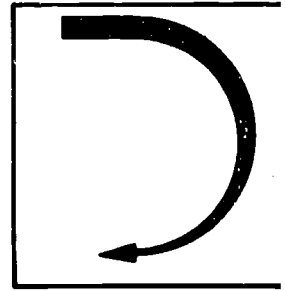
The student will be able to identify the symbols used in electrical wiring diagrams.

## Performance Indicators:

Given graphic illustrations of electrical symbols used in wiring diagrams, the student will identify them by the commonly accepted industry term.

# Introduction

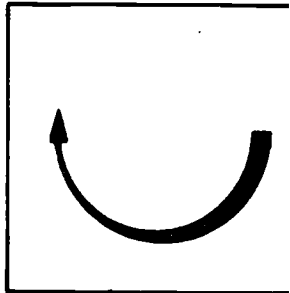
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All electrical diagrams use symbols to indicate components, contacts and switches. These symbols simplify the diagrams and provide an expeditious means of showing electrical components.

Standards for symbols have been established by the American National Standards Institute. Those standards are reflected in this module.

# Information



## 1. SWITCHES, CONTACTS AND RELAYS

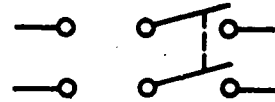
Electrical wiring diagrams usually contain several switches or switching assemblies. The symbols used in single-line wiring diagrams show each switch and contact in relation to the circuit it controls. The basic switch symbols are shown below.



Single-Throw Switch



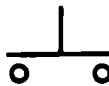
Double-Throw Switch



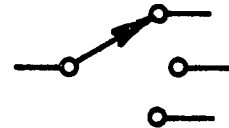
Double-Pole Double-Throw Switch



Knife Switch



Push Button Switch



Selector Switch

The switches shown above, with the exception of the Selector Switch, are shown in an "open" position. In each case, the switch is "closed" if the symbols are touching, for example:



Single-Throw (Closed)



Push Button (Closed)

As you can see in the switch symbols, the contact is the open-circle portion of the symbol.

Disconnection type couplings, such as plugs and jacks, have a special symbol which indicates how the connection is made.



Plug

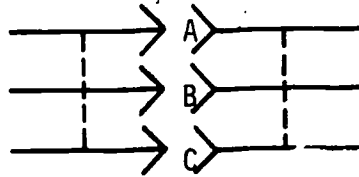


Jack

Together, these symbols indicate a separable connector.

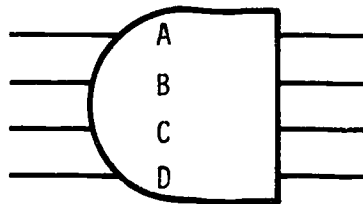


When used in multiples, the symbols indicate several plugs and jacks in one piece of hardware.



The letters are added for identification.

Another symbol that indicates a multiple connection device is shown below.



Relays are shown as a square with the letter "R" inside or as a rectangle with an identifying symbol on one end.



Basic Relay  
Symbol

Other letters may be used to identify special characteristics of the relay:

- AC - Alternating Current
- D - Differential
- DB - Double Biased
- EP - Electrically Polarized
- FO - Fast Operate
- FR - Fast Release
- P - Magnetically Polarized
- SO - Slow Operate
- SR - Slow Release

Specific Relay Symbols:



Alternating Current



Fast Operate



Fast Release



Magnetically Polarized



Slow Operate



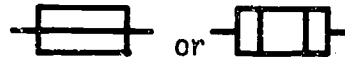
Slow Release

2. CIRCUIT PROTECTORS

Circuit protectors are normally fuses or circuit breakers of various types. The basic symbols are shown below.



Circuit Breaker



Fuses

NOTE: Sometimes the symbol for a thermal element is used to indicate a thermal-overload fuse.



Thermal Element

Some of the modified symbols are:



High-Voltage Fuses



Oil-Type High-Voltage Fuse

### 3. CONDUCTORS

Electrical transmission paths are shown in a variety of ways, depending on the type of drawing in which they are used.

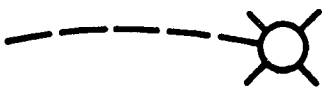
Single-line drawings use symbols that would indicate one, two, three or more conductors or wires. Qualifying letters may also be used to indicate special characteristics of the conductor or wire sizes.



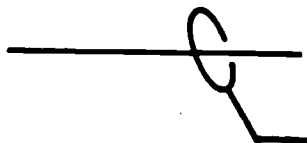
Basic Conductor Symbol



Conductor Symbol for Power Distribution indicates a three-wire cable



Conductor symbol for architectural drawings (shows only circuit control and does not indicate actual path of conductor).



Conductor symbol with a note indicating three wires, size No. 4 (American Wire Gage), in a 1 1/2 inch diameter conduit.

3 - No. 4 AWG  
in 1 1/2" conduit

In very complex electrical drawings, it may be necessary to indicate the direction a conduit or conductor turned. This helps trace circuits.



Wiring or Conduit Turned Up



Wiring or Conduit Turned Down

It may be necessary to indicate whether a conductor is concealed or exposed. The symbols below show how this is indicated.



Wiring Concealed in Ceiling or Wall

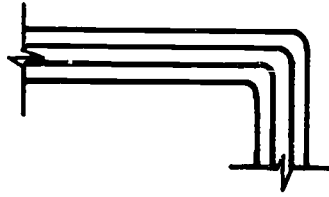


Wiring Concealed in Floor



Wiring Exposed

In some drawings, conductors are placed in ducts or "busways." The symbols may vary slightly; but, generally, they look like those below.















Wiring Duct or Trough



Wiring Duct or Busway

#### 4. POWER DISTRIBUTION SYMBOLS

Because of the simplicity of some electrical diagrams, it is not necessary to show detailed symbols of each electrical component. Therefore, the symbols are simplified to squares or rectangles with letters to describe the electrical part. These parts are referred to as circuit elements. Some of these symbols are shown below.

	Circuit Breaker		Recording Unit
	Relay		Dial Telephone
	Photoelectric Cell		Teletype Writer
	Filter		Amplifier
	Power Supply		Microphone
	Transformer		Loudspeaker

Motor and generators are also simplified symbols.



Motor













Motor w/  
horsepower  
indicated




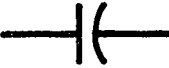


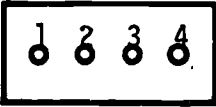

Generator



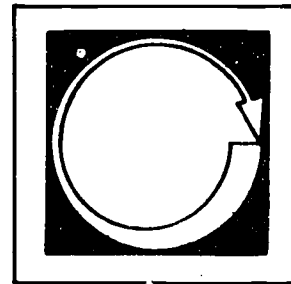
Metering devices are circles with designation letters inside the circle.

 A	Ammeter	 OP	Oil Pressure
 DB	Decibel Meter	 PH	Phase Meter
 F	Frequency Meter	 T	Temperature
 OHM	Ohmmeter	 V	Volt Meter
		 W	Watt Meter
		 WH	Watt-hour Meter

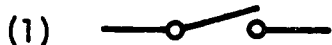
A few symbols remain independent of the drawing type. They are the same for all electrical and electronic wiring diagrams. These symbols are shown below.

		
Resistor	Capacitor	Transformer
		
Battery	Terminal Board	Ground

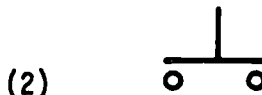
# Self Assessment



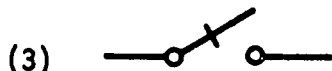
Directions: Identify the following symbols in the space provided.  
Check your answers on page 55.



\_\_\_\_\_



\_\_\_\_\_



\_\_\_\_\_



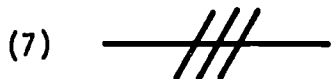
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\_\_\_\_\_

(13)  \_\_\_\_\_

(14)  \_\_\_\_\_

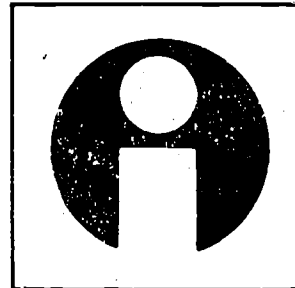
(15)  \_\_\_\_\_

(16)  \_\_\_\_\_

**Answers to Self-Test:**

- |                           |                        |
|---------------------------|------------------------|
| (1) Single-Throw Switch   | (2) Push Button Switch |
| (3) Knife Switch          | (4) Relay              |
| (5) Circuit Breaker       | (6) Fuse               |
| (7) Three-Wire Conductor  | (8) Wiring Turned Down |
| (9) Exposed Conductor     | (10) Power Supply      |
| (11) 1/2 Horsepower Motor | (12) Volt Meter        |
| (13) Resistor             | (14) Capacitor         |
| (15) Transformer          | (16) Battery           |

# Study Guide



For Further Information:

IEEE Standard and American National Standard, Graphic Symbols  
for Electrical and Electronic Diagrams, 1971, ANSI V32.2.

Electrical and Electronics Drawings, Baer, 1973.

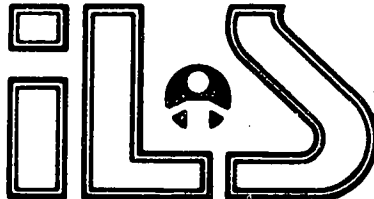
National Electrical Code, 1975 Ed.

National Electrical Code Blueprint Reading, Gibert, 1974.

Electrical Blueprint Reading, Traister, 1975.

Electrical Trades Blueprint Reading, Vol. 1-3, Delmar Publish., 1961.

ILS Drafting: Electrical/Electronics, article 26.00



INDIVIDUALIZED LEARNING SYSTEMS

# Drafting

**Pipes**

**Valves**

**Miscellaneous  
Pipe Fittings**

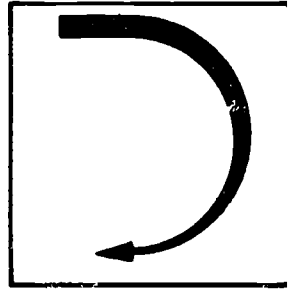
## Goal:

The student will be able to identify some of the symbols used on drawings to show pipe fittings, valves and other hardware.

## Performance Indicators:

Given graphic illustrations of piping symbols, the student will identify them by the commonly accepted industry term.

# Introduction

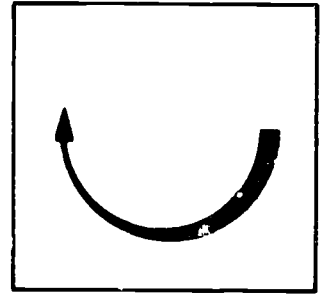


Since large HVAC systems may include steam hot water or refrigerant, piping of these fluids is shown on drawings using standard symbols.

These symbols are designated by the American National Standards Institute as standard symbols for piping.

The symbols shown in this module are for fitting joints with screw threads. Flanged fittings, welded fittings, and soldered fittings have slightly different symbols. For examples of these, consult the references at the end of this module.

# Information



## 1. PIPES

Pipes are shown as single lines with a letter or letters to identify the fluid they carry. Pipes returning fluid to a unit are shown with dashed lines and pipes supplying fluid are shown with solid lines.

————— S —————

Supply Pipe, Steam

----- CR -----

Condenser Water  
Return Pipe

Some of the letters used to describe fluids are listed below.

S - Steam Pipe

C - Condensate Return Pipe

HWS - Hot Water Supply Pipe

HWR - Hot Water Return Pipe

CWS - Cold Water Supply Pipe

CWR - Cold Water Return Pipe

HCS - Combination Hot-Cold Water Supply

HCR - Combination Hot-Cold Water Return

CS - Condenser Water Supply

CR - Condenser Water Return

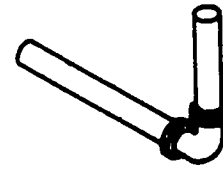
R - Refrigerant Pipe



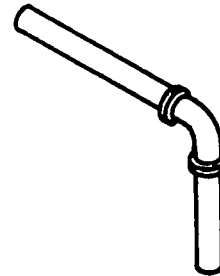
Pipes that turn up or down from the horizontal are indicated by the symbols shown below.



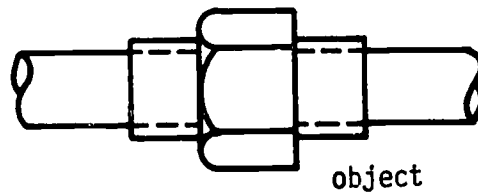
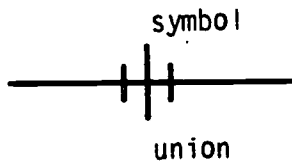
Pipe Turning Up



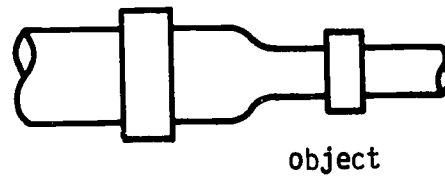
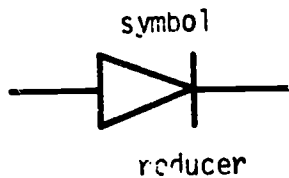
Pipe Turning Down



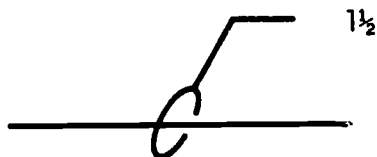
Pipes joined by a "union" are indicated with the symbol shown below.



Reducers or joints where pipes of different diameters are joined are indicated by the symbol below.



Pipe sizes are indicated in a number of ways. Two of the more common methods of indicated pipe diameters are shown below.



## 2. VALVES

Valves are used to control volume of flow, direction of flow, and on-off control of flow in pipes. Gate valves are used for on-off control; globe valves are used for volume control; and check valves are used for controlling direction of flow.



Gate Valve



Globe Valve



Check Valve

(arrow indicates direction fluid is allowed to flow)

Some of the other valves and valve symbols used in piping are shown below.



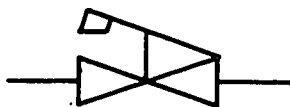
Diaphragm Valve



Float Valve



Lockshield Valve



Quick-Opening Valve



Safety Valve

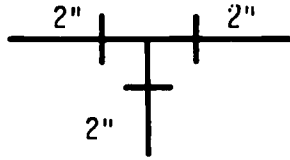


Motor-Operated Valve

These valves perform special functions and are not commonly used. However, they may be encountered on some HVAC drawings.

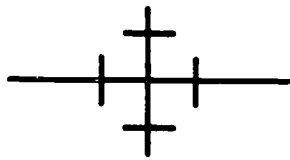
### 3. MISCELLANEOUS PIPE FITTINGS

Some of the pipe fitting symbols that are frequently shown on HVAC drawings are listed below.



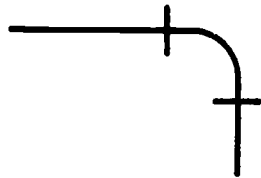
TEE

Pipes may be the same diameter or each may vary in diameter.

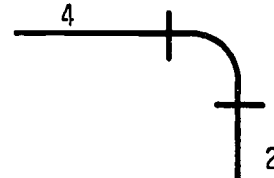


CROSS

Pipe sizes are shown in the same manner as for Tees.



ELBOW



REDUCING ELBOW

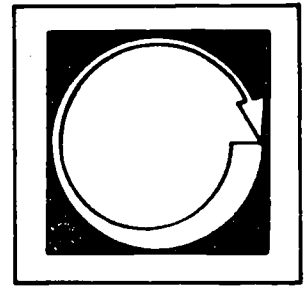


LATERAL



EXPANSION JOINT

# Self Assessment



Directions: Identify the following piping symbols. Check your answers.

- |     |  |       |
|-----|--|-------|
| 1.  |  | _____ |
| 2.  |  | _____ |
| 3.  |  | _____ |
| 4.  |  | _____ |
| 5.  |  | _____ |
| 6.  |  | _____ |
| 7.  |  | _____ |
| 8.  |  | _____ |
| 9.  |  | _____ |
| 10. |  | _____ |
| 11. |  | _____ |
| 12. |  | _____ |
| 13. |  | _____ |

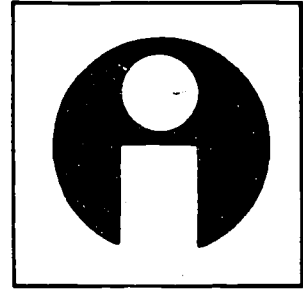
**Answers to Self-Test:**

1. Steam Pipe
2. Hot Water Supply Pipe
3. Refrigerant Pipe
4. Pipe Turned Up
5. Pipe Turned Down
6. Union
7. Reducer
8. Gate Valve
9. Globe Valve
10. Check Valve
11. Tee
12. Elbow
13. Lateral

Answers to Self-Test:

1. Steam Pipe
2. Hot Water Supply Pipe
3. Refrigerant Pipe
4. Pipe Turned Up
5. Pipe Turned Down
6. Union
7. Reducer
8. Gate Valve
9. Globe Valve
10. Check Valve
11. Tee
12. Elbow
13. Lateral

# Study Guide



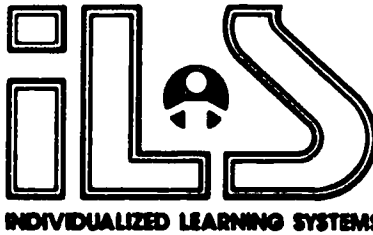
For Further Information:

Graphical Symbols for Heating, Ventilating and Air Conditioning;  
American National Standards Institute.

Graphical Symbols for Pipe Fittings, Valves and Piping; American  
National Standards Institute.

Graphical Symbols for Plumbing; American National Standards  
Institute.

Architectural Graphic Standards; Ramsey and Slieder, 6th Ed.



# Drafting

## Basic Symbols

## Duct Hardware Symbols

## Air Outlets and Inlets

### Goal:

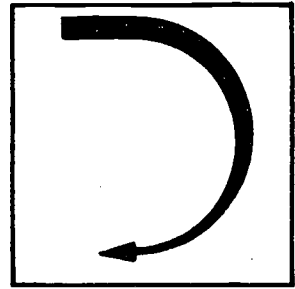
The student will be able to identify ducting symbols on HVAC drawings.

### Performance Indicators:

Given graphic illustrations of ducting symbols, the student will identify them by the commonly accepted industry term.



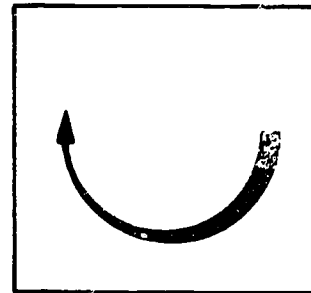
# Introduction



---

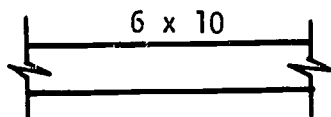
One of the most common heating systems is the forced air system. It uses a series of ducts to deliver warm air to specific areas of a structure. Air conditioning and ventilation systems also use ducts to deliver air. Therefore, the most frequent information obtained from HVAC drawings is that which concerns the ducting system.

# Information

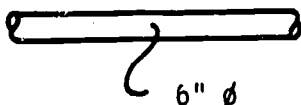


## 1. BASIC SYMBOLS

Ducts may be rectangular or round and are normally shown on plans as a double line. The size of duct is indicated on the duct symbol or near it.

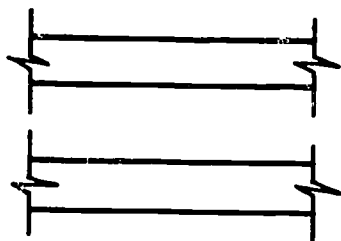


6"x10" Rectangular Duct  
(indicated by 6"x10"  $\phi$  )



6" Diameter Round Duct  
(indicated by 6"  $\phi$  )

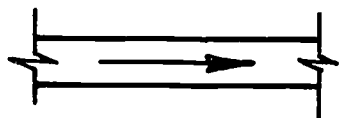
Ducts are distinguished as to whether they are supply ducts or return ducts by showing return ducts and their hardware as dashed lines and by showing supply ducts as solid lines.



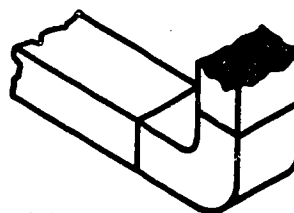
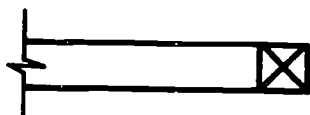
Supply

Return  
(may be dashed lines or  
labeled as "return")

Direction of air flow may be indicated with an arrow.



A supply duct turned up is shown as:

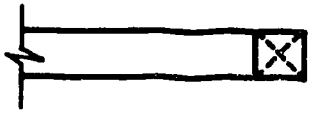


Symbol

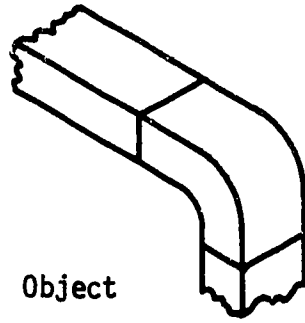
66

Object

A supply duct turned down is shown as:

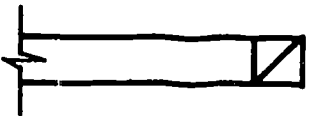


Symbol

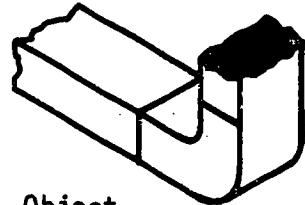


Object

A return duct turned up is shown as:

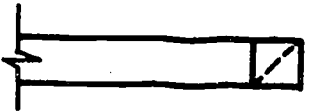


Symbol

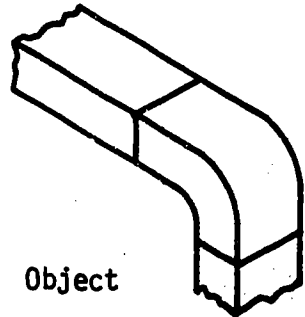


Object

A return duct turned down is shown as:

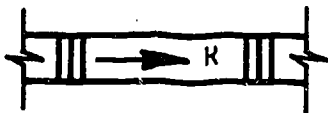


Symbol

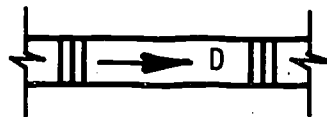


Object

If the air flow in a duct is deflected upward or downward by vanes in the duct, it is indicated on the duct symbol as shown below.


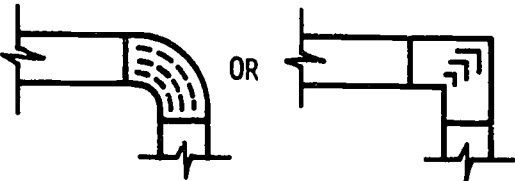


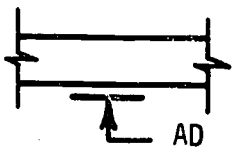
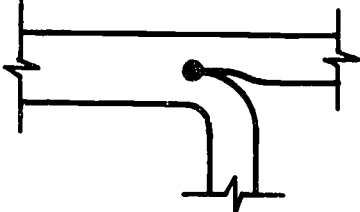


Upward  
(rising)



Downward  
(dropping)

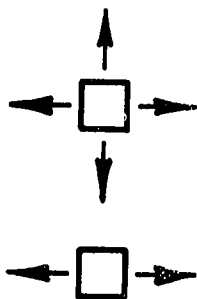
2. DUCT HARDWARE SYMBOLS

<u>Symbol</u>	<u>Name</u>
	Flexible Connection
	Turning Valves
	Adjustable Blank Off
	Volume Damper
	Access Door
	Deflecting Damper

3. AIR OUTLETS AND INLETS

In a forced air heating system, warm supply air is released from the system by devices known as registers, louvers, or diffusers; and cold return air is taken into the system by devices called grills, louvers, or registers.

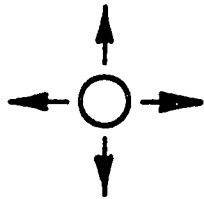
Supply Outlets:



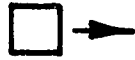
Four-Way Ceiling Diffuser

Two-Way Ceiling Diffuser

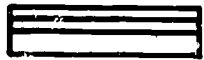
Supply Outlets:



Round Four-Way Ceiling Diffuser



One-Way Ceiling Diffuser



Base Board Register



Floor Register



Return Outlets:

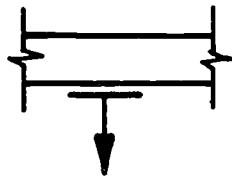


Wall Mounted Inlet

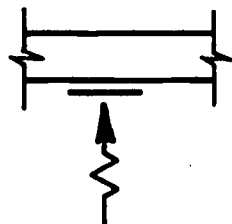


Ceiling Mounted Inlet

Louvered openings or grills are normally shown by a single line.

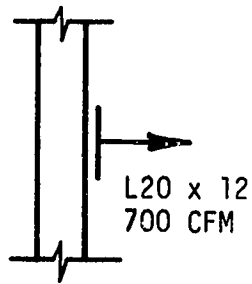


Supply Louver



Return Louver

Duct inlets and outlets are labeled to indicate register or grill or louver size, air flow and direction of air flow.



20"x12" Louvered Opening  
Air Flow = 700 cubic  
feet per  
minute

Some common abbreviations used on inlets and outlets are listed below.

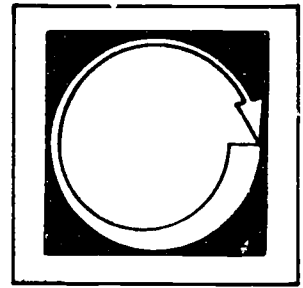
L = Louver  
D = Diffuser  
R = Register  
G = Grill  
LD = Linear Diffuser  
CD = Ceiling Diffuser  
FR = Floor Register  
TR = Top Register  
CR = Center Register  
BR = Bottom Register

⊙ = Round

□ = Square or Rectangular

OA = Outside Air

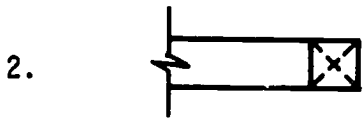
# Self Assessment



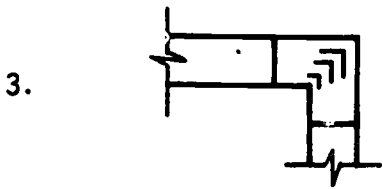
Directions: Identify the following symbols.



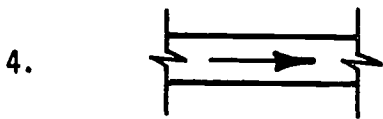
\_\_\_\_\_



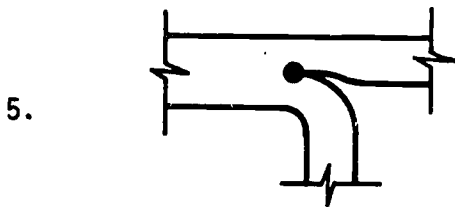
\_\_\_\_\_



\_\_\_\_\_



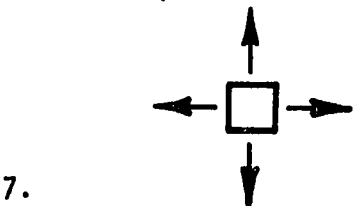
\_\_\_\_\_



\_\_\_\_\_

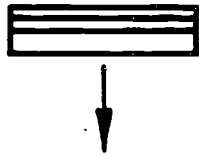


\_\_\_\_\_



\_\_\_\_\_

8.



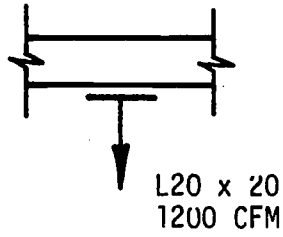
\_\_\_\_\_

9.



\_\_\_\_\_

10.



\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

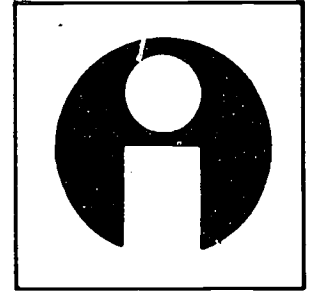
1. Supply Duct Turned Up; 2. Supply Duct Turned Down; 3. Turning Vanes; 4. Direction of Air Flow; 5. Deflecting Damper; 6. Volume Damper; 7. Four-Way Ceiling Diffuser; 8. Base Board Diffuser; 9. Ceiling Mounted Inlet; 10. 20"x20" Louvered Supply Outlet, Air Flow = 1200 CFM.

Answers:

72



# Study Guide

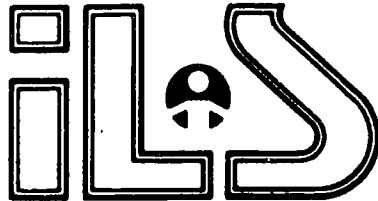


For Further Information:

Graphical Symbols for Heating, Ventilating and Air Conditioning;  
American National Standards Institute.

Sheet Metal Blueprint Reading for the Building Trades;  
Zinngrabe, 1971.

Architectural Graphic Standards; Ramsey and Sleeper; 6th Ed.



INDIVIDUALIZED LEARNING SYSTEMS

# Drafting

## Heating Unit Symbols

### Fans

### Condensers

### Compressors

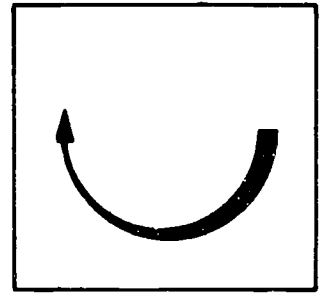
### Miscellaneous Symbols

#### Goal:

The student will be able to identify some of the symbols used to indicate heat, power and refrigeration apparatus on HVAC drawings.

#### Performance Indicators:

Given graphic illustrations of HVAC symbols for heat, power and refrigeration, the student will identify them by the commonly accepted industry term.



# Information

## 1. HEATING UNIT SYMBOLS



Boiler



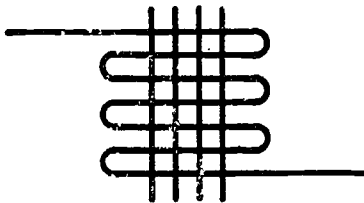
Radiator



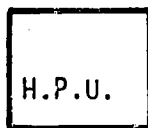
Forced Air Furnace



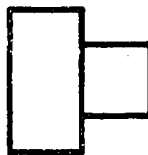
Convactor



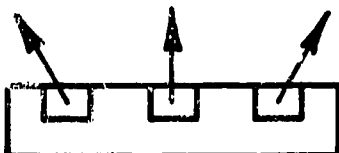
Heating Element



Heat Pump Unit



Unit Heater (Propeller)



Unit Heater (Centrifugal)

2. FANS



Centrifugal Fan

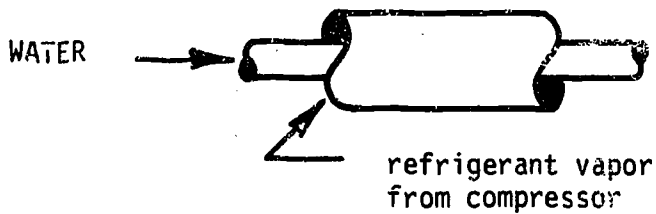


Propeller Fan

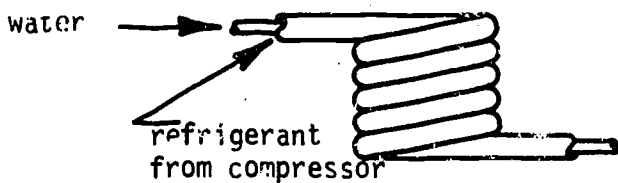
3. CONDENSERS

An important part of the air conditioning unit and system is the condensing unit, which may be a propeller or centrifugal fan-type condenser.

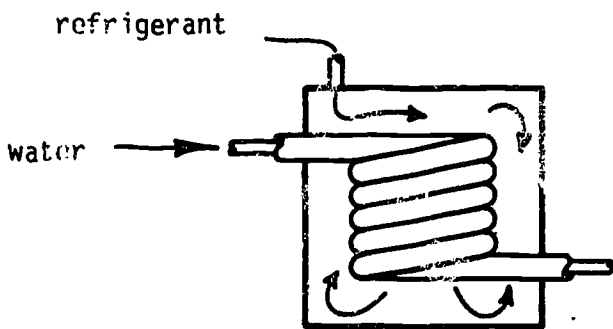
There are four basic types of water-cooled condensers. Each is shown below.



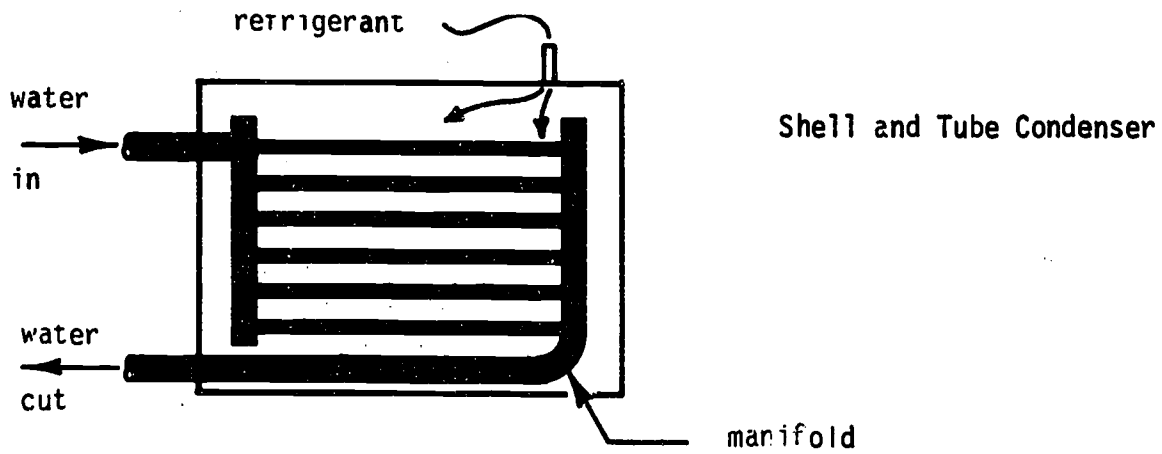
Double-Pipe Condenser



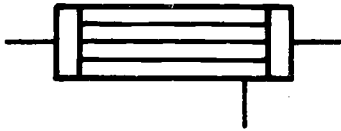
Double-Tube Condenser



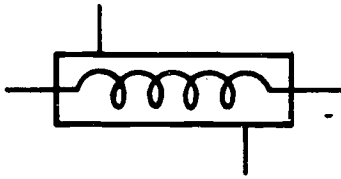
Shell and Coil Condenser



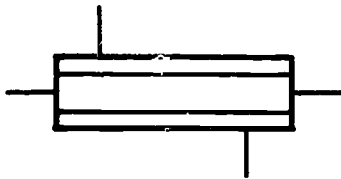
Condenser Symbols:



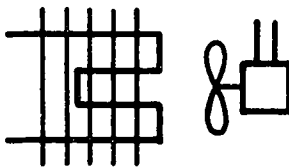
Water Cooled - Shell and Tube



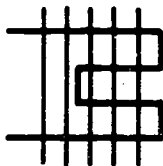
Water Cooled - Shell and Coil



Water Cooled, Double-Tube  
or Double-Pipe



Forced Air, Air Cooled,  
Finned



Static, Air Cooled, Finned

#### 4. COMPRESSORS

Compressors are another important part of refrigeration and air conditioning units.



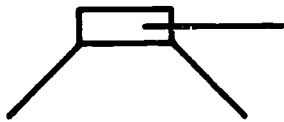
General Compressor  
Symbol



Belt-Driven, Rotary  
Compressor



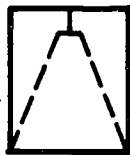
Belt-Driven, Reciprocating  
Compressor



Direct Drive, Reciprocating  
Compressor

#### 5. MISCELLANEOUS SYMBOLS

There are dozens of symbols used to describe various pieces of hardware used with heating and refrigeration units. Some of these symbols are shown below.



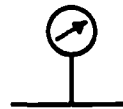
Cooling  
Tower



Dryer



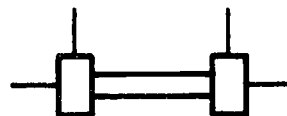
In-Line  
Filter



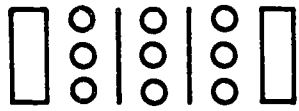
Gauge



In-Line  
Filter and  
Strainer



Heat  
Exchanger



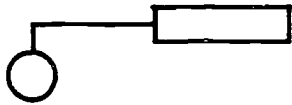
Manifold-Type, Flooded Evaporator



Thermal Bulb



Thermostat



Thermostat with Remote Bulb

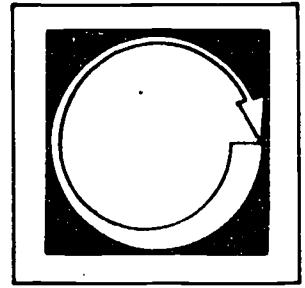


Air Handling Unit



In-Line Pump

# Self Assessment



Directions: Identify the following symbols. Check your answers.

1. RAD \_\_\_\_\_

2.  \_\_\_\_\_


3. H.P.U. \_\_\_\_\_

4.  \_\_\_\_\_

5.  \_\_\_\_\_

6.  \_\_\_\_\_

7.  \_\_\_\_\_

8.  \_\_\_\_\_





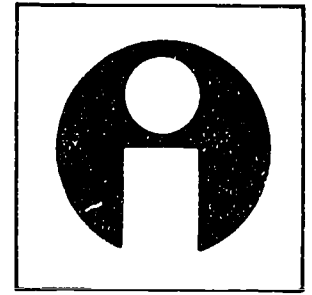

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- Answers:
1. Radiator; 2. Heating Element; 3. Heat Pump Unit; 4. Unit Heater; 5. Centrifugal Fan; 6. Coil and Shell Condenser;
  7. Forced Air, Finned Evaporator; 8. Compressor; 9. Gauge;
  10. Thermostat

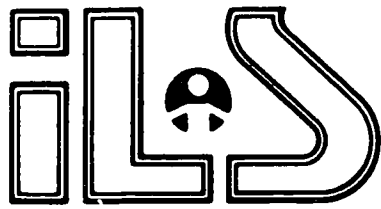
# Study Guide



For Further Information:

Graphical Symbols for Heating, Ventilating and Air Conditioning;  
American National Standards Institute.

Architectural Graphic Standards; Ramsey and Sleeper; 6th Ed.



# Drafting

**Isometrics**

**Sections**

**Detail Drawings**

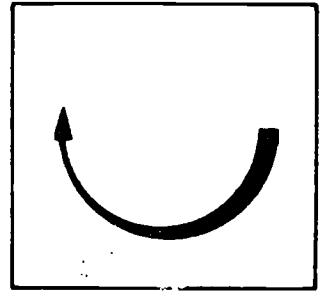
## **Goal:**

The student will be able to read some of the isometric, detail and section drawings used to show HVAC hardware.

## **Performance Indicators:**

Given a detailed drawing showing symbols of HVAC hardware and a written test, the student will complete the test providing the information requested.

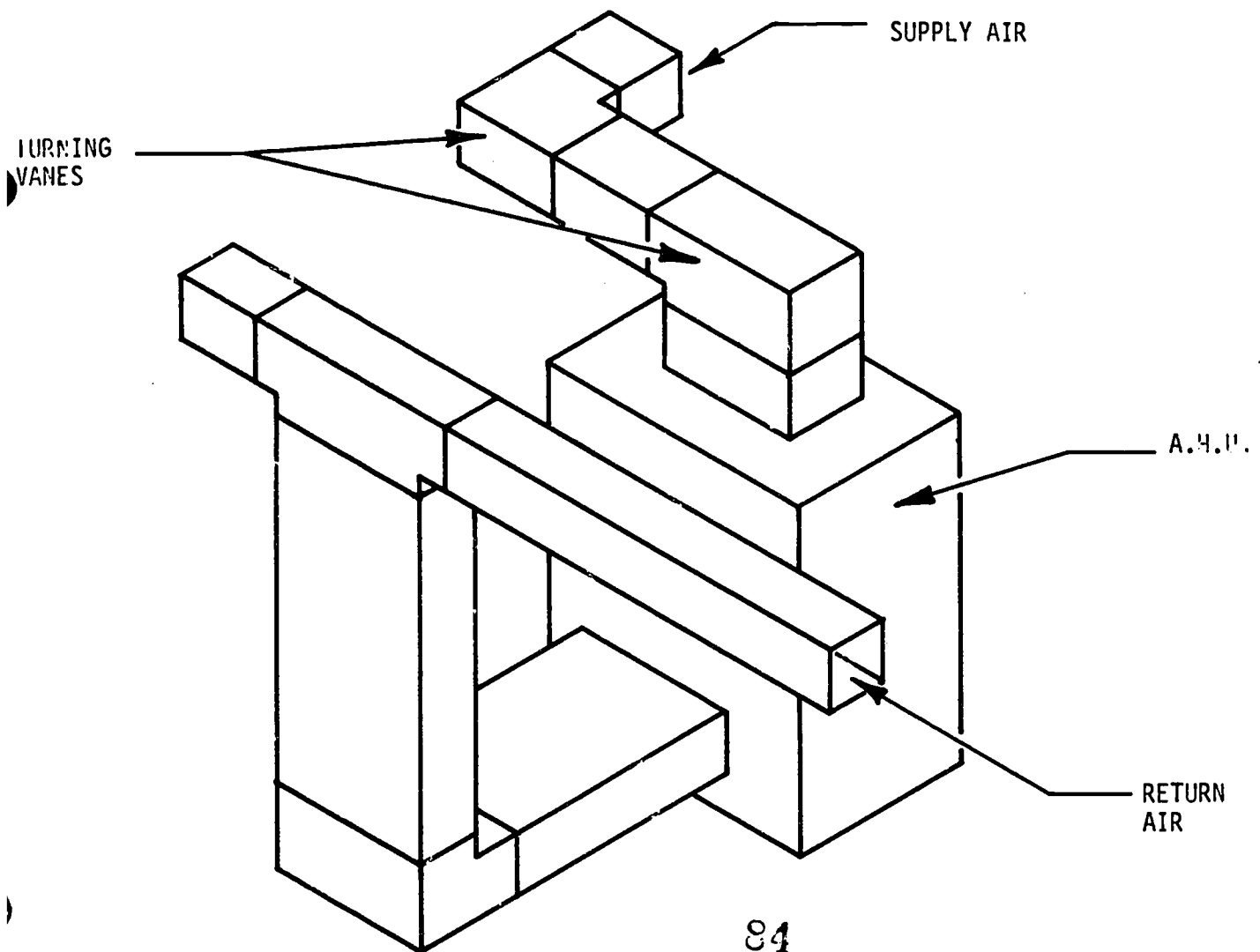
# Information



## 1. ISOMETRICS

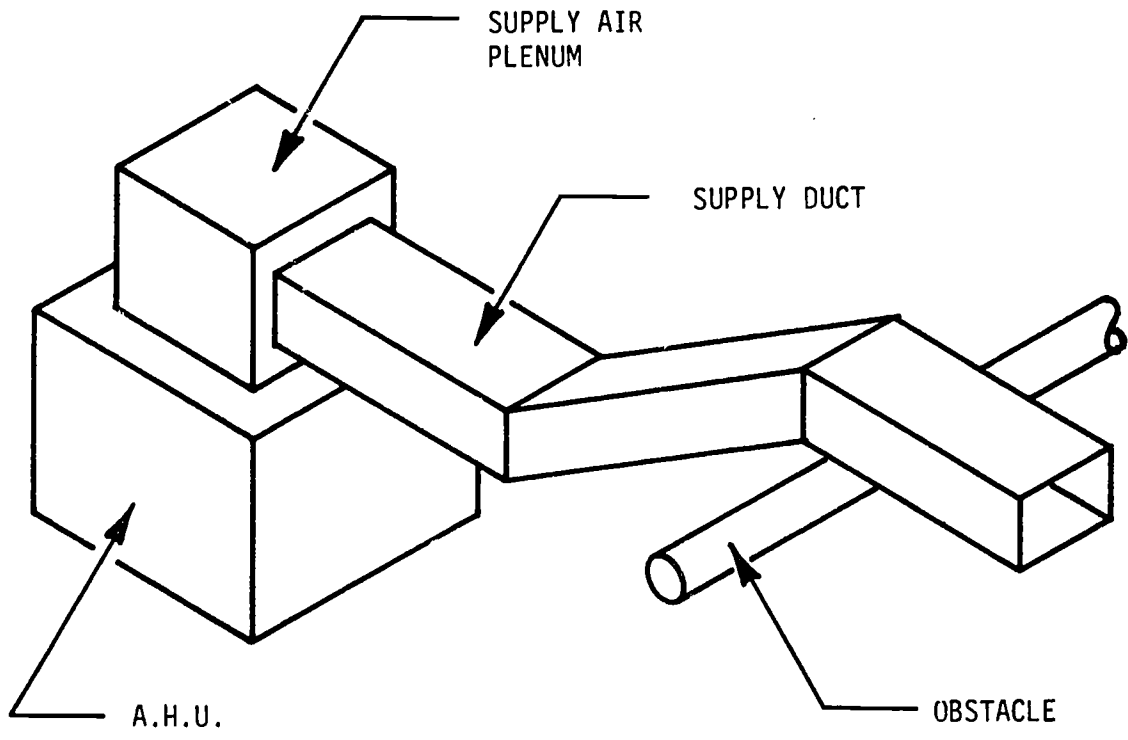
Isometric drawings are frequently used to show detailed information about ducting and other HVAC hardware. Since isometrics are in a pictorial form, they are easily read and understood by technicians and contractors.

Some examples of isometric drawings are shown below.

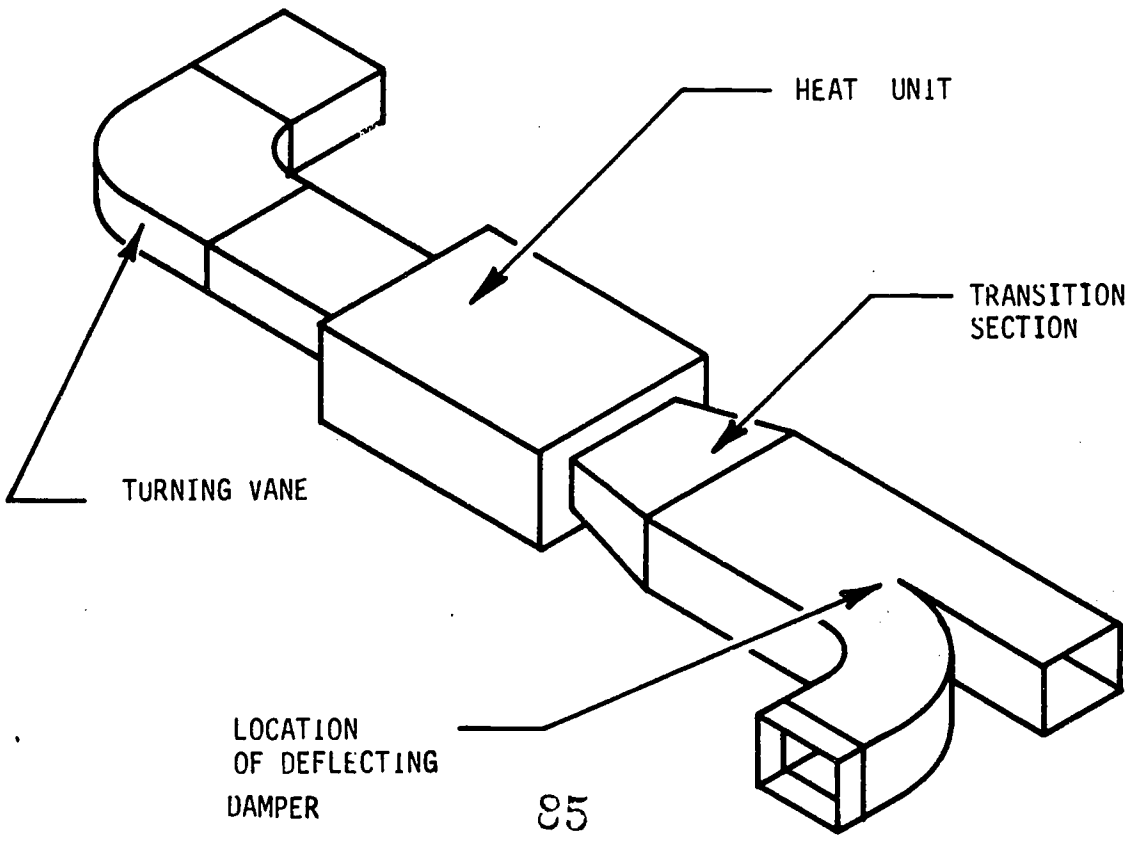


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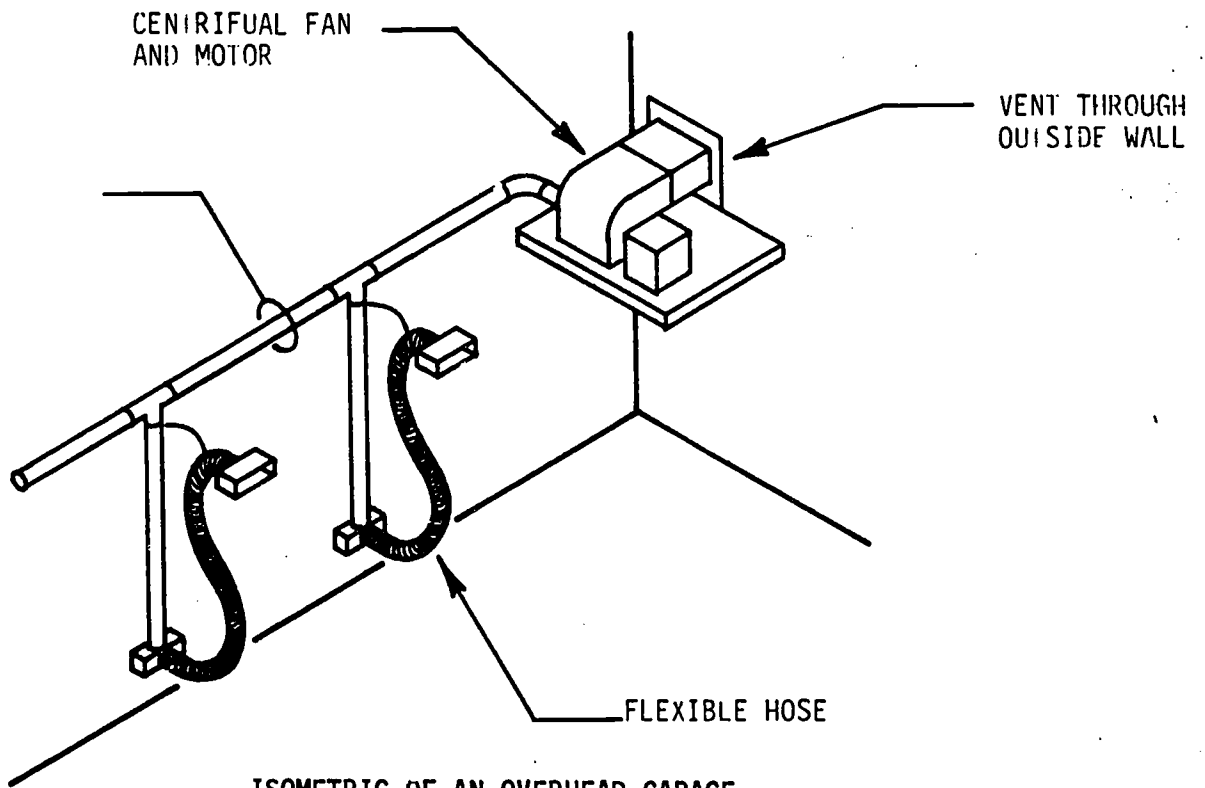
ISOMETRIC OF A.H.U. DUCTING



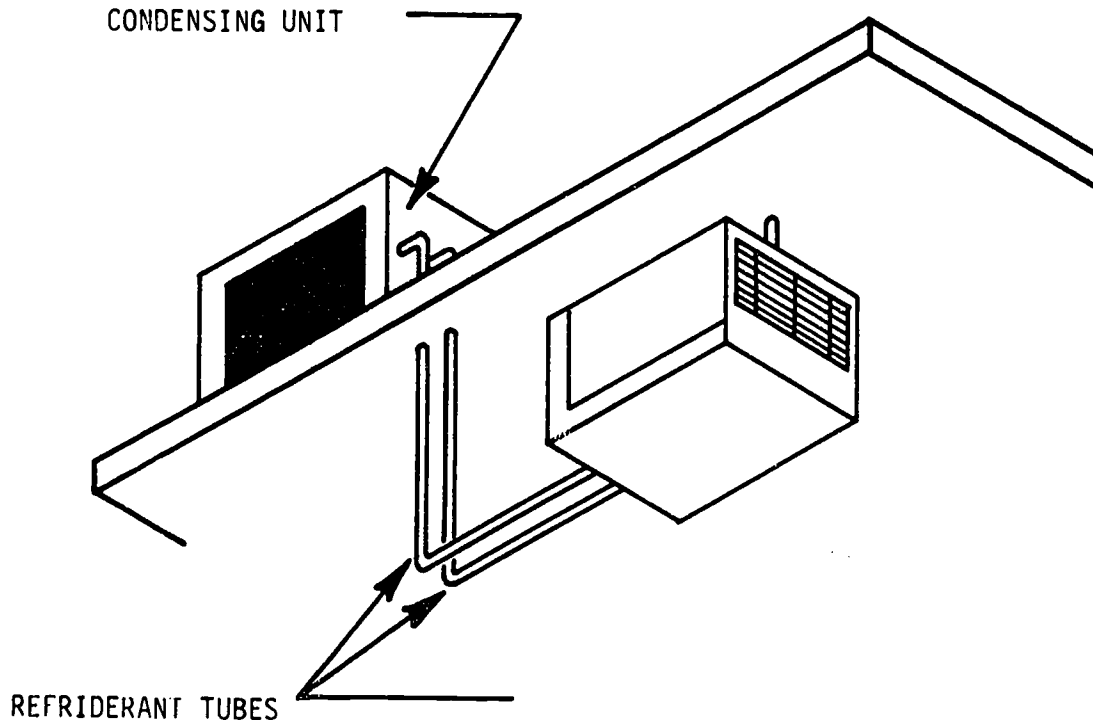
ISOMETRIC OF DUCTING OVER AN OBSTACLE



ISOMETRIC OF A HORIZONTALLY MOUNTED HEATING UNIT



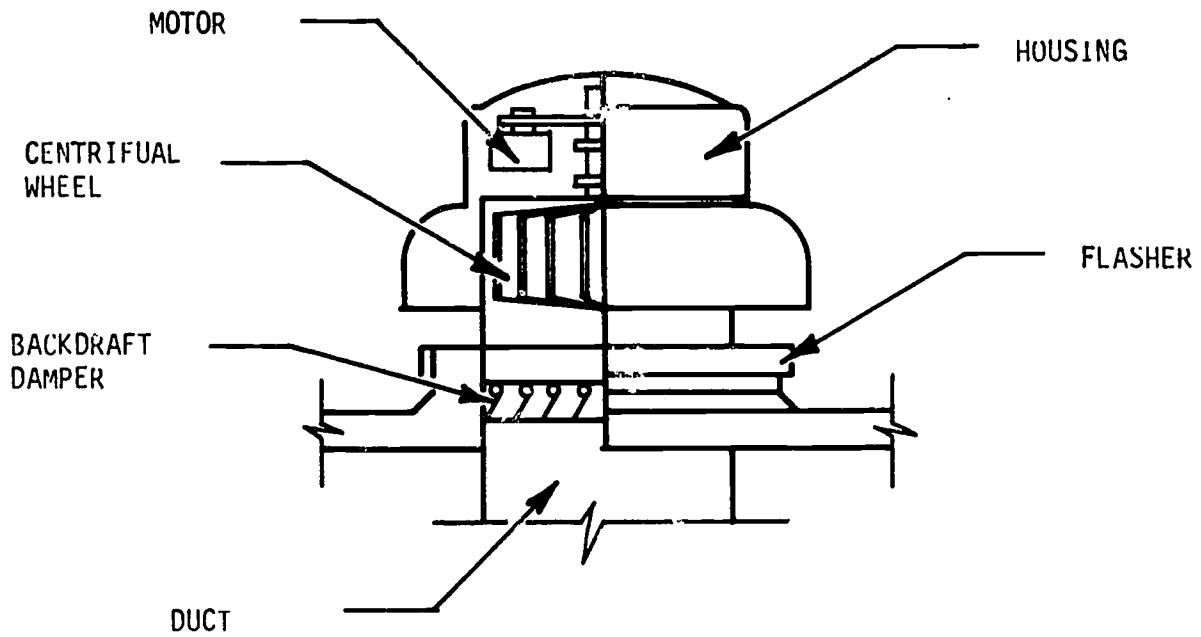
ISOMETRIC OF AN OVERHEAD GARAGE EXHAUST VENTILATING SYSTEM



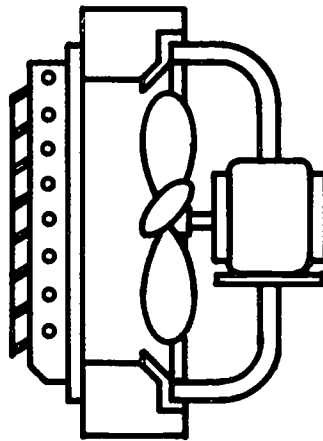
ISOMETRIC OF AN AIR CONDITIONING UNIT WITH A ROOF MOUNTED CONDENSER

## 2. SECTIONS

Sectional views of HVAC hardware are often used to help explain interior equipment and details. Some examples are shown below.



HALF SECTION OF A ROOF VENTILATOR UNIT

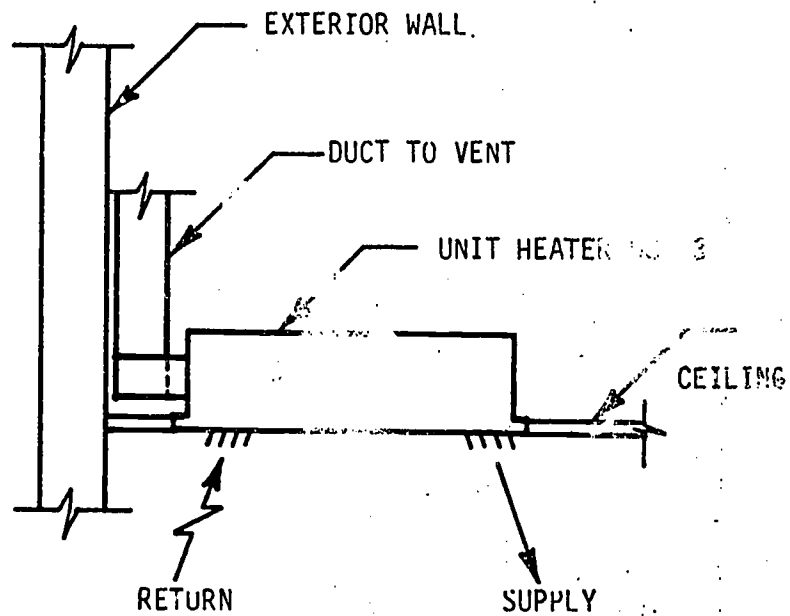


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FULL SECTION OF A PROPELLER FAN UNIT

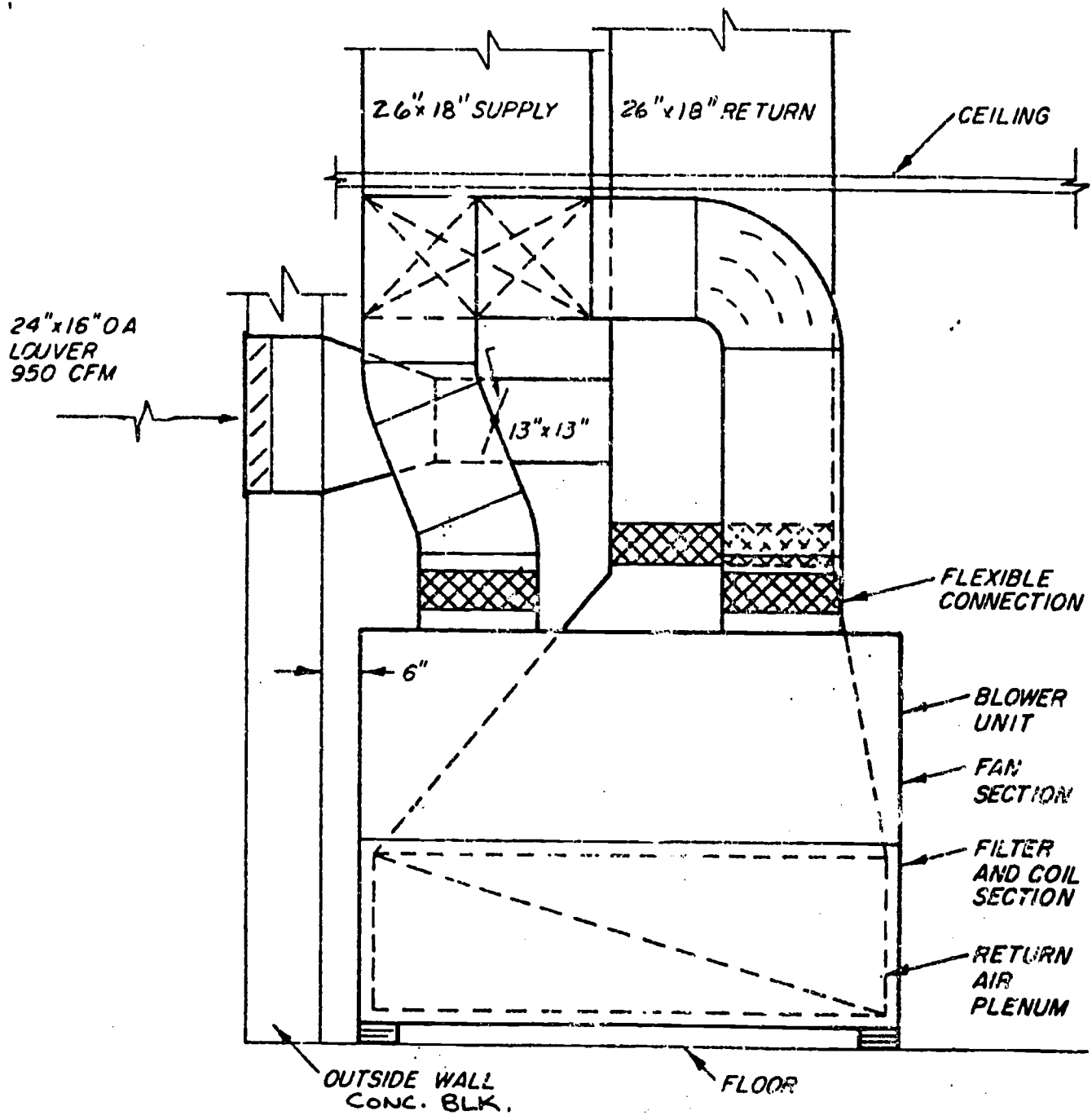
### 3. DETAIL DRAWINGS

Detail drawings show system installations in full or in part. They include piping, ducting and all essential hardware for the system. Some examples are shown below.



UNIT HEATER NO. 3  
INSTALLATION DETAIL





BLOWER UNIT DETAIL

ROOFTOP UNIT

LINED AND SEALED WEATHERPROOF CASING

RELIEF DAMPER

OUTSIDE AIR INLET

OUTSIDE AIR 950 CFM

SEE ARCH FOR SUPPORT DETAILS

COUNTERFLASHING FLANGED AND GASKETED TO DUCT

CURB & FLASHING. SEE ARCH. FOR DETAIL

ROOF

16" x 36" SUPPLY DUCT

14" x 16"

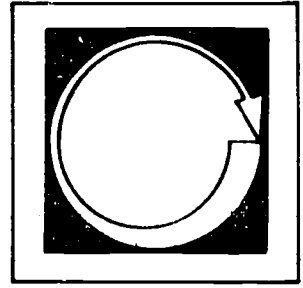
16" x 45"

CEILING

36" x 36" CG  
6000 CFM

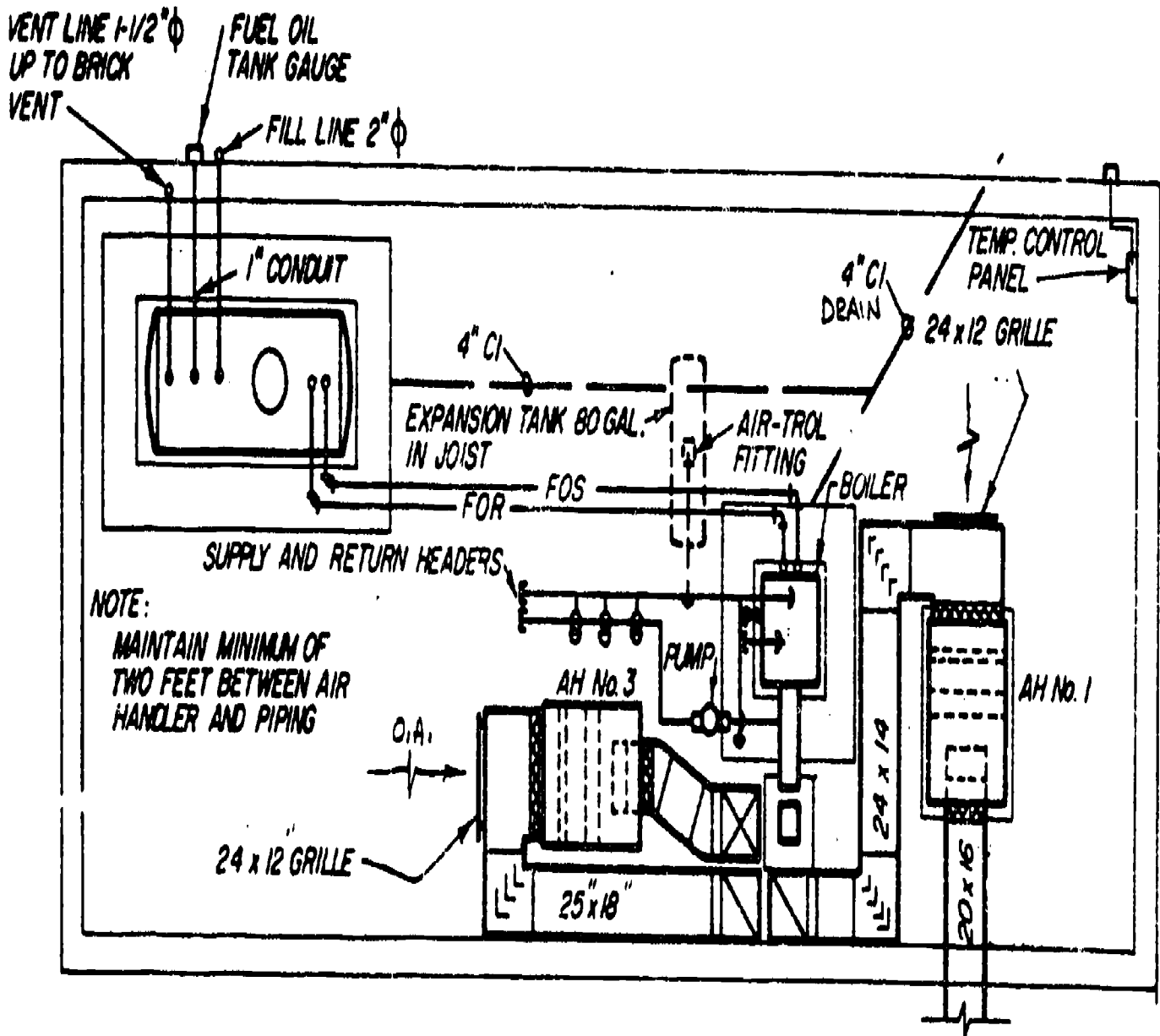
ROOF TOP VENTILATOR SYSTEM DETAIL

# Self Assessment



Directions: Refer to the detail drawing on the next page to answer the following questions.

1. How many air handling units are shown on the drawing?  
\_\_\_\_\_
2. What size grill opening provides outside air to air handling unit No. 3? \_\_\_\_\_
3. What is the capacity of the expansion tank? \_\_\_\_\_
4. What type of pump is shown connected to the boiler?  
\_\_\_\_\_
5. What is the size of the supply air duct from A.H. No. 1?  
\_\_\_\_\_
6. What is the minimum clearance between the air handlers and piping? \_\_\_\_\_
7. What does "FOS" and "FOR" mean on the pipe labels between the fuel oil tank and the boiler? \_\_\_\_\_

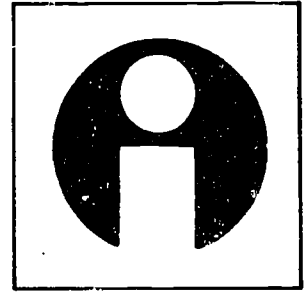


MECHANICAL EQUIPMENT ROOM PLAN

Answers to Self-Test:

1. Two Pump;
2. 24" x 12";
3. 80 Gal.;
4. In-Line;
5. 20 x 16;
6. 2 Ft.

# Study Guide



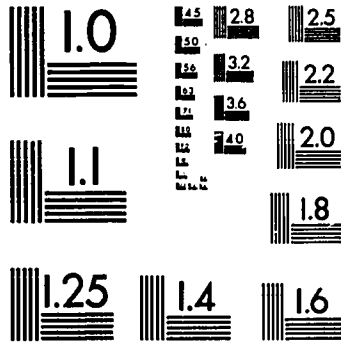
For Further Information:

Graphical Symbols for Heating, Ventilating and Air Conditioning;  
American National Standards Institute.

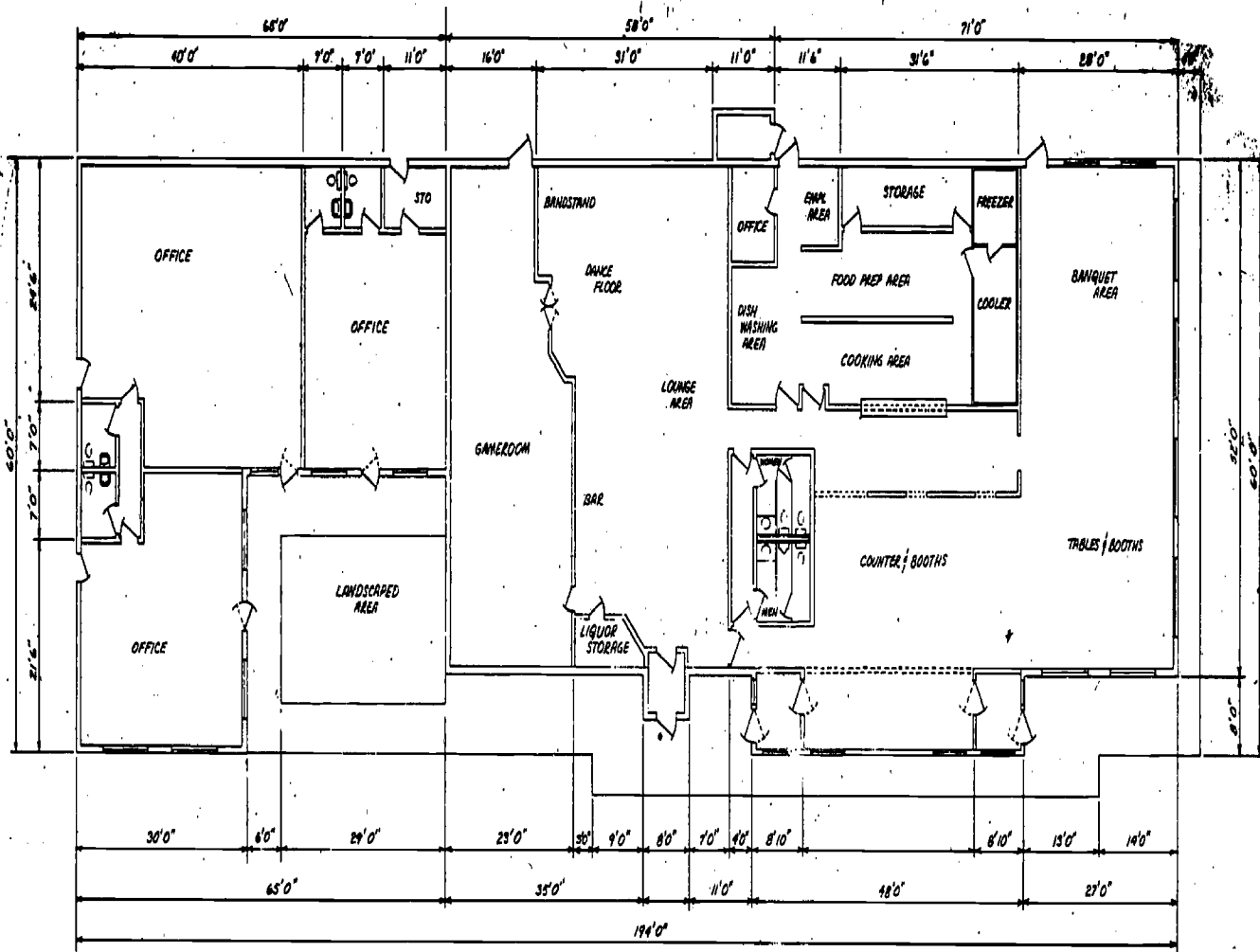
Sheet Metal Blueprint Reading for the Building Trades; Zinngrabe,  
1971.

Architectural Graphic Standards; Ramsey and Sleeper; 6th Ed.

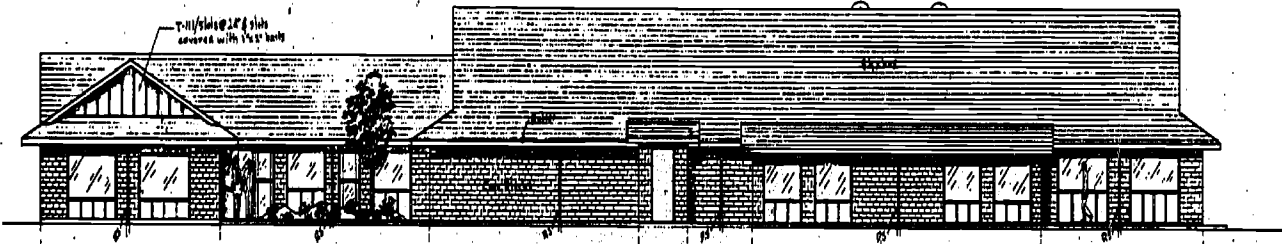
FINAL QUIZ IS AN INDUSTRY DRAWING!



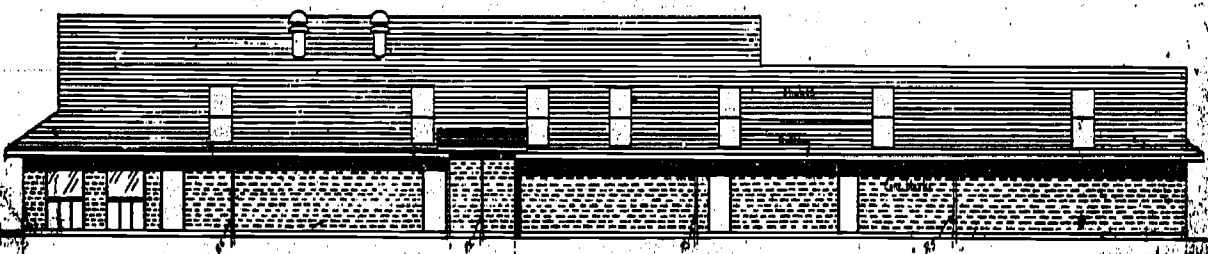
MICROCOPY RESOLUTION TEST CHART  
NATIONAL BUREAU OF STANDARDS  
STANDARD REFERENCE MATERIAL 1010a  
(ANSI and ISO TEST CHART No. 2)



1/8" = 10'

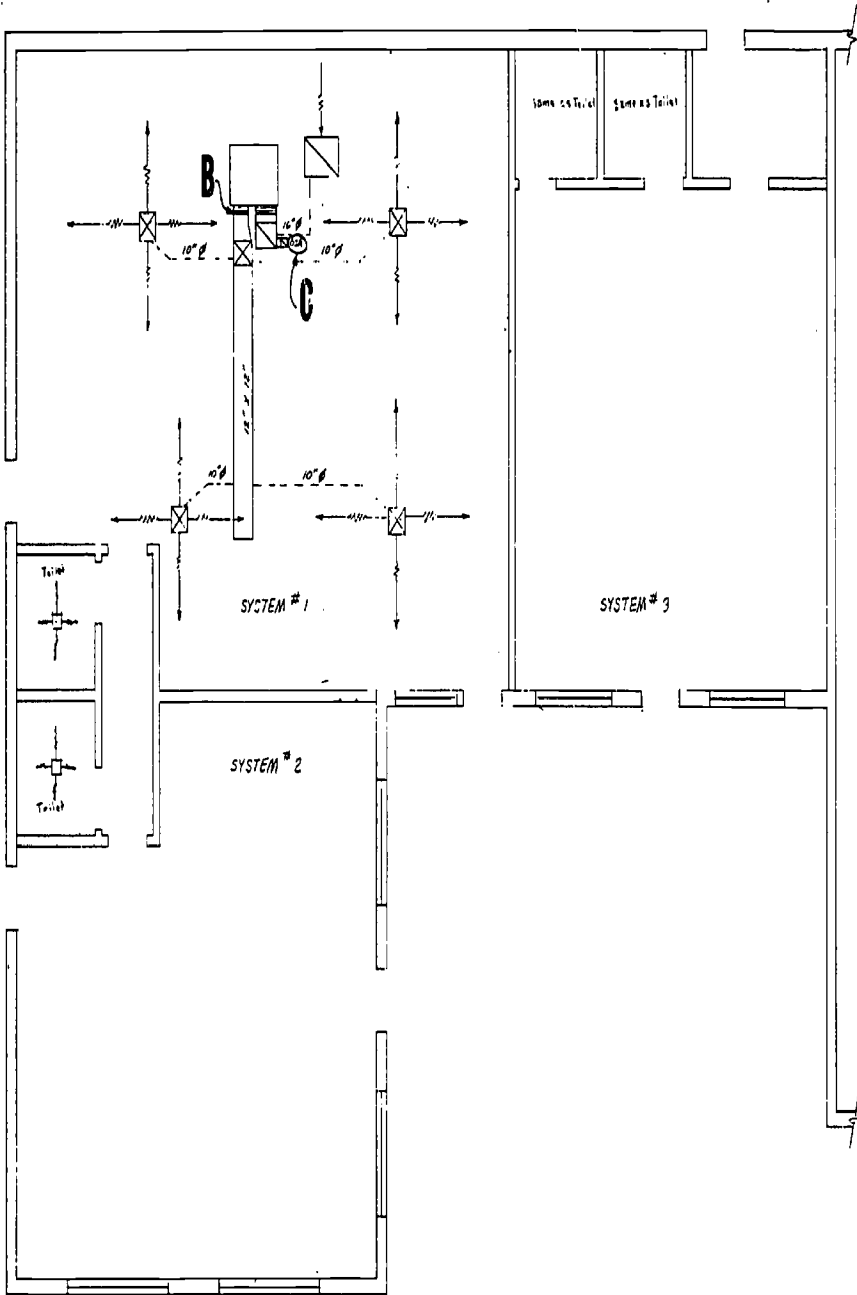


(SOUTH)  
Scale 1/8" = 10'



(NORTH)  
Scale 1/8" = 10'





- SYSTEM #1  
 CARRIER MODEL # 50MQ037 3TON HEAT PUMP  
 W/12 KW AUX ELECT HEATERS
- SYSTEM #2  
 CARRIER MODEL # 50MQ022 2TON HEAT PUMP  
 W/10 KW AUX ELECT HEATERS
- SYSTEM #3  
 SAME AS SYSTEM #2

- NOTES:
- ALL ROOF DUCTWORK TO HAVE 1" DUCT LINER - RTIC DUCTWORK TO HAVE 1/2" DUCT LINER
  - ALL ROUND DUCTWORK Ø TO BE FIBERGLASS FLEX DUCT
  - OUTSIDE AIR DUCT TO PROVIDE 10% OUTSIDE AIR MD CFM

**OFFICE MECHANICAL PLAN**

1/4" = 1'0"

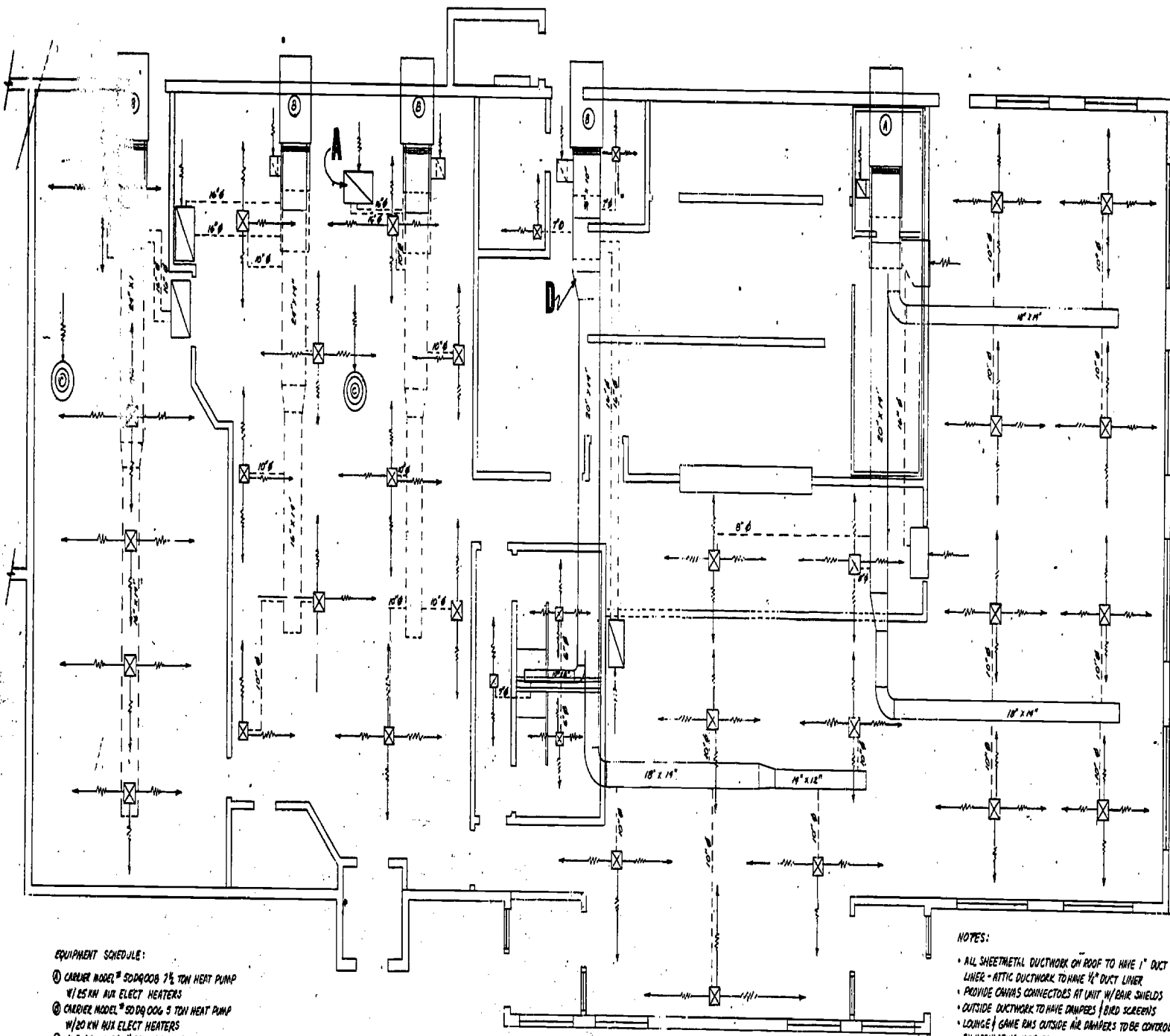
FINAL QUIZ HVAC 2<sup>A</sup>

OFFICE MECHANICAL PLAN



DARRELL'S RESTAURANT  
 DEAN OGDEN, OWNER  
 CORVALLIS, OREGON

DATE	APPROVED	SCALE
10/1/72	ALEX HANSEN	1/4" = 1'0"
PROJECT	NO. 21	7201



**EQUIPMENT SCHEDULE:**

- ① CARVER MODEL # 50DQ008 7 1/2 TON HEAT PUMP  
W/ 25 KW AIR ELECT HEATERS
- ② CARVER MODEL # 50DQ006 5 TON HEAT PUMP  
W/ 20 KW AIR ELECT HEATERS
- ③ CHELSEA MODEL # RDD 122 AC ROOF EXHAUST FAN  
WITH TWO SPEED MOTOR

**DIFFUSER SCHEDULE:**

- ④ ALL CEILING DIFFUSERS TO BE HICK & COOLEY # 24  
W/ 22 DAMPER. SIZES TO BE GIVEN WHEN JOB IS LET  
CONSULT WITH ELECTRICAL CONTRACTOR REGARDING  
LOCATION OF EXHAUST FANS & DIFFUSERS

**NOTES:**

- ALL SHEETMETAL DUCTWORK ON ROOF TO HAVE 1" DUCT LINER - ATTIC DUCTWORK TO HAVE 1/2" DUCT LINER
- PROVIDE CURBS CONNECTORS AT UNIT W/ BARR SHIELDS
- OUTSIDE DUCTWORK TO HAVE DAMPERS / BIRD SCREENS
- LOUNGE / GAME RMS OUTSIDE AIR DAMPERS TO BE CONTROLLED BY MODULATING MOTORS - MOTOR TO HAVE END SWITCHES WHICH WILL CONTROL ROOF EXHAUST FANS
- OUTSIDE AIR FROM BANQUET / BOOTH AREAS TO BE EXHAUSTED THROUGH KITCHEN EXHAUST SYSTEM
- ALL DIMENSIONS APPROX. TO BE CONFIRMED IN THE FIELD
- ALL ROUND Ø DUCT TO BE FIBERGLASS FLEX. DUCT

~~RESTAURANT MECHANICAL PLAN~~

14' x 10'

**FINAL QUIZ HVAC 3**

RESTAURANT  
MECHANICAL PLAN



DARRELL'S RESTAURANT		
DEAN OGBEN - OWNER		
CORVALLIS - OREGON		
DATE APR. 1978	BY CLAU M. JONES AIA ARCHITECT	PROJECT 734
SCALE AS SHOWN	NO. 200 Madison Ave. CORVALLIS - OREGON	8