

DOCUMENT RESUME

ED 091 521

CE 001 289

TITLE Graphics and Communication Media: Cluster Guide.
INSTITUTION Central Michigan Univ., Mount Pleasant.
SPONS AGENCY Michigan State Dept. of Education, Lansing. Special
 Needs Program.
PUB DATE 73
NOTE 239p.; For the other teaching guides in this series,
 see CE 001 286-288 and CE 001 290-295. For the
 program guide, see CE 001 296
AVAILABLE FROM University Press, Central Michigan University, Mt.
 Pleasant, Michigan 48859 (\$30.00 per set of 11
 documents)
EDRS PRICE MF-\$0.75 HC Not Available from EDRS. PLUS POSTAGE
DESCRIPTORS Behavioral Objectives; Cooperative Education;
 Drafting; Employment Qualifications; *Graphic Arts;
 Instructional Materials; Job Skills; Occupational
 Clusters; Occupational Information; Photography;
 *Printing; *Publishing Industry; *Special Education;
 Task Analysis; Teacher Developed Materials; *Teaching
 Guides; Vocational Education
IDENTIFIERS *Michigan

ABSTRACT

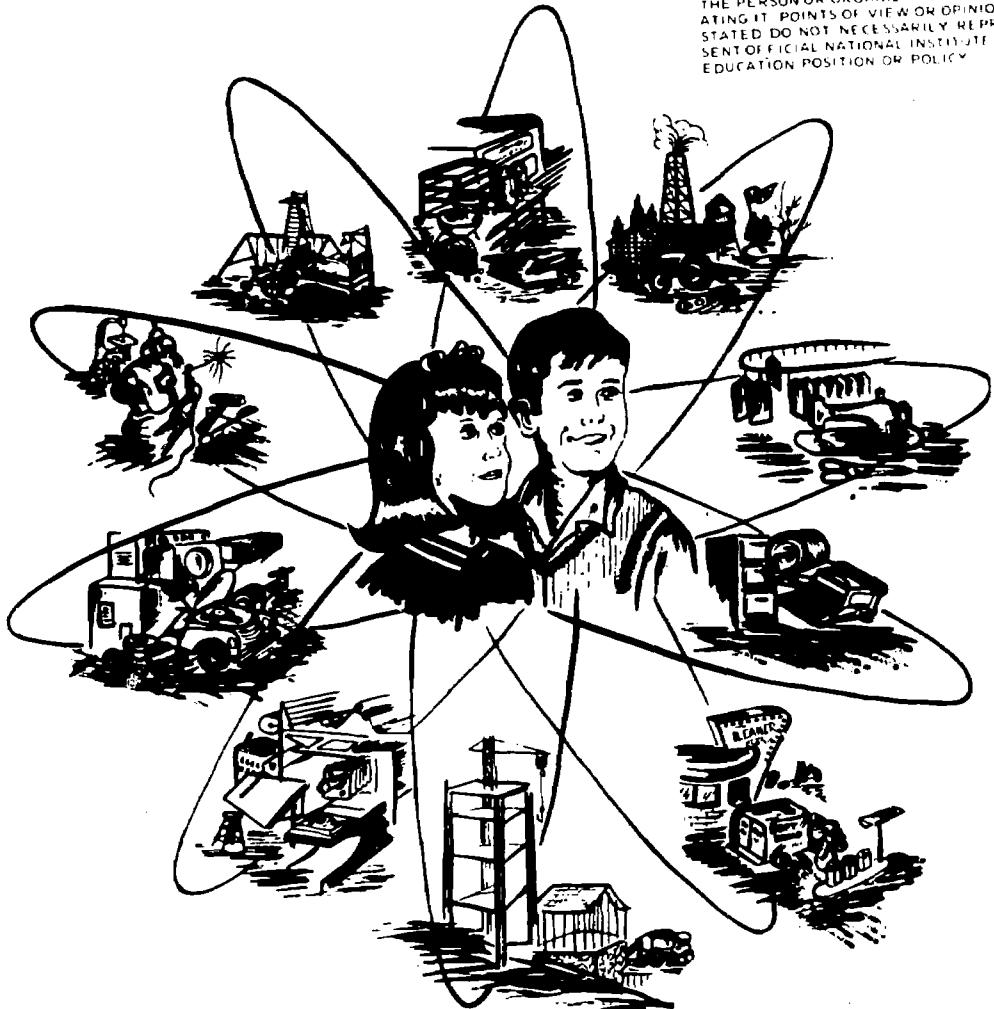
This teacher's guide is one of a series of publications focusing on the occupational preparation of persons with special education needs. The material was developed and tested by cooperating teachers over a period of three years. Task analysis information is presented using occupational descriptions from the Dictionary of Occupational Titles, covering entry level occupations generally available in Michigan. Instructional task modules are presented in detail under the headings: behavioral task knowledges/task skills, instructional methods, task-related competencies, instructional materials, basic information for cooperative teaching (language of the task and quantitative concepts), and suggestions. An instructional materials bibliography is included, followed by two appendixes, an instructional materials code indicating probable learning sensations, and a task-related competencies code. This guide describes eight tasks common to the graphics and communications media cluster. Tasks are described for selected entry occupations for the following subclusters: bookbinding (21 tasks for two occupations), screen printing (6 tasks for four occupations), offset lithography (12 tasks for seven occupations), letterpress printing (20 tasks for five occupations), commercial photography (10 tasks for four occupations), and drafting (16 tasks for four occupations). (SA)

Graphics and Communication Media

Cluster Guide

U.S. DEPARTMENT OF HEALTH,
EDUCATION & WELFARE
NATIONAL INSTITUTE OF
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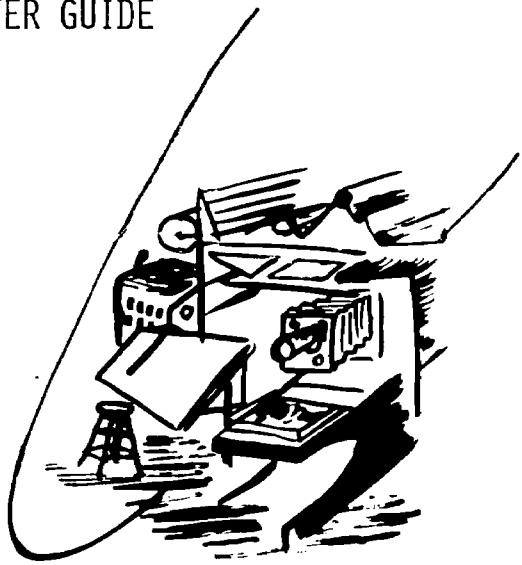
An Instructional Resource Guide to Enhance Cooperative
Vocational Education / Special Education Teaching

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selected portions of the "Dictionary of Occupational Titles" Volume 1 Third Edition.

GRAPHICS AND COMMUNICATION MEDIA CLUSTER GUIDE

VOCATIONAL EDUCATION/ SPECIAL EDUCATION PROJECT



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Funding Source

VOCATIONAL EDUCATION AMENDMENTS of 1968
Part B - Handicapped

Funding Agency

MICHIGAN DEPARTMENT OF EDUCATION
Vocational Education and Career Development Service
Special Needs Programs

Educational Agency

CENTRAL MICHIGAN UNIVERSITY
Mt. Pleasant, Michigan 48859

PREFACE

This teacher's guide is one of a series of publications focusing upon the occupational preparation of persons with special education needs. It is intended to be used jointly by concerned teachers as they work collectively to serve students with unique educational problems. Developed and tested by cooperating teachers, these materials represent the culmination of three years of intensive listening, communication, cooperation, and positive action between vocational and special education teachers. If the exciting ideas in these pages are actively and cooperatively implemented, the impact upon our young people could well be tremendous.

ACKNOWLEDGEMENTS

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Portions of the occupational task analysis data/information for the Graphics and Communication Media Cluster were obtained from the Ingham Intermediate School District. In early 1973, this Intermediate School District completed a comprehensive task analysis project covering 50 different occupations in a three county area. Selected key analysis occupations in this cluster were identical to those graphics occupations identified and analyzed by the project.

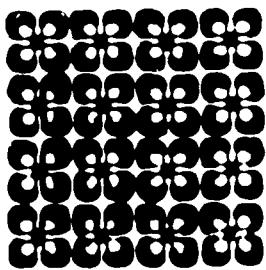
Acknowledgement is due the Ingham Intermediate School District and the Michigan Department of Education for arranging for the release of this data.

C.M.U. Students

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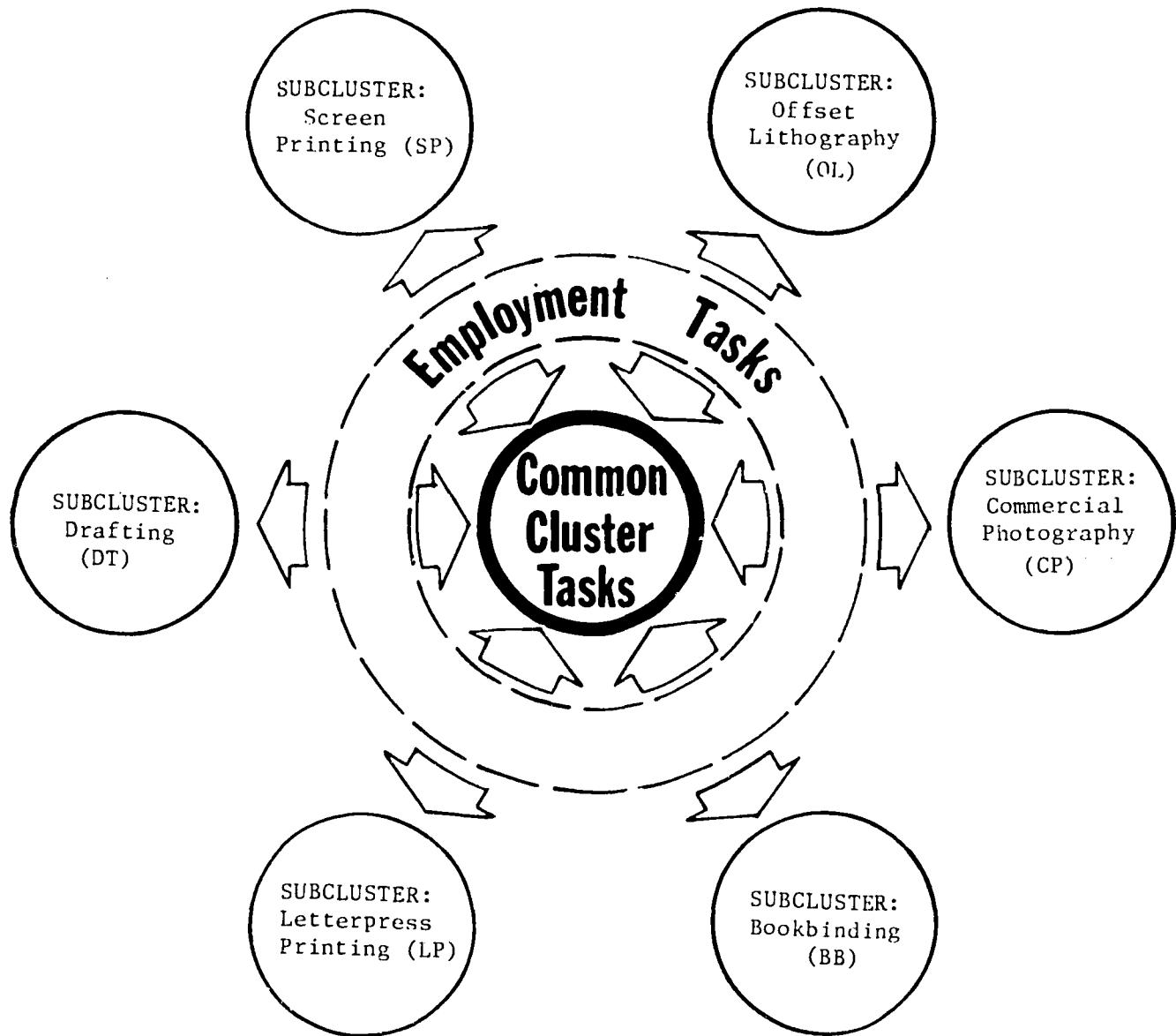
TASK ANALYSIS INFORMATION

- CLUSTER ORGANIZATION
- CLUSTERED OCCUPATIONS
- DICTIONARY OF OCCUPATIONAL TITLES
- CLUSTER COMMONALITY ANALYSIS
- SUBCLUSTER COMMONALITY ANALYSIS:
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- SUBCLUSTER COMMONALITY ANALYSIS:
LETTERPRESS PRINTING
- SUBCLUSTER COMMONALITY ANALYSIS:
COMMERCIAL PHOTOGRAPHY
- SUBCLUSTER COMMONALITY ANALYSIS:
DRAFTING

CLUSTER

ORGANIZATION

GRAPHICS AND COMMUNICATION MEDIA CLUSTER
(GCM)



CLUSTERED OCCUPATIONS

C L U S T E R : GRAPHICS AND COMMUNICATION MEDIA

OE PROGRAM CODE	SUBCLUSTER TITLE	D.O.T.	OCCUPATIONAL TITLES
17.13	Drafting	*017.281 007.187 017.281 017.281	Detailer Tool Drawing Checker Draftsman Draftsman Apprentice
17.1902	Offset Lithography	659.380 *972.383 651.782 979.782 *651.885 651.886 651.782	Plate Finisher Photographer, Lithographic Striper Man Blocker Offset-Press Operator Press-Man Helper Offset-Duplicating-Machine Operator
17.1905	Screen Printing	979.381 979.884 979.884 *979.884	Silk-Screen Maker Screen Printer Screen Printing Machine Operator Silk-Screen Printer
17.1906	Bookbinding	*977.884 *977.781	Bookbinder Bindery Machine Operator
17.1902	Letterpress	*651.782 651.782 651.782 651.885 973.381	Platen-Press Man Platen-Press Man Apprentice Printing Press Operator Platen-Press Feeder Compositor
17.0901	Commercial Photography	*976.782 976.381 976.381 976.687	Color-Printer Operator Developer Projection Printer Photo Checker and Assembler

*Key Analysis Occupation

DICTIONARY OF OCCUPATIONAL TITLES

The following is a list of occupational descriptions taken from the third edition (1965) of the Dictionary of Occupational Titles. These represent the key analysis occupations for the Graphics and Communication Media Cluster.

Each occupational title represents an entry-level occupation which is generally available (in demand) across the state of Michigan at the present time. However, teachers and curriculum planners must carefully study the generalizability of this information/data to the specific community. Local or regional manpower information and data must be carefully reviewed and analyzed in making decisions related to local vocational programs offerings and specific curriculum or course content.

- 977.884 BOOKBINDER Binds covers to books or pamphlets, and performs book finishing operations, determining production procedures from job order: Compresses sewed-together signatures of book bodies to uniform thickness, using smashing machine. Applies glue to back of sewed signatures to stiffen back of book body. Trims books to size, using powered cutting machine. Inserts each book into machine that rounds, backs, and forms grooves at back edge in which covers are hinged. Stacks and alines books, after rounding and backing operation, and glues super-lining and back-lining on each book. Attaches headband if required. Applies solid or mixed colors to edges of signatures, using brush or pad. Fabricates cover for book, cutting and trimming material to size, and gluing on backbinding and chipboard. Glues cover to end sheets and places books in press to dry. Finishes book by embossing lettering or designs on cover, using heated handtools.
- 976.782 COLOR-PRINTER OPERATOR Controls semiautomatic equipment to produce color prints from negatives: Loads roll of printing paper into machine, under darkroom conditions. Examines color negative to determine equipment control settings for production of prints meeting acceptable color-fidelity standards. Sets controls in accordance with examination, loads negative into machine, and starts machine to produce specified number of prints. Removes printed photographic paper from machine and places paper in developer. Inserts processed negatives and prints into envelope for return to customer.
- 017.281 DETAILER Makes detailed drawings of parts of machines or structures from rough or general design drawings: Shows dimensions, material to be used, and other information necessary to make detailed drawing clear and complete. Makes tracing of finished drawing on semitransparent paper from which blueprints can be made (Draftsman). May specialize in preparing detail drawings for specific type of machine, structure, or product.

- 651.885 OFFSET-PRESS OPERATOR Tends manually controlled offset press that prints lettering on plastic containers: Rolls machine carriage, equipped with pair of clean and inked cylinders, back and forth over press bed to ink engraved plates and transfer impression to clean cylinder. Positions containers in holders in front of engraved plates. Pulls carriage forward so that letters are impressed on clean cylinder and transferred to surface of container. Inspects containers for smears or stains, places satisfactory ones on conveyor leading to drying oven, and sets aside rejects. Prints flexible containers on press equipped with airhose; forces air into container with hose to produce solid surface for printing. Periodically washes cylinders with solvent. Spreads ink on cleaned cylinder with spatula.
- 972.382 PHOTOGRAPHER, LITHOGRAPHIC Sets up and operates camera to photograph illustrations and printed material to produce film or glass negatives, or reversed negatives used in the preparation of lithographic printing plates: Mounts material to be photographed on copy board and focuses camera to enlarge or reduce size of object in photograph. Selects and places screen over negative to break up shadings in object for half-tone printing. Places color filters over film to produce four-color separation, halftone separation, and process prints for multicolor printing. Focuses lens, adjusts lights, and exposes film to copy for specified period of time. Develops and dries film or glass plate. Prepares film or glass plate positives by contact method from negatives.
- 651.782 PLATEN-PRESS MAN Makes ready and operates platen-type printing press to produce printed material: Determines set-up and operating procedures from work order. Inserts type setup or plate in press bed and tightens locking attachment, using wrench. Adjusts inking rollers to obtain even distribution of ink. Regulates ink flow by adjusting thumbscrews on fountain. Starts press and directs Platen-Press Feeder to feed sheets by hand onto press platen or to place stack of sheets in feed tray if press is equipped with automatic feeding mechanism. Readjusts press during run to obtain specified color registration.
- 979.884 SILK-SCREEN PRINTER Prints lettering and designs on objects, such as posters, targets, instrument dials, furniture, and toys, using silk-screen printing machine: Positions object against guides on set-up board in machine and lowers silk screen. Draws squeegee dipped in paint across screen to transfer design to object. Cleans screen with solvent at end of run and when using different colors.

CLUSTER COMMONALITY ANALYSIS

GRAPHICS AND COMMUNICATION MEDIA

COMMON CLUSTER TASKS (CT)

SUBCLUSTERS (GCM)

INSTRUCTIONAL TASKS

- CT01 Prepare rough sketches
- CT02 Utilize proportioning elements
- CT03 Select type faces and styles
- CT04 Fit copy
- CT05 Prepare copy by machine
- CT06 Prepare copy by non-machine methods
- CT07 Design and produce layouts
- CT08 Proofread copy

	BOOKBINDING	SCREEN PRINTING	OFFSET LITHOGRAPHY	LETTERPRESS PRINTING	COMMERCIAL PHOTOGRAPHY	DRAFTING
CT01	x	x	x	x		o
CT02	x	x	o	x	x	o
CT03	x	o	x			
CT04	x	x	x			o
CT05	x	o	o	o	x	
CT06	x	o	x	o	x	
CT07	x	o	x			
CT08	x	x	x			x

x - Essential

o - Desirable

SUBCLUSTER COMMONALITY ANALYSIS:

*There are a variety of different bindery machines and each machine is operated by someone with the appropriate skills. The analysis in this column indicates the different specializations among bindery machine operators, and should not be considered as representing one occupation.

BOOKBINDING

SELECTED ENTRY OCCUPATIONS

BOOKBINDER	BINDERY MACHINE OPERATORS*
x	
x	
x	
x	
x	
o x	
x	
x	
x	
x x	
x o	
x x	
o x	
o x	
o x	
x x	
x x	
x	
x	
x	
o x	
x	
o o	
x x	

INSTRUCTIONAL TASKS

- BB01 Identify the parts of a book
- BB02 Identify common and special bookbinding handtools
- BB03 Assemble various kinds of folds
- BB04 Determine grain direction in paper
- BB05 Operate a mechanical folder
- BB06 Perform assembling procedures
- BB07 Bind a case bound book
- BB08 Perform perfect binding
- BB09 Complete various book repairs
- BB10 Operate stitching machine
- BB11 Perform perforating by letterpress
- BB12 Perform perforating by offset press
- BB13 Perform perforating by special machine
- BB14 Side stitch bindings
- BB15 Saddle stitch bindings
- BB16 Drill paper
- BB17 Laminate bindings
- BB18 Package products and materials
- BB19 Bind pads of paper
- BB20 Recognize specific characteristics of paper stocks
- BB21 Cut paper

SUBCLUSTER COMMONALITY ANALYSIS:

SCREEN PRINTING

SELECTED
ENTRY
OCCUPATIONS

	SCREEN PRINTER	SILK-SCREEN PRINTER	SCREEN-PRINTING-MACHINE OPERATOR	SILK-SCREEN MAKER
SP01 Prepare copy for screen printing	x			x
SP02 Prepare stencils	o	x	x	x
SP03 Prepare stencils by indirect methods	o	x	x	x
SP04 Block out screens	x	x	x	x
SP05 Apply flock and surface substances	x	x	x	
SP06 Set-up for multi-copy printing	x	x	x	

x - Essential

o - Desirable

SUBCLUSTER COMMONALITY ANALYSIS:

OFFSET LITHOGRAPHY

SELECTED ENTRY OCCUPATIONS

INSTRUCTIONAL TASKS

- OL01 Perform paste-up
- OL02 Perform darkroom procedures
- OL03 Operate darkroom equipment
- OL04 Operate copy camera
- OL05 Prepare a line negative
- OL06 Prepare a halftone
- OL07 Prepare a halftone using a contact screen
- OL08 Prepare and strip-up a flat
- OL09 Strip-up flats by selected techniques
- OL10 Complete imposition work
- OL11 Prepare an offset plate
- OL12 Load, operate, and unload offset presses

PLATE FINISHER	PHOTOGRAPHER, LITHOGRAPHIC	STRIPPER MAN	BLOCKER	OFFSET-PRESS OPERATOR	PRESS-MAN HELPER	OFFSET-DUPLICATING-MACHINE OPERATOR
x		x	x			
o	x					
o	x					
o	x					
x	x	x	x	o		
x	x	o	x	o		
x	x	o	x	o		
x	o	x		o		
	o	x		o		
x				x	x	x
x	x			o	o	o
				x	x	x

x - Essential

o - Desirable

SUBCLUSTER COMMONALITY ANALYSIS:

LETTERPRESS PRINTING

SELECTED ENTRY OCCUPATIONS

INSTRUCTIONAL TASKS

- LP01 Understands type nomenclature
- LP02 Use the printer's measuring system
- LP03 Identify and classify type
- LP04 Handle type
- LP05 Use a composing stick
- LP06 Pull proofs
- LP07 Corrects forms
- LP08 Make-up and tie-up forms
- LP09 Cut and use leads, slugs, and rules
- LP10 Lock-up forms
- LP11 Prepares press platen
- LP12 Implements make-ready techniques and processes
- LP13 Completes bank work
- LP14 Uses grippers, fenders, and fingers
- LP15 Troubleshoot general problems at letterpress
- LP16 Recognize various plates used for letterpress
- LP17 Select papers for letterpress
- LP18 Clean and maintain type
- LP19 Break forms and distribute type
- LP20 Clean and maintain presses

PLATEN-PRESS MAN	PLATEN-PRESS MAN APPRENTICE	PRINTING PRESS OPERATOR	PLATEN-PRESS FEEDER	COMPOSITOR
x	x	x	x	x
o	o	o		x
x	x	o		x
		x		x
		o		x
				x
				x
				x
		o		x
		x		x
x	x		x	
x	x		o	
x	x			
x	x		o	
x	x		o	
x	x		o	
o	o			x
o	o			x
x	x		x	

SUBCLUSTER COMMONALITY ANALYSIS

COMMERCIAL PHOTOGRAPHY

SELECTED ENTRY OCCUPATIONS

INSTRUCTIONAL TASKS

- CP01 Identifying cameras and their operation
- CP02 Selecting film
- CP03 Taking pictures
- CP04 Developing negatives and prints
- CP05 Using light meters
- CP06 Using lenses
- CP07 Adjusting flash and lighting
- CP08 Using filters
- CP09 Operate darkroom equipment
- CP10 Making enlargements

	COLOR-PRINTER OPERATOR	DEVELOPER	PROJECTION PRINTER	PHOTO CHECKER AND ASSEMBLER
CP01	o	x		
CP02	o	x		
CP03	o	x		
CP04	x	x	x	
CP05	o	o	x	
CP06	x	x	x	
CP07	o		x	
CP08	x	o	o	o
CP09	x	x	x	x
CP10	x	x	x	x

x - Essential

o - Desirable

SUBCLUSTER COMMONALITY ANALYSIS:

DRAFTING

SELECTED ENTRY OCCUPATIONS

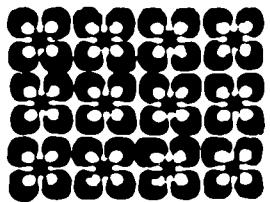
INSTRUCTIONAL TASKS

- DT01 Prepare isometric sketches
- DT02 Prepare multiview sketches
- DT03 Letter drawings and graphic materials
- DT04 Use drafting equipment in drawing simple shapes
- DT05 Prepare geometric constructions with drafting equipment
- DT06 Operate drawing reproduction machines
- DT07 Construct and prepare isometric views
- DT08 Construct and prepare multiview drawings
- DT09 Dimension drawings
- DT10 Prepare graphs and charts
- DT11 Develop and construct sectional views
- DT12 Prepare auxiliary views and revolutions
- DT13 Construct developments and intersections
- DT14 Construct and prepare perspective drawings
- DT15 Detail screw threads and fasteners
- DT16 Prepare design and working drawings

DETAILER	TOOL DRAWING CHECKER	DRAFTSMAN	DRAFTSMAN APPRENTICE
o	x	x	x
o	x	x	x
x	x	x	x
x	x	x	x
x	x	x	x
x	x	o	o
x	o	x	x
x	o	x	x
x	x	x	x
o		x	x
x	o	x	x
x	o	x	x
x	o	x	x
o		o	o
x	o	x	x
x	o	x	x

x - Essential

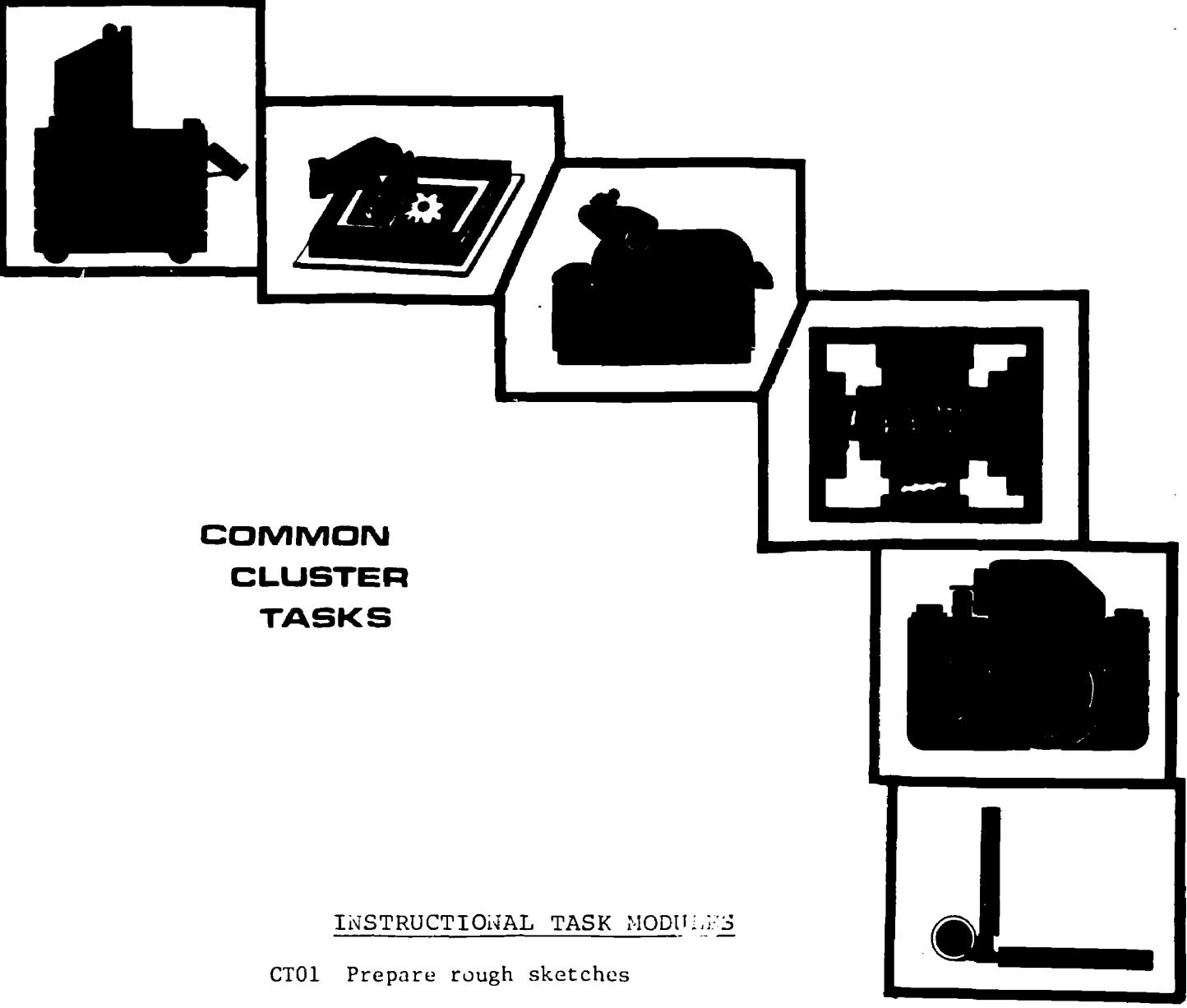
o - Desirable



INSTRUCTIONAL TASK MODULES

GRAPHICS AND COMMUNICATION MEDIA CLUSTER

- COMMON CLUSTER TASKS
- SUBCLUSTER: BOOKBINDING
- SUBCLUSTER: SCREEN PRINTING
- SUBCLUSTER: OFFSET LITHOGRAPHY
- SUBCLUSTER: LETTERPRESS PRINTING
- SUBCLUSTER: COMMERCIAL PHOTOGRAPHY
- SUBCLUSTER: DRAFTING



COMMON CLUSTER TASKS

INSTRUCTIONAL TASK MODULES

- CT01 Prepare rough sketches
- CT02 Utilize proportioning elements
- CT03 Select type faces and styles
- CT04 Fit copy
- CT05 Prepare copy by machine
- CT06 Prepare copy by non-machine methods
- CT07 Design and produce layouts
- CT08 Proofread copy

COMMON CLUSTER TASKS



Sheet 1 of 1

TASK: Prepare rough sketches

EMPLOYABLE
PRODUCTIVE
INNOVATED

Student Name:

Student Progress	Behavioral Task Knowledges/Task Skills	Instructional Methods											
<p>Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:</p> <ol style="list-style-type: none"> 1. select the appropriate tools and materials for preparing rough sketches of a layout. 2. interpret customer's requests in preparing a rough sketch of the layout. 3. prepare a rough sketch of a layout which includes: <ol style="list-style-type: none"> a. headings b. body or text c. lines d. illustrations (rough) e. correct spelling and punctuation f. approximate proportions g. designations of colors h. notes and directions i. type face styles and sizes. 	<ul style="list-style-type: none"> ● Teacher presents the rough sketch, first in series of examples, illustrating the steps in producing copy. ● Students look at a collection of finished products and try to imagine and suggest a design of a rough sketch, being careful to include all necessary items. <table border="1" data-bbox="846 64 1439 1137"> <thead> <tr> <th data-bbox="846 64 905 891">Task-Related Competencies</th><th data-bbox="905 64 964 891">Instructional Materials</th><th data-bbox="964 64 994 891">Media</th><th data-bbox="994 64 1024 891">Bib.</th></tr> </thead> <tbody> <tr> <td data-bbox="846 891 905 1137">KNOWLEDGE</td><td data-bbox="905 891 964 1137"> A 2,6,8,9 NUMBERS B 2,4a,i APPLICATION </td><td data-bbox="964 891 994 1137"> Photo Offset Fundamentals General Printing <u>Graphic Arts Training in Schools</u> </td><td data-bbox="994 891 1024 1137"> 13 13 13 31 </td></tr> <tr> <td data-bbox="994 1137 1024 2012"></td><td data-bbox="1024 1137 1439 2012"> C 2,5,7 PHYSICAL D 1a,c,d 2a, 3c,g </td><td data-bbox="1439 1137 1439 2012"></td><td data-bbox="1439 1137 1439 2012"></td></tr> </tbody> </table>	Task-Related Competencies	Instructional Materials	Media	Bib.	KNOWLEDGE	A 2,6,8,9 NUMBERS B 2,4a,i APPLICATION	Photo Offset Fundamentals General Printing <u>Graphic Arts Training in Schools</u>	13 13 13 31		C 2,5,7 PHYSICAL D 1a,c,d 2a, 3c,g		
Task-Related Competencies	Instructional Materials	Media	Bib.										
KNOWLEDGE	A 2,6,8,9 NUMBERS B 2,4a,i APPLICATION	Photo Offset Fundamentals General Printing <u>Graphic Arts Training in Schools</u>	13 13 13 31										
	C 2,5,7 PHYSICAL D 1a,c,d 2a, 3c,g												

Sheet 1 of 1

COMMON CLUSTER TASKS

le: GCM - CTOU TASK: Prepare rough sketches

Basic Information for Cooperative Teaching		Suggestions:
Language of the Task	Quantitative Concepts	
Thumbnail sketch Full size "rough" Type Trimmed sheet Layout Proportion	Measure most commonly used trimmed sheets Measure stock sizes of paper Discuss type size relationships in general terms, 24 pt. larger than 12 pt. Identify common sheet sizes for preparing rough sketches	<ul style="list-style-type: none">See graphic's teacher for a sketching practice sheet which illustrates different sketching techniques.

Supportive Instructional Materials:

COMMON CLUSTER TASKS

Sheet 1 of 1

TASK: Utilize proportioning elements

GCM - CT02

Student Name:

Student Progress		Behavioral Task Knowledges/Task Skills	Instructional Methods		
Introduced	Exploratory	<p>Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:</p> <ol style="list-style-type: none"> 1. identify and interpret the concept of element and spatial area proportions. 2. proportion the elements on a printed page by a ranking number system. 3. use the diagonal line method of proportioning. 4. use the mathematical method of proportioning copy. 5. use the percentage scale method of proportioning copy. 	<ul style="list-style-type: none"> ● Teacher leads discussion and demonstration of procedures for using proportioning elements. ● Teacher demonstrates use of percentage scale individually. ● Each student does sample problems. ● Students follow a teacher demonstration with "hands-on" supervision. ● Para-professionals provide sustained involvement with students having difficulty with this task. 	<p>Task-Related Competencies</p> <p>KNOWLEDGE</p> <p>A 7,9</p> <p>NUMBERS</p> <p>B 2a,4a,i,5,6</p> <p>APPLICATION</p> <p>C 5,8</p> <p>PHYSICAL</p> <p>D 1a,b,c,d</p>	<p>Instructional Materials</p> <p>Title</p> <p>Proportional scale transparency (teacher-made)</p> <p>Media</p> <p>12</p> <p>Bib.</p>
Developed	Productive				

COMMON CLUSTER TASKS

Code: GCM - CTO2 TASK: Utilize proportioning elements

Basic Information for Cooperative Teaching		Suggestions:
Language of the Task	Quantitative Concepts	
<p>Proportional spacing (Since the manual justification procedures for typewriters equipped with proportional spacings vary from model to model, contact the graphic arts teacher for the typewriters used locally and learn terms appropriate to them.)</p> <p>Marginator</p> <p>Copyfitting</p> <p>Carbon ribbon</p> <p>Diagonal line method</p> <p>Formula method</p>	<p>The students should be able to:</p> <ul style="list-style-type: none"> Use a proportional scale Use the diagonal method of determining proportions for enlargements or reductions. 	<ul style="list-style-type: none"> • Be careful in using words with multiple meanings so that partially sighted or deaf students form the correct concept. • Informally encourage voluntary buddy system for assisting partially sighted or deaf students (individualize without calling attention to individual). • It is essential that the supporting teacher contact the Graphic Arts teacher so that appropriate supportive information can be determined.

Supportive Instructional Materials:

Blow up of typewriter used in Graphic Arts Department
 Proportional rule
 See Graphic Arts teacher to determine the tools of proportioning

COMMON CLUSTER TASKS



TASK: Select type faces and styles
 Code: GCM - CTO3

Sheet 1 of 1

Student Name:

Student Progress	Behavioral Task Knowledges/Task Skills		Instructional Methods	
	Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:			
Introduced	<ol style="list-style-type: none"> Identify and select the appropriate styled type faces for traditional and modern layouts and photoengraving: <ol style="list-style-type: none"> traditional layouts <ol style="list-style-type: none"> Roman calligraphic. modern layouts <ol style="list-style-type: none"> sans serif modern Roman. photoengraving phototypesetting lens <ol style="list-style-type: none"> lens discs. identify six (6) common type styles used in industry: <ol style="list-style-type: none"> Roman Gothic Italic Contemporary Text Script. 	<ul style="list-style-type: none"> Students select and identify type styles/faces from a magazine. Teacher leads class discussion of types/styles of typefaces and their appropriate use. Students review samples of type styles and faces from phototypesetter samples. 		
Productive				
Involved				
Task-Related Competencies	Instructional Materials		Media	Bib.
KNOWLEDGE	Title			
A 7,9	Overhead transparency of 6 type styles	12		
NUMBERS	Graphic Arts	13	16	
APPLICATION				
C 2				
PHYSICAL				
D 1a,c,b,d 2a				

COMMON CLUSTER TASKS

Name: GCM-CT03 TASK: Select type faces and styles

Basic Information for Cooperative Teaching		Suggestions:
Language of the Task	Quantitative Concepts	
Old style Modern style Sans serif Cursive style Occasional style Text style Upper and lower case letters Punctuation marks	Type face sizes are measured in points. Review and understand the printer's measurement system of points, Picas, etc.	<ul style="list-style-type: none"> • Review pp. 24-26 with the student. • The student will be reviewing type face style books for the purpose of realizing the vast numbers of different type faces available. • Be careful in using words with multiple meanings so that partially sighted or deaf students form the correct concept. • Drill deaf student extensively on language of the task.

Supportive Instructional Materials:

Graphic Arts

COMMON CLUSTER TASKS

Sheet 1 of 1

TASK: Fit copy

Code: GCM - CT04

Student Name:

Student Progress	Behavioral Task Knowledges/Task Skills	Instructional Methods
Introduced Innovative Productive Employable	<p>Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:</p> <ol style="list-style-type: none"> 1. determine whether or not a given amount of copy will fit a certain area by: <ol style="list-style-type: none"> a. computing the vertical space required b. computing the horizontal space required c. computing the element space required. 2. demonstrate the procedure for copy-fitting a line of display type. 3. demonstrate the procedure for copy-fitting body or text type. 4. demonstrate the procedure for leading between lines. 	<ul style="list-style-type: none"> • Teacher leads small group demonstration of copyfitting procedures. • Students use and study line gauge. • Students review copyfitting procedures as outlined in text and teacher prepared handout. • Para-professionals provide sustained involvement with students having difficulty with this task.
Task-Related Competencies	Instructional Materials	Media Bib.
KNOWLEDGE		
A 7,9	<u>Photo-Offset Fundamentals</u> pp. 29-30	13 18
NUMBERS	B 2b,4a,5,6	Handout sheet (teacher-prepared)
APPLICATION		
C 5,8		
PHYSICAL		
D 1a,b,c,d 2a		

COMMON CLUSTER TASKS

de: ECM - CRO4 TASK: Fit copy

Basic Information for Cooperative Teaching		Suggestions:
Language of the Task	Quantitative Concepts	
<p>Characters</p> <p>Pica</p> <p>Line</p> <p>Copy</p> <p>Text</p> <p>Body</p> <p>Notations</p> <p>Ascender</p> <p>Descender</p> <p>Leading</p> <p>Copy fit</p>	<p>Contact the graphic arts teacher to determine the length of copy lines and the number of characters per inch that the students will be working with. Then together design problems that will help the student figure appropriate copy. (For example, find the average number of characters per inch, per line, and how many lines per copy space.).</p>	<ul style="list-style-type: none"> • Informally encourage voluntary buddy system for assisting deaf or partially sighted students (individualize without calling attention to the individual). • Demonstration of correct and incorrect procedures to highlight the importance of correctness.

Supportive Instructional Materials:

COMMON CLUSTER TASKS

Sheet 1 of 2

TASK: Prepare copy by machine

Full Text Provided by ERIC
 :: GCM - CTOS

Student Name:

Student Progress	Behavioral Task Knowledges/Task Skills	Instructional Methods			
		KNOWLEDGE	APPLICATION	Media	Bib.
Introduced	<p>Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:</p> <ol style="list-style-type: none"> 1. identify an accurate basic definition of the machine copy preparation process. 2. recognize the two basic types of machines for copy preparation: <ol style="list-style-type: none"> a. hot type b. cold type. 3. recognize the different commercially-made hot type and cold type machines: <ol style="list-style-type: none"> a. monotype caster b. intertype c. Ludlow d. Linotype. 4. list the operational procedure for at least one cold type and one hot type machine. 5. demonstrate a degree of skill with two machines in preparing copy by operating specific machines: <ol style="list-style-type: none"> a. typical cold type machines <ol style="list-style-type: none"> 1) strike-on machines 2) IBM selectric 3) varityper 4) Friden justowriter 5) etc. b. photographic machines <ol style="list-style-type: none"> 1) fotomatic 2) fotosetter 3) linotron 4) etc. 	<ul style="list-style-type: none"> • Teacher leads demonstration and discussion of procedures for preparing copy by machine • Students review machine operation manuals, illustrated texts, and charts • Para-professionals provide sustained involvement with students having difficulty with this task • Teacher encourages small peer group cooperation and interaction 	<p>Charts</p> <p>Booklets</p> <p><u>Photo-Offset Fundamentals</u></p>	<p>16</p> <p>14</p> <p>13</p>	<p>18</p>

COMMON CLUSTER TASKS

e: GCM - CTOS TASK: Prepare copy by machine

Basic Information for Cooperative Teaching		Suggestions:
Language of the Task	Quantitative Concepts	
<p>Hot type - three dimensional Cold type - two dimensional Photo-setting Monotype caster</p> <p>Linotype and intertype Ludlow IBM selectric</p> <p>Vari typer, Friden, IBM, Composer, etc.</p> <p>Photo-Comp typesetter</p>	<p>Review picas/points - total measuring system</p>	<ul style="list-style-type: none"> • Use pages 56-71 of <u>Photo Offset</u> as a resource for information. • Contact graphic's instructor to determine the "essential" terms for area. • Teacher and deaf student should cooperatively develop some simple signs related to language of the task. • Informally encourage voluntary buddy system for assisting deaf students (individualize without calling attention to the individual).

Supportive Instructional Materials:
Pictures, charts, transparencies, etc.

COMMON CLUSTER TASKS



TASK: Prepare copy by machine

File: GCM - CTO5

Sheet 2 of 2

Student Name:

Student Progress	Behavioral Task Knowledges/Task Skills	Instructional Methods
	<p>Given the necessary tools, materials, equipment, and requisite knowledge, the learner will</p> <ul style="list-style-type: none"> c. headlining machines <ul style="list-style-type: none"> 1) varityper 2) strip printer 3) prototype 4) etc. 	
Introduced	Involved	Productive
Employable	Instructional Materials	Media Bib.
KNOWLEDGE		
NUMBERS		
APPLICATION		
PHYSICAL		

COMMON CLUSTER TASKS

: GCM - CROS TASK: Prepare copy by machine

Basic Information for Cooperative Teaching	
Language of the Task	Quantitative Concepts
	Suggestions:

Supportive Instructional Materials:

COMMON CLUSTER TASKS

Sheet 1 of 1

TASK: Prepare copy by non-machine methods

Code: GCM - CT06

Student Name: _____

		Behavioral Task Knowledges/Task Skills		Instructional Methods	
Student Progress		<p>Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:</p> <ol style="list-style-type: none"> 1. identify the different applications for non-machine copy processes. 2. list seven different tools or methods of preparing non-machine copy: <ol style="list-style-type: none"> a. rapidograph b. speedball c. paper stencils d. lettering guides e. varigraph f. transfers g. etc. 	<ul style="list-style-type: none"> ● Para-professionals provide sustained involvement with students having difficulty with this task. ● Teacher leads demonstration and discussion of the use of tools and equipment. <ol style="list-style-type: none"> ● Students identify and label handout sheets illustrating tools and equipment. ● Students view sound/slides program. ● Teacher matches successful students who are interested in helping those having difficulty. 		
Introduced	Involved	Productive	Employable	Task-Related Competencies	Instructional Materials
				KNOWLEDGE	Title
				A 2,3,9 NUMBERS	Teacher made handout
				B 2,4a,i APPLICATION	Teacher made transparencies <u>Photo Offset Fundamentals</u> pp. 48-55
				C 2,3,5 PHYSICAL	"Tools of the Graphic Arts" Part 1
				D 1a,b,c,d 2a 3c,g	4 22
				Media	Bib.

COMMON CLUSTER TASKS

e: GCM - CTO6 TASK: Prepare copy by non-machine methods

Basic Information for Cooperative Teaching		Suggestions:
Language of the Task	Quantitative Concepts	
Rapidograph Speedball Paper stencils Lettering guide Varigraph Transfer letters Hand drawn Free hand Guide lines Stencils	Design a problem to fit the method being used. Contact graphic arts instructor for this information.	<ul style="list-style-type: none"> • This equipment is illustrated on pages 48-55 of <u>Photo-Offset Fundamentals</u>. • Teacher and deaf student should cooperatively develop some simple signs related to language of the task. • Informally encourage voluntary buddy system for assisting deaf students (individualize without calling attention to the individual).

Supportive Instructional Materials:
Photo-Offset Fundamentals by McKnight and McKnight

COMMON CLUSTER TASKS



TASK: Design and produce layouts

Q2: GCM - CT07

Student Name:

Sheet 1 of 1

Student Progress	Behavioral Task Knowledges/Task Skills	Instructional Methods	
Introduced Involved Productive Employable	<p>Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:</p> <ol style="list-style-type: none"> 1. identify the different types of layouts used in the graphic arts industry. 2. recognize and employ the various principles inherent in quality design. 3. design and employ different type styles and sizes. 4. demonstrate the proper use of common layout tools. 5. exhibit a basic level of competency for copy balance. 6. exhibit a basic level of competency for lettering. 	<ul style="list-style-type: none"> • Teacher demonstration of comprehensive layout processes and techniques. • Students design and prepare individual layouts using cold layout and dummy sheets. 	

COMMON CLUSTER TASKS

2: GCM - CT02
TASK: Design and produce layouts

Basic Information for Cooperative Teaching		Suggestions:
Language of the Task	Quantitative Concepts	
Job		<ul style="list-style-type: none"> Organize a field trip to a newspaper print shop and/or an advertising firm to view the different procedure for layout (see graphic arts teacher).
Triangle	Recognize type sizes	
Colored pencils	Determine appropriate margin sizes	
Roughs	Paper cement	
Designs	Type face samples	
Finished layout	Measure and adjust spacing on a simple layout	
Paste-ups		
Photostatic copy		
Proofs		
Type face		
Tracing		
Soft lead pencil		
Line gauge		
Drawing board		
T-square		

Supportive Instructional Materials:

Tools from graphic's department to learn and identify
 Roughs - comprehensive layout - finished layout examples from graphics art department
 Magazines, newspapers

COMMON CLUSTER TASKS



TASK: Proofread copy
Code: GCM - CTR08

Sheet 1 of 1

Student Name: _____

Student Progress	Behavioral Task Knowledges/Task Skills	Instructional Methods	
Introduced	Involved	Productive	Employable

Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:	<ol style="list-style-type: none"> 1. identify the roles of the "reader" and the "marker" in proofreading 2. recognize and use the correct proof-reader's marks for proofreading of: <ol style="list-style-type: none"> a. size and style of type b. position c. spacing d. insertion and deletion e. paragraphing f. punctuation g. miscellaneous. 	<ul style="list-style-type: none"> ● Students proofread materials to one another with one person functioning as a reader and the other as the proofer. ● Para-professionals provide sustained involvement with students having difficulty with this task. ● Teacher matches successful students who are interested in helping those having difficulty. 	
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Task-Related Competencies	Instructional Materials		
KNOWLEDGE	Title	Media	Bib.
A 3,8,9	materials to be proofread	1	
NUMBERS			
B 1,2,4a,i			
APPLICATION			
C 3,8			
PHYSICAL			
D 1a,c			
2a,3c			

COMMON CLUSTER TASKS

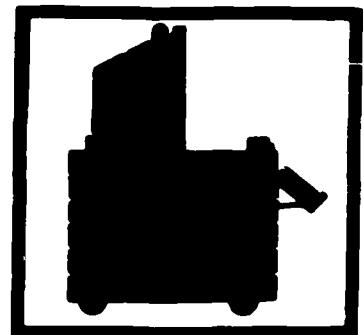
Code: GCM - CRO8 TASK: Proofread copy

Basic Information for Cooperative Teaching		Suggestions:
Language of the Task	Quantitative Concepts	
See graphic arts teacher to determine the most essential marks for proofreading		<ul style="list-style-type: none">The student can use proofs of type he has set for this lesson. When reading proof, the student should be taught to look at each letter and word comparing them with the original copy. It is helpful if the student has a good background in English, but not essential. If the student has good copy he can compare his proof successfully with the copy. Remember look at each word. Some people make the mistake of just reading the sentence and overlook misspelled words.

Supportive Instructional Materials:

Graphic Arts by Carlsen

BOOKBINDING



INSTRUCTIONAL TASK MODULES

- BB01 Identify the parts of a book
- BB02 Identify common and special bookbinding handtools
- BB03 Assemble various kinds of folds
- BB04 Determine grain direction in paper
- BB05 Operate a mechanical folder
- BB06 Perform assembling procedures
- BB07 Bind a case bound book
- BB08 Perform perfect binding
- BB09 Complete various book repairs
- BB10 Operate stitching machine
- BB11 Perform perforating by letterpress
- BB12 Perform perforating by offset press
- BB13 Perform perforating by special machine
- BB14 Side stitch bindings
- BB15 Saddle stitch bindings
- BB16 Drill paper
- BB17 Laminate bindings
- BB18 Package products and materials
- BB19 Bind pads of paper
- BB20 Recognize specific characteristics of paper stocks
- BB21 Cut paper

SUBCLUSTER: BOOKBINDING

TASK: Identify the parts of a book

Code: GCM - BB01

Student Name:

Sheet 1 of 1

Student Progress	Behavioral Task Knowledges/Task Skills	Instructional Methods												
Task-Related Competencies	Instructional Materials													
Introduced Innovated Productive Employable	<p>Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:</p> <ol style="list-style-type: none"> 1. List and describe the contents of the major sections of a book: <ol style="list-style-type: none"> a. title page b. copy c. table of contents d. text (body) e. appendix f. bibliography g. glossary h. index. 2. describe the general purpose or need for the binding of pages for the reader. 3. suggest several treatment factors which influence the durability and life of a book. 4. identify eight structural parts of a book: <ol style="list-style-type: none"> a. back b. fore edge c. head d. tail e. headband f. case g. hinges h. signatures i. end papers. 	<ul style="list-style-type: none"> • Students review illustrated text materials and transparency. • Students assemble, label, and prepare a display illustrating the different parts of a book. • Students view film loop. • Teacher matches successful students who are interested in helping those having difficulty. 												
Knowledge Numbers Application Physical	<table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th data-bbox="943 53 1017 722">Title</th> <th data-bbox="1017 53 1090 722">Media</th> <th data-bbox="1090 53 1164 722">Bib.</th> </tr> </thead> <tbody> <tr> <td data-bbox="943 722 1017 1133">'The Parts of Books'</td> <td data-bbox="1017 722 1090 1133">8</td> <td data-bbox="1090 722 1164 1133">3</td> </tr> <tr> <td data-bbox="943 1133 1017 2007">'Parts of a Book' GA12</td> <td data-bbox="1017 1133 1090 2007">12</td> <td data-bbox="1090 1133 1164 2007">12</td> </tr> <tr> <td data-bbox="1090 1133 1435 2007"><u>Graphic Arts</u> <u>Chapter 7</u> Page 83-93</td> <td data-bbox="1090 2007 1435 2007">13</td> <td data-bbox="1435 2007 1435 2007">16</td> </tr> </tbody> </table>	Title	Media	Bib.	'The Parts of Books'	8	3	'Parts of a Book' GA12	12	12	<u>Graphic Arts</u> <u>Chapter 7</u> Page 83-93	13	16	
Title	Media	Bib.												
'The Parts of Books'	8	3												
'Parts of a Book' GA12	12	12												
<u>Graphic Arts</u> <u>Chapter 7</u> Page 83-93	13	16												

SUBCLUSTER: BOOKBINDING

Code: GCM - BB01 TASK: Identify the parts of a book

Basic Information for Cooperative Teaching

Language of the Task	Quantitative Concepts	Suggestions:
Signature binding	Headband	<ul style="list-style-type: none"> Look at, feel, open, close, discuss books, then pick out signature bound books from others
Signature	Case	<ul style="list-style-type: none"> Work with samples standard stock paper to observe size, grades, colors.
Title page	Hinges	<ul style="list-style-type: none"> Fold and measure stock paper to determine most efficient cut to meet a variety of page sizes.
Copyright	End papers	<ul style="list-style-type: none"> Learning to "identify" book parts, tools, etc. will get very monotonous unless combined with some activity that will prepare the student for actual work!
Table of contents		
Text		
Appendix		
Bibliography		
Glossary		
Index		
Back		
Fore edge		
Head		
Tail		

Supportive Instructional Materials:

Book samples including variety of sizes of signature bound books
 Standard stock paper
 Guide and samples of most popular page measurements
Graphic Arts (pg. 83-93)

SUBCLUSTER: BOOKBINDING

TASK: Identify common and special bookbinding handtools

GCM - B302

Student Name: _____

Sheet 1 of 1

Student Progress	Behavioral Task Knowledges/Task Skills	Instructional Methods	
Introduced Involved Productive Employable	<p>Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:</p> <ol style="list-style-type: none"> 1. identify and demonstrate the use of the basic handtools used in bookbinding: <ul style="list-style-type: none"> a. straightedge b. awl c. backsaw d. chisel e. needles f. hole punch g. scissors h. glue brush i. carpenter's square. 2. identify and demonstrate the use of special tools used in bookbinding: <ul style="list-style-type: none"> a. bone folders b. backing boards c. backing hammer d. jaspering tools e. band nipper f. bevel knife. 3. identify the component parts of an demonstrate the procedures for operating specific pieces of equipment for bookbinding: <ul style="list-style-type: none"> a. stitching frame b. plough c. lying press d. standing press e. finishing press. 4. identify and describe the application of selected materials for bookbinding: <ul style="list-style-type: none"> a. book cloth (multicolored/multisized) b. mull c. headband material d. backing paper e. paste and glue f. twine g. book tapes (cotton or linen) h. binder's board i. linen thread. 	<ul style="list-style-type: none"> • Teacher organizes and distributes hand out sheets showing pictures of various handtools. • Students name and write identification labels for tools illustrated on hand out sheets. • Para-professionals provide sustained involvement with students having difficulty with this task. 	

SUBCLUSTER: BOOKBINDING

e: GCM - H302 TASK: Identify common and special bookbinding handtools

Basic Information for Cooperative Teaching		Suggestions:	
Language of the Task	Quantitative Concepts		
Straightedge	Plough Lying press	Use of ruler in measuring stock paper and page sizes	<ul style="list-style-type: none"> • Field trip to see actual tools being used in real situation
Awl	Standing press Finishing press	Practice division in determining efficient cutting lines	<ul style="list-style-type: none"> • Use stock paper and straightedge to draw efficient cutting lines for a variety of page sizes.
Chisel	Book cloth	Work practical problems determining amounts of paper needed for different size and number of page — requires a basic knowledge of addition, subtracting, division and multiplication	<ul style="list-style-type: none"> • Observe the "waste" paper on drawing — consider the possible use of waste.
Needles	Mull		<ul style="list-style-type: none"> • Speak distinctly and slowly, use simple sentences, and look directly at lip reading deaf students.
Hole punch	Glue brush		<ul style="list-style-type: none"> • Teacher and deaf student should cooperatively develop some simple related to language of the task.
Scissors	Carpenter's square		<ul style="list-style-type: none"> • Drill deaf student extensively on language of the task.
Bone folders	Backing board	Head band material Backing paper	
Backing board	Backing hammer	Paste & glue Twine Book tape	
Backing hammer	Jaspering tools		<ul style="list-style-type: none"> •
Jaspering tools	Band nipper	Binder's board Linen thread	<ul style="list-style-type: none"> •
Band nipper	Bevel knife		<ul style="list-style-type: none"> •
Bevel knife	Stitching frame		<ul style="list-style-type: none"> •

Supportive Instructional Materials:

Kits of labeled tools (from the Vocational Graphic Arts Department)
The Binding of Books, chapter 3, for reference

SUBCLUSTER: BOOKBINDING



Full Text Provided by ERIC

Task: Assemble various kinds of folds

Code: GCM - BB03

Student Name:

Sheet 1 of 1

Student Progress		Behavioral Task Knowledges/Task Skills	Instructional Methods
Introduced	Employable Productive	<p>Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:</p> <ol style="list-style-type: none"> 1. identify the different types of standard folds: <ol style="list-style-type: none"> a. parallel folds b. right angle folds c. accordian folds. 2. prepare the standard folds with each of the following applications: <ol style="list-style-type: none"> a. four page folder - one fold b. six page folder - two parallel folds c. eight page folder - one parallel and one right angle fold d. sixteen page folder - one parallel and two right angle folds. 	<ul style="list-style-type: none"> • Teacher provides small group demonstration of folding procedures of each type of fold. • Students prepare and label samples of each type of fold. • Students follow a teacher demonstration with "hands-on" supervision. • Teacher encourages small peer group cooperation and interaction.
Innovated	KNOWLEDGE	Task-Related Competencies	Instructional Materials
Empowered	A 9	Title	Media Bib.
Empowered	NUMBERS	B 1, 2, 4a, 5, 6	
Productive	APPLICATION	C 2, 5, 7	
Productive	PHYSICAL	D 1a, d, 2a/b, 3 c, f, g	

SUBCLUSTER:

BOOKBINDING



Full Text Provided by ERIC

Le: GCM - BB03 **TASK:** Assemble various kinds of folds

Basic Information for Cooperative Teaching		Suggestions:
Language of the Task	Quantitative Concepts	
Parallel	Practice accuracy of counting	<ul style="list-style-type: none">• Use waste pieces of paper to practice the folds: parallel right angle accordian
Right angle	Learn how to construct a right angle fold, measure with protractor the degrees of a right angle	<ul style="list-style-type: none">• Use stock paper fold into 1/2's, 1/4's, 1/3's to see if math work is correct
Accordian	Determine parallel folds by measuring	
	Use stock paper divide paper into 1/2's, 1/4's, 1/3's, measure size of pages after folds are made	

Supportive Instructional Materials:Scrap pieces of paper
Stock sizes of paper

SUBCLUSTER: BOOKBINDING

TASK: Determine grain direction in paper

GCM - BB04

Sheet 1 of 1

Student Name:

Student Progress		Behavioral Task Knowledges/Task Skills	Instructional Methods
Introduced	Involvement	Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:	<ul style="list-style-type: none"> ● Teacher provides small group demonstration of tear, fold, and moisture tests. ● Students view films on paper making processes. ● Teacher matches successful students who are interested in helping those having difficulty. ● Para-professionals provide sustained involvement with students having difficulty with this task.
Task-Related Competencies	Instructional Materials		
KNOWLEDGE	Title		Media Bib.
A 7	"The Paper Forest"		8 23
NUMBERS	"Paper and Pulp Making"		8 25
APPLICATION			
C 5			
PHYSICAL			
D 1a,d 2a/b			

SUBCLUSTER: BOOKBINDING

: GCM - BB04 **TASK:** Determine grain direction in paper

	Basic Information for Cooperative Teaching	Suggestions:
		<ul style="list-style-type: none">• Speak distinctly and slowly, use simple sentences, and look directly at lip reading deaf students.
Language of the Task	Quantitative Concepts	
Grain		

Supportive Instructional Materials:

SUBCLUSTER: BOOKBINDING

TASK: Operate a mechanical folder

BB05

Sheet 1 of 1

Student Name:

Student Progress	Behavioral Task Knowledges/Task Skills	Instructional Methods									
	<p>Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:</p> <ol style="list-style-type: none"> 1. identify the component parts of a tape and knife folder and a buckle folder 2. demonstrate the procedures for safely operating: <ol style="list-style-type: none"> a. tape and knife folder b. buckle folder 3. recognize and observe specific safety precautions related to the operation of mechanical folding machines 	<ul style="list-style-type: none"> • Teacher directs small group demonstration of safe folder operation. • Students label parts of the folder illustrated on handout sheets. • Students review illustrated operator's manual for the available equipment. • Para-professionals provide sustained involvement with students having difficulty with this task. • Teacher demonstrates his efforts with students having difficulty. 									
Introduced Innovative Productive Employee	Task-Related Competencies	Instructional Materials									
	KNOWLEDGE A 7,9 NUMBERS B 2b APPLICATION C 2,7 PHYSICAL D 1a,c,d,e 2a/b 3a,c,f,g	<table border="1" data-bbox="856 62 1440 1136"> <thead> <tr> <th data-bbox="856 62 930 638">Title</th> <th data-bbox="930 62 975 638">Media</th> <th data-bbox="975 62 1020 638">Bib.</th> </tr> </thead> <tbody> <tr> <td data-bbox="856 638 930 1136">Teacher prepared handout sheet</td> <td data-bbox="930 638 975 1136">14</td> <td data-bbox="975 638 1020 1136">14</td> </tr> <tr> <td data-bbox="930 638 975 1136">Baum Folder manual</td> <td data-bbox="975 638 1020 1136"></td> <td data-bbox="1020 638 1440 1136"></td> </tr> </tbody> </table>	Title	Media	Bib.	Teacher prepared handout sheet	14	14	Baum Folder manual		
Title	Media	Bib.									
Teacher prepared handout sheet	14	14									
Baum Folder manual											

SUBCLUSTER: BOOKBINDING

de: GCM ~ BB05 TASK: Operate a mechanical folder

Basic Information for Cooperative Teaching

Language of the Task		Suggestions:
Quantitative Concepts		<ul style="list-style-type: none">• Speak distinctly and slowly, use simple sentences, and look directly at lip reading deaf students• Teacher and deaf student should cooperatively develop some simple signs related to language of the task• This task may be particularly appropriate for deaf student• Field trip to observe folders in operation, discuss the need for safety and possible consequence of carelessness
Tape and knife folder Buckel folder		Supportive Instructional Materials:

SUBCLUSTER:

BOOKBINDING

TASK:

Perform assembling procedures

Name: GCM - BB06Student Name:Sheet 1 of 1

Student Progress	Behavioral Task Knowledges/Task Skills	Instructional Methods
Introduced Productive Employee Involvement	<p>Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:</p> <ol style="list-style-type: none"> 1. identify the component parts and describe the operation of collating racks and bundling presses. 2. bundle (compact) the signatures of a book for binding by hand and power processes. 3. tip the signatures of a book for binding by hand and machine processes. 4. gather the book signatures in sequence for binding through the use of manual, circular, and automated processes. 5. insert the sections or signatures by placing them within sections for binding. 6. collate the individual book leaves for binding by manual, semi-automatic, and fully automatic processes. 	<ul style="list-style-type: none"> • Teacher matches successful students who are interested in helping those having difficulty. • Teacher provides small group demonstration of assembling methods and procedures. • Para-professionals provide sustained involvement with students having difficulty with this task.
Task-Related Competencies	Instructional Materials	
KNOWLEDGE	Title	Media Bib.
A 2,3,9 NUMBERS	B 1,2 APPLICATION	C 5,7 PHYSICAL D 1a,b,d,e 2b 3a,c,f,g

SUBCLUSTER:

BOOKBINDING

Sub-Objectives:GCM - BB06 **TASK:** Perform assembling procedures**Basic Information for Cooperative Teaching****Language of the Task****Quantitative Concepts**

Collating or gathering

Count paper by 5's, 10's, 15's, 20's

Collator

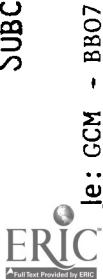
Ream

Suggestions:

- Speak distinctly and slowly, use simple sentences, and look directly at lip reading deaf students.
- Teacher and deaf student should cooperatively develop some simple signs.
- This task may be particularly appropriate for deaf student.
- Note: Student may be unable to multiply and still be able to count out a definite number of piles of 5, 10, 15, 20, etc. He will arrive at the amount someone else has determined through multiplication.

Supportive Instructional Materials:
Ream of paper to practice counting

SUBCLUSTER: BOOKBINDING
TASK: Bind a case bound book



le: GCM - BB07

Student Name: _____

Student Progress	Behavioral Task Knowledges/Task Skills	Instructional Methods
Introduced Involved Productive Employable	<p>Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:</p> <ol style="list-style-type: none"> 1. select and identify the equipment and tools needed for case binding. 2. follow a prescribed procedure for case binding a book: <ol style="list-style-type: none"> a. prepare the signatures b. press the signatures c. sew the signatures d. add end papers e. glue the book f. round the back g. prepare the spine h. make the case i. case the book j. decorate the case. 	<ul style="list-style-type: none"> • Teacher provides small group demonstration of case binding procedures. • Students review transparencies and other illustrated materials. • Teacher matches successful students who are interested in helping those having difficulty.

Task-Related Competencies	Instructional Materials	Media	Bib.
KNOWLEDGE A 2,3,7,9	<u>Graphic Arts</u> pp. 83-93	13	16
NUMBERS B 1,2b,4a	"Parts of a Case Bound Book" GA34	12	12
APPLICATION C 2,5,8 PHYSICAL B 1a,c,d,e,f 2b 3a,c,f,g	"Sewn Binding Methods" GA34	12	12

SUBCLUSTER: BOOKBINDING

Code: GCM - BB07 TASK: Bind a case bound book

Basic Information for Cooperative Teaching**Language of the Task****Quantitative Concepts**

Case bound
Signature

Kerfs

Sewing frame

Padding compound

Super

Spine

Suggestions:

- Hands-on experience with unfinished book showing steps. Observation of completed book to see effects of total process.

Supportive Instructional Materials:

<u>Graphic Arts</u>	pg. 84	Fig. 7-19
	pg. 85	Fig. 7-23
	pg. 88	Fig. 7-34

Subcluster: BOOKBINDING
TASK: Perform perfect binding
ID: GCM - BB08

Student Name: _____

Student Progress	Behavioral Task Knowledge/Task Skills	Instructional Methods
Introduced	Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:	<ul style="list-style-type: none"> ● Teacher provides small group demonstration of perfect binding procedures. ● Students follow a teacher demonstration with "hands-on" supervision. ● Para-professionals provide sustained involvement with students having difficulty with this task. <p>1. follow a prescribed procedure for producing a perfect binding:</p> <ol style="list-style-type: none"> a. fold required number of signatures and clamp in lying press b. remove paper from back with jaspering tool c. apply coat of glue to the edge and add a strip of super d. apply more glue e. apply paper cover for hinge f. trim the book on the fore edge, head, and tail.
Productive Employment	Task-Related Competencies	Title
Innovated	KNOWLEDGE	
BB08	A 2, 3, 9	
APPLIED	NUMBERS	B 1, 4a
PHYSICAL	APPLICATION	C 2,5,8 D 1a,c,d,f 2a/b 3c,f,g

SUBCLUSTER: BOOKBINDING

Code: GCM - BB08 TASK: Perform perfect binding

Basic Information for Cooperative Teaching**Language of the Task****Quantitative Concepts**

Perfect binding

Work on area of greatest need:
measuring
fractional division

Suggestions:

- Keep instruction relative to work in the "shop"
- Compare a hap-hazard collection of books with those in the kit that are labeled from the graphics department.

Supportive Instructional Materials:

Collection of books with variety of bindings

SUBCLUSTER: BOOKBINDING

TASK: Complete various book repairs

Code: GCM - BB09

Student Name:

Sheet 1 of 1

Student Progress	Behavioral Task Knowledges/Task Skills	Instructional Methods	
Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:	<p>1. follow specific procedures in performing the following book repairs:</p> <ul style="list-style-type: none"> a. cleaning b. mending c. adding end papers d. reglueing backs e. adding super strips f. replacing the case g. replacing covers h. preparing a hollow back i. retitling j. decorating. 	<ul style="list-style-type: none"> • Teacher matches successful students who are interested in helping those having difficulty. • Teacher provides small group demonstration of specific book repairs. • Students view movie on bookbinding and illustrated materials. • Students follow a teacher demonstration with "hands-on" supervision. 	
Task-Related Competencies	Title	Media	Bib.
KNOWLEDGE	"The Art of Binding"	8	9
NUMBERS	<u>The Binding of Books</u> Chapter 15	13	18
APPLICATION			
PHYSICAL			

SUBCLUSTER: BOOKBINDING

e: GCM - BB09 TASK: Complete various book repairs

Basic Information for Cooperative Teaching

Language of the Task	Quantitative Concepts
Endsheets	Reinforce the math concepts relative to the need.
Reglue	
Mend	
Replace	
Add	
Retitle	

Suggestions:

- Observe old books, speculate and discuss the need and nature of repair.
- The areas of reinforcement will be relative to the nature of the repair work. Check with the vocational instructor frequently and reinforce the areas of greatest need.

Supportive Instructional Materials:
Collection of books in need of repair

SUBCLUSTER:

BOOKBINDING

TASK:

Operate stitching machine

Code:

GCM - BB10

Sheet 1 of 1

Student Progress	Behavioral Task Knowledges/Task Skills	Instructional Methods
Task-Related Competencies	Instructional Materials	Media Bib.
Introduced Innovated Productive Employable	<p>Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:</p> <ol style="list-style-type: none"> 1. identify the component parts of manual and powered stitching machines. 2. follow a prescribed procedure in operating manual and powered stitching machine. 3. adjust the thickness and length of staples needed. 4. recognize and observe specific safety precautions related to the operation and use of stitching machines. 	<ul style="list-style-type: none"> ● Students review illustrated text materials and the stitcher manual. ● Teacher provides small group demonstration of <u>safe</u> stitching machine operation. ● Students follow a teacher demonstration with "hands-on" supervision. ● Teacher matches successful students who are interested in helping those having difficulty.
KNOWLEDGE A 4, 9 NUMBERS B 1, 2	<u>Graphic Arts</u> Chapter 7 "Wire Staple Binding" GA32	13 16 12 12 14
APPLICATION	stitcher manual	
C 5 PHYSICAL D 1a, c, d, e 2b 3a, c, f, g		

SUBCLUSTER: BOOKBINDING

Role: ECM - BB10 **TASK:** Operate stitching machine

Basic Information for Cooperative Teaching		Suggestions:
Language of the Task	Quantitative Concepts	
<p>Stitcher Wire Saddle stitch Side stitch</p>	<p>Reinforce math concepts with which students are having trouble in vocational class.</p>	<ul style="list-style-type: none"> ● Help the student with his math. ● Keep discussion relative to work on bookbinding. ● Speak distinctly and slowly, use simple sentences, and loc directly at lip reading deaf students. ● Teacher and deaf student should cooperatively develop some simple signs related to language of the task.

Supportive Instructional Materials:

Graphic Arts

Unfinished book that illustrates this process

SUBCLUSTER: BOOKBINDING

Cur.: GCM - BB11

TASK: Perform perforating by letterpressSheet 1 of 1

Student Progress	Behavioral Task Knowledges/Task Skills	Instructional Methods	
Introduced	Innovated	Task-Related Competencies	Instructional Materials
Employable Productive	Given the necessary tools, materials, equipment, and requisite knowledge, the learner will: <ol style="list-style-type: none"> 1. identify and select the appropriate tools and equipment for perforating by letterpress. 2. recognize and visually identify the two different types of perforation: <ol style="list-style-type: none"> a. regular b. struck-in. 3. follow a prescribed procedure in setting up and operating a platen press to perform a perforating operation, using a Reaf-A-Base and a below type-high perforation rule. 	<ul style="list-style-type: none"> ● Teacher provides small group demonstration of procedures/ techniques for perforating by letterpress. ● Student follows a teacher demonstration with "hands-on" supervision. ● Teacher matches successful students who are interested in helping those having difficulty. 	
		KNOWLEDGE A 2,3,7,9 NUMBERS E 2b,4a	
		APPLICATION C 5,8 PHYSICAL D 1a,c,d 2b 3c,f,g	

SUBCLUSTER:

BOOKBINDING

SCM - BBLJ

TASK: Perform perforating by letterpress

Basic Information for Cooperative Teaching**Language of the Task**Perforating
Perforating rule
RegularStuck-in
Reef-a-base
Type-high**Quantitative Concepts****Suggestions:**

- Speak distinctly and slowly, use simple sentences, and look directly at lip reading deaf students.
- Be careful in using words with multiple meanings when talking to lip reading deaf students.
- This task may be particularly appropriate for deaf student.
- Visit Graphics lab - observe perforating operations
- Look at books perforated by different processes
 - are there differences
 - are there advantages in time and/or quality
 - are there disadvantages
 - can you observe the differences

Supportive Instructional Materials:

Books perforated by letterpress, offset press and special machines

SUBCLUSTER:

BOOKBINDING

TASK:

Perform perforating by offset press

BB12Sheet 1 of 1

Student Name:

Student Progress	Behavioral Task Knowledges/Task Skills	Instructional Methods
	<p>Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:</p> <ol style="list-style-type: none"> 1. identify and select the appropriate tools and equipment for perforating by offset press. 2. follow a prescribed procedure in setting-up and operating an offset press to perform a perforating operation: <ol style="list-style-type: none"> a. locate position for perforation on impression cylinder b. attach perfa tape to impression cylinder c. adjust pressure between cylinders to facilitate acceptable perforation d. prepare press feeder e. prepare press register table f. prepare press delivery system. 	<ul style="list-style-type: none"> ● Teacher provides explanation/discussion of tools and necessary equipment. ● Teacher provides small group demonstration of procedures/techniques for perforating by offset press. ● Teacher matches successful students who are interested in helping those having difficulty. ● Students review perforating set-up procedures in offset press manual.
Task-Related Competencies	Instructional Materials	Media Bib.
KNOWLEDGE	Title	
NUMBERS	offset press manual	14
APPLICATION		
C 2a,5,8		
PHYSICAL		
D 1a,d 2a/b 3c,f,g		

SUBCLUSTER: BOOKBINDING

Code: GCM - BBL2

TASK: Perform perforating by offset press

Basic Information for Cooperative Teaching		Suggestions:
Language of the Task	Quantitative Concepts	
Perforating Perfatape		<ul style="list-style-type: none">• Speak distinctly and slowly, use simple sentences, and look directly at lip reading deaf students.• Teacher and deaf student should cooperatively develop some simple signs related to language of the task.• Discuss reasons for and uses of perforated materials
		Supportive Instructional Materials: Examples of perforating performed with offset press

SUBCLUSTER:	BOOKBINDING
TASK:	Perform perforating by special machine
Code: GCM - BB13	

Student Name: _____

Student Progress		Behavioral Task Knowledges/Task Skills		Instructional Methods	
Introduced	Involved	Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:	<ul style="list-style-type: none"> • Students identify specific tools and equipment used in perforating by special machine. • follow a prescribed procedure in operating special machines to perform struc- • in perforating. 	<ul style="list-style-type: none"> • Students review illustrated special machines manuals. • Teacher provides small group demonstration of special methods of perforating. • Students follow a teacher demonstration with "hands-on" supervision. 	
Employable	Productive				
Student Progress	Behavioral Task Knowledges/Task Skills				
Task-Related Competencies	Instructional Materials	Title	Media	Bib.	
KNOWLEDGE A 3,9	Graphic Arts pg. 50		13	16	
NUMBERS	machine operation manuals		14		
B 2b,4a					
APPLICATION					
C 2a,5,8					
PHYSICAL					
D 1a,d 2a/b 3c,f,g					

SUBCLUSTER: BOOKBINDING**Code:** GCM - BRL3 **TASK:** Perform Perforating by special machine

Basic Information for Cooperative Teaching		Suggestions:
Language of the Task	Quantitative Concepts	
Perforating machine Rotary perforator Perforate		<ul style="list-style-type: none">• Speak distinctly and slowly, use simple sentences, and look directly at lip reading deaf students.• Teacher and deaf student should cooperatively develop some simple signs related to language of the task.• Keep close contact with needs of vocational education teacher• Discuss reasons for perforations

Supportive Instructional Materials:

Examples of work perforating machine docs

Subcluster: BOOKBINDING
TASK: Side stitch bindings
Code: GCM - BBL4

Student Name: _____

Student Progress	Behavioral Task Knowledges/Task Skills	Instructional Methods
<p>Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:</p> <ol style="list-style-type: none"> 1. identify and select the specific pieces of equipment and materials needed to prepare a side stitch: <ol style="list-style-type: none"> a. stitching head b. needles c. stitching thread. 2. side stitch books and related publications following a prescribed procedure for: <ol style="list-style-type: none"> a. assemble sections b. place under stitching head c. insert stitches. <p>Employable Productive Involved Introduced</p>	<ul style="list-style-type: none"> • Students review illustrated text materials and transparency. • Teacher provides small group demonstration of side stitching procedures. • Students follow a teacher demonstration with "hands-on" supervision. • Teacher matches successful students who are interested in helping those having difficulty. 	

Task-Related Competencies	Instructional Materials	Media	Bib.
KNOWLEDGE	<u>Graphic Arts</u> pp. 81-83	13	16
A 3,9	"Wire Staple and Binding" GA32	12	12
NUMBERS			
B 2b,4a			
APPLICATION			
C 2a,5,8			
PHYSICAL			
D 1a,b,d,e			
2a/b			
3a,c,f,g			

BOOKBINDING**SUBCLUSTER:**

Subcluster: GCM - BB14 Task: Side stitch bindings

Basic Information for Cooperative Teaching**Language of the Task**

Side stitch

Wire

Assemble

Insert

Suggestions:

- Support vocational teacher by discussing work he is doing relative to text pp. 81-83.

Quantitative Concepts**Supportive Instructional Materials:**

Graphic Arts - pp. 81-83

Examples of side stitching

SUBCLUSTER: BOOKBINDING**TASK:** Saddle stitch bindingsBB15

Student Name: _____

Student Progress	Behavioral Task Knowledges/Task Skills	Instructional Methods
Introduced Involved Productive Employable	<p>Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:</p> <ol style="list-style-type: none"> 1. identify and select the appropriate tools and equipment for saddle stitching. 2. Saddle stitch book bindings following a prescribed procedure: <ol style="list-style-type: none"> a. assemble sections b. locate on saddle c. activate stapling head d. remove from saddle. 	<ul style="list-style-type: none"> ● Teacher matches successful students who are interested in helping those having difficulty. ● Teacher provides small group demonstration of saddle stitching procedures. ● Students review illustrated text materials and transparency. ● Teacher encourages small peer group cooperation and interaction.
Task-Related Competencies	Instructional Materials	Media Bib.
KNOWLEDGE	<u>Graphic Arts</u> pp. 81-83	13 16
A 3,7,9	"Binding Methods" GA 31	12 12
NUMBERS		
APPLICATION		
B 2b,4a		
C 2,5,8		
PHYSICAL		
D 1a,b,d,e		
2b		
3a,c,f,g		

SUBCLUSTER:**BOOKBINDING**

Code: GCM - BB15 Task: Saddle stitch bindings

Basic Information for Cooperative Teaching**Language of the Task**

Saddle stitch
Wire

Quantitative Concepts

Provide examples of saddle stitched booklets (stapled) for measuring from top, from bottom, and centering the staples.

Suggestions:

- Review pages 81-83 with the student.

Supportive Instructional Materials:Graphic Arts

SUBCLUSTER: BOOKBINDING
TASK: Drill paper

GCM - BB16

Student Name: _____

Student Progress		Behavioral Task Knowledges/Task Skills		Instructional Methods																					
Introduced	Involves Productive Employment	<p>Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:</p> <ol style="list-style-type: none"> 1. identify and describe the operation of the appropriate tools and equipment for drilling holes in paper. 2. list several applications or uses for drilled paper: <ol style="list-style-type: none"> a. shipping tags b. spiral notebooks c. notebook fillers. 3. follow a prescribed procedure in setting up and operating a hole drill. 4. recognize and observe specific safety precautions in operating a hole drill. 	<ul style="list-style-type: none"> • Students review illustrated text materials and operator's manual procedures. • Teacher provides small group demonstration of paper drilling procedures and operations. • Teacher matches successful students who are interested in helping those having difficulty. • Para-professionals provide sustained involvement with students having difficulty with this task. 	<table border="1"> <thead> <tr> <th>Task-Related Competencies</th> <th>Instructional Materials</th> <th>Media</th> <th>Bib.</th> </tr> </thead> <tbody> <tr> <td>KNOWLEDGE</td> <td>Graphic Arts Pg. 50</td> <td>13</td> <td>16</td> </tr> <tr> <td>NUMBERS</td> <td>Hole drill manual</td> <td>13</td> <td></td> </tr> <tr> <td>APPLICATION</td> <td></td> <td></td> <td></td> </tr> <tr> <td>PHYSICAL</td> <td></td> <td></td> <td></td> </tr> </tbody> </table>	Task-Related Competencies	Instructional Materials	Media	Bib.	KNOWLEDGE	Graphic Arts Pg. 50	13	16	NUMBERS	Hole drill manual	13		APPLICATION				PHYSICAL				
Task-Related Competencies	Instructional Materials	Media	Bib.																						
KNOWLEDGE	Graphic Arts Pg. 50	13	16																						
NUMBERS	Hole drill manual	13																							
APPLICATION																									
PHYSICAL																									

Basic Information for Cooperative Teaching		Suggestions:
Language of the Task	Quantitative Concepts	
Paper drill Hollow point drill	Measure the location of holes in a standard 8 1/2 x 11 paper from left edge and from top edge. Discuss accuracy to 1/16th of an inch	<ul style="list-style-type: none"> Visiting a local printing establishment during production drilling may be appropriate.

Supportive Instructional Materials:
Graphic Arts pg. 50 (for reference only)

Subcluster: BOOKBINDING
TASK: Laminate bindings
GCM - BB17



Full Text Provided by ERIC

Student Name: _____

Student Progress	Behavioral Task Knowledges/Task Skills	Instructional Methods	
Produced	Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:	<ul style="list-style-type: none"> ● Teacher matches successful students who are interested in helping those having difficulty. ● Teacher provides small group demonstration of laminating techniques. ● Students follow a teacher demonstration with "hands-on" supervision. 	
Productive	<ol style="list-style-type: none"> 1. identify and select the appropriate tools and equipment for laminating. 2. follow a prescribed procedure for laminating paper stock: <ol style="list-style-type: none"> a. bond thin film of plastic over page by adhesive or pressure methods. 		
Task-Related Competencies	Title	Media	Bib.
KNOWLEDGE	A 2,7,9		
NUMBERS			
APPLICATION	B 2b,4a		
PHYSICAL	C 2,5		
D 1a,c	2a		
3c,f,g			

Basic Information for Cooperative Teaching		Suggestions:
Language of the Task	Quantitative Concepts	
Laminate Laminating Bond Film	Multiplication: to determine quantities of paper, plastic, etc. needed for 100 bindings as compared to one	<ul style="list-style-type: none"> Help students verbalize their activities to enlighten rest of class to that area of involvement.

Supportive Instructional Materials:

SUBCLUSTER: BOOKBINDING
TASK: Package products and materials

Sheet 1 of 1



: GCM - BBL8
Full Text Provided by ERIC

Student Name: _____

Student Progress	Behavioral Task Knowledges/Task Skills	Instructional Methods
<p>Introduced Productive Employment</p> <p>Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:</p> <ol style="list-style-type: none"> 1. identify and describe selected types of packaging materials: <ul style="list-style-type: none"> a. covering materials b. filler materials c. cushioning materials. 2. recognize several specific packaging requirements for different types of materials: <ul style="list-style-type: none"> a. fragility b. heat sensitivity c. dangerous materials. 3. follow a prescribed procedure in securing packages by gluing and taping, and mechanical steel banding. 4. identify pre-packaging and post-packaging label information: <ul style="list-style-type: none"> a. pre-packaging labeling <ul style="list-style-type: none"> 1) manufacturer 2) contents 3) destination 4) quantity b. post-packaging labeling <ul style="list-style-type: none"> 1) stamps 2) stencil marking 3) hand lettering 4) preprinted labels. 	<ul style="list-style-type: none"> ● Students view films to supplement teacher-led demonstration. ● Teacher provides small group demonstration of packaging methods. ● Students prepare displays of various kinds of packages. ● Teacher encourages small peer group cooperation and interaction 	

Task-Related Competencies	Instructional Materials	Title	Media	Bib.
KNOWLEDGE		"Packaging Design"	8	8
A 3,9		"Packaging Practice"	8	5
NUMBERS		B 2,4a,b,5,6		
APPLICATION		C 1a,b	2,8	
PHYSICAL		D 1a,c,d	2b	
		3a,c,f,g		

SUBCLUSTER: BOOKBINDING

a: GCM - BB18 TASK: Package products and materials

Basic Information for Cooperative Teaching		Suggestions:
Language of the Task	Quantitative Concepts	
Covering	Recognize ream (500) sheets 8 1/2" x 11"	
Filler	Tickets (1000) package 2" x 3 1/2"	
Cushioning	Review and support areas of need: - quantities of packaged materials - calculating amount of postage required for a package	
Fragile		
Heat sensitive		
Pre-package		
Post-package		
Taping		
Steel banding		
Stamps		
Stencils		
Hand lettering		
		Supportive Instructional Materials: Postage rates, charts, types (stamps, permits, metered tape, scales)

SUBCLUSTER: BOOKBINDING

TASK: Bind Pads of Paper

Code: GCM - BB19

Sheet 1 of 1

Student Name: _____

Student Progress	Behavioral Task Knowledges/Task Skills	Instructional Methods	Instructional Materials																				
Employable Productive Involved Introduced	<p>Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:</p> <ol style="list-style-type: none"> 1. identify and describe the use of selected tools and materials in the padding process: <ol style="list-style-type: none"> a. jiggers b. padding compounds c. brush d. knife e. pad counter. 2. follow prescribed set of procedures in preparing and gluing up pads of paper: <ol style="list-style-type: none"> a. divide sheets into required size stocks b. add weight to pile to compress sheets c. apply padding compound with brush d. add second coat after first dries e. separate pads with knife f. add strip of super after first coat if more strength desired g. use of padding press. 	<ul style="list-style-type: none"> ● Students view movies on the paper industry. ● Teacher provides small group demonstration of padding procedures. ● Students review booklets on the paper industry and illustrated text materials on padding. ● Para-professionals provide sustained involvement with students having difficulty with this task. ● Teacher encourages small peer group cooperation and interaction. 	<table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th data-bbox="888 184 963 1155">Task-Related Competencies</th><th data-bbox="963 184 1038 1155">Title</th><th data-bbox="1038 184 1113 1155">Media</th><th data-bbox="1113 184 1188 1155">Bib.</th></tr> </thead> <tbody> <tr> <td data-bbox="888 1155 963 1244">KNOWLEDGE</td><td data-bbox="963 1155 1038 1244">A 6,9</td><td data-bbox="1038 1155 1113 1244"></td><td data-bbox="1113 1155 1188 1244"></td></tr> <tr> <td data-bbox="888 1244 963 1333">NUMBERS</td><td data-bbox="963 1244 1038 1333">"The Forests About Us"</td><td data-bbox="1038 1244 1113 1333">8</td><td data-bbox="1113 1244 1188 1333">7</td></tr> <tr> <td data-bbox="888 1333 963 1422">APPLICATION</td><td data-bbox="963 1333 1038 1422">"Let's Go to a Paper Mill"</td><td data-bbox="1038 1333 1113 1422">13</td><td data-bbox="1113 1333 1188 1422">2</td></tr> <tr> <td data-bbox="888 1422 963 1511">PHYSICAL</td><td data-bbox="963 1422 1038 1511">Graphic Arts pg.80</td><td data-bbox="1038 1422 1113 1511">13</td><td data-bbox="1113 1422 1188 1511">16</td></tr> </tbody> </table>	Task-Related Competencies	Title	Media	Bib.	KNOWLEDGE	A 6,9			NUMBERS	"The Forests About Us"	8	7	APPLICATION	"Let's Go to a Paper Mill"	13	2	PHYSICAL	Graphic Arts pg.80	13	16
Task-Related Competencies	Title	Media	Bib.																				
KNOWLEDGE	A 6,9																						
NUMBERS	"The Forests About Us"	8	7																				
APPLICATION	"Let's Go to a Paper Mill"	13	2																				
PHYSICAL	Graphic Arts pg.80	13	16																				

SUBCLUSTER:

BOOKBINDING



Full Text Provided by ERIC

Re: GCM - BB19 **TASK:** Bind pads of paper**Basic Information for Cooperative Teaching**

Language of the Task	Quantitative Concepts
Padding	Reinforce measuring thickness, length, and width of pads with ruler (i.e. pads, $1/4'' \times 4 1/4'' \times 5 1/2''$; $1/2'' \times 8 1/2'' \times 11''$; $3/4'' \times 5 1/2'' \times 8 1/2''$)
Padding compound	
Padding rack	
Jog	
Chipboard	
Trim	

Suggestions:

- Students bring in variety of pads and discuss using the waste of one job for the "pads". Discuss margin of profit.

Supportive Instructional Materials:
Graphic Arts pg. 80

Student Progress	Behavioral Task Knowledges/Task Skills	Instructional Methods			
		EDP Objective	Productive Involved	Task-Related Competencies	Instructional Materials
Introduced	Involvement	KNOWLEDGE	Title	Media	Bib.
	Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:				
	1. identify specific weights, sizes, types, and colors of selected papers:				
	a. weight				
	b. size				
	c. types				
	1) bond	A 3,9	Display	16	
	2) cover	NUMBERS	Graphic Arts pg. 58	13	16
	3) index	B 2,4,a,b	"Paper and Pulp Making"	8	25
	4) card stock	APPLICATION	paper micrometer	1	
	5) wrapping	C 2,8			
	6) newsprint	PHYSICAL			
	7) etc.	D 1a,c,f 2a, 3c			
	2. identify the number of sheets in a ream and a mill.				
	3. identify specific stock specifications for envelopes.				
	4. identify specific stocks commonly used for letterheads.				
	5. identify specific stocks commonly used for tickets and cards.				
	6. measure stock thicknesses with a paper micrometer.				

SUBCLUSTER:**BOOKBINDING****Subde: GCM - BB20 TASK:**

Recognize specific characteristics of paper stock

Basic information for Cooperative Teaching		Suggestions:
Language of the Task	Quantitative Concepts	
Bond	Measure and discuss standard paper sizes	<ul style="list-style-type: none"> • Speak distinctly and slowly, use simple sentences, and look directly at lip reading deaf students.
Cover	Observe, feel, discuss common weights of paper (pg. 58 of text)	<ul style="list-style-type: none"> • Teacher and deaf student should cooperatively develop some simple signs related to language of the task.
Index	Examples: 70#, 60#, 50# - offset 20#, 16#, 24# - bond 90#, 110#, 140# - index	<ul style="list-style-type: none"> • This task may be particularly appropriate for deaf student.
Newsprint		
Ream		
Weight	Check with vocational teacher when working with weights and size	

Supportive Instructional Materials:

Collect from the vocational instructor a ream of each weight of paper labeled with uses of paper

Text: Graphic Arts, Chapter 13

Student Progress	Behavioral Task Knowledges/Task Skills	Instructional Methods			
		Teacher		Student	
Introduced	Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:	<ul style="list-style-type: none"> • Teacher provides small group demonstration of the <u>safe</u> operation of each type of paper cutter. • Students review illustrated text materials and cutter manuals. 			
Developed	<ol style="list-style-type: none"> 1. accurately figure paper cuts prior to cutting. 2. demonstrate proper and safe operation of paper cutters: <ol style="list-style-type: none"> a. hand paper trimmer b. power paper trimmer c. bench trimmer operation. 3. recognize and observe specific safety precautions for operating paper cutters. 4. suggest procedures for proper care and maintenance of paper cutters. 	<ul style="list-style-type: none"> • Teacher leads chalkboard discussion in figuring several examples of common and difficult paper cutting procedures. • Para-professionals provide sustained involvement with students having difficulty with this task. 			
Task-Related Competencies	Instructional Materials	Title	Media	Bib.	
KNOWLEDGE	Graphic Arts pg. 58-59		13	16	
A 6,9	cutter manual		14		
NUMBERS					
B 2					
APPLICATION					
C 2,7					
PHYSICAL					
D 1a,c 2b 3c,g					

SUBCLUSTER: BOOKBINDING

Role: GCM - BB21 **TASK:** Cut paper

Basic Information for Cooperative Teaching

Language of the Task

Quantitative Concepts

Paper cutter

Measure pieces of paper cut to standard sizes, i.e. 5 1/2" x 8 1/2", 8 1/2" x 11", 17" x 22" etc.

- Discuss need for observing proper procedures and concern for others when using cutter.
- Ask graphics instructor for sheets of paper stock of standard size.

Ream

Divide paper stock into pre-determined standard sizes, giving special attention to economy.

Jogged

Example: One 17" x 22" sheet cut in half provides two 8 1/2" x 11" sheets.
One 8 1/2" x 11" sheet cut in half provides two 5 1/2" x 8 1/2" sheets, etc.

Knife blade

Clamp

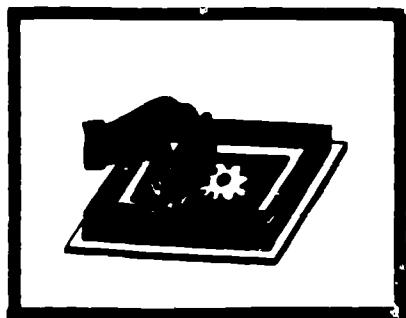
Suggestions:

Supportive Instructional Materials:

Graphic Arts

Collect from vocational instructor samples of standard sizes of paper

SCREEN PRINTING



INSTRUCTIONAL TASK MODULES

- SP01 Prepare copy for screen printing
- SP02 Prepare stencils
- SP03 Prepare stencils by indirect methods
- SP04 Block out screens
- SP05 Apply flock and surface substances
- SP06 Set-up for multi-copy printing

SUBCLUSTER: SCREEN PRINTING

TASK: Prepare copy for screen printing

Code: GCM - SP01

Sheet 1 of 1

Student Name:

Student Progress	Behavioral Task Knowledges/Task Skills	Instructional Methods
Introduced Involved Productive Employable	<p>Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:</p> <ol style="list-style-type: none"> 1. demonstrate specific methods of copy preparation for: <ol style="list-style-type: none"> a. photographs b. clippings c. artwork d. drawings e. lettering f. ink reproductions. 2. select the appropriate paper for the specific type of copy. 	<ul style="list-style-type: none"> • Teacher leads small group demonstration of procedures and techniques of copy preparation. • Students view film following introduction by instructor. • Students review illustrated text materials. • Teacher supplies students with a miscellaneous assortment of silk screen prints to look over and discuss — both good and bad points. <p>Note: See task sheets CT01-CT08 for more background on copy preparation.</p>
Task-Related Competencies	Instructional Materials	Media Bib.
KNOWLEDGE	<p>"Seriography - Methods and Techniques of Guy MacCoy"</p> <p><u>Graphic Arts</u> <u>Chapter 6</u></p>	<p>8 10</p>
A 2,6,9 NUMBERS		<p>13 16</p>
B 4a APPLICATION	<p><u>Silk Screen Printing</u></p>	<p>12 24</p>
C 2a, 5 PHYSICAL		
D 1a,b,d 2a 3c,e		

SUBCLUSTER:

SCREEN PRINTING

Job: SCM - SPO1 TASK: Prepare copy for screen printing

Basic Information for Cooperative Teaching

Language of the Task	Quantitative Concepts
Screen silk organdy nylon mesh copper bronze stainless steel	Recognize appropriate size relationships for layout. Recognize lines that are parallel and lines that are vertical and horizontal to the edge of the design.
Rubber squeegee	
Ink plastic decal	
Pend cut	
Photographic screen indirect photo direct photo	

Suggestions:

- Take a walking tour of a business district and pick out silk screened advertisements and posters. Discuss screen cutting problems and techniques.

Supportive Instructional Materials:Graphic Arts by Carlsson
Chas. Bennett Co., Inc.

SUBCLUSTER: SCREEN PRINTING
TASK: Prepare stencils
e: GCM - SP02

Sheet 1 of 1

Student Name: _____

Student Progress		Behavioral Task Knowledges/Task Skills	Instructional Methods
Introduced	Employable	<p>Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:</p> <ul style="list-style-type: none"> 1. prepare a stencil for a screen process by the direct photographic method <ul style="list-style-type: none"> a. stencil design b. purpose c. chemical d. procedure. 2. prepare a stencil for a screen process by the direct non-photographic method: <ul style="list-style-type: none"> a. stencil design b. purpose c. chemical d. procedure. 	<ul style="list-style-type: none"> • Students view film and review illustrated text materials. • Students watch demonstration of techniques by teacher or someone "on-the-job". • Teacher checks individual student's work on a practice stencil before proceeding to actual stencil work.
Involved	Productive		
Progress	Progress		
Task-Related Competencies	Instructional Materials		Bib.
KNOWLEDGE	Title		Media
A 2,3,6	"Stencil Cutting"		9 1
NUMBERS	<u>Graphic Arts Chapter 6</u>		13 16
B 4a			
APPLICATION	"Silkscreen"		8 19
C 2a,5	<u>Fundamentals of Silk Screen Process</u>		13 17
PHYSICAL			
D 1a,b,c,d,f			
2a			
3c,g			

SUBCLUSTER: SCREEN PRINTING
de: GCM - SP02 **TASK:** Prepare stencils



Full Text Provided by ERIC

Basic Information for Cooperative Teaching

Language of the Task

Quantitative Concepts

Film Estimate 2" and 1/2".

Stencil knife Measure accurately to 1/4".

Masking tape

Stencil

Backing sheet

Register guide

Register mark

Masking tape

Mask out

Suggestions:

- Bring in resource person who can correctly demonstrate the procedures. If possible, let it be on an exploratory or experimental stencil so the students can attempt this delicate operation.
- Have students accurately trace images as a preparation for cutting stencils.

Supportive Instructional Materials:

Graphic Arts by Carlsen
Chas. Bennett Co., Inc.

SUBCLUSTER: SCREEN PRINTING

TASK: Prepare stencils by indirect methods

PO3

Sheet 1 of 1

Student Name:

		Instructional Methods			
Student Progress	Behavioral Task Knowledges/Task Skills				
Introduced	Involved	Productive	Employable	Task-Related Competencies	Instructional Materials
				<ul style="list-style-type: none"> ● Para-professionals provide sustained involvement with students having difficulty with this task. ● Teacher leads demonstration of techniques for preparing stencils by indirect methods. ● Students view filmstrip and illustrated text. ● Teacher encourages small peer group cooperation and interaction. 	
	<p>Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:</p> <ol style="list-style-type: none"> 1. prepare on a stencil for a screen process printing by the indirect photographic method, following a prescribed procedure: <ol style="list-style-type: none"> a. sensitizing b. exposing c. adhering to screen. 2. observe safety precautions for handling chemicals. 3. describe the various applications of stencils produced by indirect methods. 			<p>KNOWLEDGE</p> <p>A 3,7,9</p> <p>NUMBERS</p>	<p>Graphic Arts Chapter 6</p> <p>"Silkscreen Printing"</p>
				APPLICATION	<p>C 2a,5,8 PHYSICAL</p> <p>D 1a,d 2a/b 3c,g</p>
				Media	Bib.
				13	16
				10	20

SUBCLUSTER: SCREEN PRINTINGe: GCN - SPO3 **TASK:** Prepare stencils by indirect methods

Basic Information for Cooperative Teaching		Suggestions:
Language of the Task	Quantitative Concepts	
Indirect Line border Positive (photographic)	Opaque - Block-out filler 2"-3" — width of brush or margin measurement 12"-18" — distance of photo light from image	Check with vocational graphics teacher to work out distance, time, light intensity formula or film manufacturer's exposure table.
Film (transfer)	Kerosene	Recognize time variance relative to light intensity — 1 1/2-3 minutes.
Sensitizer Camel's hair brush	Fine mesh silk metal	Become sensitive to warm water — 100°-115°F, check with thermometer.
Darkroom		
Amber color bottle		
Electric fan		
Printing frame		
Clamp		
Expose		
Photo flood lamp		
Check with vocational graphics teacher to learn commercial brands being used and obtain manufacturer's vocabulary.		

Supportive Instructional Materials:

Graphic Arts by Carlson
Chas. Bennett Co., Inc.

SUBCLUSTER: SCREEN PRINTING

TASK: Block out screens

Code: GCM - SP04

Student Name:

Student Progress	Behavioral Task Knowledges/Task Skills	Instructional Methods
		Title
Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:	<ol style="list-style-type: none"> 1. select different types of blockout materials. 2. cut a paper frisket for a specific shaped block out area, following a prescribed procedure. 3. spread and apply liquid blockouts, following a prescribed procedure for brushing, squeeze spreading, spraying, and cutting. 	<ul style="list-style-type: none"> ● Teacher encourages small peer group cooperation and interaction. ● Teacher leads demonstration of techniques/procedures for blocking out screens. ● Students practice blocking out different shapes and areas on a dummy screen. ● Para-professionals provide sustained involvement with students having difficulty with this task.
Task-Related Competencies	Instructional Materials	Title
KNOWLEDGE	A 2,9	Graphic Arts Chapter 6
NUMBERS		
APPLICATION	C 2a,5,8 PHYSICAL	13 16 Media Bib.
	D 1a,c,d,f 2a/b 3c,8	

SUBCLUSTER: SCREEN PRINTING



Full Text Provided by ERIC

Code: GCM - SPO4 **TASK:** Block out screens

Basic Information for Cooperative Teaching

Language of the Task	Quantitative Concepts
Blockout material	
Paper	
Glue	
Shellac	
Lacquer	
Photographic	
Emulsion	
Frisket	

Suggestions:

- Check with vocational graphic arts teacher to determine the particular trade names of the materials being used. Add these names to the language of the task, because these materials will usually be referred to by that name.

Supportive Instructional Materials:

SUBCLUSTER: SCREEN PRINTING
TASK: Apply flock and surface substances
Code: GCM - SP05

Student Name: _____

Student Progress	Behavioral Task Knowledge/Task Skills	Instructional Methods	
Introduced	Involved	Productive Employment	Bib.
		<p>Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:</p> <ol style="list-style-type: none"> 1. identify and describe the use of specific pieces of equipment used in flocking: <ol style="list-style-type: none"> a. flocking gun b. flock c. mounted screen frame d. flock adhesive e. flocking/spraying booth. 2. follow a prescribed procedure in applying flock to textiles: <ol style="list-style-type: none"> a. use of a booth b. operating gun c. angle of spray d. excess flock. 3. follow a prescribed procedure in applying selected surface treatments to textiles: <ol style="list-style-type: none"> a. hair b. spangles c. beads d. glitter. 	
Task-Related Competencies	Instructional Materials	Title	Media
		A 2,3,9 NUMBERS	C 2,5,8 PHYSICAL
		B 2 APPLICATION	D 1a,b,c 2a/b 3c,g

SUBCLUSTER: SCREEN PRINTING

Code: GCM - SPOS **TASK:** Apply flock and surface substances

Basic Information for Cooperative Teaching

Language of the Task	Quantitative Concepts	Suggestions:
Flocking Flocking adhesive Hair Spangles Beads Slitter	See vocational graphics instructor to see if there are any needs other than to match numbers for correct color, etc.	

Supportive Instructional Materials:

SUBCLUSTER:

SCREEN PRINTING

TASK:

Set-up for multicopy printing

SP06

Sheet 1 of 1

Student Name:

Student Progress	Behavioral Task Knowledges/Task Skills	Instructional Methods	Instructional Materials																				
Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:	<p>1. set-up basic jigs, guides, and equipment to produce multicopy prints by the silk screen process performing:</p> <ol style="list-style-type: none"> fitting registering attaching guides and jigs setting semiautomatic devises. 	<ul style="list-style-type: none"> ● Students review Job 2 in workbook. ● Teacher makes contact with <u>each</u> student during the class period. ● Teacher leads small group demonstration of short cuts and procedures to multiple printing. ● Students work in teams of two setting up and running multi-copy screen printing jobs. 	<table border="1"> <thead> <tr> <th data-bbox="861 53 920 1120">Task-Related Competencies</th><th data-bbox="920 53 979 1120">Instructional Materials</th><th data-bbox="979 53 1038 1120">Title</th><th data-bbox="1038 53 1097 1120">Media</th><th data-bbox="1097 53 1436 1120">Bib.</th></tr> </thead> <tbody> <tr> <td data-bbox="861 1120 920 1285">KNOWLEDGE</td><td data-bbox="920 1120 979 1285"></td><td data-bbox="979 1120 1038 1285">"Fundamentals of Silk Screen Process"</td><td data-bbox="1038 1120 1097 1285">Job 2</td><td data-bbox="1097 1120 1436 1285">13 17</td></tr> <tr> <td data-bbox="861 1285 920 1367">NUMBERS</td><td data-bbox="920 1285 979 1367"></td><td data-bbox="979 1285 1038 1367"></td><td data-bbox="1038 1285 1097 1367"></td><td data-bbox="1097 1285 1436 1367"></td></tr> <tr> <td data-bbox="861 1367 920 2004">APPLICATION</td><td data-bbox="920 1367 979 2004"></td><td data-bbox="979 1367 1038 2004"></td><td data-bbox="1038 1367 1097 2004"></td><td data-bbox="1097 1367 1436 2004"></td></tr> </tbody> </table>	Task-Related Competencies	Instructional Materials	Title	Media	Bib.	KNOWLEDGE		"Fundamentals of Silk Screen Process"	Job 2	13 17	NUMBERS					APPLICATION				
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APPLICATION																							
Introduced																							
Involved																							
Productive																							
Employable																							

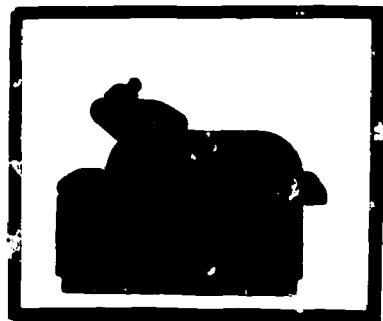
SUBCLUSTER: SCREEN PRINTINGCode: ~~SGM~~ - SP05 Task: Set-up for multicopy printing

Suggestions:

Basic Information for Cooperative Teaching	
Language of the Task	Quantitative Concepts
Multicolor Fitting Registering Transparent paper Blank stock Register guides Center Mask Register marks Proof print Solvent adhering film	Demonstrate the need for using three register guides—properly placed. Recognize the proportion 1 to 1 (1/2 glue to 1/2 water)

Supportive Instructional Materials:

OFFSET LITHOGRAPHY



INSTRUCTIONAL TASK MODULES

- OL01 Perform paste-up**
- OL02 Perform darkroom procedures**
- OL03 Operate darkroom equipment**
- OL04 Operate copy camera**
- OL05 Prepare a line negative**
- OL06 Prepare a halftone**
- OL07 Prepare a halftone using a contact screen**
- OL08 Prepare and strip-up a flat**
- OL09 Strip-up flats by selected techniques**
- OL10 Complete imposition work**
- OL11 Prepare an offset plate**
- OL12 Load, operate, and unload offset presses**

91/42

Student Name: _____

Student Progress	Behavioral Task Knowledges/Task Skills	Instructional Methods																									
<p>Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:</p> <ol style="list-style-type: none"> 1. identify and describe the function or nature of the paste-up process. 2. select and use the appropriate tools and materials for paste-up: <ul style="list-style-type: none"> a. drawing board b. T-square c. triangles d. scissors e. print trimmer f. rubber cement g. wax h. wax coating machine i. exacto knife j. ruling k. India ink l. snapake m. acetate overlays n. light table o. blakout. <p>3. demonstrate a degree of skill in following a basic procedure in pasting-up copy:</p> <ol style="list-style-type: none"> a. draw trim size marks on illustration board b. draw printed page size marks on paste-up c. draw in image lines for locating paste-up. <p>4. clean, maintain, and repair paste-up tools.</p>	<ul style="list-style-type: none"> ● Para-professionals provide sustained involvement with students having difficulty with this task. ● Teacher leads small group demonstration of procedures for using paste-up tools and equipment and performing paste-up. ● Students view sound/filmstrip and illustrated materials. ● Students use tools and equipment in performing actual paste-up of simple jobs using dummy paste-up sheet. 	<table border="1"> <thead> <tr> <th data-bbox="852 78 926 1136">Task-Related Competencies</th><th data-bbox="852 1136 926 2021">Instructional Materials</th><th data-bbox="926 78 1001 1136">Media</th><th data-bbox="1001 78 1001 2021">Bib.</th></tr> </thead> <tbody> <tr> <td data-bbox="926 78 1001 1136">KNOWLEDGE</td><td data-bbox="926 1136 1001 2021">Teacher-made mock-up</td><td data-bbox="1001 78 1001 1136">2</td><td data-bbox="1001 78 1001 2021"></td></tr> <tr> <td data-bbox="1001 78 1075 1136">NUMBERS</td><td data-bbox="1001 1136 1075 2021">"Fundamentals of Layout and Design" (2 parts)</td><td data-bbox="1075 78 1075 1136">5</td><td data-bbox="1075 78 1075 2021">22</td></tr> <tr> <td data-bbox="1075 78 1149 1136">APPLICATION</td><td data-bbox="1075 1136 1149 2021">"Introduction to Graphic Design"</td><td data-bbox="1149 78 1149 1136">4</td><td data-bbox="1149 78 1149 2021">22</td></tr> <tr> <td data-bbox="1149 78 1223 1136">PHYSICAL</td><td data-bbox="1149 1136 1223 2021">"Laying Out a Flat" GA-21</td><td data-bbox="1223 78 1223 1136">12</td><td data-bbox="1223 78 1223 2021">12</td></tr> <tr> <td data-bbox="1223 78 1445 1136">D 1a,b,c,d 2a,b 3c,g</td><td data-bbox="1223 1136 1445 2021"></td><td data-bbox="1445 78 1445 1136"></td><td data-bbox="1445 78 1445 2021"></td></tr> </tbody> </table>	Task-Related Competencies	Instructional Materials	Media	Bib.	KNOWLEDGE	Teacher-made mock-up	2		NUMBERS	"Fundamentals of Layout and Design" (2 parts)	5	22	APPLICATION	"Introduction to Graphic Design"	4	22	PHYSICAL	"Laying Out a Flat" GA-21	12	12	D 1a,b,c,d 2a,b 3c,g				
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D 1a,b,c,d 2a,b 3c,g																											

SUBCLUSTER: OFFSET LITHOGRAPHY

Code: GON - OLOI **TASK:** Perform paste-up

Basic Information for Cooperative Teaching	
Language of the Task	Quantitative Concepts
Trim size marks	Relate inch rule to pica measurement, i.e. 6 picas per inch
Gripper margin	Measure the angles of the T-square with a protractor
Image area	
Image lines	
Bleed	
Drawing board	
T-square	
Triangles	
Ruling pen	
India ink	
Rubber cement	
Wax coating machine	
Print trimmer	
Exacto knife	

Supportive Instructional Materials:

Photo Offset Fundamentals
Collection of labeled tools and information

Subcluster:

OFFSET LITHOGRAPHY

TASK:

Perform darkroom procedures

Student Name:

Student Progress	Behavioral Task Knowledges/Task Skills	Instructional Methods													
	<p>Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:</p> <ol style="list-style-type: none"> 1. recognize the different types of standard darkroom procedures: <ol style="list-style-type: none"> a. preparation b. organization c. cleanliness d. protection. 2. demonstrate the following basic darkroom procedures: <ol style="list-style-type: none"> a. prepare chemicals and place in proper containers b. place developing trays in sequence c. maintain continual agitation in developing trays d. keep dust and dirt from accumulating e. keep skin away f. seal light-sensitive materials from light. 	<ul style="list-style-type: none"> • Students tour darkroom and instructor discusses general function and operation of equipment. • Teacher leads class discussion of photography processes and procedures occurring in the darkroom. • Students review illustrated text and handout materials. • Students view sound/slides program. 													
		<table border="1" data-bbox="853 63 1439 2007"> <thead> <tr> <th data-bbox="853 63 926 1142">Task-Related Competencies</th><th data-bbox="926 63 1000 1142">Instructional Materials</th><th data-bbox="1000 63 1074 1142">Media</th><th data-bbox="1074 63 1439 1142">Bib.</th></tr> </thead> <tbody> <tr> <td data-bbox="853 1142 926 2007"> KNOWLEDGE A 3,7,9 NUMBERS B 2,4a,b,c,d </td><td data-bbox="926 1142 1000 2007"> Handout sheets "Line Photography" <u>Photo Offset Fundamentals</u> Chapter 11 </td><td data-bbox="1000 1142 1074 2007"> 16 4 13 </td><td data-bbox="1074 1142 1439 2007"> 18 </td></tr> <tr> <td data-bbox="853 2007 926 2007"></td><td data-bbox="926 2007 1000 2007"></td><td data-bbox="1000 2007 1074 2007"></td><td data-bbox="1074 2007 1439 2007"></td></tr> </tbody> </table>	Task-Related Competencies	Instructional Materials	Media	Bib.	KNOWLEDGE A 3,7,9 NUMBERS B 2,4a,b,c,d	Handout sheets "Line Photography" <u>Photo Offset Fundamentals</u> Chapter 11	16 4 13	18					
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KNOWLEDGE A 3,7,9 NUMBERS B 2,4a,b,c,d	Handout sheets "Line Photography" <u>Photo Offset Fundamentals</u> Chapter 11	16 4 13	18												

Basic Information for Cooperative Teaching		Suggestions:
Language of the Task	Quantitative Concepts	
Developer	Measure precise quantities of liquid using graduated flasks: oz., pt., qt., gallon	<ul style="list-style-type: none"> • Give student opportunity to study Chapter 11 and help that student interpret the lesson.
Stop bath	Determine the number of: pints in a quart, quarts in a gallon, ounces in a quart, by actually using graduates and liquids	<ul style="list-style-type: none"> • Stress importance of cleanliness, keeping materials organized, and keeping jars and bottles tightly sealed.
Fix		<ul style="list-style-type: none"> • Teacher and deaf student should cooperatively develop some simple signs.
Safe light		<ul style="list-style-type: none"> • Informally encourage voluntary buddy system for assisting deaf students (individualize without calling attention to the individual).
Process camera	Learn meaning of the following ratios and proportions: 3 to 1—3 parts water, 12 oz. of water to 1 part developer (12:1 ratio), 4 oz. of chemical equal to 16 oz. of water (4:1 ratio)	
Negative		Check with vocational education teacher for other often used proportions
Gray scale		
Graduate		
Rinse		
Negative		
Dryer		

Supportive Instructional Materials:

Photo Offset Fundamentals by McKnight and McKnight
Graduates, variety of sizes

SUBCLUSTER: OFFSET LITHOGRAPHY

TASK: Operate darkroom equipment

Code: GCM - OL03
Full Text Provided by ERIC

Student Name: _____

		Behavioral Task Knowledges/Task Skills		Instructional Methods	
Student Progress	Introduced	Innovated	Productive	Employable	Bib.
	<p>Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:</p> <ol style="list-style-type: none"> 1. identify the different pieces of equipment found in a darkroom; <ol style="list-style-type: none"> a. basic camera b. electrical outlets (receptacles) c. exhaust fan d. temperature control sink e. thermometer and timer f. safelights g. contact vacuum frame h. enlarger i. dryer. 2. demonstrate a degree of skill in operating darkroom equipment (camera discussed in OL04). 3. provide care and basic maintenance for darkroom equipment. 	<ul style="list-style-type: none"> • Teacher leads small group discussions of procedures for operating darkroom equipment. • Student label parts of camera illustrated on handout sheets. • Teacher matches successful students who are interested in helping those having difficulty. • Para-professionals provide sustained involvement with students having difficulty with this task. 	<p>Handout sheets</p> <p>"Horizontal Process Camera"</p>	<p>16</p> <p>12</p>	12

SUBCLUSTER: OFFSET LITHOGRAPHY

Job: GCM - OL03 TASK: Operate darkroom equipment

Basic Information for Cooperative Teaching		Suggestions:
Language of the Task	Quantitative Concepts	
Exposure	Accurate measurement of time - minutes and half minutes in seconds, etc.	<ul style="list-style-type: none">It is necessary to work closely with the graphics teacher so that the cooperative instruction be relative to the need. Timing of supportive help is very important.
F Stop	Interpret meaning of lens (f Stop) adjustment in relation to light	<ul style="list-style-type: none">Cleanliness is important in the darkroom.
Reduction		
Enlargement	See graphics teacher to identify necessary timer settings	
Flash	Measuring and cutting of film	
Timer	Interpret percentages chart for enlargement and reduction of pictures - see graphics instructor	
Percentage wheel		

Supportive Instructional Materials:
Photo-Offset Fundamentals by McKnight and McKnight
Percentage chart
Stop watch

Subcluster: OFFSET LITHOGRAPHY
TASK: Operate copy camera

Sheet 1 of 1



Code: GCM - 0104

Student Progress	Behavioral Task Knowledges/Task Skills	Instructional Methods																					
<p>Introduced</p> <p>Involved</p> <p>Productive</p> <p>Employable</p>	<p>Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:</p> <ol style="list-style-type: none"> 1. identify the two main types of copy camera: <ol style="list-style-type: none"> a. vertical b. horizontal. 2. list the component parts of the copy camera: <ol style="list-style-type: none"> a. lighting system b. copy board c. lens d. bellows e. camera back f. viewer g. stops. 3. describe the function and basic operation of the camera parts. 4. follow a prescribed procedure in setting up and operating a copy camera: <ol style="list-style-type: none"> a. centering b. set diaphragm c. adjust tapes d. position ground glass e. open shutter f. center copy board g. center film on camera back h. activate vacuum i. close camera back j. set exposure time. 5. follow the camera manufacturer's specifications for cleaning and maintenance of camera. 	<ul style="list-style-type: none"> • Teacher demonstration of camera operation procedures. • Students role play or return demonstration of camera operation procedures. • Students review illustrated text materials. • Teacher matches successful students who are interested in helping those having difficulty. • Teacher encourages small peer group cooperation and interaction. 	<table border="1" data-bbox="851 68 1443 1145"> <thead> <tr> <th data-bbox="851 68 939 1145">Task-Related Competencies</th><th data-bbox="939 68 1028 1145">Instructional Materials</th><th data-bbox="1028 68 1117 1145">Media</th><th data-bbox="1117 68 1443 1145">Bib.</th></tr> </thead> <tbody> <tr> <td data-bbox="851 1145 939 2012"> KNOWLEDGE A 2,3,7,9 NUMBERS B 2,4a,d,5,f </td><td data-bbox="939 1145 1028 2012"> "Enlarging and Reduction" GA9 </td><td data-bbox="1028 1145 1117 2012"> 12 </td><td data-bbox="1117 1145 1443 2012"> 12 </td></tr> <tr> <td data-bbox="851 2012 939 2012"> APPLICATION </td><td data-bbox="939 2012 1028 2012"> "Enlarging and Reduction Scale" GA10 </td><td data-bbox="1028 2012 1117 2012"> 12 </td><td data-bbox="1117 2012 1443 2012"> 12 </td></tr> <tr> <td data-bbox="851 2012 939 2012"> PHYSICAL </td><td data-bbox="939 2012 1028 2012"> "Aperture" GA18 </td><td data-bbox="1028 2012 1117 2012"> 12 </td><td data-bbox="1117 2012 1443 2012"> 12 </td></tr> <tr> <td data-bbox="851 2012 939 2012"> C 2,5,8 D 1a,c,d 2b 3a,c,g </td><td data-bbox="939 2012 1028 2012"> Photo Offset Fundamentals Chapter 8 </td><td data-bbox="1028 2012 1117 2012"> 13 </td><td data-bbox="1117 2012 1443 2012"> 18 </td></tr> </tbody> </table>	Task-Related Competencies	Instructional Materials	Media	Bib.	KNOWLEDGE A 2,3,7,9 NUMBERS B 2,4a,d,5,f	"Enlarging and Reduction" GA9	12	12	APPLICATION	"Enlarging and Reduction Scale" GA10	12	12	PHYSICAL	"Aperture" GA18	12	12	C 2,5,8 D 1a,c,d 2b 3a,c,g	Photo Offset Fundamentals Chapter 8	13	18
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Basic Information for Cooperative Teaching		Suggestions:
Language of the Task	Quantitative Concepts	<ul style="list-style-type: none"> It is essential that there be close communication with graphics teacher so that supportive instruction can be relative to the students' needs in completing this task.
Vertical camera	Construct vertical and horizontal lines	
Horizontal camera		
Copy board	Read F Stops (amount of lens opening) Large openings-small numbers Small openings-large numbers	
Lens	Determining and setting shutter speeds of litho camera: 20 secs., 1 min., 2 1/2 min.	
Bellows		
Camera back or vacuum back	Accurately match numbers to a gauge	
F Stop	guide for focus	

Supportive Instructional Materials:
Photo Offset Fundamentals by McKnight and McKnight
 Camera and/or mock-ups that are labeled

SUBCLUSTER: **OFFSET LITHOGRAPHY**
TASK: **Prepare a line negative**

Sheet 1 of 1

2: GCM - OLQ5

Student Name: _____

Student Progress	Behavioral Task Knowledges/Task Skills	<p>Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:</p> <ol style="list-style-type: none"> 1. identify and describe the uses of line negatives. 2. name several check list items to look for in inspecting copy. 3. demonstrate the procedures for placing copy on copy board. 4. demonstrate the procedures for adjusting all copy camera settings for a line negative: <ol style="list-style-type: none"> a. lens settings b. filters c. lighting devices d. tape settings e. focusing. 5. demonstrate the procedures for loading the copy camera. 6. list and suggest criteria for selecting specific exposure times. 7. remove and develop exposed film from copy camera. 8. list criteria to be observed or checked in inspecting line negatives: <ol style="list-style-type: none"> a. overexposure b. cleanliness c. pinholes d. care in handling negatives. 	Instructional Methods								
<p>Introduced Innovated Productive Employable</p> <p>Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:</p> <ol style="list-style-type: none"> 1. identify and describe the uses of line negatives. 2. name several check list items to look for in inspecting copy. 3. demonstrate the procedures for placing copy on copy board. 4. demonstrate the procedures for adjusting all copy camera settings for a line negative: <ol style="list-style-type: none"> a. lens settings b. filters c. lighting devices d. tape settings e. focusing. 5. demonstrate the procedures for loading the copy camera. 6. list and suggest criteria for selecting specific exposure times. 7. remove and develop exposed film from copy camera. 8. list criteria to be observed or checked in inspecting line negatives: <ol style="list-style-type: none"> a. overexposure b. cleanliness c. pinholes d. care in handling negatives. 	<p>Task-Related Competencies</p> <table border="1"> <thead> <tr> <th data-bbox="893 51 951 903">KNOWLEDGE</th> <th data-bbox="893 903 951 1996">Instructional Materials</th> </tr> </thead> <tbody> <tr> <td data-bbox="893 51 951 903">A 3,7,9 NUMBERS</td> <td data-bbox="893 903 951 1996">Photo Offset Fundamentals Chapter 8</td> </tr> <tr> <td data-bbox="951 51 1010 903">B 2,4,a,d</td> <td data-bbox="951 903 1010 1996"></td> </tr> <tr> <td data-bbox="1010 51 1068 903">C 2,5,8</td> <td data-bbox="1010 903 1068 1996"></td> </tr> </tbody> </table>	KNOWLEDGE	Instructional Materials	A 3,7,9 NUMBERS	Photo Offset Fundamentals Chapter 8	B 2,4,a,d		C 2,5,8		<p>Media</p>	<p>Bib.</p>
KNOWLEDGE	Instructional Materials										
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C 2,5,8											

SUBCLUSTER:

OFFSET LITHOGRAPHY

le: GCM - GLOS TASK: Prepare a line negative

Basic Information for Cooperative Teaching		Suggestions:
Language of the Task	Quantitative Concepts	
Develop Emulsion Exposure Line negatives or line shot Camerman's guide	Recognize the meaning of horizontal and vertical relative to a sheet of paper	<ul style="list-style-type: none"> • Teacher and deaf student should cooperatively develop some simple signs related to language of the task. • Informally encourage voluntary buddy system for assisting deaf students (individualize without calling attention to the individual). • Demonstration of correct and incorrect procedures to highlight the importance of correctness. • Allow students to read chapter assignment - give supportive help. • Keep close contact with the graphics teacher so supportive information can be relative to student's needs.

Supportive Instructional Materials:
Photo Offset Fundamentals
 Examples of line negatives and uses

SUBCLUSTER: OFFSET LITHOGRAPHY

TASK: Prepare a halftone

Code: GCM - 0106

Sheet 1 of 1

Student Name: _____

Student Progress	Behavioral Task Knowledges/Task Skills	Instructional Methods														
Introduced Involved Employable Productive	<p>Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:</p> <ol style="list-style-type: none"> 1. define and describe the purpose and use of halftones. 2. describe the unique characteristics of the halftone photography process: <ol style="list-style-type: none"> a. inking b. duplication c. shading. 3. demonstrate the procedures for preparing and using a Levi or glass screen: <ol style="list-style-type: none"> a. definition b. positioning procedure c. care and maintenance. 4. select and specify different glass screen ratings: <ol style="list-style-type: none"> a. lines per inch b. range. 5. follow a prescribed procedure to expose film using a glass screen. 6. follow a prescribed procedure for developing a halftone: <ol style="list-style-type: none"> a. prepare developer b. agitate c. maintain proper temperature d. handle negatives with caution. 	<ul style="list-style-type: none"> ● Para-professionals lead small group demonstration and discussion of halftone preparation processes and their uses - have student lead the group. ● Teacher prepares a slide series on halftone photography for student use. ● Students review illustrated text materials. <table border="1" data-bbox="824 43 1433 1121"> <thead> <tr> <th data-bbox="824 43 898 1121">Task-Related Competencies</th><th data-bbox="898 43 1433 1121">Instructional Materials</th></tr> <tr> <th data-bbox="824 43 898 730">Title</th><th data-bbox="898 43 1433 730">Title</th></tr> </thead> <tbody> <tr> <td data-bbox="824 730 898 1121">KNOWLEDGE</td><td data-bbox="898 730 1433 1121"> "Halftone Photography" <u>Photo Offset Fundamentals</u> </td></tr> <tr> <td data-bbox="824 1121 898 1244">NUMBERS</td><td data-bbox="898 1121 1433 1244"> A 3,7,9 B 2,4,a,d,e </td></tr> <tr> <td data-bbox="824 1244 898 1367">APPLICATION</td><td data-bbox="898 1244 1433 1367"> C 2,5,8 PHYSICAL </td></tr> <tr> <td data-bbox="824 1367 898 2005">Media</td><td data-bbox="898 1367 1433 2005"> D 1a,c,d 2a/b 3c,g </td></tr> <tr> <td data-bbox="824 2005 898 2005">Bib.</td><td data-bbox="898 2005 1433 2005"> 11 13 18 </td></tr> </tbody> </table>	Task-Related Competencies	Instructional Materials	Title	Title	KNOWLEDGE	"Halftone Photography" <u>Photo Offset Fundamentals</u>	NUMBERS	A 3,7,9 B 2,4,a,d,e	APPLICATION	C 2,5,8 PHYSICAL	Media	D 1a,c,d 2a/b 3c,g	Bib.	11 13 18
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APPLICATION	C 2,5,8 PHYSICAL															
Media	D 1a,c,d 2a/b 3c,g															
Bib.	11 13 18															

SUBCLUSTER: OFFSET LITHOGRAPHY

Job: GCM - 0106 **TASK:** Prepare a halftone

Basic Information for Cooperative Teaching

Language of the Task	Quantitative Concepts	Suggestions:
Contact screen Flash Halftone Agitate Glass screen	Learn to read the table on Equivalency Density Factors Identify contact screen ratings: 80 line 120 line 140 line	<ul style="list-style-type: none">• Teacher and deaf student should cooperatively develop some simple signs related to language of the task.• Informally encourage voluntary buddy system for assisting deaf students (individualize without calling attention to the individual).• Look at a variety of halftones and discuss, relate to class work and text book information.• Provide opportunity for student to review reading assignment. Give encouragement and help.

Supportive Instructional Materials:

Photo Offset Fundamentals

Examples of halftones with explanations of difference in preparation
Table of Equivalency Density Factors

Subcluster: OFFSET LITHOGRAPHY

GCM - OL07

TASK: Prepare a halftone using a contact screen

Student Name: _____

Student Progress	Behavioral Task Knowledges/Task Skills	Instructional Methods
Introduced Involved Productive Employable	<p>Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:</p> <ol style="list-style-type: none"> 1. identify and describe the different types of contact screens: <ol style="list-style-type: none"> a. magenta b. gray c. gravure. 2. identify and list the different types of ratings of contact screens: <ol style="list-style-type: none"> a. lines per inch b. size. 3. follow a prescribed procedure in exposing film employing a contact screen: <ol style="list-style-type: none"> a. types of exposure b. desired contrasts c. positioning d. expose highlight dots e. developing procedures f. critical developing temperatures. 4. list and discuss the advantages and disadvantages of using the contact screen to produce a halftone: <ol style="list-style-type: none"> a. resolution b. distance c. vacuum d. cost e. efficiency in use. 	<ul style="list-style-type: none"> ● Teacher leads small group demonstration of procedures/ techniques for using a contact screen. ● Students individually prepare a halftone using a contact screen. ● Teacher matches successful students who are interested in helping those having difficulty. ● Para-professionals provide sustained involvement with students having difficulty with this task.
Task-Related Competencies	Instructional Materials	Media Bib.
KNOWLEDGE	A 3,6,9	
NUMBERS	B 2,4a,d,f	APPLICATION
PHYSICAL	C 2,5,8	
3:,8	D 1a,c,d 2a/b	

SUBCLUSTER: OFFSET LITHOGRAPHY

LE: GCM - OL07 **TASK:** Prepare a halftone using a contact screen

Basic Information for Cooperative Teaching		Suggestions:
Language of the Task	Quantitative Concepts	
Gray or magenta screen Lines per inch Developing temperature	Determine the number of lines per inch ratings of screens, i.e. 80, 110, 135 Read a thermometer range between 65° - 100° F within 1° accuracy	<ul style="list-style-type: none"> ● Teacher and deaf student should cooperatively develop some simple signs related to language of the task. ● Informally encourage voluntary buddy system for assisting deaf students (individualize without calling attention to the individual). ● Important to keep supportive help in line with needs of the student.

Supportive Instructional Materials:
 Thermometer
 Screens

SUBCLUSTER: OFFSET LITHOGRAPHY
TASK: Prepare and strip-up a flat

GCM - OL08

Student Name: _____

Student Progress	Behavioral Task Knowledges/Task Skills	<p>Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:</p> <ol style="list-style-type: none"> 1. identify and describe the distinguishing elements of an offset flat. 2. select the appropriate tools and material for stripping-up a flat: <ul style="list-style-type: none"> a. goldenrod b. negatives c. opaque d. brushes e. exacto knife f. red litho tape g. light table h. brown-line print paper. 3. follow a prescribed procedure to strip-up a line negative: <ul style="list-style-type: none"> a. obtain dummy copy b. position goldenrod on light table c. draw in reference lines d. trim negatives to size required for flat e. opaque-out; or blockout all pin holes or light holes f. transfer measurements from dummy to flat g. position negatives on flat h. tape negatives to goldenrod i. cut windows in flat with exacto knife j. remove all goldenrod in front of register, trim and fold marks k. expose flat to brown print paper as a check. 	<p>Instructional Methods</p> <ul style="list-style-type: none"> • Teacher assists students to strip-up a flat; then students individually prepare and strip-up their own flat. • Students review illustrated text materials and transparencies. • Teacher concentrates his effort with students having difficulty. • Teacher matches successful students who are interested in helping those having difficulty.

SUBCLUSTER: **OFFSET LITHOGRAPHY**Code: GCM- OL08 Task: Prepare and strip-up a flat**Basic Information for Cooperative Teaching****Language of the Task****Quantitative Concepts**

Goldenrod or masking sheet
Opaque

- The student will have to use measurements extensively in this task, measuring inches to 1/4", 1", 2"
- Determine proportion of windows relative to portion of negative to be exposed.
- Red litho tape
- Light or stripping table

Scribing

Taped

Reverse

Relative positions

Windows

Cut out

Stripping

Developed

Suggestions:

- Review Chapter 12 of the text with the student. Give supportive help and assist in interpretation.
- Supportive teacher must keep close contact with vocational teacher.
- Teacher and deaf student should cooperatively develop some simple signs related to language of the task.
- Informally encourage voluntary buddy system for assisting deaf students (individualize without calling attention to the individual).

Supportive Instructional Materials:
Photo Offset Fundamentals

SUBCLUSTER: OFFSET LITHOGRAPHY

TASK: Prepare and strip-up a flat

Code: GCM - OLO8

Sheet 2 of 2

Student Progress	Behavioral Task Knowledges/Task Skills	Instructional Methods				
	<p>Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:</p> <p>4. Follow a prescribed procedure for stripping-up a halftone negative:</p> <ul style="list-style-type: none"> a. exposure b. opaque c. positioning d. trimming e. prepare a brown-line print to insure alignment of flats. 	<table border="1" data-bbox="851 51 1443 1125"> <thead> <tr> <th data-bbox="851 51 940 919">Task-Related Competencies</th><th data-bbox="940 51 1443 919">Instructional Materials</th></tr> </thead> <tbody> <tr> <td data-bbox="851 919 940 1125">KNOWLEDGE</td><td data-bbox="940 919 1443 1125"> Media Bib. NUMBERS APPLICATION PHYSICAL </td></tr> </tbody> </table>	Task-Related Competencies	Instructional Materials	KNOWLEDGE	Media Bib. NUMBERS APPLICATION PHYSICAL
Task-Related Competencies	Instructional Materials					
KNOWLEDGE	Media Bib. NUMBERS APPLICATION PHYSICAL					

SUBCLUSTER:

TASK:

Basic Information for Cooperative Teaching

Language of the Task

Quantitative Concepts

Suggestions:

Supportive Instructional Materials:

Subcluster: OFFSET LITHOGRAPHY**TASK:** Strip-up flats by selected techniques**Code:** GCM - OL09**Student Name:** _____

Student Progress	Behavioral Task Knowledges/Task Skills	Instructional Methods
EMPLOYEE Productive Involved Introduced	Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:	<ul style="list-style-type: none"> ● Para-professionals provide sustained involvement with students having difficulty with this task. ● Teacher leads small group demonstration of procedures for stripping-up flats with selected techniques. ● Students individually prepare a flat by a specified method. ● Students review illustrated text materials. ● Teacher encourages small peer group cooperation and interaction.
	1. follow a prescribed procedure for inserting negative sections: a. strip film b. overlay inserts c. window inserts. 2. follow a prescribed procedure for adding rules and boarders to negatives: a. trimming b. scribing lines c. care/retouching. 3. follow a prescribed procedure for adding tint screens to negatives.	
Task-Related Competencies	Instructional Materials	Media Bib.
KNOWLEDGE	A 2,3,5,6,7 NUMBERS B 2,4a,i	Photo Offset Fundamentals Chapter 12 APPLICATION C 2,5,8 PHYSICAL D 1a,b,d 2a 3c,g

SUBCLUSTER:

OFFSET LITHOGRAPHY

2: GCM - 0L09 TASK: Strip-up flats by selected techniques

Basic Information for Cooperative Teaching	
Language of the Task	Quantitative Concepts
Reverse	Trim 1/4" accurately from edge of an image
Emulsion	Draw a series of lines 1/4" in length Note: this activity is reinforcing
Base	the scribing of negatives
Unreadable	
Duller	
Transparent	
Opaquing	
Halation	
Taping	
Fiat	
Scribing	
Straightedge	

Supportive Instructional Materials:Photo Offset Fundamentals

Examples of flats in various stages

SUBCLUSTER: OFFSET LITHOGRAPHY

TASK: Complete imposition work

Code: GCM - OL10

Sheet 1 of 1

Student Progress	Behavioral Task Knowledges/Task Skills	Instructional Methods																																											
	<p>Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:</p> <ol style="list-style-type: none"> 1. identify the basic information needed for imposition: <ol style="list-style-type: none"> a. stock size b. folding information <ol style="list-style-type: none"> 1) binding type 2) margin size 3) typed page size 4) trimmed size 5) untrimmed size. 2. describe and demonstrate the arrangement and positioning of pages during imposition: <ol style="list-style-type: none"> a. working dummy developed b. arrangement of signatures. 3. follow a prescribed procedure for completing imposition work by four identified processes: <ol style="list-style-type: none"> a. sheetwise b. step and repeat burn c. work and tumble d. work and turn. 	<table border="1"> <thead> <tr> <th data-bbox="310 1114 310 1114">Task-Related Competencies</th><th data-bbox="310 1114 310 1989">Instructional Materials</th></tr> </thead> <tbody> <tr> <td data-bbox="310 1114 310 1989">KNOWLEDGE</td><td data-bbox="310 1114 310 1989"> <table border="1"> <thead> <tr> <th data-bbox="310 1114 310 1114">Title</th><th data-bbox="310 1114 310 1989">Media</th><th data-bbox="310 1114 310 1989">Bib.</th></tr> </thead> <tbody> <tr> <td data-bbox="310 1114 310 1989">A 3,6,7,9</td><td data-bbox="310 1114 310 1989">Photo Offset Fundamentals Chapter 12</td><td data-bbox="310 1114 310 1989">13</td><td data-bbox="310 1114 310 1989">18</td></tr> <tr> <td data-bbox="310 1114 310 1989">NUMBERS</td><td data-bbox="310 1114 310 1989">"Imposition Techniques"</td><td data-bbox="310 1114 310 1989">14</td><td data-bbox="310 1114 310 1989">30</td></tr> <tr> <td data-bbox="310 1114 310 1989">B 2,4a,d,i</td><td data-bbox="310 1114 310 1989">(Developed by: Lanny R. Johnston)</td><td data-bbox="310 1114 310 1989"></td><td data-bbox="310 1114 310 1989"></td></tr> <tr> <td data-bbox="310 1114 310 1989">5</td><td data-bbox="310 1114 310 1989"></td><td data-bbox="310 1114 310 1989"></td><td data-bbox="310 1114 310 1989"></td></tr> <tr> <td data-bbox="310 1114 310 1989">APPLICATION</td><td data-bbox="310 1114 310 1989"></td><td data-bbox="310 1114 310 1989"></td><td data-bbox="310 1114 310 1989"></td></tr> <tr> <td data-bbox="310 1114 310 1989">C 2,5,8</td><td data-bbox="310 1114 310 1989"></td><td data-bbox="310 1114 310 1989"></td><td data-bbox="310 1114 310 1989"></td></tr> </tbody> </table> </td></tr> <tr> <td data-bbox="310 1114 310 1989">PHYSICAL</td><td data-bbox="310 1114 310 1989"></td><td data-bbox="310 1114 310 1989"></td></tr> <tr> <td data-bbox="310 1114 310 1989">D 1a,b,d</td><td data-bbox="310 1114 310 1989"></td><td data-bbox="310 1114 310 1989"></td></tr> <tr> <td data-bbox="310 1114 310 1989">2a/b</td><td data-bbox="310 1114 310 1989"></td><td data-bbox="310 1114 310 1989"></td></tr> <tr> <td data-bbox="310 1114 310 1989">3c,g</td><td data-bbox="310 1114 310 1989"></td><td data-bbox="310 1114 310 1989"></td></tr> </tbody> </table>	Task-Related Competencies	Instructional Materials	KNOWLEDGE	<table border="1"> <thead> <tr> <th data-bbox="310 1114 310 1114">Title</th><th data-bbox="310 1114 310 1989">Media</th><th data-bbox="310 1114 310 1989">Bib.</th></tr> </thead> <tbody> <tr> <td data-bbox="310 1114 310 1989">A 3,6,7,9</td><td data-bbox="310 1114 310 1989">Photo Offset Fundamentals Chapter 12</td><td data-bbox="310 1114 310 1989">13</td><td data-bbox="310 1114 310 1989">18</td></tr> <tr> <td data-bbox="310 1114 310 1989">NUMBERS</td><td data-bbox="310 1114 310 1989">"Imposition Techniques"</td><td data-bbox="310 1114 310 1989">14</td><td data-bbox="310 1114 310 1989">30</td></tr> <tr> <td data-bbox="310 1114 310 1989">B 2,4a,d,i</td><td data-bbox="310 1114 310 1989">(Developed by: Lanny R. Johnston)</td><td data-bbox="310 1114 310 1989"></td><td data-bbox="310 1114 310 1989"></td></tr> <tr> <td data-bbox="310 1114 310 1989">5</td><td data-bbox="310 1114 310 1989"></td><td data-bbox="310 1114 310 1989"></td><td data-bbox="310 1114 310 1989"></td></tr> <tr> <td data-bbox="310 1114 310 1989">APPLICATION</td><td data-bbox="310 1114 310 1989"></td><td data-bbox="310 1114 310 1989"></td><td data-bbox="310 1114 310 1989"></td></tr> <tr> <td data-bbox="310 1114 310 1989">C 2,5,8</td><td data-bbox="310 1114 310 1989"></td><td data-bbox="310 1114 310 1989"></td><td data-bbox="310 1114 310 1989"></td></tr> </tbody> </table>	Title	Media	Bib.	A 3,6,7,9	Photo Offset Fundamentals Chapter 12	13	18	NUMBERS	"Imposition Techniques"	14	30	B 2,4a,d,i	(Developed by: Lanny R. Johnston)			5				APPLICATION				C 2,5,8				PHYSICAL			D 1a,b,d			2a/b			3c,g		
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SUBCLUSTER:

OFFSET LITHOGRAPHY

Job: GCM - OLI0

TASK: Complete imposition work

Basic Information for Cooperative Teaching

Language of the Task	Quantitative Concepts
Press sheet	Read and use ruler to within 1/16" accuracy
Press run	
Images	
Lay out	
"Four up"	
Four page folder	
Job	

Suggestions:

- Teacher and deaf student should cooperatively develop some simple signs related to language of the task.
- Informally encourage voluntary buddy system for assisting deaf students (individualize without calling attention to the individual).
- Chapter 12 - Photo Offset Fundamentals can serve as back up information when necessary.

Supportive Instructional Materials:
Photo Offset Fundamentals

SUBCLUSTER: **OFFSET LITHOGRAPHY**
TASK: **Prepare an offset plate**

Student Name: _____

Student Progress	Behavioral Task Knowledges/Task Skills	Instructional Methods	
Introduced Involved Productive Employable		Task-Related Competencies	Instructional Materials
<p>Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:</p> <ol style="list-style-type: none"> 1. identify and describe the purpose or use of offset plates. 2. identify by name the different types of offset plates: <ol style="list-style-type: none"> a. surface plates b. deep-etch c. relief. 3. name the different materials commonly found in offset plates: <ol style="list-style-type: none"> a. paper b. aluminum c. plastic d. bimetal e. trimetal. 4. recognize the required precautions for protecting the sensitivity of plate coatings. 5. prepare an offset plate to press run: <ol style="list-style-type: none"> a. exposure of plate to light b. desensitize plate c. develop plate using lacquer material d. coat plate to eliminate oxidation. 	<ul style="list-style-type: none"> ● Teacher concentrates his effort with students having difficulty. ● Teacher leads small group demonstration of plate burning. ● Students individually burn and prepare their own plate(s). ● Students review illustrated text materials and handouts on additive and subtractive plates. ● Teacher encourages small group cooperation and interaction. 	<p><u>Photo Offset Fundamentals</u> Chapter 13</p> <p>"Additive Plates" "Subtractive Plates" (Developed by Lanny R. Johnston)</p>	<p>Media Bib. 13 18</p> <p>Media Bib. 14 30</p>

SUBCLUSTER:

OFFSET LITHOGRAPHY

Code: GCM ~ DLI **TASK:** Prepare an offset plate

Basic Information for Cooperative Teaching

Language of the Task	Quantitative Concepts	Suggestions:
Offset plate Styles of plate ends	Set time on a clock or timer in minutes, i.e. 1 1/2, 2 min., 2 1/2	<ul style="list-style-type: none"> It will probably be hard for the student to gain an understanding of this task from the text, but he should be familiar with process and terms in this chapter.
Burn a plate		<ul style="list-style-type: none"> Teacher and deaf student should cooperatively develop some simple signs related to language of the task.
Gumming		<ul style="list-style-type: none"> Informally encourage voluntary buddy system for assisting deaf students (individualize without calling attention to the individual).
Lacquer		
Subtractive plate		
R,K,E,S, plates		
Image		
Ink		
Print		
Transfer		
Plate ends		
straight		
round hole-pin bar		
oval hole-slotted		
looped hole-serrated		
surface grain		
chemical graining		

Supportive Instructional Materials:Photo Offset Fundamentals

Subcluster:

OFFSET LITHOGRAPHY

TASK:

Load, operate and unload offset presses

Name: GCM - OLL12

Sheet 1 of 3

Student Progress	Behavioral Task Knowledges/Task Skills	Instructional Methods									
Employee Involved Productive Innovated Introduced	<p>Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:</p> <ol style="list-style-type: none"> 1. identify the component parts of an offset press: <ul style="list-style-type: none"> a. master cylinder b. blanket cylinder c. impression cylinder d. grippers e. ink form rollers f. molleton form rollers g. feed table h. delivery table i. ink duct roller j. water duct roller k. water fountain l. ink fountain. 2. identify and describe the operation of machine controls on the A.B. Dick offset press: <ul style="list-style-type: none"> a. aquamatic b. inking unit c. switch d. vacuum buckle e. buckle f. speed. 3. identify and describe the operation of press feeder unit on the A.B. Dick offset press: <ul style="list-style-type: none"> a. suction cups b. pile side guide c. rear paper guide d. paper height guide e. forward rollers 	<ul style="list-style-type: none"> ● Students work in teams setting up and operating the press ● Teacher leads small group demonstration of offset press operation procedures ● Students label parts of press illustrated on handout sheets ● Students review illustrated text materials and press operation manuals ● Para-professionals provide sustained involvement with students having difficulty with this task 									
		<table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th data-bbox="262 1136 321 1136">Title</th> <th data-bbox="321 1136 380 1136">Media</th> <th data-bbox="380 1136 439 1136">Bib.</th> </tr> </thead> <tbody> <tr> <td data-bbox="262 1136 321 2019"> KNOWLEDGE A 1,2,3,7,9 NUMBERS B 4 (all) 5 </td><td data-bbox="321 1136 380 2019"> "Offset Systems" GA25-29 Press manuals </td><td data-bbox="380 1136 439 2019"> 12 14 </td></tr> <tr> <td data-bbox="321 1136 380 2019" style="text-align: center;">APPLICATION</td><td data-bbox="380 1136 439 2019" style="text-align: center;"><u>Photo Offset Fundamentals</u> Chapters 16-19</td><td data-bbox="439 1136 1441 57" style="text-align: center;"> 12 18 </td></tr> </tbody> </table>	Title	Media	Bib.	KNOWLEDGE A 1,2,3,7,9 NUMBERS B 4 (all) 5	"Offset Systems" GA25-29 Press manuals	12 14	APPLICATION	<u>Photo Offset Fundamentals</u> Chapters 16-19	12 18
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APPLICATION	<u>Photo Offset Fundamentals</u> Chapters 16-19	12 18									

SUBCLUSTER: OFFSET LITHOGRAPHY**Code:** CCW - 0112 **TASK:** Load, operate and unload offset presses**Basic Information for Cooperative Teaching**

Language of the Task	Quantitative Concepts	Suggestions:
Basic parts of an offset press (Check with graphics teacher to determine the types of presses in the lab, and identify that model press with the student(s) will be working on)	Recognize ratios for mixing chemicals in the press water system (5:1 water-chemical) (7:1)	<ul style="list-style-type: none">• Teacher and deaf student should cooperatively develop some simple signs related to language of the task.• Informally encourage voluntary buddy system for assisting deaf students (individualize without calling attention to the individual).

Note: This task represents the culmination of all preceding tasks. Specific concepts may need to be reinforced for individual students.

Supportive Instructional Materials:

SUBCLUSTER: OFFSET LITHOGRAPHY
TASK: Load, operate and unload offset presses

: GCN - OL12
Introduced
Involved
Productive
Employable

Student Name: _____

Student Progress	Behavioral Task Knowledges/Task Skills	Instructional Methods						
<p>Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:</p> <ul style="list-style-type: none"> 7. bail bar 8. paper feed. <p>4. identify and describe the operation of the delivery and printing units of the A.B. Dick offset press:</p> <ul style="list-style-type: none"> a. printing unit <ul style="list-style-type: none"> 1) aquamatic unit 2) inking system b. delivery system <ul style="list-style-type: none"> 1) chain delivery 2) front stop 3) jogging guides 4) ejector 5) retainer straps. <p>5. demonstrate the procedures for setting up and operating the A.B. Dick offset press:</p> <ul style="list-style-type: none"> a. position paper in center of feeding unit b. set pile height of supply c. add ink to fountain d. turn on duplicator e. add fountain solution to fountain f. place plate on cylinder g. ink the plate h. turn duplicator on and close plate and blanket cylinder i. adjust buckle control j. register and adjust image on page k. adjust delivery chute l. balance ink and water volumes 	<table border="1" data-bbox="250 1121 1430 1993"> <thead> <tr> <th data-bbox="250 1121 328 1121">Title</th> <th data-bbox="328 1121 328 1993">Media</th> <th data-bbox="328 1121 328 1993">Bib.</th> </tr> </thead> <tbody> <tr> <td data-bbox="328 1121 1430 1121"></td><td data-bbox="328 1121 328 1993"></td><td data-bbox="328 1121 328 1993"></td></tr> </tbody> </table>	Title	Media	Bib.				
Title	Media	Bib.						

SUBCLUSTER:

ERIC: _____ - _____

TASK: _____

Basic Information for Cooperative Teaching

Language of the Task

Quantitative Concepts

Suggestions:

Supportive Instructional Materials:

SUBCLUSTER: OFFSET LITHOGRAPHY
TASK: Load, operate and unload offset presses
Code: GCM- OL12

Student Name: _____

Student Progress	Behavioral Task Knowledges/Task Skills	Instructional Methods																									
Introduced Innovated Productive Employable	<p>Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:</p> <ul style="list-style-type: none"> m. adjust counter and print n. turn off ink then water o. turn off vacuum pump and press p. remove plate from cylinder q. place clean-up mat on cylinder r. drain fountain solution s. clean ink fountain t. add solvent to ink rollers and drop rollers onto clean-up mat u. clean-up blanket cylinder. 																										
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Subcluster:

-
-
Task:



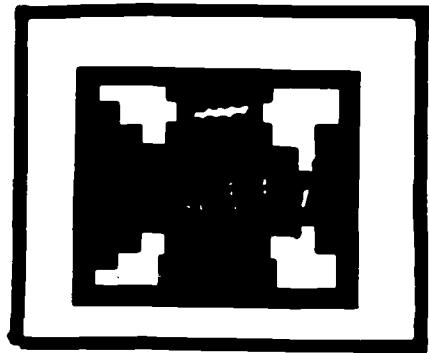
Suggestions:

Basic Information for Cooperative Teaching

Language of the Task Quantitative Concepts

Supportive Instructional Materials:

LETTERPRESS PRINTING



INSTRUCTIONAL TASK MODULES

- LP01 Understands type nomenclature
- LP02 Use the printer's measuring system
- LP03 Identify and classify type
- LP04 Handle type
- LP05 Use a composing stick
- LP06 Pull proofs
- LP07 Corrects forms
- LP08 Make-up and tie-up forms
- LP09 Cut and use leads, slugs, and rules
- LP10 Lock-up forms
- LP11 Prepares press platen
- LP12 Implements make-ready techniques and processes
- LP13 Completes bank work
- LP14 Uses grippers, fenders, and fingers
- LP15 Troubleshoot general problems at letterpress
- LP16 Recognize various plates used for letterpress
- LP17 Select papers for letterpress
- LP18 Clean and maintain type
- LP19 Break forms and distribute type
- LP20 Clean and maintain presses

Subcluster: LETTERPRESS PRINTING

TASK: Understands type nomenclature

Code: GCM - LP01

Student Name: _____

Student Progress	Behavioral Task Knowledges/Task Skills	Instructional Methods																															
<p>Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:</p> <ol style="list-style-type: none"> 1. identify the various parts of a piece of type <ol style="list-style-type: none"> a. feet b. face c. serif d. shoulder e. neck or beard f. counter g. hairline h. groove i. nick j. body k. height (.918 inch). 2. explain the purpose of each of the identified parts of a piece of type. 3. place type in the proper positioning for printing. 4. describe the process of casting type by foundry and machine. <p>EMPLOYABLE PRODUCTIVE INVOLVED INTRODUCED</p>	<ul style="list-style-type: none"> • Students review an overhead transparency and wall chart with parts of a piece of type labeled. • Students fill in a worksheet labelling the parts of a piece of type. • Students review type nomenclature from illustrated text materials. • Teacher concentrates his effort with students having difficulty with words. <table border="1" data-bbox="830 85 1422 1145"> <thead> <tr> <th data-bbox="837 85 911 1062">Task-Related Competencies</th><th data-bbox="911 85 970 1062">Instructional Materials</th><th data-bbox="970 85 1030 1062">Media</th><th data-bbox="1030 85 1089 1062">Bib.</th></tr> </thead> <tbody> <tr> <td data-bbox="837 1062 911 1145">KNOWLEDGE</td><td data-bbox="911 1062 970 1145">"Foundry-type Parts" GA13</td><td data-bbox="970 1062 1030 1145">12</td><td data-bbox="1030 1062 1089 1145">12</td></tr> <tr> <td data-bbox="911 1062 970 1145">A 9</td><td data-bbox="970 1062 1030 1145">"Letterpress Lock Up" GA20</td><td data-bbox="1030 1062 1089 1145">12</td><td data-bbox="1089 1062 1148 1145">12</td></tr> <tr> <td data-bbox="970 1062 1030 1145">NUMBERS</td><td data-bbox="1030 1062 1089 1145">"Type Measurement Parts" GA15</td><td data-bbox="1089 1062 1148 1145">12</td><td data-bbox="1148 1062 1207 1145">12</td></tr> <tr> <td data-bbox="1030 1062 1089 1145">APPLICATION</td><td data-bbox="1089 1062 1148 1145"><u>Graphic Arts</u> Chapters 2,3</td><td data-bbox="1148 1062 1207 1145">13</td><td data-bbox="1207 1062 1266 1145">16</td></tr> <tr> <td data-bbox="1089 1062 1148 1145">C 2,5</td><td data-bbox="1148 1062 1207 1145">"Printing Through the Ages"</td><td data-bbox="1207 1062 1266 1145">8</td><td data-bbox="1266 1062 1326 1145">26</td></tr> <tr> <td data-bbox="1148 1062 1207 1145">PHYSICAL</td><td data-bbox="1207 1062 1266 1145"><u>Practice of Printing</u></td><td data-bbox="1266 1062 1326 1145">14</td><td data-bbox="1326 1062 1385 1145">16</td></tr> <tr> <td data-bbox="1207 1062 1266 1145">D 1a,2a,3c</td><td data-bbox="1266 1062 1326 1145">AFT Wall Chart</td><td data-bbox="1326 1062 1385 1145">16</td><td></td></tr> </tbody> </table>	Task-Related Competencies	Instructional Materials	Media	Bib.	KNOWLEDGE	"Foundry-type Parts" GA13	12	12	A 9	"Letterpress Lock Up" GA20	12	12	NUMBERS	"Type Measurement Parts" GA15	12	12	APPLICATION	<u>Graphic Arts</u> Chapters 2,3	13	16	C 2,5	"Printing Through the Ages"	8	26	PHYSICAL	<u>Practice of Printing</u>	14	16	D 1a,2a,3c	AFT Wall Chart	16	
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Basic Information for Cooperative Teaching	
Language of the Task	Quantitative Concepts
Face	All type is "type high", a standard distance from the foot to the type face
Shoulder	
Counter	
Nick	
Groove	
Feet	
Pinmark	
Body or shank	
Neck or beard	
Stem	
Serif	
Shoulder	
Hairline	
Caps (uppercase)	
Lower case	

Suggestions:

- See Graphic Arts by Carlsen for an illustration of language of the task.
- Drill deaf student extensively on language of the task.
- Speak distinctly and slowly, use simple sentences, and look directly at lip reading deaf students.
- Teacher and deaf student should cooperatively develop some simple signs related to language of the task.
- Use the type character sheet to help the student with spelling and pronunciation of words.

Supportive Instructional Materials:
"Graphic Arts Training in Schools" - Addressograph-Multigraph Corporation, Cleveland, Ohio 47117
Practice of Printing - Polk
AFT Wall Chart

SUBCLUSTER: LETTERPRESS PRINTING**TASK:**

Use the printer's measuring system

Code: GCM - LP02

Student Name: _____

Student Progress	Behavioral Task Knowledges/Task Skills	Instructional Methods	Instructional Materials																				
<p>Innovated Productive Employment</p> <p>Introduced</p> <p>Involved</p> <p>Produced</p> <p>Employable</p>	<p>Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:</p> <ol style="list-style-type: none"> 1. identify and describe the relationship between linear composing measurements: <ol style="list-style-type: none"> a. the pica b. the nonpareil c. the point d. comparison to inch. 2. identify the component part and procedure for using a composing stick: <ol style="list-style-type: none"> a. half pica lever b. calibrations c. clamp d. micrometer-adjusted stick. 3. identify and describe the relationship between area composing measurements: <ol style="list-style-type: none"> a. the en b. the em c. multiple em quads d. 3-em space e. 4-em space f. 5-em space. 	<ul style="list-style-type: none"> ● Students review simplified handout sheets on measuring system. ● Students handle and adjust line gauges as teacher discusses its use. ● Teacher concentrates his effort with students having difficulty. ● Teacher matches successful students who are interested in helping those having difficulty. 	<table border="1"> <thead> <tr> <th data-bbox="854 64 940 1118">Task-Related Competencies</th><th data-bbox="854 1118 940 2012">Title</th><th data-bbox="940 64 1025 1118">Media</th><th data-bbox="1025 64 1441 1118">Bib.</th></tr> </thead> <tbody> <tr> <td data-bbox="940 64 1025 1118">KNOWLEDGE</td><td data-bbox="940 1118 1025 2012">GA12 Transparencies GA14 Transparencies</td><td data-bbox="1025 64 1110 1118">12</td><td data-bbox="1110 64 1441 1118">12</td></tr> <tr> <td data-bbox="1110 64 1164 1118">NUMBERS</td><td data-bbox="1110 1118 1164 2012">B 4a,5a <u>Graphic Arts</u> <u>Chapter 2</u></td><td data-bbox="1164 64 1247 1118">13</td><td data-bbox="1247 64 1441 1118">16</td></tr> <tr> <td data-bbox="1247 64 1301 1118">APPLICATION</td><td data-bbox="1247 1118 1301 2012">C 2,5</td><td data-bbox="1301 64 1441 1118"></td><td data-bbox="1441 64 1441 2012"></td></tr> <tr> <td data-bbox="1301 64 1370 1118">PHYSICAL</td><td data-bbox="1301 1118 1370 2012">D 1a,b,c,d 2a/b 3c,g</td><td data-bbox="1370 64 1441 1118"></td><td data-bbox="1441 64 1441 2012"></td></tr> </tbody> </table>	Task-Related Competencies	Title	Media	Bib.	KNOWLEDGE	GA12 Transparencies GA14 Transparencies	12	12	NUMBERS	B 4a,5a <u>Graphic Arts</u> <u>Chapter 2</u>	13	16	APPLICATION	C 2,5			PHYSICAL	D 1a,b,c,d 2a/b 3c,g		
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APPLICATION	C 2,5																						
PHYSICAL	D 1a,b,c,d 2a/b 3c,g																						

SUBCLUSTER:

LETTERPRESS PRINTING

TASK:

Use the printer's measuring system

Basic Information for Cooperative Teaching		Suggestions:
Language of the Task	Quantitative Concepts	
Point	6 picas = 1 inch	<ul style="list-style-type: none"> Most special education teachers do not understand the language of the printer so check with the vocational graphic arts teacher to determine his needs.
Pica	72 Points = 1 inch	<ul style="list-style-type: none"> A review of the text may give the student a better understanding of the task.
Em	12 points = 1 pica	<ul style="list-style-type: none"> Speak distinctly and slowly, use simple sentences, and look directly at lip reading deaf students.
Em quad	Em is the square of the type body of any size type	<ul style="list-style-type: none"> Teacher and deaf student should cooperatively develop some simple signs related to language of the task.
Space	Em is half an em	<ul style="list-style-type: none"> Drill deaf student extensively on language of the task.
Em space	Em-quad is a multiple of an em	
Em	Em-space is a fractional part of an em	
Multiple	Translate printer's terms for measurement into inch terminology. In view of current trends, the teacher may want to consider metric measurements	
Half		
Fractional part		

Supportive Instructional Materials:Graphic Arts by CarlsenLine gaugeComposing stick

Subcluster: LETTERPRESS PRINTING

TASK: Identify and classify type

e: GCM - LP03

Sheet 1 of 1

Student Name: _____

Student Progress	Behavioral Task Knowledges/Task Skills	Instructional Methods
Introduced	<p>Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:</p> <ol style="list-style-type: none"> 1. identify specific type faces from a variety of pieces of printed material: <ol style="list-style-type: none"> a. script b. Roman c. san serif d. italic e. display/novelty f. block letter. 2. identify type by the following: <ol style="list-style-type: none"> a. by size b. by broad classes c. script faces divided d. novelty faces divided e. Roman faces divided. 	<ul style="list-style-type: none"> • Teacher leads class discussion of the historical development of different type styles available in lab. • Students prepare and display samples of all type faces available in lab. • Students review illustrated text materials.
Innovated		
Productive		
Employable		
Task-Related Competencies	Instructional Materials	Media Bib.
KNOWLEDGE	<p><u>Graphic Arts</u></p> <p><u>Chapter 2</u></p>	<p>13 16</p>
APPLICATION	<p>A 1,6</p> <p>NUMBERS</p> <p>B 4a</p> <p>C 2</p> <p>PHYSICAL</p> <p>D 1a, 2a,</p> <p>3c,8</p>	

SUBCLUSTER: LETTERPRESS PRINTING**e:** GCM - LP03 **TASK:** Identify and classify type

Basic Information for Cooperative Teaching	
Language of the Task	Quantitative Concepts
Point sizes Face	Visualize the different sized type by working with a composing stick, then relate points, etc., to inches.
California job case	<ul style="list-style-type: none">• Material under task skills could be pointed out with the use of text.• Speak distinctly and slowly, use simple sentences, and look directly at lip reading deaf students.• Teacher and deaf student should cooperatively develop some simple signs related to language of the task.

Supportive Instructional Materials:
Graphic Arts by Carlsen

Subcluster: LETTERPRESS PRINTING

TASK: Handle type

Code: GCM - LP04

Sheet 1 of 1

Student Name: _____

Student Progress
Behavioral Task Knowledges/Task Skills

Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:

1. identify specific compartments of the California job case with accuracy:
 - a. major divisions
 - b. subdivisions
 - c. caps (upper case)
 - d. lower case
 - e. figures
 - f. ligatures
 - g. punctuation marks
 - h. spacing pieces.

2. properly remove, handle, and replace job case from storage bank.
3. recognize and observe specific safety precautions related to handling pieces of type.

Instructional Methods

- Teacher demonstrates the use and care of California job case.
- Students review teacher-prepared handout on California job case and illustrated text materials.
- Students practice learning the California job case by distributing a variety of pre-set jobs.

Instructional Materials			
Task-Related Competencies	Title	Media	Bib.
KNOWLEDGE A 1,6 NUMBERS	"California job case" <u>Graphic Arts</u> Chapter 2	1,2 1,3	12 16
APPLICATION			

SUBCLUSTER: LETTERPRESS PRINTING**Role:** GCM - LPO4 **TASK:** Handle type

Basic Information for Cooperative Teaching

Language of the Task

Quantitative Concepts

Caps or upper case

Lower case

California job case

Composing stick

Leads and slugs

Hell box

Copy

Pull a proof/galley proof

Suggestions:

- Ask graphics instructor for a handout sheet on the California job case. It would be helpful if the student would work on memorizing the areas where each letter goes.
- Use of illustrations in text may help the student.
- Speak distinctly and slowly, use simple sentences, and look directly at lip reading deaf students.
- Teacher and deaf student should cooperatively develop some simple signs related to language of the task.
- Since many places are doing away with letterpress, perhaps one could acquire a California job case. If a few pieces of type were removed at random from the case, the student could get a working knowledge of the case by trying to replace the type.

Supportive Instructional Materials:

Graphic Arts by Carlsen
Chas. Bennett Co.

SUBCLUSTER: LETTERPRESS PRINTING
TASK: Use a composing stick

Sheet 1 of 1



GCM - LP05

LETTERPRESS PRINTING
 TASK:
 Use a composing stick

Student Name:

Student Progress	Behavioral Task Knowledges/Task Skills	Instructional Methods												
<p>Introduced Involved Productive Empowering</p> <p>Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:</p> <ol style="list-style-type: none"> 1. properly select and place type in a composing stick: <ol style="list-style-type: none"> a. picking out piece b. locating nick c. placing in stick d. holding in place with thumb. 2. demonstrate the proper grip of the composing stick. 3. follow a prescribed procedure for quad-ding out line space on a composing stick: <ol style="list-style-type: none"> a. roughly estimate space b. large pieces first c. large pieces placed at end d. fit out balance. 4. follow a prescribed procedure for setting type flush right in a composing stick. 5. follow a prescribed procedure for centering lines with a composing stick. 6. follow a prescribed procedure for word spacing. 7. follow a prescribed procedure for justifying a line of type in a composing stick. 8. follow a prescribed procedure for spacing lines of type in a composing stick. 	<ul style="list-style-type: none"> ● Teacher demonstrates the proper positioning and use of composing stick. ● Students review California job case handout and AFT wall charts. ● Students practice setting a variety of sample and production jobs. ● Para-professionals provide sustained involvement with students having difficulty with this task. ● Teacher matches successful students who are interested in helping those having difficulty. <table border="1" data-bbox="852 51 893 1129"> <thead> <tr> <th data-bbox="852 51 893 1026">Task-Related Competencies</th><th data-bbox="893 51 893 1026">Instructional Materials</th></tr> </thead> <tbody> <tr> <td data-bbox="852 1026 893 1129">KNOWLEDGE</td><td data-bbox="893 1026 893 1129"></td></tr> </tbody> </table> <table border="1" data-bbox="893 1129 1441 2001"> <thead> <tr> <th data-bbox="893 1129 893 2001">Title</th><th data-bbox="893 1129 893 2001">Media</th><th data-bbox="893 1129 893 2001">Bib.</th></tr> </thead> <tbody> <tr> <td data-bbox="893 2001 893 2001"><u>Graphic Arts</u> <u>Chapter 2</u></td><td data-bbox="893 2001 893 2001"></td><td data-bbox="893 2001 893 2001">13 16</td></tr> <tr> <td data-bbox="893 2001 893 2001">AFT charts</td><td data-bbox="893 2001 893 2001"></td><td data-bbox="893 2001 893 2001">16</td></tr> </tbody> </table>	Task-Related Competencies	Instructional Materials	KNOWLEDGE		Title	Media	Bib.	<u>Graphic Arts</u> <u>Chapter 2</u>		13 16	AFT charts		16
Task-Related Competencies	Instructional Materials													
KNOWLEDGE														
Title	Media	Bib.												
<u>Graphic Arts</u> <u>Chapter 2</u>		13 16												
AFT charts		16												

SUBCLUSTER: LETTERPRESS PRINTING**E:** GCM- LP05 **TASK:** Use a composing stick**Basic Information for Cooperative Teaching**

Language of the Task	Quantitative Concepts
Composing stick	Translate Printers measurement into inch terminology
Pica	
Nick	
Flush	
Centered	
Proof marks	
Leads and slugs	

Suggestions:

- Speak distinctly and slowly, use simple sentences, and look directly at lip reading deaf students.
- Teacher and deaf student should cooperatively develop some simple signs related to language of the task .
- This is an excellent opportunity to emphasize correct spelling and use of the dictionary.

Supportive Instructional Materials:

Graphic Arts by Carlsen
Chas. Bennett Co.
Composing stick
Type
Manuscript samples

SUBCLUSTER: LETTERPRESS PRINTING

TASK:
Pull proofs

Issue: GCM - LP06

Sheet 1 of 1

Student Progress	Behavioral Task Knowledges/Task Skills	Instructional Methods	
Student Name:			
Introduced Involvement Productive Employable	<p>Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:</p> <ol style="list-style-type: none"> 1. identify the component parts of a proof press. 2. describe and demonstrate the procedure for operating a proof press to provide for single line proofing or galley proofs 3. pull and correct proofs of hand set job sheets. 	<ul style="list-style-type: none"> • Teacher directs small group demonstration of procedures for pulling proofs. • Students pull proofs of all set jobs . • Teacher encourages small peer group cooperation and interaction • Para-professionals provide sustained involvement with students having difficulty with this task. 	
Task-Related Competencies	Instructional Materials	Title	Media Bib.
KNOWLEDGE		1. Graphic Arts Chapter 2	13 16
NUMBERS			
APPLICATION			
C 5,6,8 PHYSICAL			
D 1a-d 2c, 3c			

SUBCLUSTER:

LETTERPRESS PRINTING



e: GCM - LP06

TASK: Pull proofs

Basic Information for Cooperative Teaching

Language of the Task	Quantitative Concepts	Suggestions:
Tying up	Recognize and/or check for the following on a proof: parallel, even, perpendicular, level, sequence.	<ul style="list-style-type: none"> • Speak distinctly and slowly, use simple sentences, and look directly at lip reading deaf students.
Galley		<ul style="list-style-type: none"> • Teacher and deaf student should cooperatively develop some simple signs related to language of the task.
Ink		
Brayer		<ul style="list-style-type: none"> • Pulling proofs demands close attention to accuracy and coordinated movements. If in pulling proofs a student notices something slipping or going askew, he must recognize the importance of asking for help because much time can be lost by making an incorrect adjustment. Machines, parts, and product can be damaged and students can be injured by trying to make corrections while a machine is in motion. It behooves the supportive teacher to provide the occasion to impress upon the student of the importance of respecting this need.
Centers		
Contact		
Release		
Slur		
Roll proof		
Strip proof		
Grippers		
Deadline		
Proof		

Supportive Instructional Materials:

Graphic Arts by Carlsen
 Chas. Bennett Co., Inc.

SUBCLUSTER: LETTERPRESS PRINTING

TASK: Correct forms

GCM- LP07

Student Progress		Behavioral Task Knowledges/Task Skills	Instructional Methods	
Introduced	Involved	Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:	<ul style="list-style-type: none"> ● Para-professionals provide sustained involvement with students having difficulty with this task. ● Teacher directs small group demonstration of procedures for correcting mistakes before lock-up. ● Students read and review illustrated text materials. ● Teacher concentrates his effort with students having difficulty. 	
Employable	Productive	1. correct type forms in a composing stick following a prescribed procedure: <ol style="list-style-type: none"> a. performed in stick b. exclusive use of fingers c. tilt bad piece out d. insert corrected piece e. rejustify if required f. pull new proof g. dispose of damaged type h. make final corrections in the galley. 		
Task-Related Competencies		Instructional Materials		
KNOWLEDGE	A 3,7,9	Title	Media	Bib.
NUMBERS		Graphic Arts Chapter 2	13	16
APPLICATION	C 2,8			
PHYSICAL	D 1a,b,c,d 2a/b, 3c			

SUBCLUSTER: LETTERPRESS PRINTING

Job: GCM - LP07 Task: Correct forms

Full Text Provided by ERIC

Basic Information for Cooperative Teaching

Language of the Task

Quantitative Concepts

Tweezers

Rejustify line

Suggestions:

- A review of appropriate sections of text will help the student.
- Teacher and deaf student should cooperatively develop some simple signs related to language of the task.
- Informally encourage voluntary buddy system for assisting deaf students (individualize without calling attention to the individual).

Supportive Instructional Materials:

Graphic Arts by Carlsen
Chas. Bennett Co., Inc.

SUBCLUSTER: LETTERPRESS PRINTING
TASK: Make-up and tie-up forms

Sheet 1 of 1

Student Name:

Student Progress	Behavioral Task Knowledges/Task Skills	Instructional Methods
Introduced Involved Productive Empowering	<p>Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:</p> <ol style="list-style-type: none"> 1. identify and describe the use of select pieces of equipment for making-up and tying-up forms: <ul style="list-style-type: none"> a. galley b. type gauge c. line gauge d. leads e. slugs f. page cord g. make-up rule h. tweezers . 2. follow a prescribed procedure in tying-up type forms in a composing stick in a galley: <ul style="list-style-type: none"> a. small forms b. single lines c. using the beginner's technique. 3. demonstrate the proper use and function of the imposing stone. 4. dump a stick of type onto the stone or galley. 5. follow a prescribed procedure in tying up a type form for transfer to a galley: <ul style="list-style-type: none"> a. page cord b. place slugs on sides c. wrap tightly d. overlap cord wrappings e. tuck in cord at end f. slide wrapping to center g. perform hold test h. transfer to galley. 	<ul style="list-style-type: none"> • Teacher directs small group demonstration of tie-up procedures. • Students review illustrated text materials and wall charts. • Teacher concentrates his effort with students having difficulty. • Teacher matches successful students who are interested in helping those having difficulty.
Task-Related Competencies	Instructional Materials	
KNOWLEDGE A 9	Title <u>Graphic Arts</u> AFT wall charts	Media 13 16

SUBCLUSTER: LETTERPRESS PRINTING



le: GCM - LP08 TASK: Make-up and tie-up forms

Basic Information for Cooperative Teaching

Language of the Task		Quantitative Concepts	Suggestions:
Form		Concept of order — 1st, 2nd, 3rd	<ul style="list-style-type: none"> This lesson is covered in Chapter 2 of text. If the student has covered previous lessons, he should have an understanding of this task.
Slug		Determine length of string needed for tie-up by adding length of form times 2 to width of form times 2, then multiple by 5 or measure off five more identical lengths before cutting.	<ul style="list-style-type: none"> Speak distinctly and slowly, use simple sentences, and look directly at lip reading deaf students.
Type		String	<ul style="list-style-type: none"> Teacher and deaf student should cooperatively develop some signs related to language of the task.
Feet		Quad	<ul style="list-style-type: none"> The teacher will learn this skill by experiencing it, but the supportive teacher can do much by helping the student understand the need for accuracy and caution.
String		Head	
Quad		Galley	
Head		Wrap	
Galley		Make-up rule	
Wrap			
Make-up rule			

Supportive Instructional Materials:

Graphic Arts by Carlsen
Chas. A. Bennett Co., Inc.

Student Progress	Behavioral Task Knowledges/Task Skills	Instructional Methods																					
Introduced	Involved	Productive	EMPLOYEE																				
<p>Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:</p> <ol style="list-style-type: none"> 1. identify the component parts of the slug cutter and mitering machine. 2. identify the component parts of an AFT saw trimmer. 3. suggest uses or applications of leads, slugs, and rules in relief printing. 4. list seven different types of rules to be used in relief printing: <ol style="list-style-type: none"> a. line width b. dotted line c. facing d. double line e. brass f. ornamental g. creasing h. perforating. 5. safely operate a slug cutter, following a prescribed procedure. 6. safely operate a mitering machine, following a prescribed procedure. 	<ul style="list-style-type: none"> • Teacher matches successful students who are interested in helping those having difficulty. • Teacher provides small group demonstration of procedures for cutting and using leads, slugs, and rules. • Students practice cutting leads, slugs, and rules to specified lengths. • Para-professionals provide sustained involvement with students having difficulty with this task. 	<table border="1" data-bbox="446 53 890 1130"> <thead> <tr> <th data-bbox="446 53 816 885">Task-Related Competencies</th><th data-bbox="816 53 890 885">Instructional Materials</th><th data-bbox="446 885 816 1130">Title</th><th data-bbox="816 885 890 1130">Media</th><th data-bbox="446 1130 816 1130">Bib.</th></tr> </thead> <tbody> <tr> <td data-bbox="446 885 816 1130">KNOWLEDGE</td><td data-bbox="816 885 890 1130">AFT wall charts</td><td data-bbox="446 1130 816 1130">A 3,7,9</td><td data-bbox="816 1130 890 1130">16</td><td data-bbox="446 1130 816 1130"></td></tr> </tbody> </table>	Task-Related Competencies	Instructional Materials	Title	Media	Bib.	KNOWLEDGE	AFT wall charts	A 3,7,9	16		<table border="1" data-bbox="890 53 1446 1130"> <thead> <tr> <th data-bbox="890 53 1112 885">Task-Related Competencies</th><th data-bbox="1112 53 1446 885">Instructional Materials</th><th data-bbox="890 885 1112 1130">Title</th><th data-bbox="1112 885 1446 1130">Media</th><th data-bbox="890 1130 1446 1130">Bib.</th></tr> </thead> <tbody> <tr> <td data-bbox="890 885 1112 1130">KNOWLEDGE</td><td data-bbox="1112 885 1446 1130">AFT wall charts</td><td data-bbox="890 1130 1112 1130">A 3,7,9</td><td data-bbox="1112 1130 1446 1130">16</td><td data-bbox="890 1130 1446 1130"></td></tr> </tbody> </table>	Task-Related Competencies	Instructional Materials	Title	Media	Bib.	KNOWLEDGE	AFT wall charts	A 3,7,9	16	
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KNOWLEDGE	AFT wall charts	A 3,7,9	16																				

SUBCLUSTER: LETTERPRESS PRINTING

Code: GCM - LP09

TASK: Cut and use leads, slugs and rules

Basic Information for Cooperative Teaching

Language of the Task	Quantitative Concepts
Leads	Read gradations on gauge to half point accuracy. (Accuracy in reading rules of measurements are essential in letterpress printing).
Rules	
Slugs	
Rough cut	
Miter	
Gauge	
Shear	
Micrometer	
Bed	
Work holder	
Knurled nut	
Knife holder	

Suggestions:

- The use of slug cutter will be demonstrated in the classroom.
- Safety is important, stress to the student that care should be used when operating this type of tool. Areas that should be stressed are: wearing safety glasses when using the saw, don't talk to other students, other students should keep away from the student using these tools, keep fingers at a safe distance from cutting edge.
- Teacher and deaf student should cooperatively develop some simple signs related to language of the task.
- Informally encourage voluntary buddy system for assisting deaf students (individualize without calling attention to the individual).

Supportive Instructional Materials:

Graphic Arts by Carlsen
Chas. Bennett Co., Inc.

SUBCLUSTER: LETTERPRESS PRINTING

TASK: Lock-up forms

Name: GCM - LP10

Sheet 1 of 1

Student Progress	Behavioral Task Knowledges/Task Skills	Instructional Methods	
Introduced Innovative Productive Skills	Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:	<ul style="list-style-type: none"> 1. pull and proofread final galley proof. 2. transfer type from imposing stone to galley, following a prescribed procedure. 3. lock-up type form in chase following a prescribed procedure: <ul style="list-style-type: none"> a. measure form b. select furniture c. use chaser method for lock-up d. fill solid spaces e. place quoins f. fill opposite sides g. position form h. use pyramidal building i. hand tighten quoins j. plane type k. tighten quoins by wrench l. test for hold, bind, spring. 	
Student Name:	Student Name:	Task-Related Competencies	Instructional Materials
		KNOWLEDGE A 3 , 9 NUMBERS B 1 , 4a APPLICATION C 2a , 5 , 8 PHYSICAL D 1a , b , c , d 2a/b 3c , 8	Media 14 13 16 16 Bib. 30 16 16 16

SUBCLUSTER: LETTERPRESS PRINTINGCode: GCM - LP10 **TASK:** Lock-up forms

Basic Information for Cooperative Teaching		Suggestions:
Language of the Task	Quantitative Concepts	
Stone		<ul style="list-style-type: none">• Teacher and deaf student should cooperatively develop some simple signs related to language of the task.
Chase		<ul style="list-style-type: none">• Informally encourage voluntary buddy system for assisting deaf students (individualize without calling attention to the individual).
Lock-up		<ul style="list-style-type: none">• This task is illustrated quite well in the text.
Furniture		<ul style="list-style-type: none">• To observe this operation would be very meaningful if one could arrange such a demonstration. Perhaps a home movie taken of the operation would have value. A composer will read from left to right, but upside down.
Quoin		
Quoin key		
Chaser method of lock-up		
Imposing table		
Unlocked form		
Make-ready rule		
Cards		
Rule border		
Sinkers		
Soundings		

Supportive Instructional Materials:

Graphic Arts by Carlsen
Chas. Bennett Co., Inc.

SUBCLUSTER: LETTERPRESS PRINTING

TASK: Prepare press platen

e: GCM - LP11
Full Text Provided by ERIC

Sheet 1 of 1

Student Name:

Student Progress	Behavioral Task Knowledges/Task Skills	Instructional Methods
	<p>Given the necessary tools, materials, equipment, and requisite knowledge, the learner will</p> <ol style="list-style-type: none"> 1. identify and describe the use of selected materials and equipment for preparing the press platen: <ol style="list-style-type: none"> a. tympan paper b. packing stock c. gauge pins d. ink e. ink knife f. solvent g. rags h. sealing wax. 2. follow a prescribed procedure for removing and replacing packing material from press. 3. ink the press platen for operation: <ol style="list-style-type: none"> a. obtain ink b. work on ink plate c. use ink knife d. ink the press e. work out ink f. use ink sparingly. 4. clean the press platen of ink: <ol style="list-style-type: none"> a. solvents (kerosene) b. rags c. use machine operation to clean press. 	<ul style="list-style-type: none"> ● Students view movie on preparing press platen . ● Students review sections of <u>General Printing</u> text . ● Teacher Provides small group demonstration of procedures for making ready a press platen . ● Students work in teams practicing procedures for preparing the press platen . ● Para-professionals provide sustained involvement with students having difficulty with this task .
Task-Related Competencies	Instructional Materials	Media Bib.
KNOWLEDGE	<u>General Printing</u>	13 18
NUMBERS	"Platen Press Makeready"	8 6
APPLICATION		

Basic information for Cooperative Teaching	
Language of the Task	Quantitative Concepts
Tympans paper or drawsheet Platen Packing Gauge pins	Must be able to estimate 1/6 of an inch, 1/3 of a width of a sheet. Check accuracy of estimation with a scale that one must read accurately.
Ink knife Solvent or cleaning fluid Safety can	
Gripers Makeready Ink Oxidation Ink plate Tympans bails Press bed	

Suggestions:

- The book refers to the draw sheet; It is more appropriate for it to be called the tympan sheet.
- Teacher concentrates his effort with students having difficulty.
- Teacher and deaf student should cooperatively develop some simple signs related to language of the task.
- Informally encourage voluntary buddy system for assisting deaf students (individualize without calling attention to the individual).
- Student must recognize the corner of an object that is "upper and to the right" in placing the chase in the press, lower left corner, etc.

Supportive Instructional Materials:

Graphic Arts by Carlsen
Chas. Bennett Co., Inc.

SUBCLUSTER: LETTERPRESS PRINTING**TASK:**

Implement make-ready techniques and processes

Code: GCM - LP12Student Name:

Student Progress	Behavioral Task Knowledges/Task Skills	Instructional Methods
Introduced Innovated Productive Empowered	<p>Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:</p> <ol style="list-style-type: none"> 1. list and describe the make-ready processes for operation of the platen press. 2. strike an impression by hand operating platen press: <ol style="list-style-type: none"> a. secure bails b. watch grippers c. strike on draw sheet d. strike on top sheet. 3. diagnose impressions and adjust packing materials accordingly. 4. complete spot and overlay procedures for the platen press, following a prescribed procedure: <ol style="list-style-type: none"> a. open tympan sheets b. build up c. underlay d. feather-edged pieces e. paste f. trial and error process g. repeat as needed h. impression i. correct entire impression if needed. 5. attach gauge pins to tympan of the press, following a prescribed procedure: <ol style="list-style-type: none"> a. layout lines for pin placement on tympan b. insert gauge pins 	<ul style="list-style-type: none"> • Student practice make-ready and operation on a hand-fed job press with teacher standing at the brake and hand lever. • Students review illustrated text and handout materials. • Teacher provides small group demonstration of make-ready procedures/techniques on hand-fed job press. • Teacher matches successful students who are interested in helping those having difficulty.

SUBCLUSTER: LETTERPRESS PRINTING

Code: SCM - LR12 **TASK:** Implement make-ready techniques and processes

Basic Information for Cooperative Teaching	
Language of the Task	Quantitative Concepts
Make-ready	Feather-edge Recognize and/or check for: parallel, vertical, horizontal.
Platen press	Adjust margins: 1/4" to 1 1/2" in 1/4" intervals.
Impression	
Super	
Pinch-mark	
"Marking-out"	
"Spot-up"	
Hard packing	
Soft packing	
"Matrix" packing	
Margin	
Grippers	
Tympan	
Underlay	

Suggestions:

- Being able to work accurately and recognize fine differences, to read the necessary scale to its degree of exactness and have the ability to estimate these distances are all essential to better press printing.
- Go over Safety Precautions on page 37 and 38. The student must know how to operate the equipment safely.
- Inform graphics teacher of left-handed students since they usually have trouble with this task.
- Teacher and deaf student should cooperatively develop some simple signs related to language of the task.
- Informally encourage voluntary buddy system for assisting deaf students (individualize without calling attention to the individual).
- Be careful in using words with multiple meanings when talking to lip reading deaf students.

Supportive Instructional Materials:

Graphic Arts by Carlsen
Chas. Bennett Co., Inc.

SUBCLUSTER: LETTERPRESS PRINTING

TASK: Implement make-ready techniques and processes

Code: GCM - LP12

Student Name:

Sheet 2 of 2

Student Progress	Behavioral Task Knowledges/Task Skills	Instructional Methods		
Introduced	Innovative Productive Employment	Task-Related Competencies	Instructional Materials Title	Media Bib.
	Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:			
	c. seal pins with wax d. stroke impression e. check for squareness, margins, etc. f. wipe impression from tympan g. tap gauge pins tight.			
	6. feed and deliver paper to press bed: a. feed press with right hand b. remove and deliver stock with left hand.	KNOWLEDGE		
	7. recognize and observe safety precautions related to the operation of a platen press.	NUMBERS		
		APPLICATION		
		PHYSICAL		

SUBCLUSTER:

TASK:

Basic Information for Cooperative Teaching

Language of the Task

Suggestions :

Supportive Instructional Materials:

GCM - LP13

Student Name: _____

Student Progress	Behavioral Task Knowledges/Task Skills	Instructional Methods																				
Introduced Innovated Productive Employable	<p>Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:</p> <ol style="list-style-type: none"> 1. follow a specific procedure for final imposing at the bank: <ol style="list-style-type: none"> a. galley arrangement b. printer's position c. forms tied d. placement of forms e. spacing out forms f. untangling g. tightening h. retyping . 2. complete additional bank, such as: <ol style="list-style-type: none"> a. corrections b. line space arrangements c. centering d. flush left e. flush right f. diagonal centering g. breaking for color . 	<ul style="list-style-type: none"> ● Para-professionals provide sustained involvement with students having difficulty with this task. ● Teacher matches successful students who are interested in helping those having difficulty. ● Teacher provides small group demonstration of use of the type bank. ● Teacher encourages small peer group cooperation and interaction. <table border="1" data-bbox="836 53 1435 1133"> <thead> <tr> <th data-bbox="836 53 914 908">Task-Related Competencies</th><th data-bbox="914 53 972 908">Instructional Materials</th><th data-bbox="972 53 1002 908">Media</th><th data-bbox="1002 53 1031 908">Bib.</th></tr> </thead> <tbody> <tr> <td data-bbox="836 908 914 1133">KNOWLEDGE</td><td data-bbox="914 908 972 1133">Graphic Arts Chapter 3</td><td data-bbox="972 908 1002 1133">13</td><td data-bbox="1002 908 1031 1133">16</td></tr> <tr> <td data-bbox="836 1133 914 2009">APPLICATION</td><td data-bbox="914 1133 972 2009">C 8</td><td data-bbox="972 1133 1002 2009"></td><td data-bbox="1002 1133 1031 2009"></td></tr> <tr> <td data-bbox="836 2009 914 2009">PHYSICAL</td><td data-bbox="914 2009 972 2009"></td><td data-bbox="972 2009 1002 2009"></td><td data-bbox="1002 2009 1031 2009"></td></tr> <tr> <td data-bbox="914 2009 972 2009">D 1a,b,d 2b 3c,g</td><td data-bbox="972 2009 1031 2009"></td><td data-bbox="1031 2009 1061 2009"></td><td data-bbox="1061 2009 1435 2009"></td></tr> </tbody> </table>	Task-Related Competencies	Instructional Materials	Media	Bib.	KNOWLEDGE	Graphic Arts Chapter 3	13	16	APPLICATION	C 8			PHYSICAL				D 1a,b,d 2b 3c,g			
Task-Related Competencies	Instructional Materials	Media	Bib.																			
KNOWLEDGE	Graphic Arts Chapter 3	13	16																			
APPLICATION	C 8																					
PHYSICAL																						
D 1a,b,d 2b 3c,g																						

Basic Information for Cooperative Teaching

Language of the Task

Quantitative Concepts

Note: This task involves some of the previous tasks; therefore selected quantitative concepts may have to be covered again based on individual student needs.

Bank
Alley
Galley

Suggestions:

- Speak distinctly and slowly, use simple sentences, and look directly at lip reading deaf students.
- Teacher and deaf student should cooperatively develop some simple signs related to language of the task.
- Informally encourage voluntary buddy system for assisting deaf students (individualize without calling attention to the individual).
- A compositor reads his type from left to right and upside down.
- Stress the need for careful workmanship because expensive type can be damaged easily.

Supportive Instructional Materials:

Subcluster: LETTERPRESS PRINTING

TASK: Use grippers, fenders, and fingers

e: GCM - LP14

Sheet 1 of 1

Student Name: _____

Behavioral Task Knowledges/Task Skills	
Student Progress	Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:

EMPLOYEE
INVOLVED
PRODUCITIVE
INTRODUCED

1. identify and describe the operation of specific types of grippers and fingers.
2. attach a frisket to grippers of a press.
3. demonstrate the procedures for adjusting gripper:
 - a. fingers
 - b. racket teeth
 - c. supplementary tabs.
4. describe the purpose and procedure for using fenders.

		Instructional Methods		
		Task-Related Competencies	Instructional Materials	Media Bib.
KNOWLEDGE		A 3,7,9		
NUMBERS		B 4a		
APPLICATION		C 5,8 PHYSICAL D 1a,b,d 2a/b 3c,g		

Basic Information for Cooperative Teaching		Suggestions:
Language of the Task	Quantitative Concepts	
Frisket	Recognize and/or check for: parallel vertical horizontal.	<ul style="list-style-type: none">• This will be demonstrated in the graphics lab. See the graphics teacher to determine his needs.• Teacher and deaf student should cooperatively develop some simple signs related to language of the task.
Fingers		
Racket		
Supplementary		
Fender		
Good guide		
Tympan		
Clearance		
		Supportive Instructional Materials:

SUBCLUSTER: LETTERPRESS PRINTING

TASK: Troubleshoot general problems at letterpress

CCM- LP15

Student Name: _____

Sheet 1 of 1

Student Progress	Behavioral Task Knowledges/Task Skills	Instructional Methods
<p>Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:</p> <ol style="list-style-type: none"> 1. visually observe press operation for possible malfunction: <ol style="list-style-type: none"> a. roller action b. rinking system c. gripper action d. picking mechanism e. vibration roller action. 2. detect malfunction of press operation by listening for auditory cues: <ol style="list-style-type: none"> a. rhythmic beat b. recognize speed-up c. friction sounds d. identify roller pull. 3. examine a press proof and identify the following undesirable characteristics <ol style="list-style-type: none"> a. slur b. ghosting c. offset d. mottling e. embossing f. picking. 4. cite specific reasons and solutions for adjusting the identified press malfunctions. 	<ul style="list-style-type: none"> • Teacher provides small group demonstration of troubleshooting techniques for specific problems. • Students review teacher-prepared handout of common trouble-shooting areas. • Teacher concentrates his effort with students having difficulty. • Teacher encourages small peer group cooperation and interaction. 	
Task-Related Competencies	Instructional Materials	
KNOWLEDGE A 3,9 NUMBERS B 4a,5	Handout	Media Bib. 1.3

SUBCLUSTER:**LETTERPRESS PRINTING**

Full Text Provided by ERIC

Code: GCM-LB15 **TASK:** Troubleshoot general problems at letterpress

Basic Information for Cooperative Teaching		Suggestions:
Language of the Task	Quantitative Concepts	
Slur	Measure accurately with a rule	<ul style="list-style-type: none">• This lesson will be demonstrated in the classroom.
Ghosting	Determine parallelness	<ul style="list-style-type: none">• Teacher and deaf students should cooperatively develop some simple signs related to language of the task.
Offset	Recognize vertical and horizontal lines	<ul style="list-style-type: none">• Informally encourage voluntary buddy system for assisting deaf students (individualize without calling attention to the individual).
Mottling	Recognize evidence of uneven pressure on a frame, etc.	<ul style="list-style-type: none">• It is very important to recognize any evidence of elements of a form being askew.
Embossing		

Supportive Instructional Materials:

SUBCLUSTER: LETTERPRESS PRINTING**TASK:**

Recognize various plates used for letterpress

GCM - LP16Sheet 1 of 1

Student Name: _____

Student Progress	Behavioral Task Knowledges/Task Skills	Instructional Methods	
	<p>Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:</p> <ol style="list-style-type: none"> 1. identify the types, uses, and applications of plastic and flexographic plates: <ol style="list-style-type: none"> a. flexographic book reprints rubber stamp b. plastic engravings (line, halftone, and combination) c. zinc d. lead. 	<ul style="list-style-type: none"> ● Students assemble, label, and display different types of plates used in letterpress printing. ● Teacher concentrates his effort with students having difficulty. ● Teacher makes contact with <u>each</u> student during the class period. ● Teacher encourages small peer group cooperation and interaction. 	

SUBCLUSTER: LETTERPRESS PRINTINGe: SCW - LB16 **TASK:** Recognize various plates used for letterpress

Basic Information for Cooperative Teaching		Suggestions:
Language of the Task	Quantitative Concepts	
Engravings or cuts Line engravings or line cuts Wood cuts Copper plate Intaglio Gravure Photoengraving Stereotype plates Monotype Nickel-type plates Rubber print plates Plastic plates	Recognize common sizes of engraved plates used in letterpress printing.	<ul style="list-style-type: none">Teacher and deaf student should cooperatively develop some simple signs related to language of the task.Informally encourage voluntary buddy system for assisting deaf students (individualize without calling attention to the individual).

Supportive Instructional Materials:

Subcluster: LETTERPRESS PRINTING

TASK: Select papers for letterpress

GCM - LP17

Sheet 1 of 1

Student Name: _____

Student Progress	Behavioral Task Knowledges/Task Skills	Instructional Methods																	
Innovated Productive IDEAS	<p>Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:</p> <ol style="list-style-type: none"> 1. identify specific types of paper appropriate for letterpress printing: <ol style="list-style-type: none"> a. bonds b. ledgers c. books. 2. select specific type of paper finishes appropriate for letterpress printing: <ol style="list-style-type: none"> a. bond paper b. ledger papers c. book papers. 3. select the paper and ink for a specific letterpress job: <ol style="list-style-type: none"> a. color pigment b. vehicle c. filler d. dryer e. retarder. 4. analyze the optimum relationship of ink components for a specific letterpress job. 	<table border="1" data-bbox="843 53 1440 1121"> <thead> <tr> <th data-bbox="843 53 917 895">Task-Related Competencies</th><th data-bbox="917 53 991 895">Instructional Materials</th><th data-bbox="991 53 1064 895"></th><th data-bbox="1064 53 1440 895"></th></tr> <tr> <th data-bbox="843 895 917 1121">KNOWLEDGE</th><th data-bbox="917 895 991 1121">Title</th><th data-bbox="991 895 1064 1121">Media</th><th data-bbox="1064 895 1440 1121">Bib.</th></tr> </thead> <tbody> <tr> <td data-bbox="843 1121 917 2006">A 3,9</td><td data-bbox="917 1121 991 2006"><u>Graphic Arts</u> <u>Chapters 3 and 13</u></td><td data-bbox="991 1121 1064 2006">13</td><td data-bbox="1064 1121 1440 2006">16</td></tr> <tr> <td data-bbox="1064 1121 1440 2006"></td><td data-bbox="1064 1121 1440 2006"></td><td data-bbox="1064 1121 1440 2006"></td><td data-bbox="1064 1121 1440 2006"></td></tr> </tbody> </table>	Task-Related Competencies	Instructional Materials			KNOWLEDGE	Title	Media	Bib.	A 3,9	<u>Graphic Arts</u> <u>Chapters 3 and 13</u>	13	16					
Task-Related Competencies	Instructional Materials																		
KNOWLEDGE	Title	Media	Bib.																
A 3,9	<u>Graphic Arts</u> <u>Chapters 3 and 13</u>	13	16																

SUBCLUSTER: LETTERPRESS PRINTING

e: SCM - LP17 TASK: Select papers for letterpress

Basic Information for Cooperative Teaching	
Language of the Task	Quantitative Concepts
Bond paper	Measure flat stock and suggest various cuts for standard size working stock.
Ledgers paper	Recognize and measure the following paper sizes: 8 1/2" x 11" 17" x 22" 22" x 28"
Book paper	17 1/2" x 22 19" x 24".
Vehicle	
Dryer	
Newsprint	
Calendared	
Super calendared	
English finish	
Antique	
Bond	
Ledger	
Lithograph or offset	
Suggestions:	
<ul style="list-style-type: none">• Teacher and deaf student should cooperatively develop some simple signs related to language of the task.• Informally encourage voluntary buddy system for assisting deaf students (individualize without calling attention to the individual).• Keep a close contact with graphics teacher so meaningful communication can take place between the student and supportive teacher.	

Supportive Instructional Materials:Graphic Arts by Carlsen
Chas. Bennett Co., Inc.

Subcluster: LETTERPRESS PRINTING
TASK: Clean and maintain type
Code: GCM - LP18



Clean and maintain type

Code: GCM - LP18

Student Name: _____

Student Progress	Behavioral Task Knowledges/Task Skills	Instructional Methods	
<p>Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:</p> <ol style="list-style-type: none"> 1. select the appropriate tools and materials for cleaning type. 2. follow a prescribed procedure in cleaning pieces of type: <ol style="list-style-type: none"> a. wipe after use b. clean after press run c. clean with benzine brush d. solvents <ol style="list-style-type: none"> 1) kerosene 2) type wash 3) quick drying solution. 	<ul style="list-style-type: none"> ● Teacher provides small group demonstration of procedures and techniques for cleaning and maintaining type. ● Students follow a teacher demonstration with "hands-on" supervision. ● Para-professionals provide sustained involvement with students having difficulty with this task. ● Teacher encourages small peer group cooperation and interaction. 		

SUBCLUSTER: LETTERPRESS PRINTING

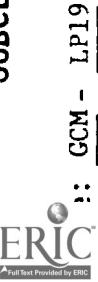
3: GCM - LP18 TASK: Clean and maintain type

Basic Information for Cooperative Teaching

Language of the Task	Quantitative Concepts	Suggestions: <ul style="list-style-type: none"> • Teacher and deaf student should cooperatively develop some simple signs related to language of the task. • Informally encourage voluntary buddy system for assisting deaf students (individualize without calling attention to the individual). • Teach caution in cleaning type, because surfaces can be scratched and damaged. Check with graphics teacher to determine precautions in handling type.
Safety can Cleaner Type wash Brush fibre bristle plate brush Solvent	Recognize common sizes of cleaning solvent containers: pints quarts gallons 5 gallons.	

Supportive Instructional Materials:

SUBCLUSTER: LETTERPRESS PRINTING
TASK: Break forms and distribute type



GCM - LP19

Student Name:

Student Progress	Behavioral Task Knowledges/Task Skills	Instructional Methods
Introduced Involves Productive Inquiry Employs Effective Productive Techniques	<p>Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:</p> <ol style="list-style-type: none"> 1. follow a prescribed procedure in breaking out a form: <ol style="list-style-type: none"> a. remove from press b. clean type c. clean chase and furniture d. open lockup e. place chase in rack f. distribute furniture g. tie up form h. place in galley. 2. follow a prescribed procedure in distributing type from a galley to the job case: <ol style="list-style-type: none"> a. untying b. remove one line at a time c. hold the line on a slug d. distribute to case e. sort odd pieces f. distribute leads and slugs. 	<ul style="list-style-type: none"> ● Para-professionals provide sustained involvement with students having difficulty with this task. ● Teacher provides small group demonstration of techniques for distributing type. ● Student follows a teacher demonstration with "hands-on" supervision. ● Teacher makes contact with <u>each</u> student during the class period.

Task-Related Competencies	Instructional Materials
KNOWLEDGE	Title
A 3,9	Media Bib.

NUMBERS	APPLICATION
C 2,8	
PHYSICAL	
D 1a,b,c 2a/b 3c,b	

SUBCLUSTER: LETTERPRESS PRINTING

Full Text Provided by ERIC

Code: GCM - LP19 **TASK:** Break forms and distribute type

Basic Information for Cooperative Teaching		Suggestions:
Language of the Task	Quantitative Concepts	<ul style="list-style-type: none">● By this time the student will have covered the terms used in this lesson. Selective review may be necessary based on student need.● Teacher and deaf student should cooperatively develop some simple signs related to language of the task.● Informally encourage voluntary buddy system for assisting deaf students (individualize without calling attention to the individual).
Distribute California job case		Supportive Instructional Materials:

SUBCLUSTER:

LETTERPRESS PRINTING

TASK:

Clean and maintain presses

Sheet 1 of 1

Ref: GCM - LP20

Full Text Provided by ERIC

Student Name: _____

Student Progress	Behavioral Task Knowledges/Task Skills	Instructional Methods	
Introduced Involves Productive Employable	<p>Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:</p> <ol style="list-style-type: none"> 1. follow a prescribed procedure for lubricating and maintaining letterpress presses: <ol style="list-style-type: none"> a. manufacturer's specifications b. daily lubrication schedule c. oil grades d. grease cups e. oil cups f. cleanliness g. belt dressing h. drip pan. 2. complete the following maintenance tasks as required: <ol style="list-style-type: none"> a. cleaning b. recasting c. removal/replacement d. storage e. cleaning precautions. 	<ul style="list-style-type: none"> ● Teacher provides demonstration of cleaning and maintaining the platen press. ● Student follows a teacher demonstration with "hands-on" supervision. ● Teacher encourages small peer group cooperation and interaction ● Para-professionals provide sustained involvement with students having difficulty with this task. 	

SUBCLUSTER: LETTERPRESS PRINTINGe: GCM - LP20 **TASK:** Clean and maintain presses

Basic Information for Cooperative Teaching		Suggestions:
Language of the Task	Quantitative Concepts	
Manufacturer's specifications Grease cups Oil cups Belt dressing Recast Remove Replace		<ul style="list-style-type: none">• Teacher and deaf student should cooperatively develop some simple signs related to language of the task.• Informally encourage voluntary buddy system for assisting deaf students (individualize without calling attention to the individual).• Stress the importance of total cleanliness when cleaning the press.

Supportive Instructional Materials:

Graphic Arts by Carlsen
Chas. Bennett Co., Inc.

COMMERCIAL PHOTOGRAPHY



INSTRUCTIONAL TASK MODULES

- CP01 Identifying cameras and their operation
- CP02 Selecting film
- CP03 Taking pictures
- CP04 Developing negatives and prints
- CP05 Using light meters
- CP06 Using lenses
- CP07 Adjusting flash and lighting
- CP08 Using filters
- CP09 Operate darkroom equipment
- CP10 Making enlargements

SUBCLUSTER: COMMERCIAL PHOTOGRAPHY

TASK: Identifying cameras and their operation

2: GCM - CP01

Sheet 1 of 1

Student Name: _____

Student Progress	Behavioral Task Knowledges/Task Skills	Instructional Methods	Task-Related Competencies	Instructional Materials																			
<p>Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:</p> <ol style="list-style-type: none"> 1. identify different types of cameras and describe their operation: <ol style="list-style-type: none"> a. pin hole camera. b. box camera. c. instamatic camera. d. polaroid camera. e. range finder camera. f. reflex camera. g. twin lens reflex camera. 2. load, set, and shoot pictures with a camera: <ol style="list-style-type: none"> a. ASA. b. F stop. c. split image focusing. d. ground glass focusing. e. shutter speed. 	<ul style="list-style-type: none"> ● Para-professionals provide sustained involvement with students having difficulty with this task. ● Teacher leads small group discussion regarding cameras and their operation. ● Teacher demonstrates the use of cameras and equipment. ● Students follow a teacher demonstration with "hands-on" supervision. ● Students review text materials regarding cameras and camera operations. ● Students role play the use/operation of cameras in simulated situations. 	<table border="1"> <thead> <tr> <th data-bbox="823 57 911 1132">KNOWLEDGE</th><th data-bbox="911 57 970 1132">Title</th><th data-bbox="970 57 1029 1132">Media</th><th data-bbox="1029 57 1088 1132">Bib.</th></tr> </thead> <tbody> <tr> <td data-bbox="823 1132 911 2004">A 3,6,9 NUMBERS</td><td data-bbox="911 1132 970 2004">Practical Photography Chapter 2</td><td data-bbox="970 1132 1029 2004">13</td><td data-bbox="1029 1132 1088 2004">18</td></tr> <tr> <td data-bbox="1088 1132 1147 2004">B 2,4 APPLICATION</td><td data-bbox="1147 1132 1432 2004"></td><td data-bbox="1147 2004 1177 2004"></td><td data-bbox="1177 2004 1432 2004"></td></tr> <tr> <td data-bbox="1177 1132 1236 2004">C 2,5,7 PHYSICAL</td><td data-bbox="1236 1132 1432 2004"></td><td data-bbox="1236 2004 1265 2004"></td><td data-bbox="1265 2004 1432 2004"></td></tr> <tr> <td data-bbox="1265 1132 1432 2004">D 1,2a</td><td data-bbox="1432 1132 1432 2004"></td><td data-bbox="1432 2004 1432 2004"></td><td data-bbox="1432 2004 1432 2004"></td></tr> </tbody> </table>	KNOWLEDGE	Title	Media	Bib.	A 3,6,9 NUMBERS	Practical Photography Chapter 2	13	18	B 2,4 APPLICATION				C 2,5,7 PHYSICAL				D 1,2a				
KNOWLEDGE	Title	Media	Bib.																				
A 3,6,9 NUMBERS	Practical Photography Chapter 2	13	18																				
B 2,4 APPLICATION																							
C 2,5,7 PHYSICAL																							
D 1,2a																							

SUBCLUSTER:**COMMERCIAL PHOTOGRAPHY**

Role: SCM - CPOI

TASK: Identifying cameras and their operation

Language of the Task	Basic Information for Cooperative Teaching
F-opening or F-stop	Quantitative Concepts Measure distance.
Pin hole camera	Read a light meter — relate to distance.
Shutter speed	Read speed chart.
ASA	
Focal length	
Range finder	
Split image	
Load	
Focus	
Shoot	

Suggestions:

- Use Chapter 2 as a reference.
- It is imperative that the supporting teacher relates the work being taught to the current needs of the vocational graphic arts teacher. This requires frequent communication between the two.

Supportive Instructional Materials:Practical Photography

SUBCLUSTER: COMMERCIAL PHOTOGRAPHY

TASK: Selecting film

Sheet 1 of 1

Code: ICM - CP02

Student Name:

Student Progress	Behavioral Task Knowledges/Task Skills	Instructional Methods	
Introduced Innovative Productive Employable			
	<p>Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:</p> <ol style="list-style-type: none"> 1. select the appropriate film for a given use: <ol style="list-style-type: none"> a. black and white film. b. color film. c. slide film. d. ASA rating. e. graininess. f. orthochromatic. g. panchromatic. h. structure of film. 2. discuss the general differences between different types of film. 	<ul style="list-style-type: none"> • Teacher leads small group discussion of different types of film characteristics and film ratings. • Students review illustrated text materials and film company materials. • Students select the appropriate film for specific applications on a problem worksheet exercise. • Students role play and discuss the advantages/ disadvantages of using certain types of film for a given situation. 	

Task-Related Competencies	Instructional Materials	Title	Media	Bib.			
KNOWLEDGE A 2,3,6 NUMBERS B 2	APPLICATION C 2	PHYSICAL D 1a,2a		Practical Photography Chapter 6	13	18	

SUBCLUSTER: COMMERCIAL PHOTOGRAPHY**Code:** GCM - CR02 **TASK:** Selecting film**Basic Information for Cooperative Teaching****Language of the Task**

Pan film

Grain

Gelatin

Cut film

Color

Black-white

Light sensitive

Suggestions:

- Use Chapter 6 of the text as a reference.
- This requires close communication between the two teachers until a good working understanding is established.

Quantitative Concepts

Make number relationships between camera size and film size. Relate the instructions that come with the film to distance from object, intensity of light, etc.

Supportive Instructional Materials:
Practical Photography

SUBCLUSTER: COMMERCIAL PHOTOGRAPHY

TASK: Taking Pictures

e: GCM - CPO3

Sheet 1 of 1

Student Name:

Student Progress	Behavioral Task Knowledges/Task Skills	Instructional Methods
Introduced Involved Productive Empowering	<p>Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:</p> <ol style="list-style-type: none"> 1. take pictures, using different types of cameras and attachments, of the following subjects: <ol style="list-style-type: none"> a. landscapes. b. still life. c. portraits. d. silhouettes. e. abstractions. f. action pictures. g. etc. 	<ul style="list-style-type: none"> • Students view sound/filmstrip and sound/slide presentations. • Students become involved in actual picture-taking activities. • Teacher-led discussion of specific considerations in taking pictures of certain subjects. • Para-professionals provide sustained involvement with students having difficulty with this task. • Teacher encourages small peer group cooperation and interaction.
Task-Related Competencies	Instructional Materials	
Knowledge	Title	
A 3,6,9	Practical Photography Chapters 14-18	Media Bib.
Numbers	"Adventures in Indoor Color Slides"	13 18
Application	"Adventures in Outdoor Color Slides"	4
C 5,7,9	"Photography-Close-Ups, Copy with a 35mm Camera"	5 22
Physical	D 1a,b,c,d 2a, 3a,b,c,e, f,g	

SUBCLUSTER: COMMERCIAL PHOTOGRAPHY

Code: GCM - CP03 **TASK:** Taking pictures

Basic Information for Cooperative Teaching

Language of the Task

Quantitative Concepts

Stop action

Light meter

Distance

Estimate distance.

Read a light meter.

Compute or read appropriate chart
for F-stop setting.

Suggestions:

- Log information of conditions under which each picture is taken so discussion can take place and appropriate adjustments be made.

Supportive Instructional Materials:

SUBCLUSTER: COMMERCIAL PHOTOGRAPHY

TASK: Developing negatives and prints

2: GCM - CP04

Student Name: _____

Sheet 1 of 1

Student Progress	Behavioral Task Knowledges/Task Skills	Instructional Methods
Introduced Involved Productive Employable	<p>Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:</p> <ol style="list-style-type: none"> 1. demonstrate his ability to develop a roll of film by preparing and using: <ol style="list-style-type: none"> a. developer. b. stop bath. c. fix. d. wash. e. measuring device. f. developing tank. g. timer. 	<ul style="list-style-type: none"> ● Teacher directs small group discussion of procedures for developing negatives and prints. ● Students view sound/slide program and filmstrips. ● Students review illustrated text materials and film company literature. ● Teacher encourages small peer group cooperation and interaction.
Task-Related Competencies	Instructional Materials	
KNOWLEDGE A 2,3,9,10	Practical Photography Chapter 9	13 18
NUMBERS B 2,4c,d,f	"How to Develop Black and White Film"	4 21
APPLICATION C 2,5 PHYSICAL D 1,2a/b 3c,f,g	"Developing a Roll of Film" "Developing Sheet Film"	10 10

SUBCLUSTER:**COMMERCIAL PHOTOGRAPHY**ID: GCM - CPO4

TASK: Developing negatives and prints

Basic Information for Cooperative Teaching**Suggestions:**

Language of the Task	Quantitative Concepts
Developer	Measure liquids in a measuring cup with accuracy.
Stop bath	Be able to count a pre-determined number of seconds and minutes on a clock, i.e. 10 sec., 30 sec., 1 min. 10 sec., 90 sec., etc.
Fix	Be able to read a thermometer. (Check with photography teacher to see if centigrade or fahrenheit.)
Fog	
Tank	
Light leak	

Supportive Instructional Materials:
Practical Photography

SUBCLUSTER: COMMERCIAL PHOTOGRAPHY

TASK: Using light meters

GCM - CP05

Sheet 1 of 1

Student Name: _____

		Instructional Methods					
Student Progress	Behavioral Task Knowledge/Task Skills						
<p>Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:</p> <ol style="list-style-type: none"> 1. demonstrate the ability to select and use: <ol style="list-style-type: none"> a. hand held light meters. b. built in light meters. 2. demonstrate the ability to check and/or set: <ol style="list-style-type: none"> a. F stop and time combinations. b. false meter readings. c. time exposures. d. exposure guides. 	<ul style="list-style-type: none"> • Teacher and/or resource person demonstrates the procedures for selecting, setting, and using light meters. • Students view film. • Students read and review illustrated text materials and film company literature on use of light meters. • Para-professionals provide sustained involvement with students having difficulty with this task. 						
Task-Related Competencies	Instructional Materials						
KNOWLEDGE A 2,3,6,9	Title <u>Practical Photography</u> Chapter 4	Media 13	Bib. 18				
NUMBERS B 1,2,4a,d	"Exposure Meter"	8	5				
APPLICATION C 2,5 PHYSICAL D 1a,b,2a							

Basic Information for Cooperative Teaching**Language of the Task****Quantitative Concepts**

- | | |
|-------------------------|---|
| Light or exposure meter | Read a time setting - 1/30 sec.,
1/60 sec., 1/250 sec., etc. |
| Iris - Lens opening | Read a light meter to determine
appropriate lens opening and shutter
speed. |
| F-stop | |
| Time settings | Learn to estimate distance by
measuring distance after estimating
5 ft., 10 ft., etc. |
| Camera lens | |
| Time exposure | |

Suggestions:

- Continue frequent contacts with the photography instructor to determine individual student's need.

SUBCLUSTER: COMMERCIAL PHOTOGRAPHY

TASK: Using lenses

Code: GCM - CP06

Student Name:

Student Progress	Behavioral Task Knowledges/Task Skills	Instructional Methods															
Introduced Involved Productive Empathetic	<p>Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:</p> <ol style="list-style-type: none"> 1. identify and explain the use and characteristics of different types of lenses: <ol style="list-style-type: none"> a. wide angle lens. b. normal lens. c. telephoto lens. d. extenders. e. close up lens. f. rings. 2. select and utilize the appropriate equipment listed above in taking pictures under specified conditions. 	<ul style="list-style-type: none"> • Teacher discusses the proper techniques for selecting and using camera lenses. • Students read and review illustrated text materials. • Students select the appropriate lens for given situations on a worksheet exercise. • Teacher concentrates his effort with students having difficulty. 															
KNOWLEDGE A 2,3,5,6	Practical Photography	<table border="1"> <thead> <tr> <th data-bbox="1032 62 1091 279">Title</th> <th data-bbox="1091 62 1150 279">Media</th> <th data-bbox="1150 62 1210 279">Bib.</th> </tr> </thead> <tbody> <tr> <td data-bbox="1032 279 1091 485">NUMBERS</td><td data-bbox="1091 279 1150 485">13</td><td data-bbox="1150 279 1210 485">18</td></tr> <tr> <td data-bbox="1032 485 1091 692">APPLICATION</td><td data-bbox="1091 485 1150 692"></td><td data-bbox="1150 485 1210 692"></td></tr> <tr> <td data-bbox="1032 692 1091 899">PHYSICAL</td><td data-bbox="1091 692 1150 899"></td><td data-bbox="1150 692 1210 899"></td></tr> <tr> <td data-bbox="1032 899 1091 1106">2a/b</td><td data-bbox="1091 899 1150 1106"></td><td data-bbox="1150 899 1210 1106"></td></tr> </tbody> </table>	Title	Media	Bib.	NUMBERS	13	18	APPLICATION			PHYSICAL			2a/b		
Title	Media	Bib.															
NUMBERS	13	18															
APPLICATION																	
PHYSICAL																	
2a/b																	

SUBCLUSTER: COMMERCIAL PHOTOGRAPHY

e: GCM - CP06

TASK:

Using lenses

Suggestions:**Basic Information for Cooperative Teaching**

Language of the Task	Quantitative Concepts
Image	Measurement of distance
Wide angle	Reading meters
Telephoto	Reading guides or charts
Light rays.	
Refraction	
Distortion	
Depth of field	
Supplementary lens	

Supportive Instructional Materials:
Practical Photography

SUBCLUSTER: COMMERCIAL PHOTOGRAPHY

TASK: Adjusting flash and lighting

GCM - CP07

Student Name:

Sheet 1 of 1

Student Progress	Behavioral Task Knowledges/Task Skills	Instructional Methods
<p>INTRODUCED INVENTIVE PROCEDURAL PRACTICATIVE TECHNOLOGICAL</p>	<p>Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:</p> <ol style="list-style-type: none"> 1. demonstrate his ability to adjust, operate, and/or use: <ol style="list-style-type: none"> a. electronic flash. b. flash bulb. c. available light. d. front, side and back lighting. e. guide numbers. f. flash bounce. g. flash fill in. h. special effect lighting. 	<ul style="list-style-type: none"> • Teacher leads small group discussion and demonstration of appropriate techniques for adjusting flash and lighting. • Students view slide presentation entitled: "Pictures with Flash and Flood". • Students review illustrated text materials. • Para-professionals provide sustained involvement with students having difficulty with this task.

Task-Related Competencies	Instructional Materials	
KNOWLEDGE	Title	Media Bib.
A 2,3,6	Practical Photography	13 18
NUMBERS	Chapter 5	
B 2a	"Pictures with Flash and Flood"	4 21
APPLICATION		
C 2a,b,5,8		
PHYSICAL		
D 1a,c		
2a/b		

SUBCLUSTER: COMMERCIAL PHOTOGRAPHYCode: GGN - CP07 **TASK:** Adjusting flash and lighting**Basic Information for Cooperative Teaching****Language of the Task****Quantitative Concepts**

Flash bulb

Electronic

Fill in

Bounce

Over-exposure

Under-exposure

Estimate distances in feet.

Read light meter.

Recognize angle of lighting and the subsequent shadows (adjust angle of lighting with regard to shadows)

Suggestions:

- Discuss with the student the specific work experiences and information learned in the vocational class.
- Measure and mark distances down a hallway from 0 to 25 feet in 5 foot intervals. With students working in pairs, allow each student ample time to become accurate in estimating the measured distances.

Supplementary Instructional Materials:

SUBCLUSTER: COMMERCIAL PHOTOGRAPHY

TASK: Using filters

Code: GCM - CP08

Sheet 1 of 1

Student Progress	Behavioral Task Knowledges/Task Skills	Instructional Methods																																																		
Introduced Innovated Productive Employable	Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:	<ul style="list-style-type: none"> 1. demonstrate his ability to select and use filters: <ul style="list-style-type: none"> a. colored filters. b. diffusion filters. c. polarizing filter. d. haze filters. e. glass and gelatin filters. 																																																		
		<table border="1" data-bbox="843 49 1437 1121"> <thead> <tr> <th data-bbox="843 49 922 935">Task-Related Competencies</th><th data-bbox="922 49 1000 935">Instructional Materials</th><th data-bbox="1000 49 1079 935">Title</th><th data-bbox="1079 49 1158 935">Media</th><th data-bbox="1158 49 1437 935">Bib.</th></tr> </thead> <tbody> <tr> <td data-bbox="843 935 922 1279">KNOWLEDGE</td><td data-bbox="922 935 1000 1279"></td><td data-bbox="1000 935 1079 1279"><u>Practical Photography</u></td><td data-bbox="1079 935 1158 1279">13</td><td data-bbox="1158 935 1437 1279">18</td></tr> <tr> <td data-bbox="843 1279 922 1362">A 2,3,5,6</td><td data-bbox="922 1279 1000 1362"></td><td data-bbox="1000 1279 1079 1362"></td><td data-bbox="1079 1279 1158 1362"></td><td data-bbox="1158 1279 1437 1362"></td></tr> <tr> <td data-bbox="843 1362 922 1403">NUMBERS</td><td data-bbox="922 1362 1000 1403"></td><td data-bbox="1000 1362 1079 1403"></td><td data-bbox="1079 1362 1158 1403"></td><td data-bbox="1158 1362 1437 1403"></td></tr> <tr> <td data-bbox="843 1403 922 1444">B 4a,d</td><td data-bbox="922 1403 1000 1444"></td><td data-bbox="1000 1403 1079 1444"></td><td data-bbox="1079 1403 1158 1444"></td><td data-bbox="1158 1403 1437 1444"></td></tr> <tr> <td data-bbox="843 1444 922 1485">6 APPLICATION</td><td data-bbox="922 1444 1000 1485"></td><td data-bbox="1000 1444 1079 1485"></td><td data-bbox="1079 1444 1158 1485"></td><td data-bbox="1158 1444 1437 1485"></td></tr> <tr> <td data-bbox="843 1485 922 1527">C 2a,b,5,7</td><td data-bbox="922 1485 1000 1527"></td><td data-bbox="1000 1485 1079 1527"></td><td data-bbox="1079 1485 1158 1527"></td><td data-bbox="1158 1485 1437 1527"></td></tr> <tr> <td data-bbox="843 1527 922 1568">PHYSICAL</td><td data-bbox="922 1527 1000 1568"></td><td data-bbox="1000 1527 1079 1568"></td><td data-bbox="1079 1527 1158 1568"></td><td data-bbox="1158 1527 1437 1568"></td></tr> <tr> <td data-bbox="843 1568 922 1609">D 1a,b,d</td><td data-bbox="922 1568 1000 1609"></td><td data-bbox="1000 1568 1079 1609"></td><td data-bbox="1079 1568 1158 1609"></td><td data-bbox="1158 1568 1437 1609"></td></tr> <tr> <td data-bbox="843 1609 922 1650">2a/b</td><td data-bbox="922 1609 1000 1650"></td><td data-bbox="1000 1609 1079 1650"></td><td data-bbox="1079 1609 1158 1650"></td><td data-bbox="1158 1609 1437 1650"></td></tr> </tbody> </table>	Task-Related Competencies	Instructional Materials	Title	Media	Bib.	KNOWLEDGE		<u>Practical Photography</u>	13	18	A 2,3,5,6					NUMBERS					B 4a,d					6 APPLICATION					C 2a,b,5,7					PHYSICAL					D 1a,b,d					2a/b				
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SUBCLUSTER: COMMERCIAL PHOTOGRAPHY



Full Text Provided by ERIC

: GCM- CP08 **TASK:** Using filters

Basic Information for Cooperative Teaching

Language of the Task

Filter
color
light

Depth of field

Intensity of light

Suggestions:

- Have student bring examples of work being done in vocational class and explain the differences — purpose, effect, etc.

Quantitative Concepts

Divide numbers such as $4/\overline{100}$,
 $3/400$, $5/100$, etc.

Supportive Instructional Materials:
Practical Photography

SURCLUSTER: COMMERCIAL PHOTOGRAPHY

TASK: Operate darkroom equipment

Issue: GCM - CP09

Student Name:

Student Progress		Behavioral Task Knowledges/Task Skills		Instructional Methods																	
Introduced	Involved	Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:	<ul style="list-style-type: none"> • Teacher encourages small peer group cooperation and interaction. • Teacher leads small group discussion and demonstration of procedures for operating darkroom equipment. • Students view film. • Students read and review illustrated text materials. • Students use darkroom equipment for developing of film. 	Media	Bib.																
Productive	Employable	<p>1. demonstrate his ability to operate commercial photographic darkroom equipment:</p> <ul style="list-style-type: none"> a. enlarger. b. print washer. c. print dryer. d. dodging tools. e. timers. f. measuring devices. g. storage equipment. h. darkroom lights. <p>2. provide care and maintenance for darkroom equipment.</p>	Task-Related Competencies <table border="1"> <thead> <tr> <th>KNOWLEDGE</th> <th>Instructional Materials</th> </tr> </thead> <tbody> <tr> <td>A 2,3,5,6,10</td> <td>Practical Photography Chapter 8</td> </tr> <tr> <td>NUMBERS</td> <td>"Darkroom Techniques"</td> </tr> <tr> <td>B 1,2 4b,c,d,f</td> <td></td> </tr> <tr> <td>APPLICATION</td> <td></td> </tr> <tr> <td>C 2,5,8</td> <td></td> </tr> <tr> <td>PHYSICAL</td> <td></td> </tr> <tr> <td>D 1a,b,d,f 2a/b 3c,f,g</td> <td></td> </tr> </tbody> </table>	KNOWLEDGE	Instructional Materials	A 2,3,5,6,10	Practical Photography Chapter 8	NUMBERS	"Darkroom Techniques"	B 1,2 4b,c,d,f		APPLICATION		C 2,5,8		PHYSICAL		D 1a,b,d,f 2a/b 3c,f,g		13 8	18 29
KNOWLEDGE	Instructional Materials																				
A 2,3,5,6,10	Practical Photography Chapter 8																				
NUMBERS	"Darkroom Techniques"																				
B 1,2 4b,c,d,f																					
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PHYSICAL																					
D 1a,b,d,f 2a/b 3c,f,g																					

Subcluster:**COMMERCIAL PHOTOGRAPHY**

Role: GCM - CMO

Task: Operate darkroom equipment

Basic Information for Cooperative Teaching

Language of the Task	Quantitative Concepts
Enlarger	Student must be able not only to read and count seconds on a clock, but he must also be able to relate and react on a close time sequence, i.e. 10 sec., 30 sec., 1 min., 90 sec., etc.
Lamp house	
Condensing lens	
Negative carrier	
Focus and lens adjustment	
Lens	

Suggestions:

- Encourage the student to tell the rest of the class about photography. Set a pattern of interest so the other students feel comfortable in asking relative questions, thus learning more about the "world out there".

Supportive Instructional Materials:
Practical Photography

SUBCLUSTER: COMMERCIAL PHOTOGRAPHY

TASK: Making enlargements

CP10



Sheet 1 of 1

Student Name: _____

Student Progress	Behavioral Task Knowledge/Task Skills	Instructional Methods																
<p>Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:</p> <p>1. select and use the following equipment and materials in making enlargements:</p> <ol style="list-style-type: none"> a. enlarger. b. paper safe. c. safe lights. d. filters (variable contrast). e. No. 1,2,3,4 contrast paper. f. burning in tools. g. dodging tools. h. cropping. i. easel. j. developing chemicals. k. print washer. l. print dryer. m. timer. 	<ul style="list-style-type: none"> ● Para-professionals provide sustained involvement with students having difficulty with this task. ● Teacher leads small group discussion and demonstration of procedures for making enlargements. ● Students view sound/slides program. ● Students view filmstrips. ● Student's make enlargements from previously developed prints. 	<table border="1"> <thead> <tr> <th data-bbox="842 51 915 1117">Task-Related Competencies</th><th data-bbox="915 51 930 1117">Instructional Materials</th><th data-bbox="930 51 944 1117">Media</th><th data-bbox="944 51 959 1117">Bib.</th></tr> </thead> <tbody> <tr> <td data-bbox="842 1117 915 1994">KNOWLEDGE A 2,3,6</td><td data-bbox="915 1117 930 1994"><u>Practical Photography</u> Chapter 11</td><td data-bbox="930 1117 944 1994">1,3</td><td data-bbox="944 1117 959 1994">18</td></tr> <tr> <td data-bbox="915 1117 930 1994">NUMBERS B 1,2,4a,5,6,</td><td data-bbox="930 1117 944 1994">"Let's Make an Enlargement"</td><td data-bbox="944 1117 959 1994">4</td><td data-bbox="959 1117 974 1994">21</td></tr> <tr> <td data-bbox="930 1117 944 1994">APPLICATION C 2,5,8 PHYSICAL D 1a,d 2a/b</td><td data-bbox="944 1117 959 1994">"Projection Printing" 1 and 2 "Spot Printing and Dodging" "Contact Printing"</td><td data-bbox="959 1117 974 1994">10 10 10</td><td data-bbox="974 1117 988 1994"></td></tr> </tbody> </table>	Task-Related Competencies	Instructional Materials	Media	Bib.	KNOWLEDGE A 2,3,6	<u>Practical Photography</u> Chapter 11	1,3	18	NUMBERS B 1,2,4a,5,6,	"Let's Make an Enlargement"	4	21	APPLICATION C 2,5,8 PHYSICAL D 1a,d 2a/b	"Projection Printing" 1 and 2 "Spot Printing and Dodging" "Contact Printing"	10 10 10	
Task-Related Competencies	Instructional Materials	Media	Bib.															
KNOWLEDGE A 2,3,6	<u>Practical Photography</u> Chapter 11	1,3	18															
NUMBERS B 1,2,4a,5,6,	"Let's Make an Enlargement"	4	21															
APPLICATION C 2,5,8 PHYSICAL D 1a,d 2a/b	"Projection Printing" 1 and 2 "Spot Printing and Dodging" "Contact Printing"	10 10 10																

Subcluster: COMMERCIAL PHOTOGRAPHY

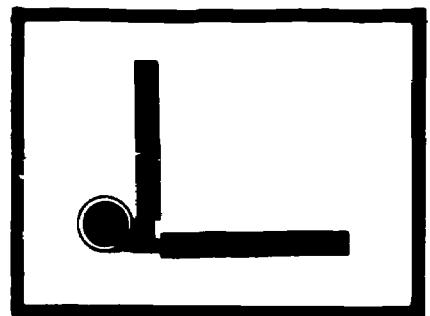
Role: GCM - CP10 Task: Making enlargements

Basic Information for Cooperative Teaching

Language of the Task	Quantitative Concepts	Suggestions:
Diffusion	Continue familiarizing student with the fractional breakdown of short periods of time, i.e. four 15 min. segments in an hour; three 20 min. segments in an hour; three 5 min. segments in 15 min., fractional breakdown of seconds.	<ul style="list-style-type: none">• Show interest in each student's work by asking questions related to the subjects being photographed, the sharpness of prints, and/or the correctness of exposure.
Condenser		
Diffusion-condenser		
Focal length	Repeat the refinement of measuring distance. Students should recognize the difference between 1/4, 1/8, 1/16 of an inch.	
Emulsion		
Sensitive paper		
Photo supply	Realize the need to recognize stock sizes: 11x5, 8x10, 3x5, etc.	
Dodging		
Spot printing		
Cropping		
Vignetting		
Retouch		
Spotting		

Supportive Instructional Materials:
Practical Photography

DRAFTING



INSTRUCTIONAL TASK MODULES

- DT01 Prepare isometric sketches
- DT02 Prepare multiview sketches
- DT03 Letter drawings and graphic materials
- DT04 Use drafting equipment in drawing simple shapes
- DT05 Prepare geometric constructions with drafting equipment
- DT06 Operate drawing reproduction machines
- DT07 Construct and prepare isometric views
- DT08 Construct and prepare multiview drawings
- DT09 Dimension drawings
- DT10 Prepare graphs and charts
- DT11 Develop and construct sectional views
- DT12 Prepare auxiliary views and revolutions
- DT13 Construct developments and intersections
- DT14 Construct and prepare perspective drawings
- DT15 Detail screw threads and fasteners
- DT16 Prepare design and working drawings

SUBCLUSTER:**DRAFTING**TASK:
Prepare isometric sketches

GCM - DT01

Behavioral Task Knowledges/Task Skills

Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:

1. identify the approximate construction axis for given isometric drawings.
2. recognize the proper proportions of a given object.
3. describe and demonstrate the procedures for locating non-isometric lines.
4. describe and demonstrate the procedures for sketching isometric circles and arcs.
5. accurately prepare isometric sketches of simple objects from two given orthographic views.
6. accurately prepare isometric sketches of simple objects from three given orthographic views.

Student Progress**Introduced**

Employable Productive Involved

Instructional Methods

- Teacher leads blackboard discussion of procedures and techniques using teacher-made transparencies.
- Students view film loops.
- Students complete partially finished views from a teacher-prepared problem sheet.
- Students work on sketching problems employing 3-D styrofoam or wood models of the objects.
- Students should use isometric grid paper, this leaves no room for error in determining axes.

Task-Related Competencies		Instructional Materials	Media	Bib.
KNOWLEDGE		Sketching Circles and Arcs Sketching Straight Lines Square and Circle	9 9 9	13 13 14
APPLICATION		<u>Freehand Drafting for Technical Sketching</u>	13	11
C 2,7,8 PHYSICAL D 1a,b,c,d 2a		Teacher-made transparencies Styrofoam/wood problem models	12 2	

SUBCLUSTER:

DRAFTING

TASK: Prepare isometric sketches

Basic Information for Cooperative Teaching**Language of the Task****Quantitative Concepts**

Isometric

Sketch

Freehand

Object/model

Horizontal/vertical

Single stroke lines

Parallel

Alignment

Front edge

Lower edge

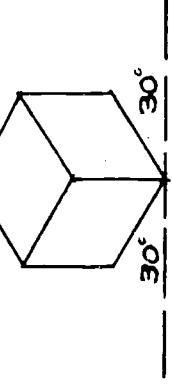
Ellipse

Oval

Shape

Estimate proportions and sizes of isometric objects drawn on paper

"The Isometric Box"



Interpret 30° angle of projection in the isometric box

Suggestions:

- Teacher and deaf student should cooperatively develop some simple signs related to language of the task.
- Informally encourage voluntary buddy system for assisting deaf and partially sighted students (Individualize without calling attention to the individual).

Supportive Instructional Materials:
Pencils, paper, models

SUBCLUSTER:

DRAFTING

TASK:
Prepare multiview sketches

Code: GCM - DT02

Sheet 1 of 1

Student Name:

Student Progress	Behavioral Task Knowledges/Task Skills	Instructional Methods			
		Knowledge	Competencies	Title	Media Bib.
Introduced	Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:				
Productive	1. sketch straight lines, arcs, and circles, exhibiting a degree of skill.				
Developed	2. identify the different types of lines used in drafting.				
Proficient	3. describe basic shapes by sketching, exhibiting a degree of skill.				
Competent	4. identify the three dimensions of an object and the views in which they appear.				
Expert	5. identify the three most common views used in multiview projection.				
	6. determine the three views of an object from a given pictorial view.	A 1,6,7,9 NUMBERS	KNOWLEDGE	Methods of Projection	12 12
	7. determine the third view of an object from two given views.	B 2a,4a,5,6		Orthographic Projection (series of 16 colored)	12 12
	8. describe and demonstrate the use of reference lines and 45° angle for projection.	C 2,7,8 PHYSICAL	APPLICATION	"Spacing Views in Orthographic Multiview"	9 13
	9. describe simple objects by multiview sketches, exhibiting a degree of skill.	D 1a,b,c,d 2a		"Understanding Orthographic Multiview Projection"	9 13
				Teacher-made transparencies Models/blocks made of styrofoam or wood Reference books	12 2 13

SUBCLUSTER: DRAFTING**Code:** GCM - DR02 **TASK:** Prepare multiview sketches**Basic Information for Cooperative Teaching**

Language of the Task	Quantitative Concepts
Orthographic projection	Size Degrees
Cube	Estimate: height, depth, length
Circle	Recognize basic geometric shapes
Square	Recognize and estimate the proportions and sizes of objects drawn on paper
Views	
front	
top	right side left side back bottom
Multiview	
Horizontal	
Vertical	
Alphabet of lines	

Supportive Instructional Materials:
Pencils, paper

Subcluster: DRAFTING
TASK: Letter drawings and graphic materials
ID: GCM - DT03

Student Name: _____

Student Progress	Behavioral Task Knowledges/Task Skills	Instructional Methods																								
<p>Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:</p> <ol style="list-style-type: none"> 1. describe and demonstrate the fundamentals of and procedures to follow when lettering alphabet, numbers, and symbols. 2. letter freehand on a drawing, exhibiting a degree of skill. 3. describe and demonstrate the proper procedures in the use of lettering guides. 4. letter with a lettering guide on a drawing, exhibiting a degree of skill. 5. letter with a LeRoy Lettering Set. 6. letter with rub-on letters. 7. letter with typed notes. 8. letter with guideline aids. 	<ul style="list-style-type: none"> ● Students view film loop series. ● Teacher-led blackboard demonstration of proper lettering techniques. ● Students practice lettering on teacher-made work sheets, LeRoy Lettering Set, and with rub-on letters. 																									
		<table border="1" data-bbox="830 78 1434 1137"> <thead> <tr> <th data-bbox="830 78 914 1055">Task-Related Competencies</th><th data-bbox="914 78 984 1055">Instructional Materials</th><th data-bbox="984 78 1007 1055">Media</th><th data-bbox="1007 78 1036 1055">Bib.</th></tr> </thead> <tbody> <tr> <td data-bbox="914 1055 984 2017">KNOWLEDGE</td><td data-bbox="984 1055 1036 2017">McIntyre lettering series</td><td data-bbox="1036 1055 1059 2017">9</td><td data-bbox="1059 1055 1087 2017">14</td></tr> <tr> <td data-bbox="984 1055 1036 2017">NUMBERS</td><td data-bbox="1036 1055 1087 2017">Teacher-made practice sheets</td><td data-bbox="1087 1055 1110 2017">14</td><td data-bbox="1110 1055 1138 2017"></td></tr> <tr> <td data-bbox="1036 1055 1087 2017">APPLICATION</td><td data-bbox="1087 1055 1138 2017">LeRoy Lettering Set</td><td data-bbox="1138 1055 1160 2017">1</td><td data-bbox="1160 1055 1188 2017"></td></tr> <tr> <td data-bbox="1087 1055 1138 2017">PHYSICAL</td><td data-bbox="1138 1055 1188 2017">Rub-on letters</td><td data-bbox="1188 1055 1210 2017">1</td><td data-bbox="1210 1055 1238 2017"></td></tr> <tr> <td data-bbox="1138 1055 1188 2017">2a, 3g</td><td data-bbox="1188 1055 1238 2017"></td><td data-bbox="1238 1055 1260 2017"></td><td data-bbox="1260 1055 1289 2017"></td></tr> </tbody> </table>	Task-Related Competencies	Instructional Materials	Media	Bib.	KNOWLEDGE	McIntyre lettering series	9	14	NUMBERS	Teacher-made practice sheets	14		APPLICATION	LeRoy Lettering Set	1		PHYSICAL	Rub-on letters	1		2a, 3g			
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PHYSICAL	Rub-on letters	1																								
2a, 3g																										

DRAFTING**SUBCLUSTER:**

E: GCM - DTQ3 TASK: Letter drawings and graphic materials

Basic Information for Cooperative Teaching**Suggestions:**

- Do not teach lettering at the beginning of a course; it is difficult to hold attention of even the better students.
- Informally encourage voluntary buddy system for assisting deaf students and partially sighted persons (individualize without calling attention to the individual).
- Demonstration of correct and incorrect procedures to highlight the importance of correctness.
-

Language of the Task	Quantitative Concepts
Gothic lettering	Distinguish between upper case/lower case
Vertical	Recognize number and fraction symbols
Inclined	Recognize two and three place decimals
Single stroke	Recognize degrees of angularity 30° 45° 60°
Guidelines	Notes
Title strip	Materials lists
Notes	Capital (upper case)
	Lower case
	Density
	Punctuation marks

Supportive Instructional Materials:
Pencil, prepared practice sheets, lettering guide

SUBCLUSTER: DRAFTING

TASK: Use drafting equipment in drawing simple shapes

e: GCM - DT04

Sheet 1 of 1

Student Progress	Behavioral Task Knowledges/Task Skills	Instructional Methods
Introduced Involved Productive Employable	<p>Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:</p> <ol style="list-style-type: none"> 1. identify and describe the use of the following pieces of drafting equipment: <ol style="list-style-type: none"> a. board covering b. straight edge, draft machine c. vellum, mylar, cloth d. triangles 1) 45° 2) 30°/60° 3) adjustable scales e. architect's f. engineer's g. pencils, mechanical, plastic film (mylar) h. erasers i. erasing shield j. brush k. masking tape l. pointer m. compass n. protractor o. lead holder p. templates q. french curves, adjustable curves q. repro. 	<ul style="list-style-type: none"> ● Teacher provides demonstration of the use of basic drafting tools and equipment. ● Students view film loops on use of equipment. ● Teacher-led small group demonstration. ● Teacher should discuss the use of equipment as it relates to all industries. ● Note: This should not be considered as a separate unit. It will be covered and reinforced in upcoming units.
KNOWLEDGE	Title	Media Bib.
A 1,2,6,9 NUMBERS	Complete set of demonstration equipment	1
B 4a APPLICATION	"T-Square and Triangles I & II"	9 13
C 2,5 PHYSICAL D 1a,b,c,d 2a	McIntyre loop series on "Drafting Procedures" 5 loops	9 14

Subcluster: DRAFTING

Code: GCM - DTO4 Task: Use drafting equipment in drawing simple shapes

Basic Information for Cooperative Teaching	
Language of the Task	Quantitative Concepts
Names of drafting tools and equipment	Recognize and interpret the following scales: $1'' = 1'$ $1/2'' = 1'$ $6'' = 1'-0"$ $1 1/2'' = 1'-0"$ $12'' = 1'$
Grades of pencils	Locate the midpoint of a line
Types of pencils	Line weights thin line - sharp pencil medium lines - nearly sharp thick lines - slightly sharp
Points	

- Suggestions:
- Teacher and deaf student should cooperatively develop some simple signs related to language of the task.
 - Informally encourage voluntary buddy system for assisting deaf and partially sighted students (individualize without calling attention to the individual).
 - Drafting is the engineer's "language".
 - Develop student awareness and attitudes related to drafting practices and techniques.
 - Clear and concise drawings are essential for duplication (blueprinting). Distribution of these reproductions are utilized as the basis for the total manufacturing process.

Supportive Instructional Materials:
Pencil, paper, eraser, tape, board, T-square, triangles, etc.

SUBCLUSTER: DRAFTING

e: GCM - DR05

TASK: Prepare geometric constructions with drafting equipment

Student Name: _____

Sheet 1 of 1

Student Progress	Behavioral Task Knowledges/Task Skills	Instructional Methods
	<p>Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:</p> <ol style="list-style-type: none"> 1. identify and describe the proper procedures for completing the following geometric constructions: <ol style="list-style-type: none"> a. bisect an arc b. copy an angle c. divide a line into a given number of parts d. construct a triangle e. construct an equilateral triangle f. construct a square g. construct a pentagon h. construct a hexagon i. construct an octagon j. construct an ellipse. 2. accurately complete the identified geometric constructions for specific problems, following a prescribed procedure. 	<ul style="list-style-type: none"> • Teacher-led discussion of difficult constructions with individual students. • Teacher-led blackboard demonstration of construction procedures using transparencies.
Task-Related Competencies	Instructional Materials	
KNOWLEDGE A 1,6,7,9 NUMBERS B 4a	APPLICATION C 2,5 PHYSICAL D 1a,b,c,d 2a	Media 12 Bib. "Geometric Construction - (2) Circles Lines"

SUBCLUSTER: DRAFTING**Code:** GCM - DT05 **TASK:**

Prepare geometric constructions with drafting equipment

Basic Information for Cooperative Teaching		Suggestions:
Language of the Task	Quantitative Concepts	
Bisect	Determine the length of a line Locate the center of a circle, line, etc.	<ul style="list-style-type: none">• This concept good for teaching manipulation of basic drafting tools and equipment.• Drill deaf student extensively on language of the task.
Divide		<ul style="list-style-type: none">• Informally encourage voluntary buddy system for assisting deaf or partially sighted students (individualize without calling attention to the individual).•
Construct	Interpret circular dimensions in: degrees minutes seconds	
Angle		
Line		
Triangle		
Square		
Hexagon		
Octagon		
Pentagon		
Ellipse		
Segment		
Center		
Flats-points		

Supportive Instructional Materials:
Board, T-square, triangles, compass, dividers, scale

Subcluster:

DRAFTING

TASK:

Operate drawing reproduction machines

DT06

Student Name:



GCM - DT06

Student Progress	Behavioral Task Knowledges/Task Skills	Instructional Methods	
Introduced	Involved	Productive	
EMPLOYABLE	<p>Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:</p> <ol style="list-style-type: none"> 1. describe the drawing reproduction process. 2. locate, identify, and adjust machine controls accurately. 3. identify and describe the proper steps to follow in making a reproduction of a drawing. 4. prepare quality blueprint reproductions using the drawing reproduction machine. 5. fix the reproduction machine in case of paper jam, following the prescribed procedure. 6. change developer fluid in the reproduction machine, following the manufacturer's prescribed procedure. 	<ul style="list-style-type: none"> ● Teacher demonstration of machine operation, adjustment, and use. ● Students run prints of their early drawings and recent drawings to compare line weight quality. ● Teacher and students discuss use of the reproduction machine as a quality control check of drawings. 	
KNOWLEDGE	Title	Instructional Materials	Media Bib.
A 7, 9	Drafting reproduction machine and reproduction materials NUMBERS	1	
B 2a	APPLICATION	C 4,5,8	
C 4,5,8	PHYSICAL	D 1a,c,d 2a, 3c,f,g	

Subcluster:

DRAFTING

Subcluster:

ie: GCM - DTQ6 TASK: Operate drawing reproduction machines

Basic Information for Cooperative Teaching		Suggestions:
Language of the Task	Quantitative Concepts	
Light Exposure	Determine the appropriate dial setting for speed of reproduction machine (see drafting instructor).	<ul style="list-style-type: none">● Informally encourage voluntary buddy system for assisting deaf or partially sighted students (individualize without calling attention to the individual).● Demonstration of correct and incorrect procedures to highlight the importance of correctness.● Stress the importance of not exposing light-sensitive reproduction (print) paper to light before use.● Conduct an experiment in class demonstrating the reproduction process.

Supportive Instructional Materials:

SUBCLUSTER: DRAFTING
TASK: Construct and prepare isometric views
Code: GCM - DT07

Student Name: _____

Student Progress		Behavioral Task Knowledges/Task Skills	Instructional Methods																											
Introduced	Involved	<p>Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:</p> <ol style="list-style-type: none"> 1. identify the proper axis for isometric drawings. 2. describe and demonstrate the procedures for locating non-isometric lines. 3. describe and demonstrate the procedures for constructing isometric circles and arcs. 4. describe and demonstrate the procedures for centering isometric drawings. 5. construct and prepare isometric views, exhibiting a degree of skill. 	<ul style="list-style-type: none"> ● Teacher leads blackboard demonstration of procedures for constructing isometric views with transparencies. ● Teacher provides individual student assistance on specific problems. ● Students view film loops to reinforce concepts. ● Students complete partially finished views from a teacher-prepared problem sheet. 																											
Employed Productive	Student Progress	<p>Task-Related Competencies</p> <table border="1"> <thead> <tr> <th>KNOWLEDGE</th> <th>NUMBERS</th> <th>APPLICATION</th> </tr> </thead> <tbody> <tr> <td>A 1, 2, 6, 9</td> <td>B 4a</td> <td>C 2, 5</td> </tr> <tr> <td></td> <td></td> <td>PHYSICAL</td> </tr> <tr> <td></td> <td></td> <td>D 1a, b, c, d</td> </tr> <tr> <td></td> <td></td> <td>2a</td> </tr> </tbody> </table>	KNOWLEDGE	NUMBERS	APPLICATION	A 1, 2, 6, 9	B 4a	C 2, 5			PHYSICAL			D 1a, b, c, d			2a	<p>Instructional Materials</p> <table border="1"> <thead> <tr> <th>Title</th> <th>Media</th> <th>Bib.</th> </tr> </thead> <tbody> <tr> <td>"Constructing Isometric Cylinders"</td> <td>12</td> <td>12</td> </tr> <tr> <td>"Developing on Isometric Circle"</td> <td>12</td> <td>12</td> </tr> <tr> <td>"Principles of Isometric Drawing"</td> <td>12</td> <td>12</td> </tr> </tbody> </table>	Title	Media	Bib.	"Constructing Isometric Cylinders"	12	12	"Developing on Isometric Circle"	12	12	"Principles of Isometric Drawing"	12	12
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DRAFTING

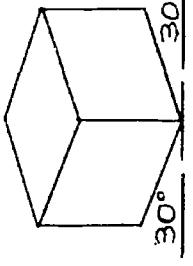
SUBCLUSTER:

TASK: Construct and prepare isometric views

Basic Information for Cooperative Teaching

Suggestions:

- A unit easy to understand.
- Can build interest and confidence with this material.
- Teacher and deaf student should cooperatively develop some simple signs related to language of the task.
- Informally encourage voluntary buddy system for assisting deaf and partially sighted students (individualize without calling attention to the individual).

Language of the Task	Quantitative Concepts
Isometric	Identify the 30° axes of the isometric box
Oblique	
Cavilier	"the isometric box"
Cabinet	
Non-isometric	
True length	
Fore shortened	
Ellipse	
Axis	

Supportive Instructional Materials:

Board, T-square, triangles, arch scale

Subcluster:**DRAFTING****TASK:**

Construct and prepare multiview drawings

Code: GCM - DT08

Student Name:

Student Progress	Behavioral Task Knowledges/Task Skills	Instructional Methods																
Employable Productive Involved	<p>Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:</p> <ol style="list-style-type: none"> 1. identify the three most common views used in multiview projection. 2. determine the three views of an object from a given pictorial view. 3. determine the third view of an object from two given views. 4. describe and demonstrate the use of reference lines for projecting multiview drawings. 5. accurately center a multiview drawing in a given space. 6. display fundamental knowledge of line construction and technique. 7. constructs and prepares multiview drawing problems . 	<ul style="list-style-type: none"> • Students cut and construct styrofoam blocks to visualize solutions of multiview problems. • Students prepare and construct solutions for progressively difficult series of multiview problems. • Teacher-led blackboard demonstration of construction procedures with transparencies. • Students complete exercise in missing lines. 																
Task-Related Competencies	Instructional Materials																	
KNOWLEDGE	<p>A 6,9 NUMBERS B 2a,4a</p> <p>APPLICATION C 2,5,7,8 PHYSICAL D 1a,c,d 2a,3g</p>	<table border="1"> <thead> <tr> <th data-bbox="929 66 974 907">Title</th> <th data-bbox="929 907 974 1135">Media</th> <th data-bbox="974 66 1019 907">Bib.</th> <th data-bbox="1019 907 1019 1135"></th> </tr> </thead> <tbody> <tr> <td data-bbox="974 66 1019 907">Styrofoam model/blocks "Two View Orthographic-Needle Valve"</td> <td data-bbox="974 907 1019 1135">1</td> <td data-bbox="1019 66 1063 907">12</td> <td data-bbox="1063 907 1063 1135">12</td> </tr> <tr> <td data-bbox="1063 66 1108 907">"Three View Orthographic - Drill Block"</td> <td data-bbox="1063 907 1108 1135">12</td> <td data-bbox="1108 66 1153 907">12</td> <td data-bbox="1153 907 1153 1135">12</td> </tr> <tr> <td data-bbox="1153 66 1197 907">Missing line problems - teacher prepared</td> <td data-bbox="1153 907 1197 1135">14</td> <td data-bbox="1197 66 1242 907"></td> <td data-bbox="1242 907 1242 1135"></td> </tr> </tbody> </table>	Title	Media	Bib.		Styrofoam model/blocks "Two View Orthographic-Needle Valve"	1	12	12	"Three View Orthographic - Drill Block"	12	12	12	Missing line problems - teacher prepared	14		
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Styrofoam model/blocks "Two View Orthographic-Needle Valve"	1	12	12															
"Three View Orthographic - Drill Block"	12	12	12															
Missing line problems - teacher prepared	14																	

SUBCLUSTER:**DRAFTING**

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e: gcm - mt08 TASK: Construct and prepare multiview drawings

Basic Information for Cooperative Teaching		Suggestions:
Language of the Task	Quantitative Concepts	<ul style="list-style-type: none"> Drill deaf student extensively on language of the task. Teacher and deaf student should cooperatively develop some simple signs related to language of the task. Informally encourage voluntary buddy system for assisting deaf students (individualize without calling attention to the individual).
<p>Language of industry</p> <p>Views</p> <p>front</p> <p>top</p> <p>side</p> <p>Projection</p> <p>Orthographic</p> <p>Center</p> <p>Spacing</p> <p>Lines</p> <p>object</p> <p>center</p> <p>dimension</p> <p>construction</p>	<p>Construct these angles using a protractor, compass, and ruler</p> <p>45° angle</p> <p>30° angle</p> <p>Measure a drawing of an observable object and determine the scale. One (1) foot (') or one (1) inch (") equals what fractional part of an inch?</p> <p>inch fractions</p> <p>length</p> <p>height</p> <p>depth</p>	

Supportive Instructional Materials:
Board, T-square, triangles, scale

Student Progress	Behavioral Task Knowledges/Task Skills	Instructional Methods
Introduced Innovative Productive Employment	<p>Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:</p> <ol style="list-style-type: none"> 1. display a knowledge of the elements of dimensioning. 2. define specific common dimensioning terms. 3. apply specific dimensioning rules, techniques, and conventions to conform with specified engineering standards. 4. read and interpret various dimensioning tables, with a degree of accuracy. 5. dimension given drawing problems with a degree of skill. 	<ul style="list-style-type: none"> ● Teacher leads blackboard demonstration of each dimensioning technique using transparencies. ● Student prepares solutions to dimensioning problems, illustrating the appropriate use of each technique on a drawing. ● Teacher prepares student information sheet containing dimensioning rules, with illustrated examples of each rule.
Task-Related Competencies	Instructional Materials	Media Bib.
KNOWLEDGE A 1,3,6,7,8,9	"Dimensions"	12
NUMBERS B 1,2,4a,5,6	Student information sheet on dimensioning	12 12 12
APPLICATION C 2,7,8 PHYSICAL D 1a,b,c,d 2a		

SUBCLUSTER:

DRAFTING

Role: GCM - DT09 TASK: Dimension drawings

Basic Information for Cooperative Teaching**Language of the Task****Quantitative Concepts****Size description**

Dimension line

Extension lines

Arrowheads

Leader

Note

Center

Center line

Object line

Recognize and interpret decimal dimensions
(2 place - .01)
(3 place - .001)
(4 place - .0001)Interpret dimension tables for
fastener sizes, etc.**Suggestions:**

- This is a difficult concept; move slowly, try to teach as a separate unit.
- Teacher and deaf student should cooperatively develop some simple signs related to language of the task.
- Informally encourage voluntary buddy system for assisting deaf students (individualize without calling attention to the individual).
- Demonstration of correct and incorrect procedures to highlight the importance of correctness.

Supportive Instructional Materials:

Basic tools

Student Name:

Student Progress	Behavioral Task Knowledges/Task Skills	Instructional Methods	Instructional Materials																								
Introduced Innovative Productive Vocabulary Employable	<p>Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:</p> <ol style="list-style-type: none"> 1. identify and describe principles for preparing line, bar, and circle graphs. 2. identify and describe principles for preparing organization and flow charts. 3. accurately prepare specific types of charts and graphs, exhibiting a degree of skill: <ol style="list-style-type: none"> a. line graph b. bar graph c. circle graph d. flow chart e. organization chart. 4. demonstrate the effective use of colors in preparing graphs and charts. 	<p>Teacher should arrange and organize correlated study problems with math instructor for presenting concepts in this unit.</p> <p>Students prepare and letter specific types of graphs and charts properly illustrated with colors and/or symbols.</p>	<table border="1"> <thead> <tr> <th data-bbox="852 64 919 1033">Task-Related Competencies</th><th data-bbox="919 64 948 1033">Title</th><th data-bbox="948 64 978 1033">Media</th><th data-bbox="978 64 1007 1033">Bib.</th></tr> </thead> <tbody> <tr> <td data-bbox="919 1033 948 1136">KNOWLEDGE</td><td data-bbox="948 1033 978 1136">A 3,7,8,9</td><td data-bbox="978 1033 1007 1136">Tape</td><td data-bbox="1007 1033 1015 1136">1</td></tr> <tr> <td data-bbox="919 1136 948 1239">NUMBERS</td><td data-bbox="948 1136 978 1239">B 1,2a,b</td><td data-bbox="978 1136 1007 1239">Rub-on letters</td><td data-bbox="1007 1136 1015 1239">1</td></tr> <tr> <td data-bbox="919 1239 948 1342">APPLICATION</td><td data-bbox="948 1239 978 1342">4a,e, 5,6</td><td data-bbox="978 1239 1007 1342">Lettering aids</td><td data-bbox="1007 1239 1015 1342">1</td></tr> <tr> <td data-bbox="919 1342 948 1446">PHYSICAL</td><td data-bbox="948 1342 978 1446">C 6,8</td><td data-bbox="978 1342 1007 1446"></td><td data-bbox="1007 1342 1015 1446"></td></tr> <tr> <td data-bbox="919 1446 948 1549"></td><td data-bbox="948 1446 978 1549">D 1a,b,c,d</td><td data-bbox="978 1446 1007 1549">2a</td><td data-bbox="1007 1446 1015 1549"></td></tr> </tbody> </table>	Task-Related Competencies	Title	Media	Bib.	KNOWLEDGE	A 3,7,8,9	Tape	1	NUMBERS	B 1,2a,b	Rub-on letters	1	APPLICATION	4a,e, 5,6	Lettering aids	1	PHYSICAL	C 6,8				D 1a,b,c,d	2a	
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	D 1a,b,c,d	2a																									

SUBCLUSTER:

DRAFTING



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Code: GCM - DT10

TASK:

Prepare graphs and charts

Basic Information for Cooperative Teaching		Suggestions:
Language of the Task	Quantitative Concepts	
Types of graphs line bar circle or pie Types of charts organizational flow	Determine percentages as applied to constructing charts and graphs Ratio proportion: use a specified color and/or definite length of line or degrees of a circle to represent a frequency of occurrence, distance, weight, etc.	<ul style="list-style-type: none">● Be conscious of using good mouth formation of words.● Informally encourage voluntary buddy system for assisting deaf students (individualize without calling attention to the individual).● Drill deaf student extensively on language of the task.● Interpret charts that have some interest factor to the student's life.

Supportive Instructional Materials:

Subcluster:**DRAFTING****TASK:**

Develop and construct sectional views

Module:

GCM - DT11

Employee**Productive****Innovative****Introduced****Student****Progress**

Behavioral Task Knowledges/Task Skills		Instructional Methods			
Task-Related Competencies	Instructional Materials	Title	Media	Bib.	
KNOWLEDGE A 6,7,8,9 NUMBERS B 2ab,4ae,5 APPLICATION C 2,7,8 PHYSICAL D 1a,b,c,d 2a	Industrial/residential prints Problem blocks - teacher made "The Cutting Plane"	1 2 12			

SUBCLUSTER:

DRAFTING

e: GCM - DT11 TASK: Develop and construct sectional views

Basic Information for Cooperative Teaching		Suggestions:
Language of the Task	Quantitative Concepts	
Cutting plane Section lines Crosshatching Conventional representations Types of sections full half revolved removed offset broken	Accurately measure lengths of lines on paper Accurately measure angles of objects on paper Determine appropriate equal spacing between views on a sheet of paper	<ul style="list-style-type: none">Can be used to reinforce shape description and dimensioning.Teacher and deaf student should cooperatively develop some simple signs related to language of the task.Informally encourage voluntary buddy system for assisting deaf students (individualize without calling attention to the individual).Drill deaf student extensively on language of the task.

Supportive Instructional Materials:
Basic drafting tools

Subcluster: DRAFTING
TASK: Prepare auxiliary views and revolutions
Code: GCM - DT12

Student Name: _____

Student Progress	Behavioral Task Knowledges/Task Skills	Instructional Methods
<p>Given the necessary tools, materials, equipment, and requisite knowledge, the learner will</p> <ol style="list-style-type: none"> 1. identify, describe, and illustrate procedures used in constructing different auxiliary views: <ol style="list-style-type: none"> a. inclined surfaces b. reference lines c. primary auxiliaries d. secondary auxiliaries. 2. identify, describe, and illustrate procedures used in constructing revolutions: <ol style="list-style-type: none"> a. axis of revolution b. "Rule of Revolution" c. practical application. 	<ul style="list-style-type: none"> • Teacher uses 3-D problem blocks to illustrate concept of auxiliary and revolution. • Students prepare simple solutions to auxiliary and revolution problems. • Students view film loops. 	
Task-Related Competencies	Instructional Materials	
KNOWLEDGE	Teacher-prepared problem blocks	2
NUMBERS	"Plotting Curves in Auxiliary Views"	12
APPLICATION	"Projecting Auxiliary Views"	12
PHYSICAL		15
D 1a,b,c,d 2a/b 3c,g		

SUBCLUSTER:

DRAFTING

TASK: Prepare auxiliary views and revolutions

SUB: GCM - DT12

Suggestions:

Language of the Task	Basic Information for Cooperative Teaching	Quantitative Concepts
Inclined surfaces Auxiliaries Axis Parallel	<p>Supportive help on this level will have to be determined by the two teachers working together because to be at this level the fundamental concepts will already have been mastered.</p>	<ul style="list-style-type: none">• Teacher and deaf student should cooperatively develop some simple signs related to language of the task.• Informally encourage voluntary buddy system for assisting deaf students (individualize without calling attention to the individual).• Drill deaf student extensively on language of the task.• One way a teacher could check to see if the student understood the position of a drawing would be to have the student place an object in the same position as a drawing, then explain the need for auxiliary views and revolutions.

Supportive Instructional Materials:

SUBCLUSTER: DRAFTING

TASK: Construct developments and intersections

Code: GCM - DT13

Sheet 1 of 1

Student Name: _____

Student Progress		Behavioral Task Knowledges/Task Skills	Instructional Methods										
Introduced	Innovative	<p>Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:</p> <ol style="list-style-type: none"> 1. identify and demonstrate the procedures for developing plane and curved surfaces. 2. describe and demonstrate the process of triangulation. 3. identify and demonstrate the procedures for developing transition pieces. 4. define and identify "point of intersection" and "line of intersection". 5. describe and demonstrate the procedures for constructing intersecting prisms, cylinders, cylinder and prism, and cylinder and cone. 6. constructs developments and intersections with acceptable engineering standard accuracy. 	<ul style="list-style-type: none"> • Students lay out and prepare solutions to specific problems covering each type of intersection/development. • Students prepare scaled paper models of developments/ intersections to check solutions. • Students view film loops on development procedures. • Teacher should demonstrate the use of math solutions to solve problems. 	Media	Bib.								
Employable	Productive	<p>Task-Related Competencies</p> <table border="1"> <thead> <tr> <th>KNOWLEDGE</th> <th>NUMBERS</th> <th>APPLICATION</th> </tr> </thead> <tbody> <tr> <td>A 6,8,9 B 2ab,4ae,5</td> <td></td> <td>C 2,7,8 D 1a,b,c,d 2a,3c,8</td> </tr> </tbody> </table>	KNOWLEDGE	NUMBERS	APPLICATION	A 6,8,9 B 2ab,4ae,5		C 2,7,8 D 1a,b,c,d 2a,3c,8	<p>Instructional Materials</p> <table border="1"> <thead> <tr> <th>Title</th> </tr> </thead> <tbody> <tr> <td>Paper models "Surface Development" [Three (3) loops] Parallel Line Radial Line Triangulation</td> </tr> </tbody> </table>	Title	Paper models "Surface Development" [Three (3) loops] Parallel Line Radial Line Triangulation	2 9	13
KNOWLEDGE	NUMBERS	APPLICATION											
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Title													
Paper models "Surface Development" [Three (3) loops] Parallel Line Radial Line Triangulation													

SUBCLUSTER: DRAFTING



de: GCM - DT13 TASK: Construct developments and intersections

Basic Information for Cooperative Teaching		Suggestions:
Language of the Task	Quantitative Concepts	
Surface plane single curve double curve warped	Plain Solid Locus Axis	<ul style="list-style-type: none"> Teacher and deaf student should cooperatively develop some simple signs related to language of the task. Informally encourage voluntary buddy system for assisting deaf students (individualize without calling attention to the individual). Be aware of the <u>key word</u> interpretation which lip reading deaf students make from your speech.
Developable surface Line Generatrix	At this level, a supportive teacher could best reinforce the vocational teacher by working with strictly individualized problems and generally recognizing the need for accurate measurements and keen observation of surface changes which represent a drafting problem.	
Element Parallel Oblique	Intersection Development	
Cylinder Cone Sphere Torus Ellipsoid Hyperboloid	Conic section Triangulation Transition piece	
		Supportive Instructional Materials:

SUBCLUSTER: DRAFTING
TASK: Construct and prepare perspective drawings
Code: GCM - DT14

Student Name: _____

Student Progress	Behavioral Task Knowledges/Task Skills	Instructional Methods
Introduced Involved Productive Employable	<p>Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:</p> <ol style="list-style-type: none"> 1. identify terms related to perspective drawings. 2. describe and demonstrate the procedures for constructing one-point and two-point perspective drawings. 3. construct and prepare perspective drawings, with acceptable engineering standard accuracy. 4. describe and demonstrate different techniques or methods of shading perspective drawings. 	<ul style="list-style-type: none"> • Students review magazine pictures or appropriate materials illustrating perspective and related concepts. • Students shade and render lined perspective drawings. • Teacher demonstrates the use of perspective grid paper. • Teacher leads blackboard discussion of procedures for constructing perspective drawings.
Task-Related Competencies	Instructional Materials	
KNOWLEDGE	<p>"Pictorial Drawings" "Two Point Perspective Drawing"</p>	12 9 13
APPLICATION	<p>"One Point Perspective Drawing", Perspective grid paper</p>	9 1 13
PHYSICAL		
D 1a,b,c,d 2a		

SUBCLUSTER:**DRAFTING**

Job: GCM - DT14

TASK: Construct and prepare perspective drawings

Basic Information for Cooperative Teaching	
Language of the Task	Quantitative Concepts
Vanishing point	The accuracy of natural talent for perspective drawing can be appreciated by the carefully measured angles of triangulation. The similarity of the two drawings justify training for those who may not have a "natural eye" for this skill.
Horizon line	
Station Point	
Horizon Plane	
Ground plane	
Ground line	
Center of vision	
Piercing Point	
End points	
Station point	
One point perspective	
Two point perspective	
Angular perspective	

Supportive Instructional Materials:

- Photographs
- Perspective drawings
- Sketch pads or drawing paper
- Pencils, T-squares, triangles, compass, etc.

SUBCLUSTER: DRAFTING**TASK:** Detail screw threads and fastenersGCM - DT15

Student Name:

Sheet 1 of 1

Student Progress	Behavioral Task Knowledges/Task Skills	Instructional Methods		
Task-Related Competencies	Instructional Materials	Title	Media	Bib.
<p>Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:</p> <ul style="list-style-type: none"> • Teacher collects different types and sizes of screw threads and fasteners and have students measure sizes of each in class. • Students layout, prepare, and detail screw threads and fasteners from real objects. • Teacher demonstrates the use of a screw pitch gage. <ol style="list-style-type: none"> 1. read and interpret screw thread charts. 2. discriminate between specific types of screw-thread representations: <ol style="list-style-type: none"> a. detailed b. schematic c. simplified. 3. define and list the various parts of screw thread specifications. 4. identify and describe the types of screws. 5. identify and describe related screw-thread terms. 6. identify, describe, and illustrate different bolt head and nuts. 7. identify, describe, and illustrate specific types of fasteners. 8. detail specific types and sizes of screw threads and fasteners for a given problem with engineering standard accuracy. 	KNOWLEDGE A 2,3,8,9 NUMBERS B 2a,b 4ae,5,6 APPLICATION C 2,3,8 PHYSICAL D 1a,b,c,d 2a	Threaded bolts and fasteners Thread measuring instruments "Thread notes" "Threads and Conventional Threads"	1 1 12 12	15 15 15 15

SUBCLUSTER: DRAFTING

E: GCN - DTLS

TASK: Detail screw threads and fasteners

Basic Information for Cooperative Teaching		Suggestions:
Language of the Task		Quantitative Concepts
Schematic	Root Depth Single	Interpret measurements down to fractions of an inch Recognize: the number of threads per inch
Simplified	Multiple	Accurately measure angles, depths, and lengths
Pitch	Triple	Metric measurements at this level cannot be overlooked
Double	Square thread	
Triple	Standard thread	
Square thread	External thread	
Standard thread	Internal thread	
External thread	Diameter major minor pitch	
Internal thread	Lead	
Diameter major minor pitch	Angle of thread	
Lead	Crest	

Supportive Instructional Materials:
 Collection of screws and fasteners
 Appropriate measurement tools to match

SUBCLUSTER:**DRAFTING****TASK:**

Prepare design and working drawings

CODE: GCM - DT16

Student Name: _____

Sheet 1 of 1

Student Progress	Behavioral Task Knowledges/Task Skills	Instructional Methods																			
<p>Given the necessary tools, materials, equipment, and requisite knowledge, the learner will:</p> <ol style="list-style-type: none"> 1. identify and describe the various types of working drawings: <ol style="list-style-type: none"> a. detail drawings b. assembly drawing <ol style="list-style-type: none"> 1) unit 2) group 3) outline 4) check 5) display. 2. demonstrate the various practices basic to the preparation of working drawings: <ol style="list-style-type: none"> a. choice of views b. choice of scale c. location of views d. grouping and placing e. order of working titles f. parts' list g. identification of parts. <ul style="list-style-type: none"> • Students select an appropriate product, tool, jig, fixture, etc., with multiple parts from the shop area, and prepare a detailed working drawing from the object. • Teacher works individually with students in discussing the preparation of their specific set of working drawings. • Students should consult with machinists, machine operators, and other people who will be reading the set of drawings. 	<table border="1" data-bbox="839 53 1435 1109"> <thead> <tr> <th data-bbox="839 53 927 1109">Task-Related Competencies</th><th data-bbox="927 53 1015 1109">Instructional Materials</th></tr> </thead> <tbody> <tr> <td data-bbox="927 53 1015 1109">KNOWLEDGE</td><td data-bbox="1015 53 1104 1109"> "Working Drawing-Main Bearing" "Engineering Drawing Problems, Series 1" </td></tr> <tr> <td data-bbox="1104 53 1192 1109">NUMBERS</td><td data-bbox="1192 53 1280 1109"> A 2,3,7,8,9 B 1,2ab,4a, 5,o </td></tr> <tr> <td data-bbox="1280 53 1435 1109">APPLICATION</td><td data-bbox="1435 53 1435 1109"> 12 14 12 13 </td></tr> </tbody> </table> <table border="1" data-bbox="839 1109 1435 2002"> <thead> <tr> <th data-bbox="839 1109 927 2002">INTRODUCED</th><th data-bbox="927 1109 1015 2002">INVOLVED</th><th data-bbox="1015 1109 1104 2002">EMPLOYABLE</th><th data-bbox="1104 1109 1192 2002">PRODUCTIVE</th><th data-bbox="1192 1109 1280 2002">MEDIA</th><th data-bbox="1280 1109 1435 2002">BIB.</th></tr> </thead> <tbody> <tr> <td data-bbox="927 1109 1015 2002"></td><td data-bbox="1015 1109 1104 2002"></td><td data-bbox="1104 1109 1192 2002"></td><td data-bbox="1192 1109 1280 2002"></td><td data-bbox="1280 1109 1435 2002"></td><td data-bbox="1435 1109 1435 2002"></td></tr> </tbody> </table>	Task-Related Competencies	Instructional Materials	KNOWLEDGE	"Working Drawing-Main Bearing" "Engineering Drawing Problems, Series 1"	NUMBERS	A 2,3,7,8,9 B 1,2ab,4a, 5,o	APPLICATION	12 14 12 13	INTRODUCED	INVOLVED	EMPLOYABLE	PRODUCTIVE	MEDIA	BIB.						
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APPLICATION	12 14 12 13																				
INTRODUCED	INVOLVED	EMPLOYABLE	PRODUCTIVE	MEDIA	BIB.																

SUBCLUSTER:**DRAFTING**

e: GCM - DT16 TASK: Prepare design and working drawings

Basic Information for Cooperative Teaching		Suggestions:
Language of the Task	Quantitative Concepts	
Detailed drawing Working drawing	Review selected quantitative concepts previously identified, based on each individual student's needs.	<ul style="list-style-type: none">• Speak distinctly and slowly, use simple sentences, and look directly at lip reading deaf students.• Teacher and deaf student should cooperatively develop some simple signs related to language of the task.• This task represents an accumulation of all the drafting skills outlined previously.

Supportive Instructional Materials:

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888688

INSTRUCTIONAL MATERIALS BIBLIOGRAPHY

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GRAPHICS AND COMMUNICATION MEDIA CLUSTER

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2.	E.M. Hale and Co. 1210 South Hastings Way Eau Claire, Wisconsin 54701	"Let's Go to a Paper Mill"
3.	Eye Gate House, Inc. 146-01 Archer Avenue Jamaica, New York 11435	"The Parts of Books"
4.	GAF Corporation Reprographic Products 140 W. 51st Street New York, N.Y. 10020	"Proofreaders' Marks A through S"
5.	Indiana University Audio-Visual Center Field Service Department Bloomington, Indiana 47401	"Packaging Practice" "Exposure Meter"
6.	International Film Bureau, Inc. 332 South Michigan Avenue Chicago, Illinois 60604	"Platen Press Makeready"
7.	Quebec Department of Tourism (No address available)	"The Forest About Us"
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9.	STAS Instructional Material, Inc. 1225 Eighth St. Berkeley, California 94176	"The Art of Binding"
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11. Van Nostr Reinhold
450 West 33rd Street
New York, N.Y. 10001 "Textile Printing"
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12. DCA Educational Products
4865 Stenton Avenue
Philadelphia, Pa 19144 "Methods of Projection"
"Orthographic Projection"
"Geometric Construction:
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"Constructing Isometric
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"Developing and Isometric
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"Principles of Isometric
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"Dimensions"
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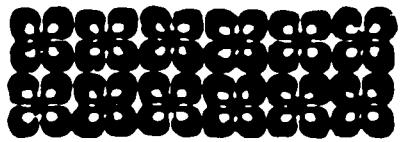
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- Graphic Arts by Carlsen
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Albany, New York 12205 Printing Layout and Design
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Audio-Visual Center
C-5 East Hall
Iowa City, Iowa 52240
29. University of Minnesota
Audio Visual Education Service
Room 55, Westbrook Hall
Minneapolis, Minn 55455
30. Lanny R. Johnston
Calhoun Area Vocational Center
475 East Roosevelt
Battle Creek, Michigan 49017 "Imposition Techniques"
"Additive Plates"
"Subtractive Plates"
"Platen Press Makeready"

31.

Addressograph-Multigraph Corp.
Cleveland, Ohio 47117

Graphic Arts Training
in Schools



APPENDIX

- INSTRUCTIONAL MATERIALS CODE
- TASK-RELATED COMPETENCIES CODE

INSTRUCTIONAL MATERIALS CODE

MEDIA CODE/INDEX

<u>Code</u>	<u>Media</u>
1	Demonstration with real objects/materials
2	3-D models - Mockups
3	Games - Simulators
4	Sound/Slide Programs
5	Filmstrip - Cassette/Record
6	TV - Broadcast, Closed Circuit
7	Video and/or Audio Recorder
8	Film, 16mm - BW/Color, Sound
9	Film loop, 8mm
10	Filmstrip
11	Slides
12	Overhead transparencies
13	Books, Magazines, Texts, Booklets
14	Pamphlets, Brochures, Manuals, Workbooks
15	Newspapers, Cartoons
16	2-D Displays, Charts, Graphs, Posters
17	Drawings, Photographs, Schematics, Maps
18	Opaque Projectuals
19	Telephone, Intercom
20	Other, specify

Probable Learning Sensations

Vis.	Aud.	Tac.	Kin.	Ole.	Sav.
x	x	x	x	x	x
x	x	x	x	x	x
x	x	x	x	x	x
x	x				
x	x				
x	x				
x	x				
x	x				
x	x				
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x	x				
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BIBLIOGRAPHY REFERENCE

. . . complete ordering information for each of the commercially or teacher-produced instructional materials may be obtained by checking this reference number in the *Instructional Materials Bibliography* located in the back of the *User Guide*.

TASK-RELATED COMPETENCIES

The task-related competencies are a summation of the specific skills, understandings, and/or attitudes that are necessary to satisfactorily accomplish the instructional tasks found in the ten cluster guides. The following listing is used for interpreting the Task-Related Competency code numbers found on each task sheet. A more detailed description of each of the identified competencies can be found either in the Program Guide or the Project Handbook.

A. SKILLS BASED ON KNOWLEDGE

1. Name one or more items
2. Request supplies and/or equipment
3. Check for accuracy and, if necessary, require correction of self and/or others
4. Discriminate sound cues, recognize normal sound as opposed to abnormal sound
5. Identify color
6. Identify form, size, shape, texture
7. Sequencing - Respond by pre-determined plan
8. Write identifying information of persons, places, and/or objects, serial no., weight, and/or types of products on slips or tags, etc.
9. Obtain information through sight, shape, size, distance, motion, color, and other unique characteristics
10. Discriminate olfactory cues

B. CONCEPT OF NUMBERS BASED ON KNOWLEDGE

1. Ordinal
2. Cardinal
 - a. read numbers and/or copy
 - b. count and/or record
3. Make change (money)
4. Measure
 - a. distance
 - b. weights - volume - balance
 - c. liquids - solids
 - d. time (measurement of)
 - e. degrees of circle
 - f. temperature, pressure and humidity
 - g. torque
 - h. electricity
 - i. plumb - level
5. Perform simple addition and/or subtraction
6. Perform simple multiplication and/or division

TASK-RELATED COMPETENCIES, continued. . .

C. COMPREHENSION AND PERFORMANCE

1. Forms
 - a. write
 - b. file, post and/or mail
2. Match
 - a. duplicate
 - b. sort
3. Check lists and/or fill out report forms
4. Time awareness
5. Follow verbal symbol and/or written direction
6. Recognize words (not numbers) or ability to read and/or write
7. Depth perception
8. Ability to select most appropriate solution
9. Concept of distance

D. SKILLS BASED ON PHYSICAL ABILITIES

1. Fine Coordination
 - a. coordinate eyes and hands or fingers accurately
 - b. make precise movement
 - c. move fingers to manipulate objects
 - d. move hands skillfully - placing and turning motion
 - e. coordinate hand and foot
 - f. feeling - perceiving objects and materials as to size, shape, temperature, moisture content, or texture by means of touch
2. Strength (lifting, carrying, pushing, and/or pulling)
 - a. sedentary work, 10#, occasionally lifting and/or carrying small items such as tools, etc.
 - b. light work, 20#, requires a significant amount of standing or walking
 - c. medium work, lifting 50#, frequent lifting and carrying objects weighing 25#
 - d. heavy work, frequent lifting and/or carrying up to 50#
 - e. very heavy work - lifting objects in excess 100#, lifting and/or carrying objects weighing 50# or more
3. Gross Coordination (climbing and/or balancing)
 - a. maintain body equilibrium to prevent falling when walking, standing, crouching, or running on narrow, slippery or moving surfaces
 - b. ascend and descend ladders, stairs, scaffolding, ramps, poles, ropes, using feet and legs and/or hands and arms
 - c. reaching - extending hands and arms in any directions
 - d. crawling - moving on knees or hands and feet
 - e. kneeling - bend legs at knees to rest on knee or knees
 - f. stooping - bend downward and forward by bending legs and spine
 - g. bending - downward and forward by bending at the waist