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Attitudes

IDENTIFIERS

Attitude Appreciations: Career Awareness; \*Occupational Exploration; Self Awareness

#### ABSTRACT

ERIC

This publication is the completed portion of the high school segment of a comprehensive program for contemporary curriculum design in vocational education. The entire program embraces career development curriculum for Kindergarten through Grade 12 and utilizes extensive teacher-student participation in the development of instructional materials. This document presents completed materials of the planned four major units of: (1) self-awareness, (2) occupational information, (3) work attitudes, and (4) job exploration with hands-on experiences. The first chapter is devoted to a discussion of career orientation including statements of philosophy and objectives. The second charter includes instructional material for the unit on job exploration with hands-on experiences. Specific topics include: (1) Appliance Service, (2) Auto Industries, (3) Commercial Foods, (4) Health Occupations, (5) Ornamental Horticulture, and (6) Welding. Pertinent questions and answers regarding general occupation information, and illustrated activities are presented for each topic. (GEB)

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DOUDE LONG

A COMPREHENSIVE PROGRAM OF

CAREER ORIENTATION

FOR

HIGH SCHOOL STUDENTS

EDITED BY WILLIAM W. JOLLY

KNOX COUNTY DEPARTMENT OF PUBLIC INSTRUCTION
DEPARTMENT OF VOCATIONAL EDUCATION
KNOXVILLE, TENNESSEE
1971

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#### FOREWORD

HANDS ON IS AN EXAMPLE OF AN EVOLVING CURRICULUM DESIGN
IN CAREER DEVELOPMENT UTILIZING EXTENSIVE TEACHER-STUDENT
PARTICIPATION IN THE DEVELOPMENT OF INSTRUCTIONAL MATERIALS.
THIS PROJECT, THEREFORE, BECOMES ANOTHER EFFORT ON THE PART OF
THE KNOX COUNTY DEPARTMENT OF PUBLIC INSTRUCTION TO PRODUCE
AND EVALUATE CONTEMPORARY CURRICULUM.

FULL CREDIT MUST BE GIVEN TO THE KNOX COUNTY DIRECTOR

OF VOCATIONAL EDUCATION FOR CONCEIVING SUCH A NOVEL MEANS OF

IMPLEMENTING CAREER GUIDANCE AT THE HIGH SCHOOL LEVEL.

ACKNOWLEDGEMENT MUST ALSO BE GIVEN TO THE ENTIRE KNOX COUNTY

VOCATIONAL STAFF FOR THEIR PROFESSIONAL ASSISTANCE DURING THE

PAST FOUR YEARS OF EXPERIMENTATION IN THE PROGRAM AND FOR

THEIR WILLINGNESS TO CONTRIBUTE TO THE FUTURE DEVELOPMENT AND

IMPLEMENTATION OF THIS PROJECT IN VOCATIONAL EDUCATION.

DR. MILDRED E. DOYLE, SUPERINTENDENT

KNOX COUNTY DEPARTMENT OF PUBLIC INSTRUCTION

ERIC

#### PREFACE

HANDS ON IS A PUBLICATION DEALING WITH THE COMPLETED PORTION OF THE HIGH SCHOOL SEGMENT OF A COMPREHENSIVE, EXEMPLARY PROGRAM FOR CONTEXPORARY CURRICULUM DESIGN IN VOCATIONAL EDUCATION. THE ENTIRE PROGRAM EMBRACES CAREER DEVELOPMENT CURRICULUM FOR KINDER—GARTEN THROUGH TWELTH GRADE. IT IS FUNDED BY THE TENNESSEE DEPARTMENT OF VOCATIONAL EDUCATION UNDER THE PROVISIONS OF PART D OF THE VOCATIONAL EDUCATION AMENDMENTS OF 1968 AND IS BEING ADMINISTERED BY THE KNOX COUNTY DEPARTMENT OF PUBLIC INSTRUCTION UNDER THE TITLE OF CONTEMPORARY CHARLOULUM FOR CAREER DEVELOPMENT.

MATERIAL WAS DEVELOPED FOR HANDS ON IN AN EFFORT TO PROVIDE A COMPREHENSIVE PROGRAM OF HIGH SCHOOL CAREER ORIENTATION CURRICULUM INVOLVING FOUR MAJOR UNITS OF INSTRUCTIONS: (1) SELF-AVARENESS, (2) OCCUPATIONAL INFORMATION, (3) WORK ATTITUDES, AND (4) JOB EXPLORATION WITH HANDS-ON EXPERIENCES. AT PRESENT, THE MAJOR PORTION OF THE COMPLETED MATERIAL IN HANDS ON DEALS WITH THE UNIT OF INSTRUCTION, "JOB EXPLORATION WITH HANDS-ON EXPERIENCES." THE REMAINING THREE UNITS ARE STILL UNDER DEVELOPMENT, BUT ARE SEEN IN HANDS ON IN LESSON PLAN AND OUTLINE FORM. IMPLEMENTATION AND EVALUATION OF THE PROGRAM WILL TAKE PLACE AT THREE KNOX COUNTY RIGH SCHOOLS (CARTER, HALLS, AND DOYLE) DURING THE SCHOOL YEAR OF

ERIC

### AUKHOWLEDGEMENTS

### KNOX COUNTY DEPARTMENT OF PUBLIC INSTRUCTION

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### DEPARTMENT OF HISTRUCTION

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MR. HERBERT E. CLEMENT -- CURRICULUM SPECIALIST FOR VOCATIONAL EDUCATION

PROJECT TITLE AND STAFF

CONTEMPORARY CURRICULUM FOR CAREER DEVELOPMENT

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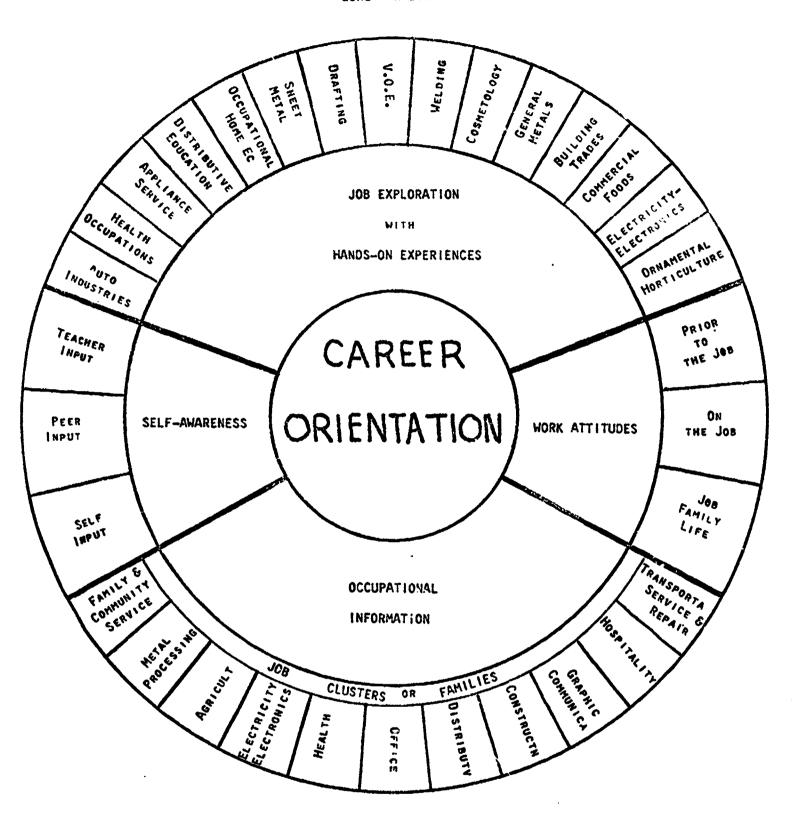


CHAPTER 1 -- CAREER UNISHTATION

### INTRODUCTION

THE PURPOSE OF THIS SECTION OF HANDS ON IS TO PRESENT AN OUTLINE OF THE TOTAL CAREER ORIENTATION CONCEPT AND CLASSROOM IMPLEMENTATION. A DETAILED PRESENTATION WILL BECOME AVAILABLE AS INSTRUCTIONAL MATERIAL IS MORE THOROUGHLY DEVELOPED AND EVALUATED.

ZONE ANALYSIS



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#### CAREER ORIENTATION

#### PHILOSOPHY

THE CAREER ORIENTATION CURRICULUM CONSISTS OF COURSE ACTIVITIES AND UNITS OF INSTRUCTION DESIGNED TO MEET THOSE PUPIL NEEDS WHICH ARE OUTGROWTHS OF THE INDUSTRIAL AND CULTURAL ASPECTS OF AMERICAN DEMOCRACY. EMPHASIS IN INSTRUCTION IS PLACED UPON SOCIAL AND PERSONAL NEEDS RELATED TO THE USE OF INDUSTRIAL GOODS AND SERVICES AND THE GROWTH OF CULTURAL IDEALS RELATED TO THE HOME AND THE COMMUNITY.

CAREER ORIENTATION ACTIVITIES ARE EXPLORATORY AND WILL

CONTINUE TO BE EXPLORATORY UNTIL PUPILS REQUIRE MORE SPECIALIZED

TRAINING IN COLLEGE OR VOCATIONAL, TRADE, AND INDUSTRIAL INSTITU
TIONS. THE BASIS FOR THESE EXPLORATORY EXPERIENCES IS THE WELL
ESTABLISHED NEED OF ADOLESCENTS TO BE ABLE TO HAVE PRACTICAL

OPTIONS IN THEIR CAREER DECISION-MAKING PROCESSES.

THE CAREER ORIENTATION CURRICULUM OFFERS ORIENTATION TO
AN INDUSTRIAL ENVIRONMENT AND A PRODUCTIVE LIFE BY PROVIDING
OCCUPATIONAL INFORMATION, PERSONAL AWARENESS ACTIVITIES, HANDS—
ON EXPERIENCES IN A VARIETY OF JOB SKILLS, EXPLORATION INTO
POST IVE JOB ATTITUDES, AND A VARIETY OF LEISURE AND HOBBY
PURSUITS TO MEET THE PARTICULAR INTERESTS AND NEEDS OF EACH
INDIVIDUAL.

#### CAREER GRIENTATION

#### GBJECTIVES

- 1. TO PROVIDE STUDENTS WITH HANDS-ON EXPERIENCES IN ALL VOCATIONAL LABORATORIES .
- 2. TO PROVIDE STUDENTS WITH GENERAL OCCUPATIONAL INFORMATION RELATED TO AT LEAST ELEVEN JOB CLUSTERS.
- 3. To TEACH STUDERTS AT LEAST THREE JOS ATTITUDES, NAMELY, RESPONSIBILITY, COOPERATION, AND SATISFACTION.
- 4. To TEACH SAFETY PROCEDURES FOR VOCATIONAL LABORATORY EXPERIENCES IN SUCH A WAY THAT STUDENTS WILL LEARN SAFETY FOR ACTUAL JOB EXPERIENCES.
- 5. To provide a Tatal Carter Orientation Program Which Will ENABLE STUDENTS TO DEVELOP A POSITIVE SOLF-HARCE.
- 6. To provide a total career orientation program which will enable students to make a tentative career decision by age 16.
- 7. To provide teachers with materials and resource information for development of instructional units.
- 8. TO ASSIST TEACHERS IN THE DEVELOPMENT OF UNITS OF INSTRUCTION BASED ON PROJECT GOALS AND MEASURABLE PERFORMANCE OBJECTIVES.
- 9. TO ASSIST SCHOOL ADMINISTRATIVE AND GUIDANCE PERSONNEL IN THE IMPLEMENTATION OF CAREER DEVELOPMENT PROGRAMS.
- 10. To UTILIZE COMMUNITY RESOURCES, ESPECIALLY THE CONSULTATIVE TALENT OF VOCATIONAL AND COLLEGE INSTITUTIONS, FOR CAREER ORIENTATION CURRICULUM DEVELOPMENT.

THESE OBJECTIVES OR PROJECT GOALS ARE IN THE PROCESS OF BEING
TRANSLATED INTO PERFORMANCE OBJECTIVES FOR NINTH GRADE STUDENTS. THE
INSTRUCTIONAL UNITS IN CHAPTER 11 OF THIS VOL', DEALING WITH
JOB EXPLORATION AND HANDS-ON EXPERIENCES, ARE AN EXAMPLE OF THIS
EFFORT. Admittedly, Self-Concept, Objective #5, Is difficult to
DEFINE, TEACH, AND MEASURE. NEVERTHELESS, THIS FROJECT WILL REPRESENT
AN ATTEMPT TO STUDY THIS PROD



THESE GOALS ARE BY NO MEANS TO BE CONSIDERED FINAL OR COMPLETE.

THEY WILL BE HODIFIED, ADDED TO, OR DELETED AS HEED ARISES WITH THE PRIMARY GOAL ALVAYS IN MIND, NAMELY, THAT THE STUFENT DEVELOP THE MEASURE OF SELF-CONFIDENCE WHICH WILL ENABLE HIM TO MAKE AT LEAST A TENTATIVE CAREER DECISION BASED ON CURRENT CAREER INFORNATION AND A REALISTIC AND POSITIVE VIEW OF HIMSELF.

# CAREER ORIENTATION A ONE-SEMESTER PROGRAM AT DOYLE HIGH SCHOOL

### COURSE OUTLINE & UNITS OF INSTRUCTION

### INSTRUCTOR MR. WAYMAN R. SEXTON

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9 -	WORK A	ATTITUDES						
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11 -	VISIT	ATION OF 1	OCATION	AL LABOR	ATORIES	(JOB EXP	LORATION	WITH
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### SECOND SEMESTER

REPEAT PROGRAM OF THE FIRST SEMESTER FOR WEEKS 19-36

THE CARTER HIGH SCHOOL CAREER ORIENTATION PROGRAM WILL BE INITIATED IN THE FALL OF 1971. TENTATIVE PLANS ARE THAT THE COURSE OUTLINE AND UNITS OF STUDY WILL BE MODELED AFTER THE DOYLE HIGH SCHOOL PROGRAM.



# CAREER ORIENTATION - A TWO-SEMESTER PROGRAM HALLS HIGH SCHOOL COURSE OUTLINE & UNITS OF STUDY

### INSTRUCTORS

Mr. Hugh B. Jenkins (Group A)

MRS. EDDIE M. DEBORD (GROUP B)

#### WEEK

- 1 GROUPS A & B ORIENTATION TO THE TOTAL PROGRAM
- 2 GROUP (A) SAFETY
- 3 GROUP (A) OCCUPATIONAL INFORMATION (RELATED TO EACH VOCATIONAL LABORATORIES)
- 4 GROUP (A) VISITATION OF
  THRU VOCATIONAL LABORATORIES (JOB
  14 EXPLORATION WITH HANDS-ON
  EXPERIENCES)
- 15 GROUP (B) SAFETY
- 16 GROUP (B) OCCUPATIONAL INFORMATION RELATED TO EACH VOCATIONAL LABORATOR
- 17 GROUP (B) VISITATION OF THRU VOCATIONAL LABORATORIES (JOB 26 EXPLORATION WITH HANDS-ON EXPERIENCES)
- 27 GROUP (A) RETURN VISIT TO VOCATIONAL LABORATORIES
- 28 GROUP (B) RETURN VISIT TO VOCATIONAL LABORATORIES
- 29 SELF-AWARENESS
- 30 EMPLOYABILITY SKILLS
- 31 EMPLOYABILITY SKILLS
- 32 WORK ATTITUDES
- 33 WORK ATTITUDES
- 34 GENERAL OCCUPATIONAL INFORMATION
- 35 GROUP (A) HANDS-ON PROJECT
- 36 GROUP (B) HANDS-ON PROJECT

GROUP (B) - OCCUPATIONAL INOFRMATION ON BUSINESS GROUP (B) - CAREERS AND INDIVIDUAL EXPLORATION OF JOBS

GROUP (B) - BUSINESS ORIENTATION

GROUP (A) - OCCUPATIONAL INFORMATION ON BUSINESS GROUP (A) - CAREERS AND INDIVIDUAL EXPLORATION OF JOBS

· GROUP (A) - BUSINESS ORIENTATION

GROUP (B) - CAREER ORIENTATION
LAB PROJECTS
GROUP (A) - CAREER ORIENTATION
LAB PROJECTS

GROUP (B) - PLAN SCHEDULE AND EVALUATION FOR NEXT YEAR GROUP (A) - PLAN SCHEDULE AND EVALUATION FOR NEXT YEAR

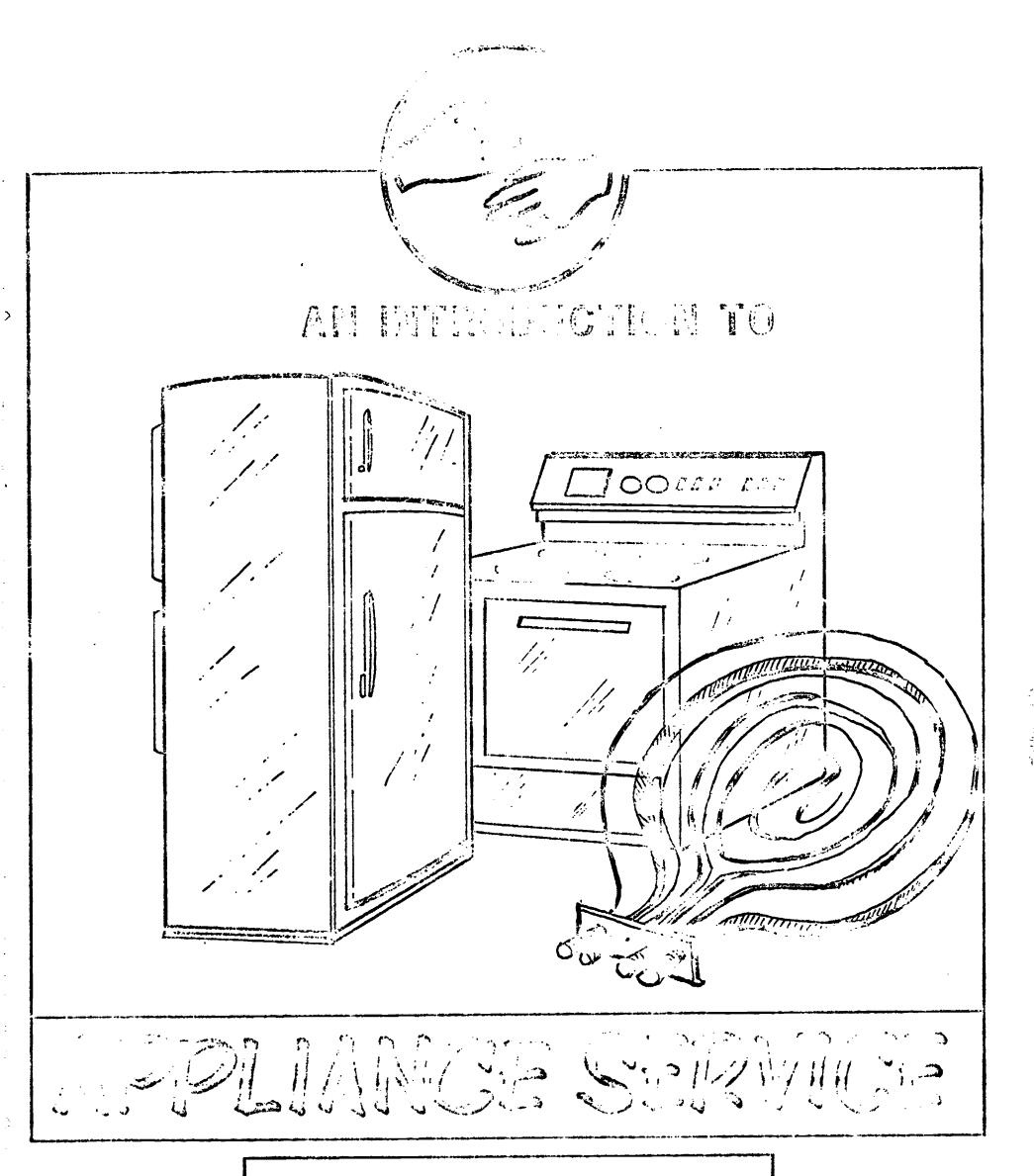
CHAPTER II - JOB EXPLORATION WITH HAMDI- ON EXPERIENCES

#### INTRODUCTION

THE PURPOSE OF THIS SECTION OF HANDS ON IS TO PRESENT COMPLETED INSTRUCTIONAL UNITS RELATED TO "JOB EXPLORATION WITH HANDS-ON EXPERIENCES." THESE LESSONS, DEVELOPED BY THE CLASS-ROOM INSTRUCTOR, ARE TO BE USED BY THE STUDENT AS A GUIDE FOR HANDS-ON EXPERIENCES DURING HIS VISITS TO THE VOCATIONAL LABORATORIES.

EACH LESSON CONTAINS GENERAL INFORMATION RELATED TO THE PARTICULAR TRADE OR SKILL INDICATED AND AN ILLUSTRATED STEP-BY-STEP OPERATION PROCEDURE.

ON THE AVERAGE A STUDENT WILL SPEND THREE DAYS IN EACH VOCATIONAL LABORATORY AVAILABLE. HE SHOULD BE ABLE TO CARRY OUT A PARTICULAR OPERATION OR EXPERIENCE WITH LITTLE OR NO INSTRUCTOR INVOLVEMENT.



### PART A OF HANDS ON

KNOX COUNTY DEPARTMENT OF PUBLIC INSTRUCTION
KNOXVILLE, TERRESTEE



# AN INTRODUCTION TO APPLIANCE REPAIR

### RAY THOMPSON

### SOME INTERESTING FACTS ABOUT APPLIANCE REPAIR

### 1. WHAT KIND OF WORK IS DONE?

WORK IS USUALLY AVAILABLE FOR APPLIANCE INSTALLERS, INSTALLER-REPAIRMEN, SERVICEMEN, PARTS SALES-MEN, FACTORY REPRESENTATIVES, DISTRIBUTOR REPRESENTATIVES AND SERVICE MANAGERS.

#### 2. WORKING CONDITIONS:

THE SERVICEMAN MAY WORK IN A WELL-LIGHTED AND WELL-EQUIPPED SHOP OR HE MAY MAKE SERVICE CALLS ON APPLIANCES IN THE CUSTOMER'S HOME.

### 3. SALARY SCALE:

THE SALARY MIGHT VARY FROM \$80 TO \$200 PER WEEK DEPENDING ON THE TYPE OF JGB AND THE SKILL OF THE WORKER.

#### TYPE OF CLOTHING WORM:

THE SERVICEMAN USUALLY WEARS A CLEAN UNIFORM, HOWEVER, THIS DEPTHOS UPON THE EMPLOYER. A MANAGER MIGHT WEAR A DRESS SUIT WITH SHIRT AND TIE.

#### 5. PERSONAL QUALITIES NECESSARY:

MANIPULATIVE SKILLS: A SERVICEMAN SHOULD BE ABLE TO WORK WELL WITH
HIS HANDS. HE SHOULD BE ABLE TO UNDERSTAND ELECTRICAL DRAWINGS AND DIAGRAMS
AND BE ABLE TO SERVICE MALFUNCTIONING
ELECTRICAL OR MECHANICAL EQUIPMENT.

PERSONALITY CHARACTERISTICS: HE SHOULD BE WELL-GROOMED AND ABLE TO WORK WELL WITH OTHERS. IT IS OFTEN NECESSARY TO CONTROL YOUR TEMPER AND CONSOLE AN ANGRY CUSTOMER.

EDUCATION QUALIFICATIONS: THE QUALIFIED SERVICEMAN WILL HAVE A HIGH SCHOOL EDUCATION AND VOCATIONAL SCHOOL PREPARATION IN APPLIANCE SERVICE. HE MIGHT ALSO HAVE SPECIAL TRAINING WITH A CERTAIN BRAND OF APPLIANCE SUCH AS GENERAL ELECTRIC, WHIRLPOOL, WESTINGHOUSE, ETC.

# YOUR FIRST EXPERIENCE IN APPLIANCE REPAIR WILL DE:

TO CHECK AND REPLACE THE DEFECTIVE SURFACE ELEMENT OF A RANGE.

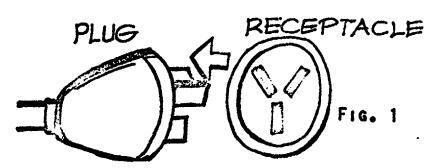
STEPS TO FOLLOW IN CHECKING AND REPLACING THE SURFACE ELEMENT OF A RANGE:

TOOLS AND MATERIALS NEEDED: RANGE WITH ONE DEFECTIVE SURFACE UNIT, REPLACEMENT UNIT, ELECTRICAL PLIERS, LONG NOSE PLIERS, LARGE AND SMALL SCREWDRIVER, VOLT OHM METER

### WHAT YOU MUST DO

### WHAT YOU MUST KNOW TO DO THESE STEPS

1. Remove the range from the power SOURCE FIG. 1



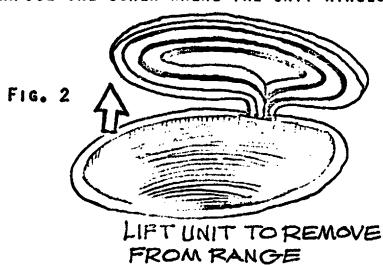
- 2. RAISE THE SURFACE UNIT . Fig. 2
- 3. REMOVE THE SCREW WITH A COUNTER-CLOCKWISE TWIST FIG. 3



4. LAY THE UNIT ON TOP OF THE RANGE, BOTTOM UP, TO EXPOSE THE SCREW THAT SECURES THE WIRE -----

THE PLUG INTO THE 220 VOLT RECEPTACLE IS USUALLY A THREE FOOT CORD CONNECTED TO THE CENTER OF THE RANGE. GRASP IT BY THE INSULATED PART AND PULL IT STRAIGHT OUT. BE SURE NOT TO TOUCH ANY EXPOSED METAL AS YOU REMOVE THE PLUG.

SLIGHT PRESSURE ON THE UNIT TOWARD THE BACK AND UP WILL RAISE IT. THIS WILL EXPOSE THE SCREW WHERE THE UNIT HINGES.



---- USE SOMETHING SOFT SUCH AS A TOWEL TO PROTECT THE TOP OF THE RANGE.

3

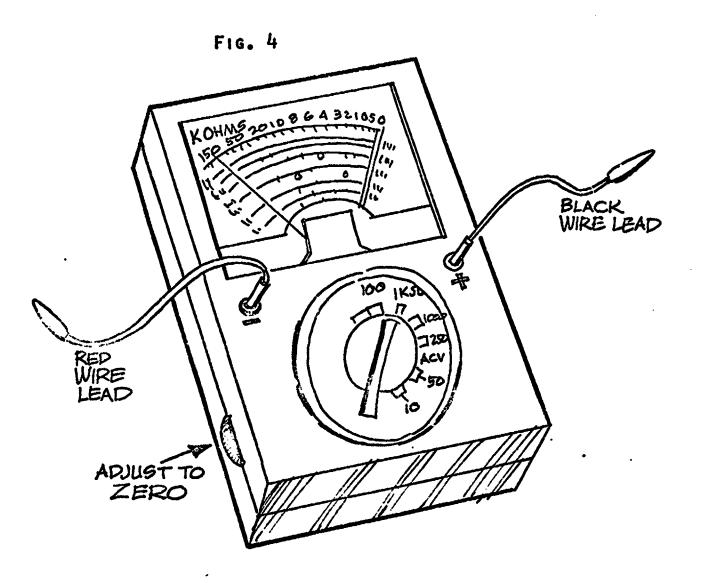


### WHAT YOU MUST DO

### WHAT YOU MUST KNOW

BE CAREFUL NOT TO DROP THE METER.

IN STEPS 5-7 YOU ARE PREPARING THE OHM
METER. FIG. 4



- 6. SET CENTER SWITCH TO 1KJ
- 7. Touch the other ends of the RED AND BLACK WIRES TOGETHER ----

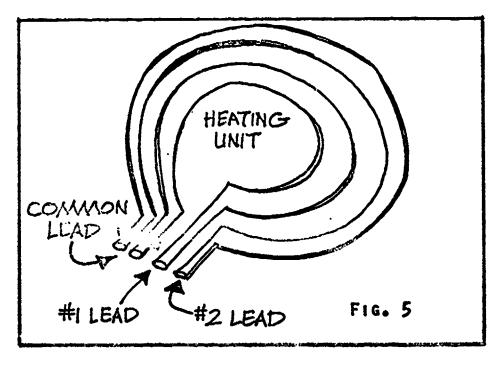
THE RED NEEDLE SHOULD MOVE TO RIGHT OF SCALE TO ZERO. IF THE NEEDLE DOES NOT MOVE ALL THE WAY TO ZERO, TURN KNOB ON THE LEFT OF METER (OHMS ADJUST) UNTIL THE POINTER STANDS OVER ZERO.



### WHAT YOU MUST DO

### WHAT YOU MUST KNOW

8. Remove the white wire from the unit. This wire is marked "common." Fig. 5



- 9. PUT THE RED WIRE LEAD OF THE OHM METER ON THE COMMON TERMINAL OR SCREW
- 10. PUT THE BLACK WIRE LEAD OF THE OHN METER ON TERMINAL #1 -----

THE NEEDLE SHOULD MOVE TO THE RIGHT OF THE SCALE (ALMOST TO ZERO). THE UNIT NEEDS TO BE REPLACED IF THERE IS NO READING.

11. LEAVE THE RED WIRE LEAD OF THE OHM
METER ON COMMON AND MOVE THE BLACK
WIRE LEAD FROM #1 TERMINAL TO #2 ----

THE METER SHOULD READ NEAR 50 OHMS.

IF THERE IS NO READING, REPLACE

THE UNIT.

12. LEAVE THE RED LEAD ON COMMON AND MOVE THE BLACK LEAD TO ANYWHERE ON THE TOP OF THE UNIT WHERE THERE IS NO ELECTRICAL CONNECTION

IF THERE IS A READING, REPLACE THE UNIT. A READING ON THE OHM METER WITH THESE CONNECTIONS INDICATES A SHORT.

### WHAT YOU MUST DO

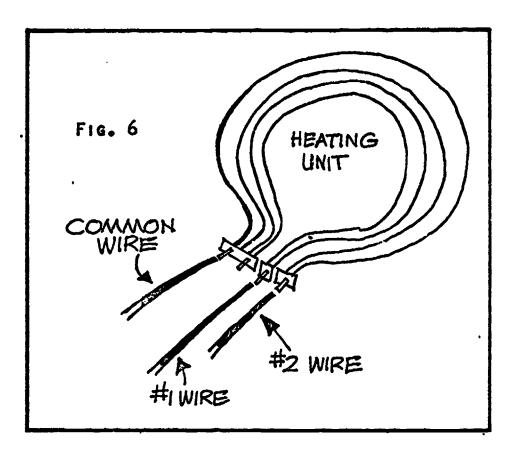
### WHAT YOU MUST KNOW

- 13. SECURE THE CORRECT UNIT TO REPLACE THE DEFECTIVE ONE
- 14. DRAW A DIAGRAM OF THE WIRES GOING
  TO THE UNIT AND LAREL THE COLOR OF
  EACH WIRE

DIFFERENT MANUFACTURERS USE DIFFERENTLY COLORED WIRES. IF THE WIRLS ARE CROSSED, THE UNIT WILL NOT WORK PROPERLY. THEREFORE, YOU NEED TO MAKE NOTE OF THE COLOR OF THE WIRE WHICH GOES TO TERMINAL #1 AND THE COLOR OF THE WIRE WHICH GOES TO TERMINAL #2. MOST MANUFACTURERS USE WHITE FOR COMMON, BUT YOU SHOULD CHECK ON THIS UNIT TO BE SURE THAT COMMON IS WHITE.

- 15. DISCONNECT THE WIRES FROM THE DEFECTIVE UNIT
- 16. REPLACE THE WIRES, BEING CAREFUL TO REPLACE THEM PROPERLY -FIG. 6

REFER TO YOUR DIAGRAM FOR THE PROPER CONNECTIONS.

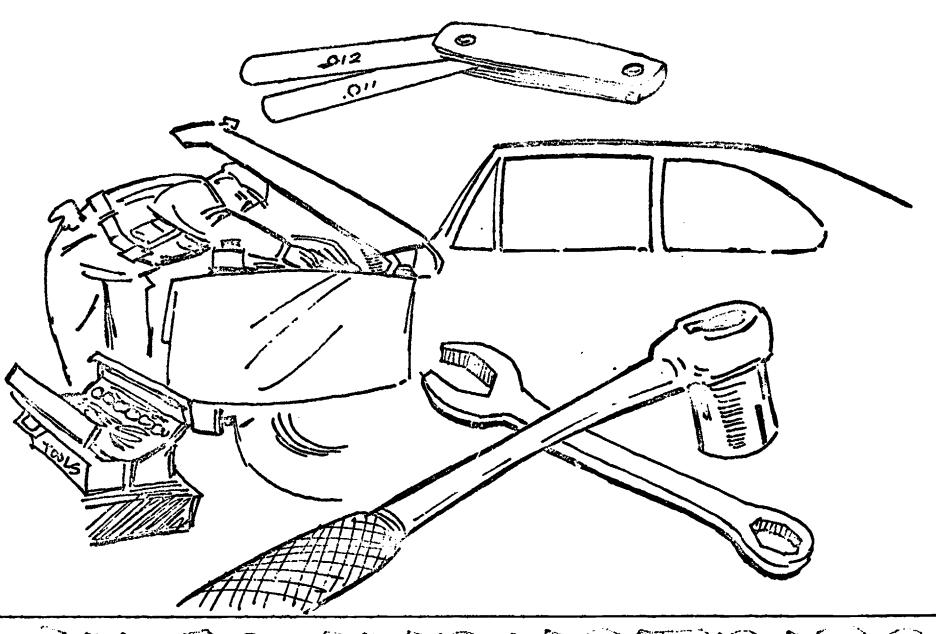


- 17. REPLACE THE SCREW WHERE THE UNIT HINGES
- 18. LOWER THE UNIT INTO THE RANGE -----

DO NOT PLUG THE RANGE IN UNTIL THE INSTRUCTOR OR THE STUDENT ASSISTANT HAS CHECKED YOUR WORK.



AN INTRODUCTION IO



AUTO BUILLES

PART C OF HANDS ON

KNOX COUNTY DEPARTMENT OF PUBLIC INSTRUCTION

KNOXVILLE, TENNESSEE

## AN INTRODUCTION TO

ANTO INDUSTRIA

BY ERNEST VINEYARD WOODROW WILSON

### SOME INTERESTING FACTS ABOUT AUTO INDUSTRIES

### 1. WHAT KIND OF WORK IS DONE?

AN AUTOMOBILE MECHANIC MIGHT WORK IN A SERVICE STATION, AN AUTOMOBILE DEALERSHIP, OR A REPAIR SHOP. THE WORK INVOLVES THE LOCATION OF MALFUNCTICHING EQUIPMENT AND THE INSTALLATION AND THE REPAIR OF PRACTICALLY ANY OF THE MECHANICAL PARTS OF CARS. SPECIALTY AREAS MIGHT INCLUDE TUNE-UP AND DIAGNOSIS, BREAKS, AUTOMATIC TRANSMISSION, FRONTEND, ELECTRICAL SYSTEM, AIR-CONDITION-ING, AND BODY REPAIR.

### 2. WORKING CONDITIONS:

MOST WORK IS PERFORMED INDOORS IN A REPAIR SHOP. MANY OLDER SHOPS ARE COLD IN THE WINTER AND HOT IN THE SUMMER. HOWEVER, NEWER BUILDINGS ARE WELL HEATED AND ARE PROVIDED WITH GOOD VENTI-LATION DURING SUMMER. THE SHOP IS USUALLY NOISY AND THE WORK IS OFTEN GREASY AND DIRTY.

### 3. SALARY SCALE:

THE SALARY VARIES GREATLY FROM ONE SHOP TO ANOTHER. THE INEXPERIENCED MECHANIC CAN EXPECT \$1.75 TO \$2.25 PER HOUR. A MORE EXPERIENCED MECHANIC CAN EARN ABOUT \$4.00 TO \$5.00 PER HOUR. IN MANY SHOPS THE WORKER RECEIVES ONE HALF OF A TEN DOLLAR FLAT RATE.

#### 4. Type of CLOTHING WORN:

MOST SHOPS REQUIRE UNIFORMS.

#### 5. PERSONAL QUALITIES NECESSARY:

IN ADDITION TO HAVING TO WORK WELL WITH BOTH THE MANAGEMENT AND HIS FELLOW WORKERS, THE MECHANIC MUST BE ABLE TO REMAIN EVEN-TEMPERED AND COURTEOUS IN DEALING WITH ANGRY CUSTOMERS.

MANIPULATIVE SKILLS: THE MECHANIC SHOULD BE ABLE TO WORK EFFICIENTLY WITH A LARGE VARIETY OF HAND TOOLS.

EDUCATIONAL QUALIFICATIONS: MOST EMPLOYERS PREFER TO HIRE HIGH SCHOOL GRADUATES.

#### 6. OTHER FACTS OF INTEREST:

A QUALIFIED MECHANIC IS ALMOST ALWAYS ABLE TO FIND A JOB. HOWEVER, HE MUST BE PREPARED TO KEEP PACE WITH THE 'MANY CHANGES THAT ARE MADE IN AUTOMOBILES EACH YEAR.



## Your first experience in auto industries will be:

TO CHANGE A FLAT CAR TIRE:

#### INTRODUCTION -- PLEASE READ CAREFULLY:

RUBBER TIRES ABSORB SOME ROAD IRREGU-LARITIES AND PROVIDE TRACTION FOR DRIVING AND BRAKING. TIRE CASINGS ARE MADE OF LAYERS OF CORD (PLIES) IMPREGNATED WITH RUBBER.

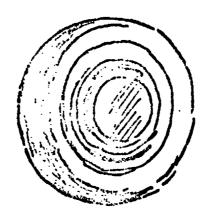
MOST PASSENGER CARS TIRES CONTAIN
2 PLY WITH 4 PLY RATING. IN USING 2
PLY TIRES WITH 4 PLY RATING INSTEAD OF
4 PLYS, THE CORDS ARE DOUBLED. THIS
GIVES THE SAME STRENGTH AS THE 4 PLY
BUT PROVIDES A MORE FLEXIBLE WALL FOR
A SMOOTHER RIDE.

TIRE TREAD PATTERNS ARE DESIGNED TO MINIMIZE ROAD NOISE AND AT THE SAME TIME TO DEVELOP THE BEST TRACTION POSSIBLE.

SLITTING THE TREAD INTO MANY SMALL BLOCKS IS EFFECTIVE IN MINIMIZING SKID—DING. THE SMALL BLOCKS SCRAPE THE PAVE—MENT DRY AND MAINTAIN TRACTION UNDER BRAKING PRESSURE.

REFERENCE:

AUTOMECHANICS BY HAROLD T. GLENN.



STEPS TO FOLLOW IN CHANGING A FLAT CAR TIRE:

TOOLS AND MATERIALS NEEDED: BUMPER JACK

LUG WRENCH SCREWDRIVER SPARE TIRE

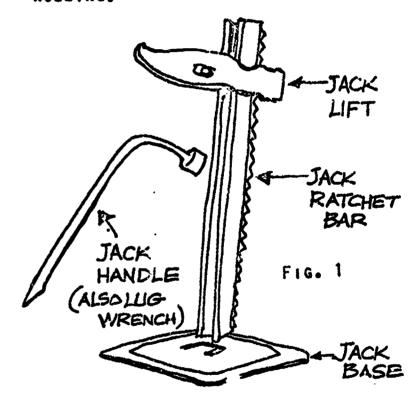
### WHAT YOU MUST DO

### WHAT YOU MUST KNOW TO DO THESE STEPS

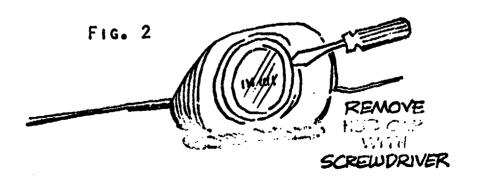
- I. PARK IN AS LEVEL A SPOT AS POSSIBLE--- THE MORE LEVEL THE SPOT, THE LESS LIKELY

  IT IS THAT THE CAR WILL ROLL OFF THE

  JACK.
- 3. IF YOU ARE WORKING ON A REAR WHEEL, INSERT A BLOCK BOTH IN FRONT OF AND BEHIND THE FRONT WHEEL
- 4. REMOVE THE SPARE WHEEL AND THE JACK FROM THE CAR
- 5. ASSEMBLE THE JACK FIG. 1



- 6. REMOVE THE HUB CAP OR THE WHEEL COVER WITH A SCREWDRIVER FIG. 2
- 7. LOOSEN THE WHEEL NUTS



### WHAT YOU NIUST DO

- 8. PLACE THE JACK IN THE NOTCH OF THE BUMPER
- 9. RAISE THE CAR UNTIL THE TIRE IS OFF THE GROUND FIG. 3
- 10. REMOVE THE WHEEL MOUNTING NUTS
- 11. REMOVE THE WHEEL AND THE TIRE FROM THE HUB
- 12. ROLL IT OUT OF THE WAY



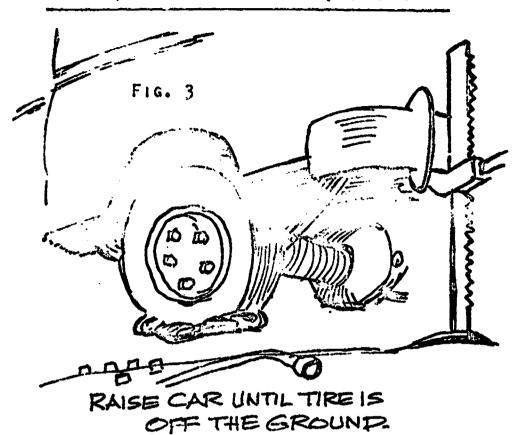


15. WITH THE LUG WRENCH, TIGHTEN ONE

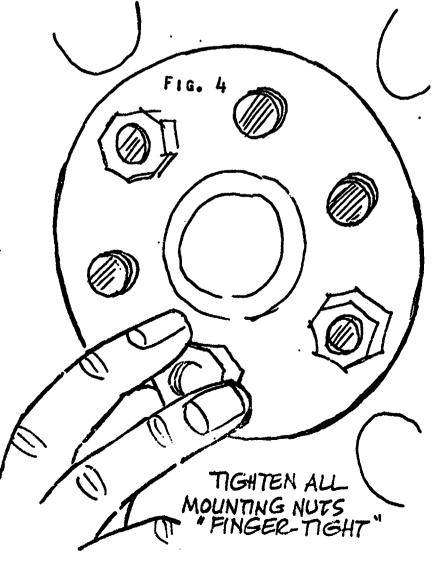
16. ACROSS FROM THAT MOUNTING NUT TIGHTEN ANOTHER ONE, KEEPING THE WHEEL AS STRAIGHT ON THE HUB AS POSSIBLE

17. RETIGHTEN THE REST OF THE NUTS FINGER TIGHT

### WHAT YOU MUST KINDLY



"FINGER TIGHT" IS TIGHTENING AS MUCH AS YOU CAN USING ONLY YOUR FINGERS.

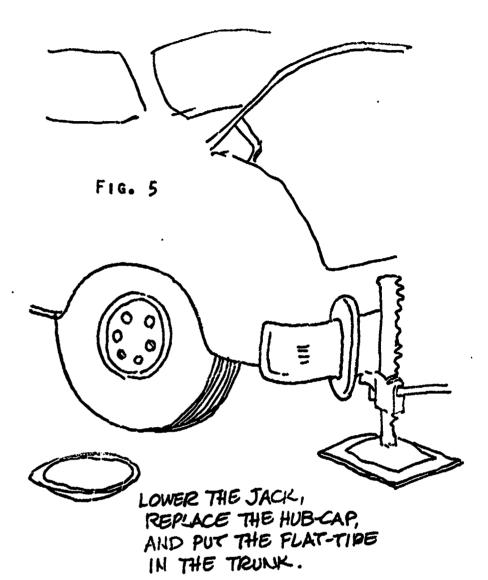




### WHAT YOU MUST ED

### WHAT YOU M IST KILLY

- 18. When all of the mounting nuts are finger tight, push the handle of the jack down slightly. Then shift the jack to "Down"
- 19. To LOWER YOUR CAR, YOU MUST NOW WORK THE JACK HANDLE (THE LUG WRENCH) JUST AS YOU DID TO RAISE IT FIG. 5
- 20. RETIGHTEN THE MOUNTING NUTS WITH THE LUG WRENCH
- 21. INSTALL THE HUB CAP OR THE WHEEL COVER
- 22. Put the Spare, the Lug Wrench, the screwdriver, and the Jack Back into Car
- 23. REMOVE THE BLOCKS FROM THE FRONT WHEELS







# YOUR SECOND EXPORIGICE IN AUTO INDUSTRICE IS:

TO REMOVE A TIRE FROM THE RIM USING A TIRE MACHINE, TO REPLACE THE TIRE ON THE RIM, USING THE SAME MACHINE, AND TO INFLATE THE TIRE.

### INTRODUCTION -- PLEASE READ CAREFULLY:

TIRE MACHINES OF THIS TYPE ARE USED IN SERVICE STATIONS AND TIRE DEALERSHIPS THROUGHOUT THE COUNTRY. WITHOUT THEM, REMOVING A TIRE FROM THE RIM AND REPLACING IT ON THE RIM WOULD BE A MUCH LESS EFFICIENT OPERATION.

THOUGH THE DETAILS VARY FROM ONE MACHINE TO ANOTHER, THE PROCEDURES FOR REMOVING THE TIRE FROM THE RIM AND FOR REPLACING IT ON THE RIM ARE FAIRLY STANDARD. LIKEWISE, THE PROCEDURE FOR INFLATING THE TIRE APPLIES REGARDLESS OF THE TYPE OF TIRE MACHINE.

BE ESPECIALLY CAREFUL WHEN INFLATING THE TIRE. READ AND FOLLOW ALL OF THE DIRECTIONS ON TIRE INFLATION.

#### REFERENCES:

COATS THREE STAR TIREMAN OPERATING INSTRUCTIONS, THE COATS COMPANY, INC.



STEPS TO FOLLOW IN LOOSENING THE TOP AND BOTTOM BEADS:

TOOLS AND MATERIALS NEEDED: TIRE

WHEEL CLAMPING CONE

VALVE CORE REMOVER

TIRE MACHINE

BEAD LOOSENER TOOL

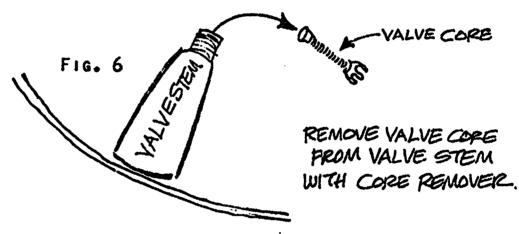
### WHAT YOU MUST DO

WHAT YOU MUST KNOW TO DO THESE STEPS

#### LOWER BEAD

1. REMOVE THE VALVE CORE TO RELEASE

VALVE CORE REMOVER



- 2. PLACE THE WHEEL ON THE STAND WITH THE WIDE HALF OF THE RIM ON THE TABLE AND WITH THE POSITIONING PIN THROUGH A LUG HOLE
- 3. IF THE TIRE IS THE SAFETY LINER TYPE, THE PROCEDURE DIFFERS FROM THE FOLLOWING STEPS ----

CHECK WITH YOUR INSTRUCTOR TO FIND OUT WHETHER OR NOT YOU ARE DEALING WITH A SAFETY LINER TIRE.

4. SCREW THE WHEEL CLAMPING CONE DOWN FINGER TIGHT ON THE WHEEL AFTER ALL OF THE AIR IS OUT OF THE TIRE -----

BE SURE THAT THE CONE IS CENTERED IN THE WHEEL.

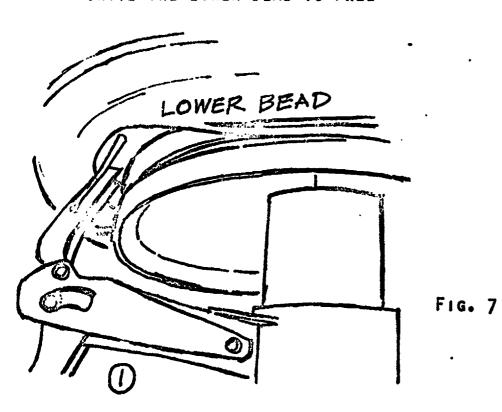
5. RAISE THE LOWER BEAD LOOSENER LEVER AS FAR AS POSSIBLE ----

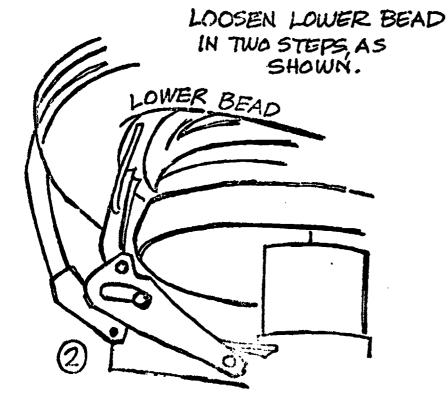
THE READS ARE THE STRIPS AROUND THE INNER EDGES OF THE TIRE THAT COME IN CONTACT WITH THE RIM.

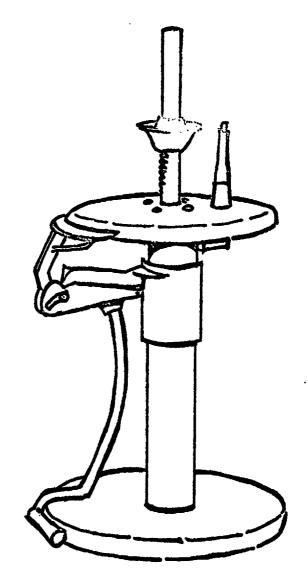
6. HOLD IT IN THIS POSITION UNTIL NO MORE AIR COMES FROM THE TIRE VALVE 7. IF THE LOWER BEAD HAS NOT LOOSENED AT THIS TIME, LOWER THE HANDLE UNTIL THE SHOE CONTACTS THE RIM, THEN ROTATE THE BEAD LOOSENER ABOUT THE LENGTH OF THE SHOE (45 DEGREES) TO THE LEFT OR RIGHT AND RAISE THE HANDLE AGAIN FIG. 7

------ THIS WILL LOOSEN NEARLY ALL TIRES.

8. However, if the tire is still not LOOSENED, REPEAT THIS LAST STEP UNTIL THE LOWER BEAD IS FREE





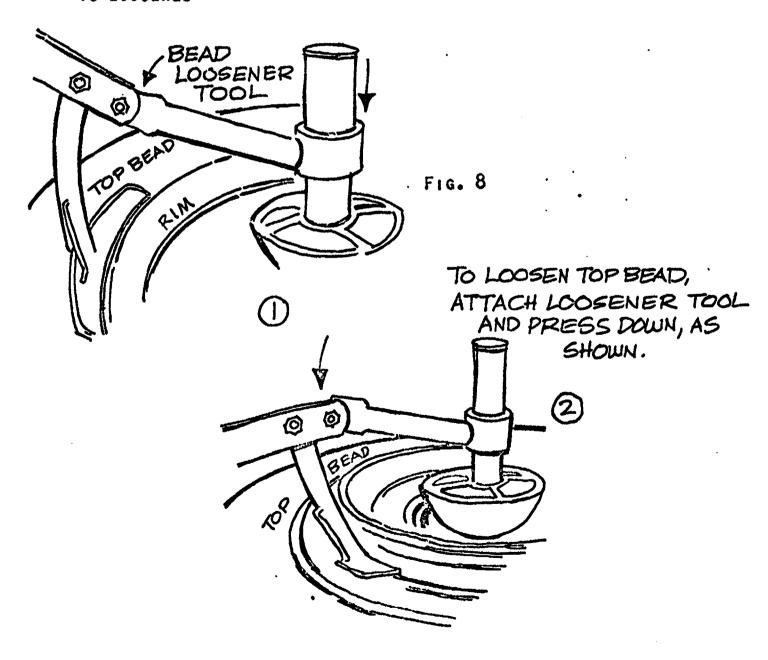


A TIRE REMOVING MACHINE



#### TOP BEAD

- 9. SLIDE THE TUBING END OF THE BEAD LOOSENER TOOL OVER THE CENTER POST FIG. 8
- 10. SLOWLY EXERT PRESSURE DOWNWARD ON THE HANDLE
- 11. LET UP ON THE HANDLE TO ALLOW THE LOOSENER ARM TO LOWER ON THE CENTER POST TO OBTAIN GREATER LEVERAGE
- 12. WITH ONE HAND HOLDING THE SHOE TIGHTLY AGAINST THE RIM, PRESS DOWN .
- 13. IF NECESSARY, MOVE TO THE LEFT OR TO THE RIGHT A FEW INCHES AND REPEAT THE PROCESS UNTIL THE BEAD IS LOOSENED



STEPS TO FOLLOW IN REMOVING THE TIRE FROM THE RIM:

TOOLS AND MATERIALS NEEDED: TIRE

TIRE MACHINE

LUBRICANT

CONCINATION TOGL

### WHAT YOU MUST DO

WHAT YOU MUST KNOW TO DO THESE STEPS

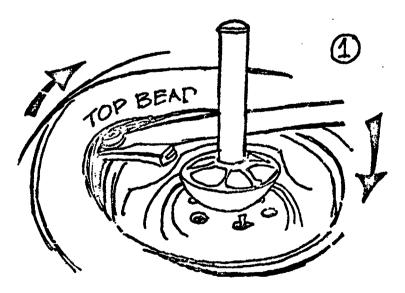
- 1. ALWAYS APPLY LUBRICANT TO BOTH THE TOP AND THE BOTTOM BEADS
- 2. PUSH THE TOP BEAD ON ONE SIDE OF THE TIRE DOWN INTO THE DROP CENTER OF THE RIM AND INSERT THE TAKE-OFF END OF THE COMBINATION TOOL UNDER THE TOP BEAD ON THE OPPOSITE SIDE OF THE TIRE -FIG. 9

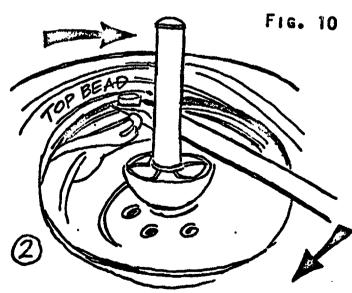
THE DROP CENTER OF THE RIM IS THE DEEPEST POINT IN THE RIM.

3. Move your hands to the opposite end of the tool and pull the tool in a clockwise direction until the entire upper bead is above the RIM Fig. 10

THE TRAILING ARM PREVENTS THE TIRE FROM SLIPPING BACK OVER THE RIM DURING THE DEMOUNTING OPERATION.

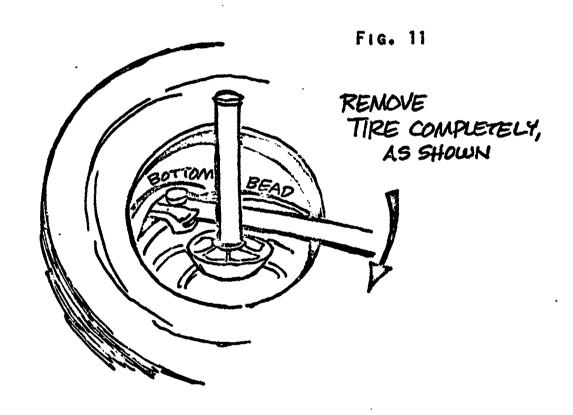
Fig. 9





USE THE TAKE-OFF TOOL AS SHOWN.

- 4. IF THE TIRE CONTAINS A TUBE, TAKE IT OUT BEFORE REMOVING THE LOWER BEAD
- 5. WITH THE TOP BEAD ABOVE THE RIM,
  LIFT AND PUSH THE BOTTOM BEAD ON
  ONE SIDE OF THE TIRE INTO THE
  DROP CENTER OF THE RIM AND INSERT
  THE TAKE-OFF END OF THE TOOL UNDER
  THE BOTTOM BEAD ON THE OPPOSITE
  SIDE OF THE TIRE
- 6. MOVE YOUR HANDS TO THE OPPOSITE END OF TOOL AND PULL THE TOOL IN A CLOCKWISE DIRECTION TO REMOVE THE TIRE FIG. 11





STEPS TO FOLLOW IN MOUNTING THE TIRE ON THE RIM:

TOOLS AND MATERIALS NEEDED:

TIRE TIRE MACHINE COMBINATION TOOL

AIR HOSE LUBRICANT

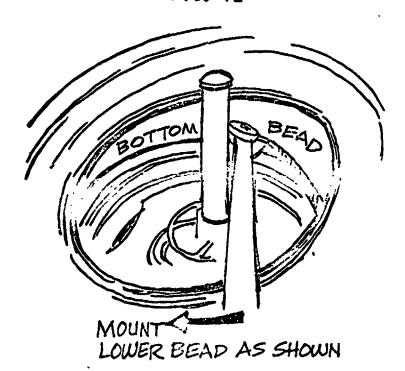
### WHAT YOU MUST DO

### BOTTOM BEAD

- 1. ALWAYS APPLY A RUBBER LUBRICATION ON BOTH TOP AND BOTTOM BEADS
- 2. IF A TUBE IS USED, INSERT THE TUBE INTO THE CASING
- 3. ADD AIR TO ROUND OUT THE TUBE
- 4. APPLY RUBBER LUBRICANT TO THE EXPOSED TUBE SURFACE
- 5. PLACE THE RIM ON THE STAND WITH THE WIDE HALF OF THE RIM ON THE TABLE AND WITH THE POSITIONING PIN THROUGH A LUG HOLE FIG. 12

### WHAT YOU MUST KNOW TO DO THESE STEPS

Fig. 12

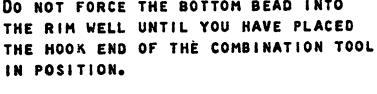


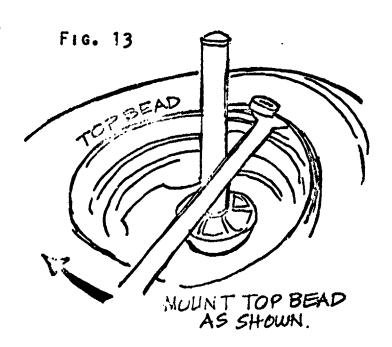
6. PLACE THE TIRE LOOSELY ON THE RIM ---- DO NOT FORCE THE BOTTOM BEAD INTO

- 7. PLACE THE HOOK END OF THE COMBINATION TOOL BETWEEN THE LOWER BEAD AND THE TOP OF THE RIM WITH THE HOOK OVER THE WHEEL RIM FLANGE FIG. 13
- 8. MOVE YOUR HANDS TO THE OPPOSITE END OF THE TOOL AND PULL THE TOOL IN A CLOCKWISE DIRECTION
- 9. IF THE TIRE ROTATES WITH THE TOOL, HOLD THE TIRE WITH YOUR LEFT HAND WHILE PULLING ON THE TOOL

### TOP BEAD

10. FOLLOW STEPS 7-9 WITH THE TOP BEAD





### STEPS TO FOLLOW IN INFLATING THE TIRE:

TOOLS AND MATERIALS NEEDED: TIRE

TIRE LUBRICANT AIR HOSE PRESSURE GAUGE

VALVE CORE REMOVER

### WHAT YOU MUST DO

WHAT YOU MUST KNOW TO DO THESE STEPS

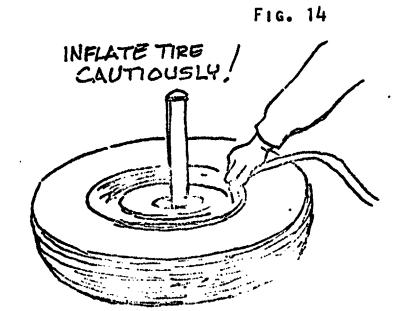
- 1. REMOVE THE CLAMPING CONE
- 2. MAKE SURE THAT BOTH BEADS ARE WELL LUBRICATED
- 3. BE SURE THAT BOTH BEADS ARE IN CONTACT WITH THE HUMPS OF THE RIM WITH NO PORTION OF THE BEAD IN THE WITTELS WELL

 FAILURE TO DO THIS CAN RESULT IN THE BEAD SLIPPING OVER THE OUTER RIM EDGE WITH EXPLOSIVE FORCE.

4. REPLACE THE VALVE CORE ----

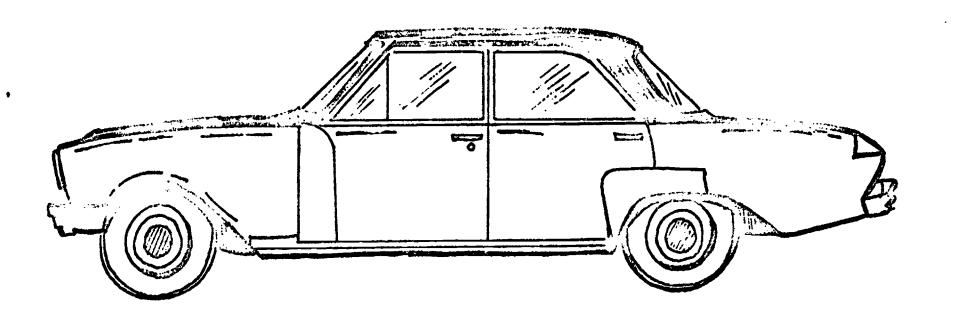
SCREW IT IN WITH THE VALVE CORE REMOVER.

5. READ THESE RULES ----



- A. NEVER STAND WITH YOUR HEAD OR SHOULDERS OVER ANY PORTION OF THE TIRE OR THE RIM.
- B. NEVER EXCEED 20 P.S.1. (20 POUNDS PER SQUARE INCH) WHEN SEATING THE BEADS ON A TIRE.
- C. INFLATE THE TIRE IN SHORT BLASTS, GIVING THE BEADS A CHANCE TO SEAT THEMSELVES WITH A MINIMUM OF PRESSURE. IF THE BEADS ARE NOT SEATED WITH 20 P.S.I. RELEASE THE AIR FROM THE TIRE, RELUBRICATE THE BEADS AND THE RIM AND START OVER AGAIN. YOU WILL USUALLY HEAR EACH BEAD "POP" AS IT SEATS ITSELF. HOWEVER, OME OR BOTH OF THEM MAY SLIP INTO PLACE WITHOUT THE NOISE.
- 7. INFLATE THE TIRE TO THE PRESSURE RECOMMENDED BY YOUR INSTRUCTOR ----- SEE STEP 5.

# WITH GMPMASIS ON

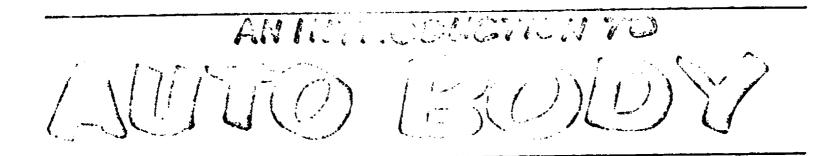


PART B OF HANDS ON

KNOX COUNTY DEPARTMENT OF PUBLIC INSTRUCTION

KNOXVILLE, TENNESSEE





#### BY DAVID WOOD

# SOME INTERESTING FACTS ABOUT AUTO BODY:

### 1. WHAT KIND OF WORK IS DONE?

THE BODIES OF CARS AND COMMERCIAL VEHICLES ARE REPAIRED AND REFINISHED.
THIS INVOLVES GLASS INSTALLATION, METAL STRAIGHTENING, PAINTING (INSIDE AND OUT), TRIM REMOVAL AND REPLACEMENT, WIRING REPAIR AND REPLACEMENT, PANEL REPLACEMENT (BOLT-ON AND WELD-ON), FRAME REPAIR, MECHANICS (FRONT ENGINE ACCESSORIES, KNEES AND MOTOR SUPPORTS). IN A BODY SHOP YOU MIGHT WORK AS A:

METAL-MAN
PAINTER
NEW PARTS-MAN
USED PARTS-MAN
GLASS INSTALLER
SHOP FOREMAN
PAINT STORE COUNTERMAN
FRAME REPAIRMAN

### 2. WORKING CONDITIONS:

WORK IS USUALLY DONE INSIDE A WELL-LIGHTED, DUSTY, NOISY SHOP. THE AREA IS HEATED IN THE WINTER BUT IS PROBABLY NOT AIR CONDITIONED IN THE SUMMER.



#### 3. SALARY SCALE:

THE EARNINGS OF AUTO-BODY REPAIRMEN VARY ACCORDING TO THE TYPE OF EMPLOYER AND THE SECTION OF THE COUNTRY. AS LOW AS \$1.00 AN HOUR FOR INEXPERIENCED HELP OR AS HIGH AS \$4.00 AN HOUR FOR A TRAINED, EXPERIENCED REPAIRMAN MAY BE EARNED. SOME JOBS PAY A GUARANTEED SALARY PLUS COMMISSION OR A COMMISSION ONLY. IN THE LOCAL AREA, SOME COMMERCIAL AUTO BODY REPAIR SHOPS LET THE REPAIRMAN KEEP 50% TO 60% OF AN \$8.00 PER HOUR FLAT RATE.

#### 4. TYPE OF CLOTHING WORN:

COMFORTABLE WORK CLOTHES SHOULD BE WORN. THEY SHOULD BE NEITHER TOO LOOSE NOR TOO TIGHT.

### 5. PERSONAL QUALITIES NECESSARY:

MANIPULATIVE SKILLS: THE AUTO BODY WORKER SHOULD BE ABLE TO USE TOOLS WELL ENOUGH TO DO THE MECHANICAL, FAINTING, AND STRAIGHTENING WORK REQUIRED. HE SHOULD HAVE GOOD ENOUGH EYESIGHT TO SHAPE METAL AND ALIGN PANELS.

PERSONALITY CHARACTERISTICS: IT IS NECESSARY TO BE ABLE TO DEAL WELL WITH OTHER WORKERS, THE MANAGEMENT, AND THE CUSTOMER.

EDUCATION QUALIFICATIONS: A HIGH SCHOOL EDUCATION IS ESSENTIAL. IN ADDITION, AREA VOCATIONAL SCHOOL TRAINING WILL NORMALLY MERIT A HIGHER STARTING SALARY.

#### 6. OTHER FACTS OF INTEREST:

THE AUTO BODY TRADE IS A STABLE PROFESSION WITH MANY OPPORTUNITIES FOR WORKING WITH OTHERS AND FOR OPERATING YOUR OWN BUSINESS.

YOUR FREST ENPLRANCE IN AUTO DODY WILLEN:

TO MASK A CAR DOOR BY COVERING WITH THE PROPER WIDTHS OF PAPER AND TAPE THOSE PARTS OF THE DOOR WHICH ARE NOT TO BE PAINTED.

### INTRODUCTION -- PLEASE READ CAREFULLY:

CERTAIN PARTS OF THE CAR ARE MASKED SO THAT THEY WILL BE PROTECTED FROM THE PAINT AND THE PAINT MIST WHEN THE REST OF THE CAR IS PAINTED.

MASKING TAPE IS USED AROUND THE EDGES OF ALL AREAS TO BE MASKED. LARGE AREAS ARE THEN FILLED IN WITH PAPER AND THE EDGES ARE SEALED WITH TAPE. SMALL AREAS ARE COVERED WITH TAPE ONLY. BE CAREFUL NOT TO USE TOO MUCH TAPE. DO NOT USE MASKING TAPE TO COVER AN AREA THAT CANNOT BE COVERED WITH 4 STRIPS OF TAPE. IF MORE THAN 4 STRIPS ARE REQUIRED, COVER THE PART WITH PAPER.

OVERTAPING OCCURS WHEN THE TAPE OR THE PAPER GOES PAST THE AREA THAT SHOULD BE COVERED AND COVERS AN AREA THAT SHOULD BE PAINTED.

WHEN YOU UNDERTAPE YOU EXPOSE SOME OF THE AREA THAT SHOULD BE COVERED.



STEPS TO FOLLOW IN MASKING A CAR DOOR:

TOOLS AND MATERIALS NEEDED: CAR DOOR HOLDER

CLEAN RAGS TOOTH BRUSH RAZOR BLADE GREASE AND WAX REMOVER MASKING PAPER (OR SOME OTHER HEAVY DUTY PAPER)

1/4" ROLL OF MASKING TAPE 3/4" ROLL OF MASKING TAPE 1/8" ROLL OF MASKING TAPE

# WHAT YOU MUST DO

### WHAT YOU MUST KNOW TO DO THESE STEPS

- 1. PLACE THE DOOR ON THE DOOR HOLDER---- BE SURE THAT THE DOOR IS SAFELY ON THE HOLDER.
- 2. CLEAN THE DOOR AND THE CHROME WITH CLEAN, GREASE AND CHEMICAL FREE

-- USE A GREASE AND WAX REMOVER ON THE DOOR AND ON THE CHROME. THE RAGS MUST BE CLEAN.

- 3. USE THE TOOTHBRUSH TO CLEAN DIRT FROM THE EDGE OF THE CHROME FIG. 1
- 4. DRY THE AREA THOROUGHLY
- 5. PLACE A 3/4" STRIP OF TAPE AROUND ALL CHRUME AND ALL GLASS THAT IS WIDE

A TOOTH BRUSH GETS THE

ENOUGH TO BE FILLED IN WITH PAPER ----- THE AREA IS TOO LARGE TO BE COVERED WITH 4 STRIPS OF TAPE, THEN IT SHOULD BE COVERED WITH PAPER.

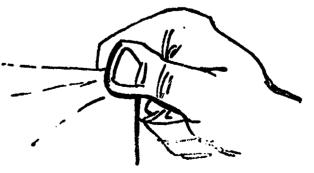
DO NOT OVERTAPE OR UNDERTAPE THE AREA.

6. FILL IN THE WIDE AREAS WITH THE MASKING PAPER-- FIG. 2

------FOLD THE PAPER NEATLY. KEEP THE PAPER FLAT AND MAKE SURE THAT IT FOLLOWS THE CONTOURS OF THE DOOR. USE A GOOD QUALITY PAPER. MASKING PAPER OR MEAT WRAPPING . PAPER IS GOOD. NEWSPAPERS ARE NOT ADEQUATE.

FIG. 2

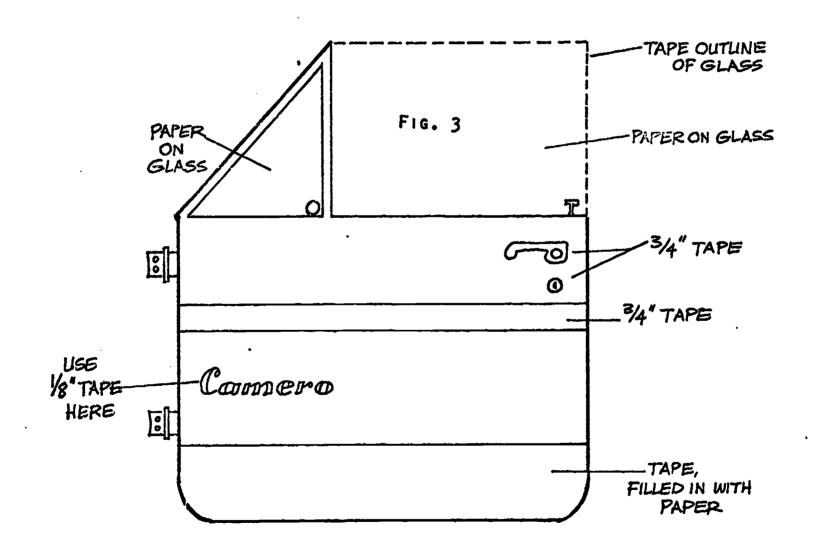
MASKING PAPER



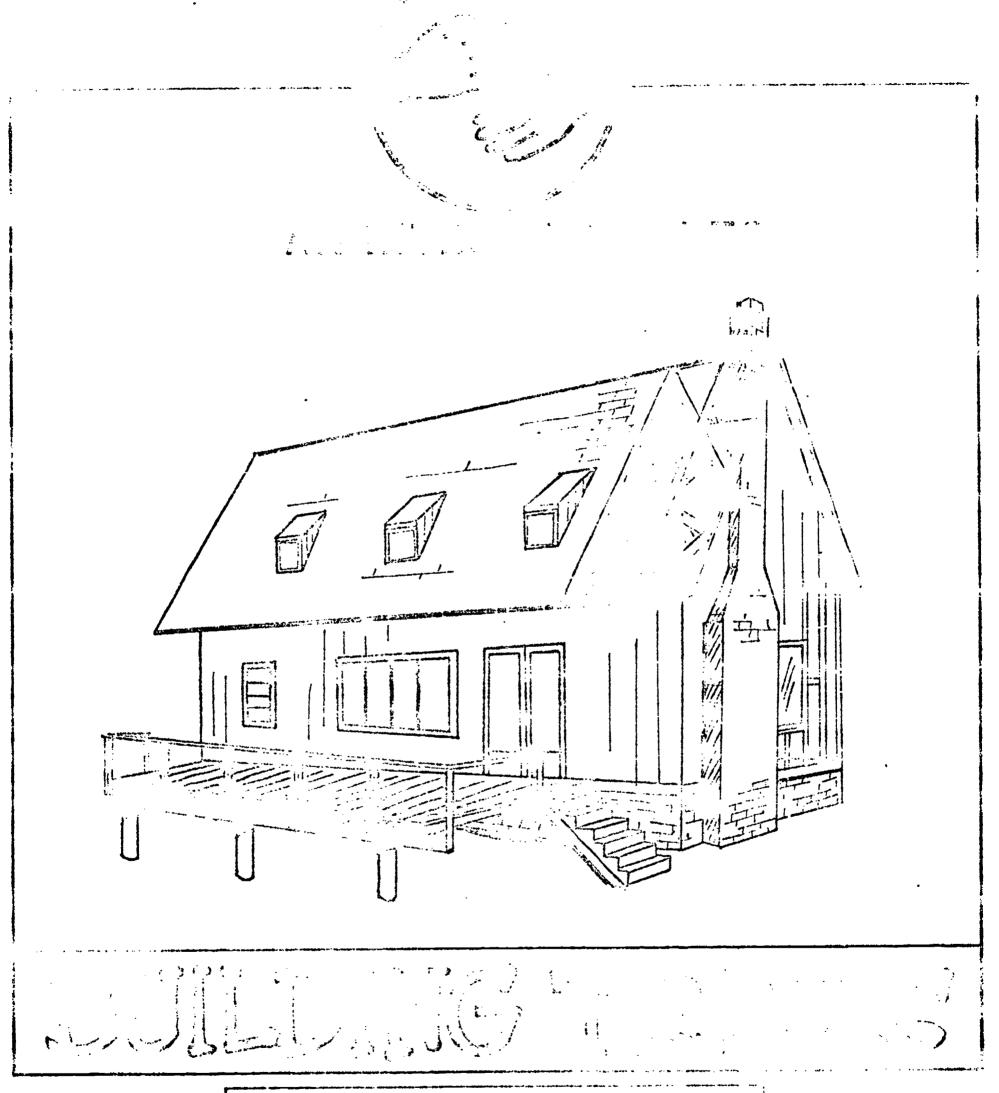
# WHAT YOU MUST [ ]

## WHAT YOU MUST KNOW

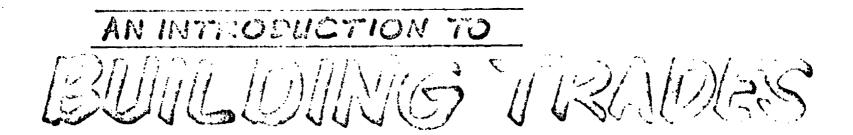
- 7. SEAL OFF ALL AREAS BY TAPING DOWN THE EDGES OF THE MASKING PAPER WITH MASKING TAPE
- 8. Tape all of the rest of the chrome, the emblems, and the nameplates---- Use tape that matches the width of the piece that is being taped. Fig. 3
  - 9. USE A RAZOR BLADE TO TRIM THE EXCESS TAPE AND PAPER
- 11. ASK THE INSTRUCTOR TO INSPECT YOUR WORK







PART D OF FAIRT ON KNOX COUNTY DEPARTMENT OF FIGURE INSTRUCTION
KNOWITHER, TERROSSON



BY JESSE W. COOK
WOODROW MCKINNEY

### SOME INTERESTING FACTS ABOUT BUILDING TRADES

1. WHAT KIND OF WORK IS DONE?

CARPENTRY
PLUMBING
MASONRY
ELECTRICAL WIRING

#### 2. WORKING CONDITIONS:

ABOUT 40% OF THE WORK IS CONDUCTED INDOORS. COMFORT OF THE WORK OUTSIDE VARIES ACCORDING TO THE WEATHER. ALL OF THESE POSITIONS REQUIRE MANUAL LABOR.

#### 3. SALARY SCALE:

LOCAL WAGE SCALE FOR UNION JOURNEY-MEN:

CARPENTER - \$5.55 / HR.

BRICK MASON - \$6.42 / HR.

ELECTRICIAN - \$5.91 / HR.

PLUMBER - \$7.27 / HR.

Union Laborers begin at about \$3.60 / Hr. However, a non-union Laborer begins at \$2.00 - \$2.50 per Hr. While a non-union carpenter receives \$3.00 - \$4.50 per Hr.

### 4. Type of clothing worn:

WORK CLOTHES THAT ARE COMFORTABLE AND ALLOW FOR EASY MOVEMENT ARE USUALLY NECESSARY. SAFETY SHOES ARE PREFERABLE TO ORDINARY WORK SHOES.



### 5. PERSONAL QUALITIES NECESSARY:

MANIPULATIVE SKILLS: YOU MUST BE STRONG AND ABLE TO USE ALL OF THE NECES-SARY TOOLS WELL. YOU SHOULD BE VERSATILE ENOUGH IN BUILDING SKILLS TO BE ABLE TO ABAPT TO CHANGES WITHIN THE BUILDING PROFESSION.

PERSONALITY CHARACTERISTICS: YOU SHOULD BE ABLE TO FOLLOW DIRECTIONS AND WORK WELL WITH OTHERS.

EDUCATIONAL QUALIFICATIONS: A HIGH SCHOOL DIPLOMA IS NEEDED. FOR ADVANCE-MEHT INTO GENERAL CONTRACTING ONE SHOULD RECEIVE APPLITIONAL TRAINING IN AREAS SUCH AS DRAFTING.

### 6. OTHER FACTS OF INTEREST:

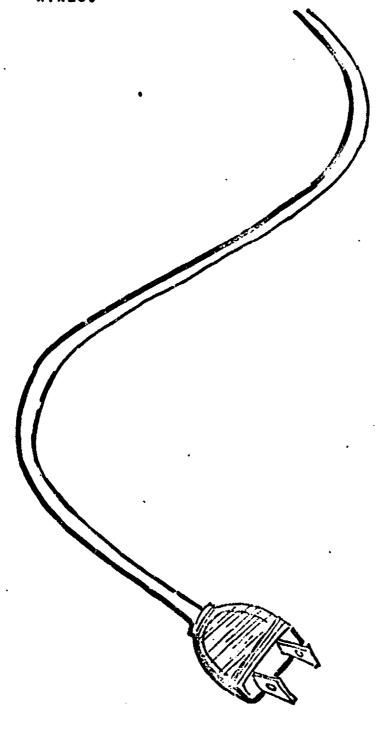
IF ONE IS WILLING TO WORK HARD, THIS FIELD HAS UNLIHITED OPPORTUNITIES.

# vous post experience in suid ind time. Is will lig:

TO WIRE A SINGLE POLE SWITCH INTO A LIGHT CIRCUIT.

### INTRODUCTION -- PLEASE READ CAREFULLY:

A LARGE PART OF THE WORK DONE ON A NEW BUILDING IS THE INSTALLATION OF ELECTRICAL WIRING. FOR THE SAFETY OF THE BUILDING, ALL OF THE WIRING MUST BE DONE ACCURATELY. DO NOT LEAVE ANY BARE WIRES EXPOSED. BE VERY CAREFUL THAT YOU ARE NOT WORKING WITH "LIVE" WIRES.



STEPS TO FOLLOW IN WIRING A SINGLE POLE SWITCH INTO A LIGHT CIRCUIT:

TOOLS AND MATERIALS NEEDED: 12-2 ROMEX W/GROUND

1 WALL BOX

1 CEILING BOX

1 SINGLE POLE SWITCH

1 LIGHT FIXTURE W/BULB 4 #2 WIRE NUTS

1 ROLL ELECTRICAL TAPE 6' RULE

2 #16D NAILS ELECTRICIAN'S PLIERS

HAMMER

SCREWDRIVER

2 #8D NAILS

POCKET KNIFE

# WHAT YOU MUST DO

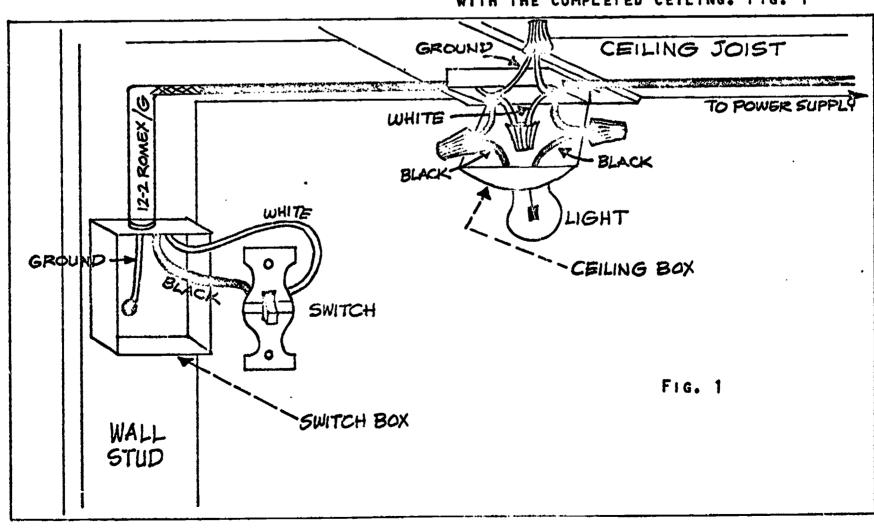
# WHAT YOU MUST KNOWS TO DO THESE STEPS

1. NAIL THE SWITCH BOX TO THE STUDS

THE BOX IS 52" FROM THE FLOOR. THE BOX SHOULD STICK OUT 1/2" FROM THE STUD SO THAT IT WILL BE EVEN WITH THE WALL BOARD WHEN THE MALL IS COMPLETED. FIG. 1

2. NAIL THE CEILING BOX TO THE

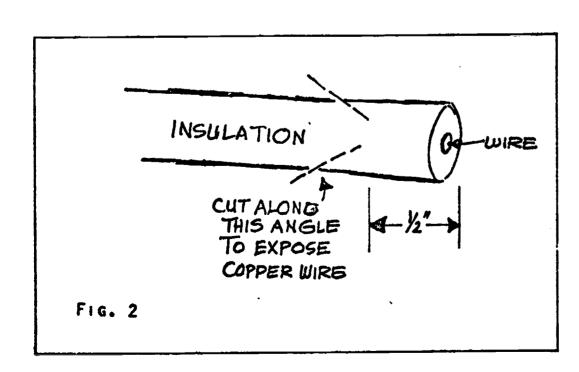
CEILING JOIST WITH 2 #8 D NAILS ---- PLACE THE CEILING BOX IN THE DESIRED LOCATION AND EXTEND IT 1/2" BELOW THE CEILING JOIST SO THAT IT WILL BE EVEN WITH THE COMPLETED CEILING. FIG. 1



# WHAT YOU MUST KINDLY

AT VARIOUS INTERVALS STAPLE THE CABLE TO THE STUDS AND TO THE CEILING JOIST TO HOLD IT IN PLACE.

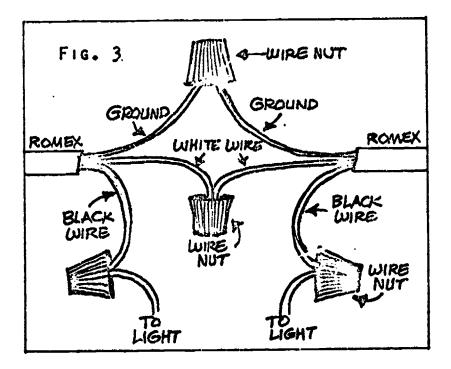
- 7. REMOVE THE INSULATION FROM THE WIRE BY CUTTING IT AT A SLANT, AS IN SHARPENING A PENCIL. EXPOSE 1/2 INCH OF COPPER CONDUCTOR. Fig. 2



# WHAT YOU MUST KNOW

8. CONNECT THE WIRES AS SHOWN ON THE

USE WIRE NUTS (SOLDERLESS CONNECTORS)
TO CONNECT THE WIRE. SCREW THE CONNECTORS OVER THE WIRES.



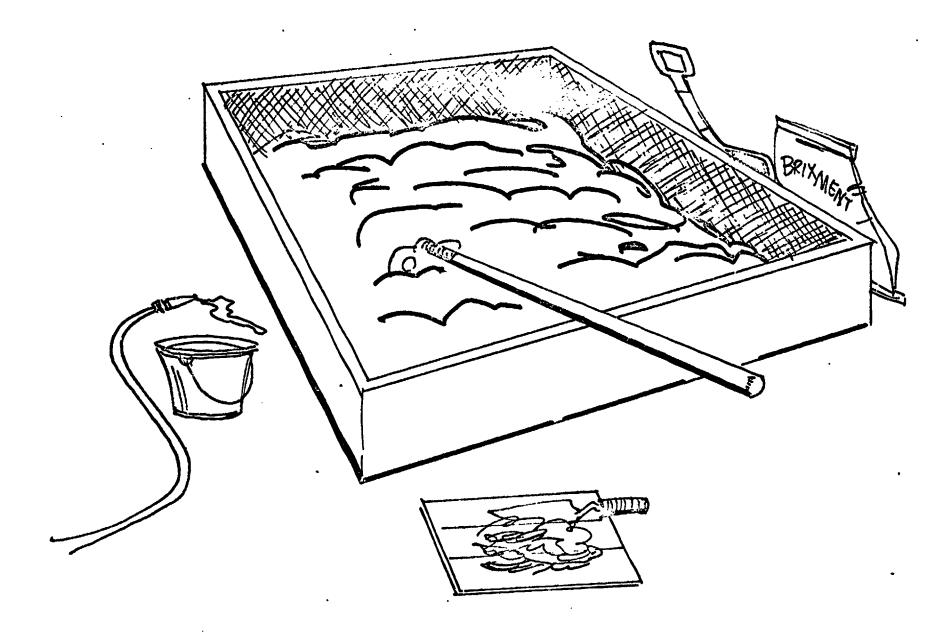
- 10. INSTALL THE SWITCH INTO THE BOX
- 11. MAKE SURE THAT NO SCREWS OR BARE
  WIRES TOUCH THE SWITCH BOX----- IF THEY DO, A SHURT CIRCUIT MIGHT RESULT.
- 12. PLACE THE COVER OVER THE SWITCH
- 13. INSTALL THE FIXTURE IN THE CEILING

# Your Stated Expariance in Duilding Trades Willes:

TO MIX MORTAR AND TO CLEAN UP THE EQUIPMENT USED IN MIXING THE MORTAR.

INTRODUCTION -- PLEASE READ CAREFULLY:

IT IS IMPORTANT THAT BRICKSMENT AND SAND ARE WELL NIXED LEFORE WATER IS ADDED.



ERIC Full Text Provided by ERIC

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STEPS TO FOLLOW IN HIXING MORTAR:

TOOLS AND MATERIALS NEEDED: MORTAR BOX

MORTAR HOE

SHOVEL SAND

BRICKSMENT WATER

TROWEL

WATER HOSE

# INHAT YOU MUST DO

### WHAT YOU MUST KNOW TO DO THESE STEPS

- 1. SET UP THE MORTAR BOX IN A LEVEL POSITION
- 2. CLEAN THE BOX AND THE HOE OF ANY DIRT. LEAVES. OR DRIED MCRTAR WHICH MIGHT CHIP OFF INTO THE MIX
- 3. PLACE THE PROPER RATIO OF SAND AND BRICKSMENT IN THE MORTAR BOX----- THE PROPER RATIO IS 2 TO 1 (2 PARTS SAND

AND 1 PART BRICKSMENT).

THOROUGHLY MIX THE SAND AND THE BRICKSMENT----

----- USING THE DRY MORTAR HOE, MIX THE SAND AND THE BRICKSMENT UNTIL THE MIXTURE IS A UNIFORM COLOR. IT IS IMPORTANT THAT THEY BE WELL MIXED.

5. ADD SOME WATER TO THE MIXTURE AND MIX IT WELL WITH THE MORTAR HOE----

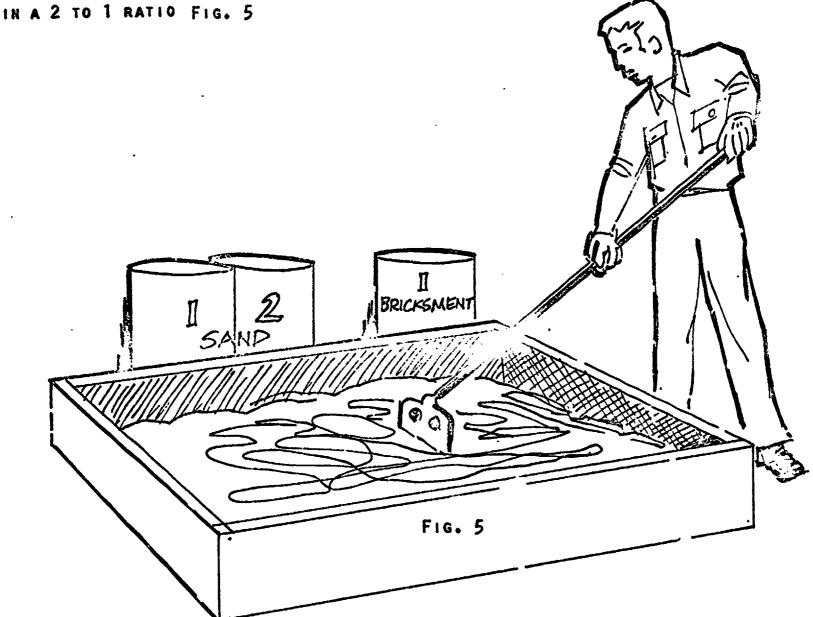
DO NOT ADD THE WATER CONTINUOUSLY. YOU SHOULD ADD SOME WATER, MIX WELL, THEN TEST THE CONSISTENCY OF THE MIXTURE.

FIG. 4

THE MIXTURE IS READY WHEN YOU CAN SCOOP SOME MORTAR ONTO THE TROWEL, SHAKE IT SLIGHTLY, AND HAVE IT REMAIN ON THE TROWEL EVEN WHEN THE TROWEL IS TIPPED AT A 450 ANGLE. FIG. 4

# WHAT YOU MUST KNOW

- 6. KEEP REPEATING STEP 5 UNTIL THE MORTAR IS THE DESIRED CONSISTENCY
- 7. IF THE MORTAR IS TOO WET (SOUPY),
  SLOWLY MIX IN SAND AND BRICKSMENT

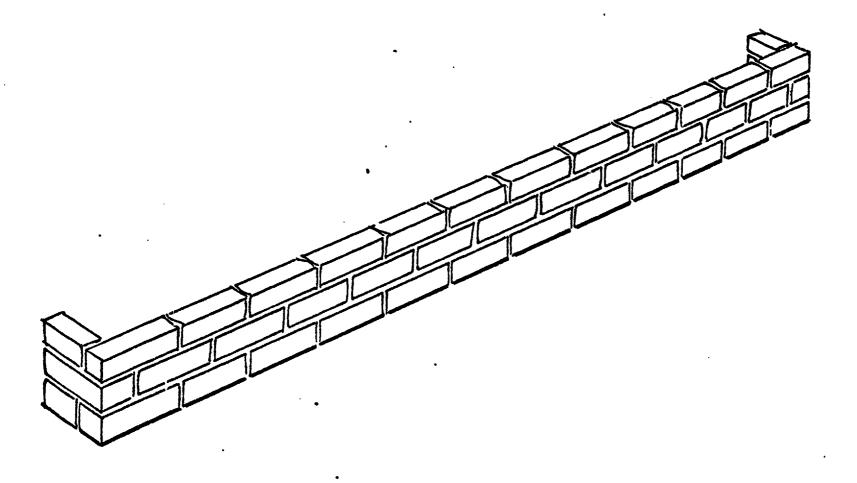






# Your third experience in cuilding trades is:

TO MIX YOUR OWN MORTAR AND TO LAY A BRICK WALL THREE BRICKS HIGH, WITH A CORNER ON EACH END.



STEPS TO FOLLOW IN HIXING MORTAR AND LAYING A BRICK WALL:

TOOLS AND MATERIALS NEEDED:

TROWEL

MORTAR BOARD

LEVEL

JOINT ROD

BRICK HAMMER

FRAMING SQUARE

Line

8" BRICKS

LINE BLOCKS

BRICKSHENT

6' RULE

SAND

CHALK LINE

WATER

# WHAT YOU MUST DO

## WHAT YOU MUST KNOW TO DO THESE STEPS

- 1. FIND OUT WHERE THE BUILDING SITE IS (THE WORK AREA IN THE SHOP)
- 2. LOCATE THE SPOTS ON THE FLOOR THAT WILL BE THE APEXES (THE TIPS OR POINTS) OF THE CORNERS-----

THE CORNERS WILL BE 8' 5" APART.

3. STRIKE A CHALK LINE BETWEEN THE APEXES OF THE CORNERS- FIG. 6

THE CHALK LINE IS STRETCHED BETWEEN TWO POINTS. YOU THEN LIFT THE TAUT LINE OFF THE FLOOR AND RELEASE IT, THUS "STRIKING" THE CHALK LINE ON THE FLOOR.

LIFT LINE AS SHOWN. CHALK LINE (CORD)

when released, Cord will strike Floor, making A 'Chalk-line" on

FLOOR.

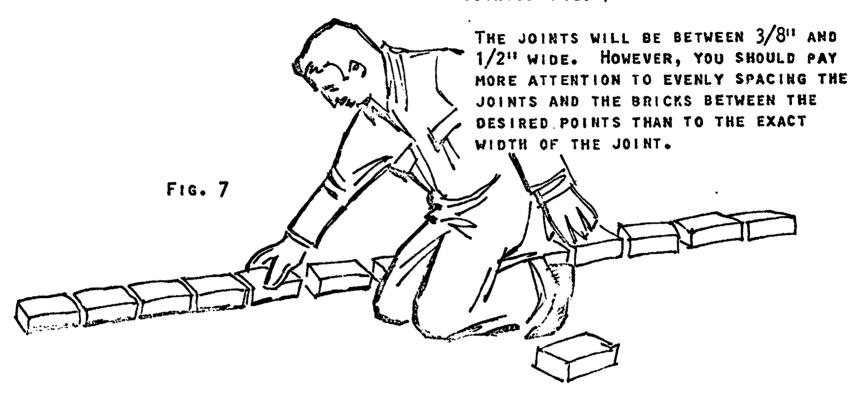
FIG. 6

4. USE A FRAMING SQUARE TO CHALK THE CORNERS

## WHAT YOU MUST KILDLY

5. WITHOUT ANY MORTAR, MAKE A TRIAL

LAYOUT OF ONE ROW OF THE BRICKS----- LAY DRY BRICKS FLUSH AGAINST THE. LINE TO DETERMINE THE PATTERN AND THE MORTAR JOINTS. FIG. 7



6. MIX THE MORTAR----

REFER TO THE EXPERIENCE IN MIXING MORTAR.

- 7. PUT SOME MORTAR ON THE MORTAR BOARD
- 8. REMOVE THE DRY BRICK FROM EACH CORNER AND PLACE IT WITHIN REACH
- 9. SPREAD THE MORTAR EVENLY ABOUT 1" DEEP ALONG THE CHALK LINE OF THE LONG SIDE OF ONE CORNER

10. LAY THE CORNER BRICK (BRICK #1) ----- BED (SET) THE BRICK BY STRIKING IT WITH THE TROWEL HANDLE UNTIL THE JOINT IS 3/8" THICK. THIS BRICK MUST BE LEVEL, EXACTLY ON THE POINT WHERE THE CORNER IS LOCATED, AND SQUARE WITH THE WALLS.

11. LAY BRICKS 2 AND 3----- FILL THE CROSS JOINTS WITH THE SURPLUS

MORTAR AS EACH BRICK IS LAID. THE CROSS JOINTS ARE THE JOINTS BETWEEN THE ENDS OF EACH BRICK.

# WHAT YOU MUST KKO!

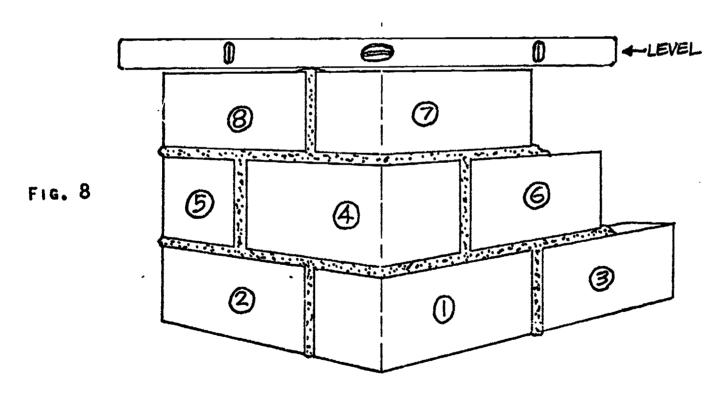
- 12. CHECK TO SEE THAT THIS COURSE (ROW) IS LEVEL (USE THE LEVEL) FIG. 8
- 13. CHECK TO SEE THAT THE CORNER IS SQUARE (USE THE FRAMING SQUARE)
- 14. LAY THE SECOND COURSE (BRICKS 4, 5, AND 6)----

!T WILL PROBABLY BE NECESSARY TO BREAK BRICK 5 IN HALF WITH A SHARP BLOW OF THE BRICK HAMMER. THE BROKEN EDGE SHOULD BE TURNED TOWARD THE INSIDE OF THE WALL.

AFTER LAYING THESE BRICKS, REPEAT STEPS 12 AND 13.

15. LAY THE THIRD COURSE (BRICKS 7 AND 8)-----

AFTER LAYING THE THIRD COURSE, REPEAT STEPS 12 AND 13.



NOTE NUMBERED
SEQUENCE OF
BRICKS TO BUILD
A CORNER.
CHECK EACH COURSE
WITH LEVEL.

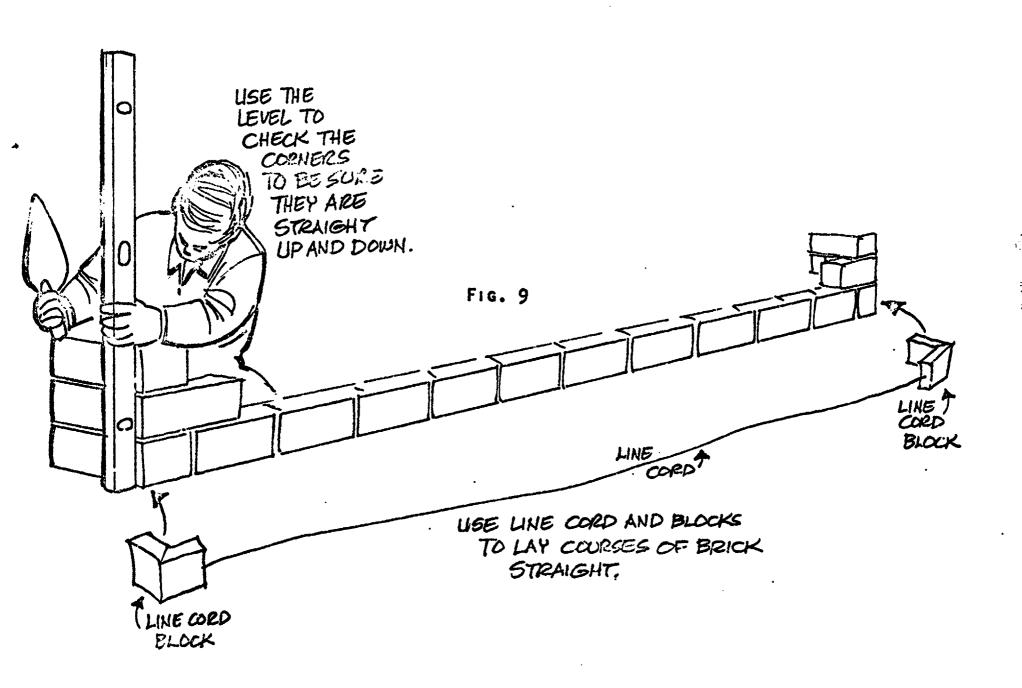


# WHAT YOU MUST KNOW

- 16. Make sure that the Corner is Plumb

  (THAT THE SIDES ARE STRAIGHT UP AND

  DOWN NOT LEANING IN OR OUT)-FIG. 9 DUSE THE LEVEL FOR THIS.
- 17. REPEAT STEPS 9-16 WITH THE OTHER CORNER







### WHAT YOU MUST KNOW

- 19. APPLY MORTAR 1" THICK ALONG THE LINE BETWEEN THE CORNERS FIG. 10
- 20. BED THE BRICK ALONG THE LINE----- THE BRICK IS SET BY STRIKING IT WITH

  THE TROWEL HANDLE UNTIL THE MORTAR IS

  3/8" THICK.

APPLY
MORTAR
I'' THICK
ALONG LINE
BETWEEN
CORNERS

Fig. 10

- 22. CLEAN THE BRICK----- USE THE TROWEL TO REMOVE SURPLUS MORTAR.
- 23. USING THE JOINT ROD, RUB THE JOINTS UNTIL THEY ARE CONCAVE AND CLEAN
- 24. CLEAN YOUR EQUIPMENT AND PUT AWAY YOUR MATERIALS----

AND CLEANING UP THE WORK SITE.

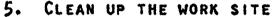
STEPS TO FOLLOW IN CLEANING UP THE EQUIPMENT AND THE WORK SITE AFTER THE MORTAR IS USED OR DISCARDED:

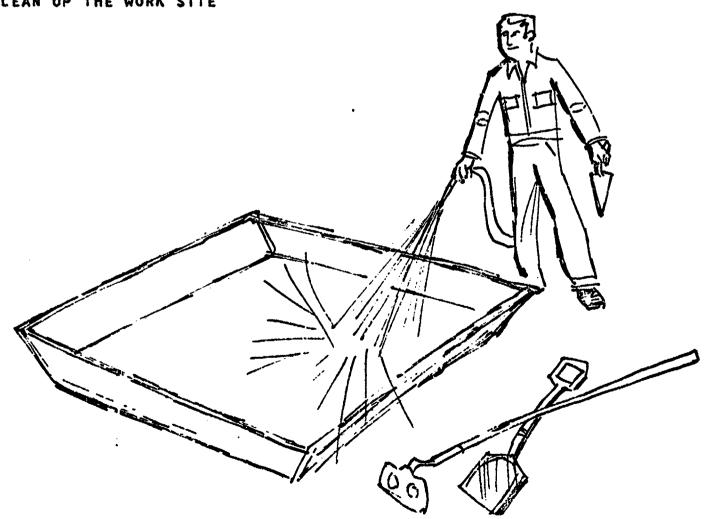
### WHAT YOU MUST DO

# WHAT YOU MUST KNOW! TO DO THESE STEPS

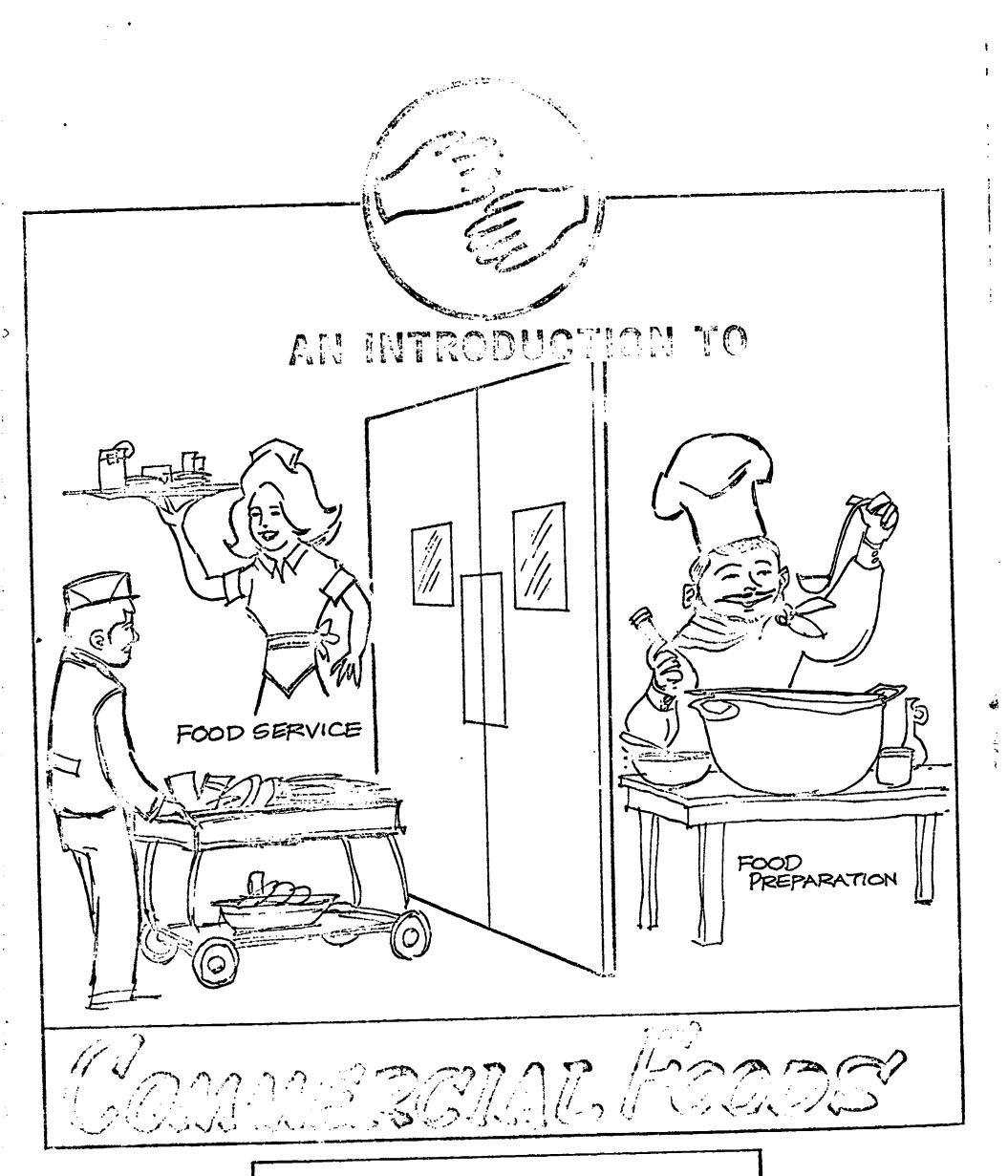
- 1. REMOVE THE SOILD WASTE FROM THE MORTAR BOX, THE HOE AND THE TROWEL ---- Use the hoe to scrape the mortar box.
- 2. RINSE THE MORTAR BOX, THE MORTAR HOE AND THE TROWEL WITH A STRONG FLOW OF WATER
- 3. INSERT THE HOE AND THE TROWEL IN THE .

  SAND PILE AND RUB THEM BACK AND FORTH-> THIS WILL CLEAN THEM TO A BRIGHT FINISH.









PART E OF HANDS ON

KNOX COUNTY DEPARTMENT OF PUBLIC INSTRUCTION

KNOXVILLE, TENNESSEE



# AN INTRODUCTION TO

COMMBBBBBBBBBB

BY MOLLY HEIDEL

# SOME INTERESTING FACTS ABOUT COMMERCIAL FOODS

### 1. WHAT KIND OF WORK IS DONE?

MENU PLANNING
FOOD PURCHASES
FOOD STORAGE
FOOD AND BEVERAGE PREPARATION
CURB WORK
SALES AND SERVICE OF FOOD
HOSTESSING
DISH AND POT WASHING
GENERAL CLEANING OF EQUIPMENT

### 2. Working conditions:

THERE IS USUALLY A CLOSE RELATIONSHIP WITH OTHER PEOPLE. MOST NEW RESTAURANTS HAVE IDEAL WORKING CONDITIONS,
WITH NEW EQUIPMENT AND AIR CONDITIONING.
OLD RESTAURANTS, WHICH OFTEN LACK AIR
CONDITIONING AND HAVE OLD EQUIPMENT,
GENERALLY HAVE POOR WORKING CONDITIONS.

#### 3. SALARY SCALE:

BEGINNERS DO NOT ALWAYS START WITH
THE MINIMUM WAGE. THE SALARY STRUCTURE
IS DIFFERENT WITH DIFFERENT JOBS. FOR
EXAMPLE, WAITRESSES ARE USUALLY ALLOWED
TO KEEP TIPS IN ADDITION TO THEIR SALARY.

### 4. Type of CLOTHING WORN:

UNIFORMS ARE REQUIRED IN ALMOST ALL FOOD SERVICE JOBS. SHOES SHOULD BE COM-FORTABLE AND NEAT.



### 5. PERSONAL QUALITIES NECESSARY:

MANIPULATIVE SKILLS: EFFICIENCY AND SPEED ARE IMPORTANT IN MOST FOOD SERVICE OCCUPATIONS.

PERSONALITY CHARACTERISTICS: A 'FOOD SERVICE WORKER SHOULD BE FRIENDLY AND ALERT TO THE NEEDS OF OTHERS.

EDUCATIONAL QUALIFICATIONS: A HIGH SCHOOL EDUCATION IS DESITABLE. MANY AREAS REQUIRE VERY LITTLE TRAINING. HOWEVER, ADVANCED EDUCATION AREA RAINING ARE RECESSARY FOR OTHER AREAS SUCH AS MENU PLANNING.

### 6. CTHER FACTS OF INTEREST:

WITH THE ADOPTION OF THE 4 DAY WORK WEEK THE HOSPITALITY INDUSTRY WILL CONTINUE TO GROW. MORE PEOPLE WILL EAT OUT MORE OFTEN. DEMANDS FOR EMPLOYEES WILL INCREASE.

# NOUR FIRST EXPERIENCE IN COMMERCIAL FOODS WILLES:

TO OPERATE A DISH MACHINE. YOU WILL BE ABLE TO PREPARE THE MACHINE AND TO USE IT FOR WASHING SILVERVARE, DISHES, AND GLASSWARE.

### INTRODUCTION -- PLEASE READ CAREFULLY:

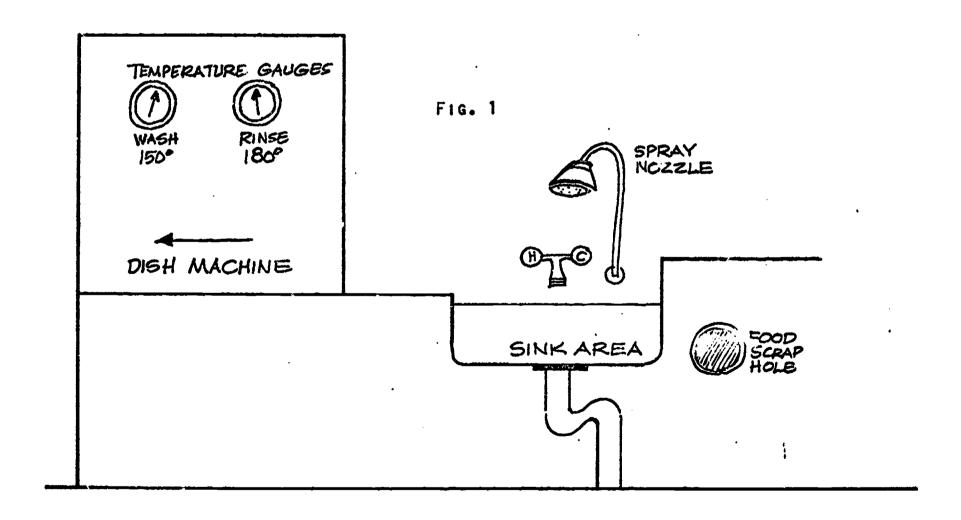
MORK QUIETLY AND QUICKLY.

BE CAREFUL OF THE BREAKABLE ITEMS.

CHECK ALL DISHES, GLASSWAPE, AND

SILVERWARE FOR CLEANLINESS AFTER WASHING
THEM.

BE SURE THAT THE VATER GAUGE READS 150 DEGREES FOR WASHING AND  $1\pm0$  DEGREES FOR RINSING. Fig. 1



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#### STEPS TO FOLLOW IN USING THE DISH MACHINE:

TOOLS AND MATERIALS NEEDED: DISH MACHINE RACKS

SCRAPERS

HOT WATER

SOILED DISHES

DISH MACHINE

GARBAGE CANS

DISH MACHINE DETERGENT

### WHAT YOU MUST DO

WHAT YOU MUST KNOW TO DO THESE STEPS

1. Chen the Doors of the Machine and

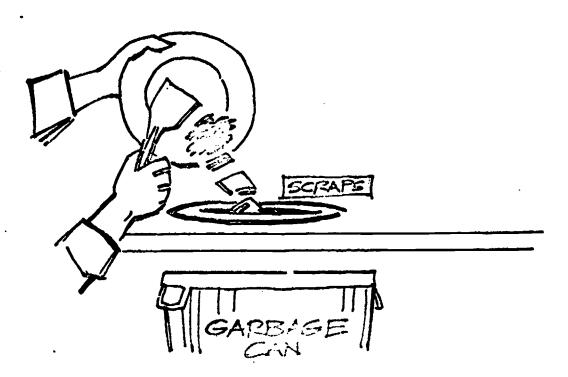
ARE PERFORATED TRAYS (FULL OF HOLES). . WHEN THE MACHINE IS FULL, THE WATER WILL JUST COVER THESE TRAYS.

- 2. CLOSE THE DOORS
- 3. FILL THE MACHINE WITH WATER BY TURNING THE KNOBS FOUND ABOVE AND TO THE LEFT OF THE SINK
- 4. CHECK WITH YOUR INSTRUCTOR TO SEE WHETHER DETERGENT SHOULD BE ADDED

**AUTOMATICALLY** 

- 5. CHECK THE TEMPERATURE OF THE WATER--- THE WATER GAUGE SHOULD READ 150 DEGREES FOR WASHING AND 180 DEGREES FOR RINSING.
- 6. SCRAPE ALL SOLIDS FROM THE DISHES FIG. 2

FIG. 2

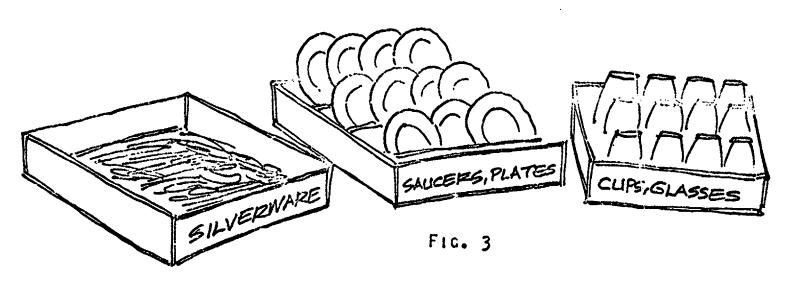




### WHAT YOU MUST KNOW

7. PUT ALL DISHES IN THEIR PROPER RACKS. SILVER GOES IN FLAT BOT-TOMS, GLASSES IN GLASS RACK, PLATES, SAUCERS, AND FLAT DISHES IN THE ENDOF THE RACK-FIG. 3

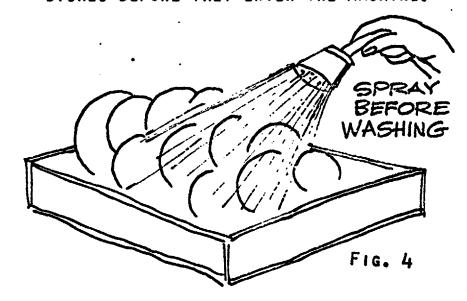
of the rack-- Fig. 3 ------- For a dish machine to do its best work, dishes must be properly fed into the machine.



8. SLIDE THE RACK TO THE RINSING SINK AND SPRAY THE DISHES WITH WATER FROM THE SPRAY NOZZLE-FIG. 4

FROM THE SPRAY NOZZLE-- FIG. 4 ---- KEEP THE DISH WATER CLEAN BY RINSING THE DISHES BEFORE THEY ENTER THE MACHINE.

- 9. SLIDE THE RACK INTO THE MACHINE
- 10. CLOSE THE DOORS



- 11. Push the starter button------ The machine is automatic. When the Light Goes out, the dishes have been washed and Rinsed.

YOUR HANDS SHOULD BE CLEAN WHEN HANDLING CLEAN DISHES. HANDLE THE DISHES AND THE SILVERWARE AS LITTLE AS POSSIBLE.

# VOUR SECOND EMPERICACE IN COMMUNICAL FEODS VILLES:

TO GRILL A HAMBURGER, HEAT THE BUN, APPLY MAYONNAISE OR MUSTARD, LETTUCE, TOMATO, ONION AND PICKLE, AND TO ARRANGE IT ON A PLATE.

### STEPS TO FOLLOW IN MAKING A HAMBURGER:

TOOLS AND MATERIALS NEEDED: GRILL

SPATULA

HAMBURGER PATTY

LETTUCE

TOMATO

MUSTARD

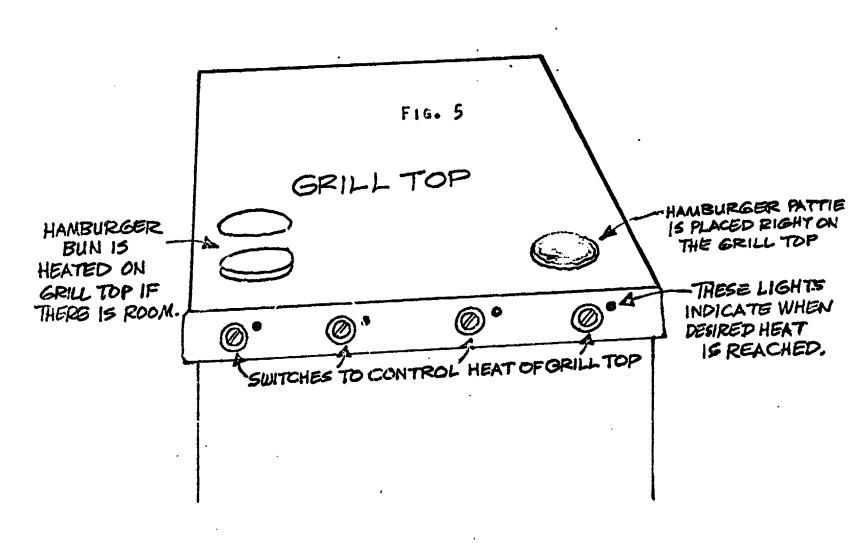
MAYONHAISE

### WHAT YOU MUST DO

WHAT YOU MUST INDEN TO DO THESE STEPS

- HAVE ALL MATERIALS THAT ARE NEEDED WITHIN REACH OF THE GRILL
- 2. SET THE GRILL ON 3500 ----

THE SWITCH PANEL IS AT THE FRONT OF THE GRILL. THERE ARE FOUR SWITCHES, EACH CONTROLLING 4 OF THE GRILL DIRECTLY ABOVE IT. FIG. 5





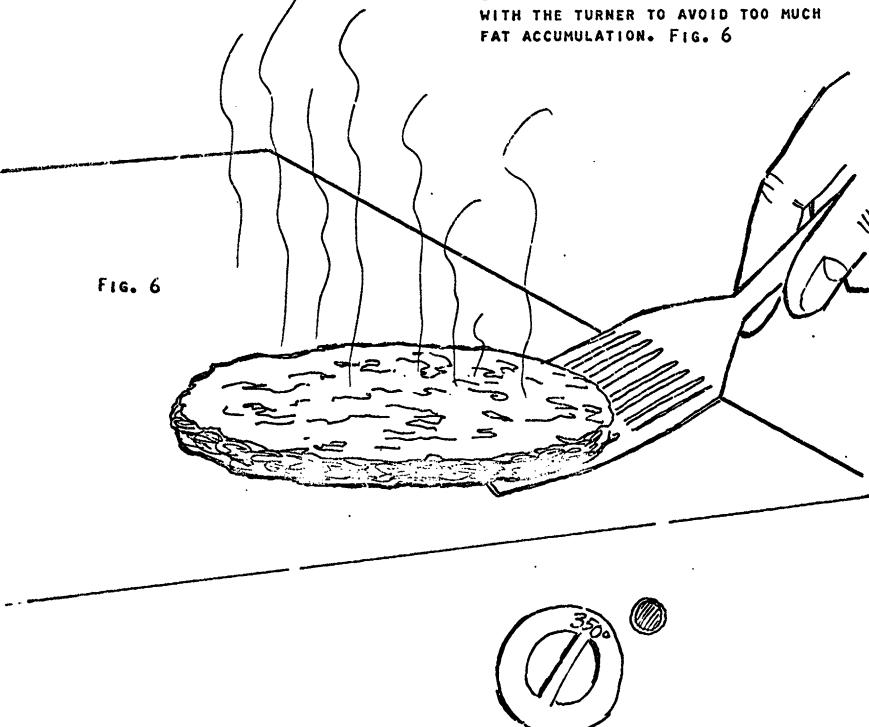
### WHAT YOU MUST KNOW

- 3. REHOVE A FROZEN PATTY FROM FREEZER
- 4. PLACE THE PATTY ON THE GRILL
- 5. HEAT THE BUN -----

IF THERE IS ENOUGH CLEAN SPACE, HEAT THE BUN DIRECTLY ON THE GRILL. OTHERWISE, PLACE THE BUN IN THE STEAM OVEN (YOUR INSTRUCTOR WILL OPERATE THE OVEN).

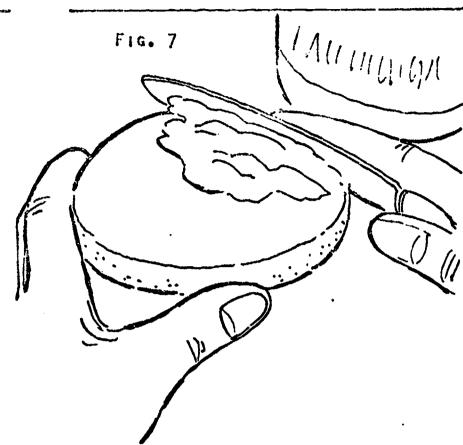
6. FRY THE PATTY AS THE ORDER REQUESTS -

WHEN TURNING, IF YOU ARE FRYING SEVERAL HAMBURGERS, TURN EACH ONE ONTO ANOTHER HAMBURGER TO MINIMIZE SPLATTER. KEEP THE GRILL SCRAPED WITH THE TURNER TO AVOID TOO MUCH





- WHAT YOU MUST KROW
- 7. TAKE THE BUN OFF THE GRILL AND SPREAD MAYONNAISE AND/OR MUSTARD ON IT FIG. 7
- 3. OPEN THE BUN AND PLACE IT ON THE PLATE
- 9. PLACE THE PATTY ON ONE FACE OF THE BUN



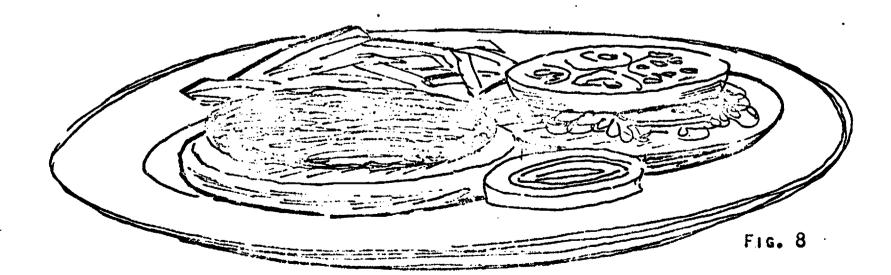
10. PLACE CHOPPED LETTUCE, 1 SLICE OF TOMATO, AND 1 SLICE OF PICKLE ON THE OTHER HALF OF THE BUN-----

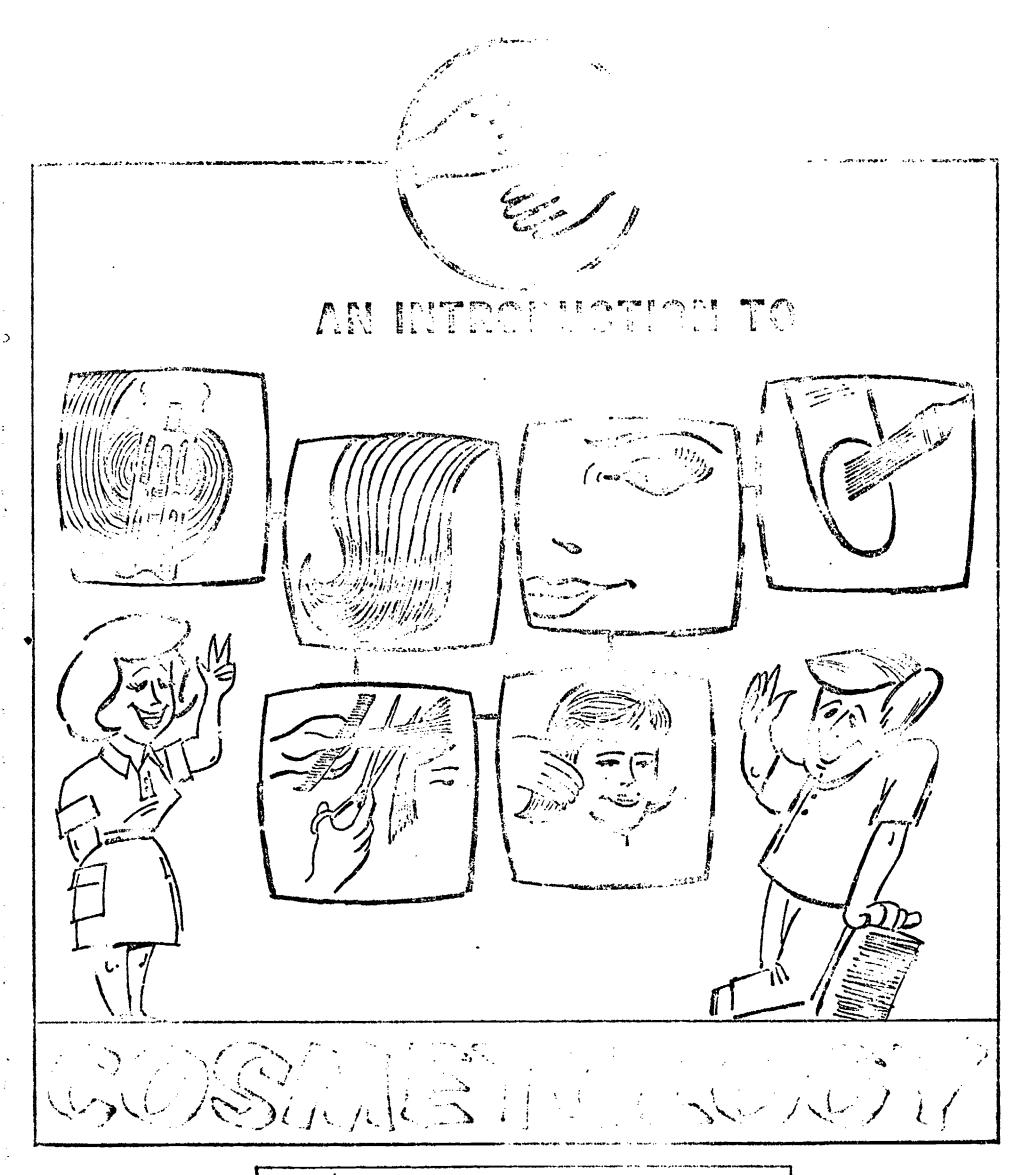
BE CAREFUL IN PLACING THE LETTUCE ON THE BUN. CHOPPED LETTUCE SHOULD BE ON THE BUN - NOT HANGING OFF. A LEAF OF LETTUCE LOOKS ATTRACTIVE WHEN IT IS OVERHANGING SLIGHTLY.

11. PLACE A SLICE OF ONION BESIDE THE OPEN HAMBURGER----

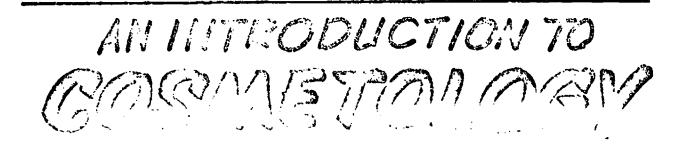
FRENCH FRIES OR POTATO CHIPS ARE USUALLY SERVED WITH HAMBURGERS.

12. KEEP THE PLATE NEAT AND ATTRACTIVE.
WIPE GREASY SPOTS AWAY BEFORE SERVING.
SERVE THE HAMBURGER HOT Fig. 8





PART E OF POSSION PROPERTY DE POSSION IN AMERICAN MENTEUR LA SENSORIA DE POSSION DE LA PROPERTIE DE LA PROPERT



BY KATHERN HALE
EDNA KING
WILLA DEAN KIRBY
MARY SIMMERLY

### SOME INTERESTING FACTS ABOUT COSMETOLOGY

#### 1. WHAT KIND OF WORK IS DONE?

COSMETOLOGY IS THE ART OF CARING
FOR THE HAIR, THE SKIN, AND THE NAILS.
A COSMETOLOGIST MIGHT WORK AS A:
HAIR STYLIST
COLOR TECHNICIAN
WIG SPECIALIST
COSMETIC TECHNICIAN
COSMETIC CHEMIST
SUPPLY DISTRIBUTOR
INSTRUCTOR
SALON MANAGER OR OWNER
MANICURIST

#### 2. Working conditions:

THE WELL-EQUIPPED BEAUTY SALON HAS AREAS FOR SHAMPOOING, HAIR CARE, MANICURING, FACIAL CARE, WIGGERY (SERVICE AND SELLING), AND THE APPLICATION AND SELLING OF COSMETICS. COSMETOLOGISTS USUALLY WORK IN MODERN, AIR-CONDITIONED BEAUTY SALONS. HOWEVER, SOME OF THE SMALLER SHOPS MIGHT HAVE POORER EQUIPMENT.

#### 3. SALARY SCALE:

THE SALARY WHICH THE BEGINNING LICENSED COSMETOLOGIST MAY EXPECT VARIES ACCORDING TO THE LOCATION, THE CAPABILITY OF THE OPERATOR, AND THE



1

DEMAND OF THE CLIENTELE. USUALLY,
THE OPERATOR CAN EXPECT A 60% COMMISSIDN. THE COMPETENT COSNETOLOGIST
CAN EXPECT TO EARN FROM \$4,000 TO
\$6,000 PER YEAR. However, as the
OPERATOR ADVANCES IN EXPERIENCE, OPPORTUNITIES FOR EARNINGS WILL INCREASE,

#### 4. Type of clothing worn:

THE CONVENTIONAL WHITE UNIFORM, PROFESSIONAL SHOES, AND WHITE UNDER-GARMENTS ARE ACCEPTABLE FOR GIRLS.

YOUNG MEN WEAR WHITE LAB JACKETS, DARK TROUSERS, AND DARK SHOES.

#### 5. PERSONAL QUALITIES NECESSARY:

MENTAL APTITUDE: Some sense of ARTISTIC PROPORTION IS NECESSARY. A WILLINGNESS TO BE COOPERATIVE AND TO SERVE THE PUBLIC IS ALSO VERY IMPORTANT.

MANIPULATIVE SKILL: FINGER AND MANUAL DEXTERITY AS WELL AS A HIGH DEGREE OF EYE AND HAND COORDINATION ARE NECESSARY.

PERSONALITY CHARACTERISTICS: YOU MUST BE ABLE TO COMMUNICATE WELL WITH OTHERS, BE EMOTIONALLY STABLE, RESPONS-IBLE, BE COURTEOUS, AND WELL-GROOMED.

EDUCATION QUALIFICATIONS: AN INDIVIDUAL MUST MEET THE REQUIREMENTS OF THE TENNESSEE STATE BOARD
TO BE LICENSED TO PRACTICE COSMETOLOGY
IN TENNESSEE. THE BOARD REQUIRES THAT
YOU PASS BOTH A WRITTEN AND PRACTICAL
EXAMINATION AFTER HAVING COMPLETED
1500 CLOCK HOURS OF TRAINING IN AN
ACCREDITED SCHOOL, WHETHER IT IS AN
APEA VOCATIONAL TECHNICAL, PRIVATE OR
PUBLIC SCHOOL. THE INDIVIDUAL MUST
ALSO HAVE A 10TH GRADE EDUCATION. IN
ORDER TO COMPLETE THE PROGRAM IN A
PUBLIC SCHOOL, THE STUDENT MUST BEGIN
IN HIS SOPHOMORE YEAR.

WITH EMPHASIS ON



MANICURING

## YOUR FIRST GREGORIENCE IN COSMSTOLOGY WILLES!

TO GIVE A PLAIN MANICURE.

#### INTRODUCTION --- PLEASE READ CAREFULLY:

THE WORD MANICURING IS DERIVED FROM THE LATIN "MANUS" (HAND) AND "CURA" (CARE), MEANING THE CARE OF HANDS AND NAILS.

THE PROFICIENT MANICURIST MUST
POSSESS KNOWLEDGE OF THE ANATOMY OF THE
HANDS, THE NAILS, AND THE ARMS. THE
MANICUPIST MUST ALSO BE FAMILIAR WITH
THE COSMETICS AND THE IMPLEMENTS USED.
SAFETY RULES TO BE OBSERVED IN MANICURING:

- 1. KEEP ALL CONTAINERS COVERED AND LABELED.
- 2. DO NOT FILE TOO DEEPLY INTO NAIL CORNERS.
- 3. Avoid excessive friction in nail buffing.
- 4. Avoid pushing cuticle back too far.
- 5. IN CASE OF INJURY APPLY ANTI-
- 6. DO NOT WORK ON A NAIL THAT IS DISEASED.

#### REFERENCES:

MILADY STANDARD TEXTBOOK OF COSMETOLOGY BY CONSTANCE V. KIBBE, Pp. 63. 65. 69-75.

THE KEYSTONE COSMETOLOGY GUIDE TO BEAUTY CULTURE BY ANTHONY B. COLLETTI. Pp. 165-173.

STEPS TO FOLLOW IN SETTING UP THE MANICURE TABLE:

TOOLS AND MATERIALS NEEDED: POLISH REMOVER, CUTICLE OIL, CUTICLE CREAM, POLISH, COTTON, SOAP, WATER, CLEAN TOWEL, CLEANSING TISSUE, ANTISEPTIC, DISINFECTANT SPATULA, ORANGE WOOD STICK, NAIL FILE; CUTICLE PUSHER, NAIL BRUSH, NIPPERS, SCISSORS, EMERY BOARDS, NAIL BUFFER, MANICURE TABLE, PATRON'S CHAIR, STOOL, SUPPLY TRAY, FINGER BOWL, COTTON CONTAINER.

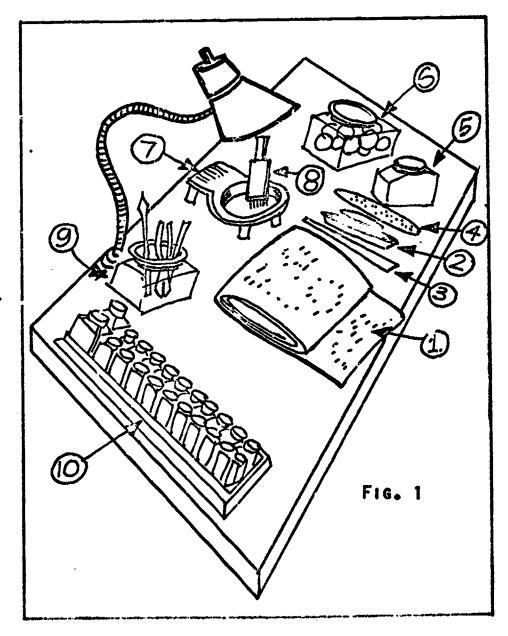
## WHAT YOU MUST LO

#### WHAT YOU MUST KNOW TO DO THESE STEPS

INVENTORY THE TOOLS AND THE

MAKE SURE THAT YOU HAVE ALL OF THE TOOLS AND THE MATERIALS MENTIONED ABOVE.

- 2. ARRANGE YOUR TOOLS AND MATERIALS ON THE MANICURE TABLE ACCORDING TO THE DIAGRAM. MANICURE YABLE SET-UP:
  - . 1. TOWEL WRAPPED PILLOW
    - 2. BUFFER
    - 3. STEEL FILE
    - 4. EMERY BOARD
    - 5. ALCOHOL
    - 6. COTTON CONTAINER
    - 7. FINGER BATH
    - 8. NAIL BRUSH
    - 9. WET SANITIZER CONTAINING MANICURE IMPLEMENTS
  - 10. TRAY WITH NAIL POLISH Fig. 1



STEPS TO FOLLOW IN REMOVING THE POLISH:

TOOLS AND MATERIALS NEEDED: Towel, POLISH TRAY, COTTON, POLISH REMOVER

## WHAT YOU MUST DO

# WHAT YOU MUST KNOW TO DO THESE STEPS

1. SATURATE A COTTON PAD WITH

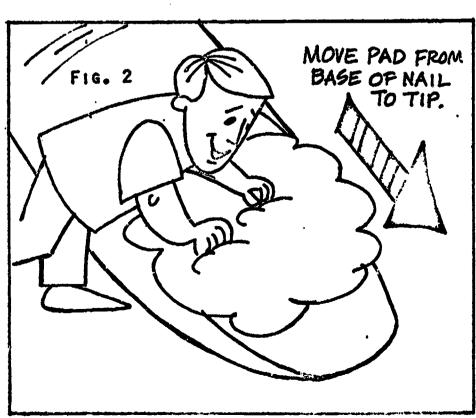
TO PREVENT SPILLING, PLACE THE POLISH REMOVER BOTTLE IN AN AREA AWAY FROM ACTIVITY.

- 2. BEGIN WITH THE LITTLE FINGER ON THE LEFT HAND
- 3. PRESS THE COTTON PAD OVER THE NAIL TO SOFTEN THE POLISH -----

NAIL POLISH CAN BE RETURNED TO THE FLUID STATE BY APPLYING THE PROPER SOLVENT.

- 4. MOVE THE SATURATED PAD FROM THE BASE OF THE NAIL TO THE TIP FIG. 2
- 5. PROCEED WITH EACH NAIL ON THE LEFT HAND. REPEAT THESE STEPS ON THE RIGHT HAND

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STEPS TO FOLLOW IN SHAPING THE NAILS:

TOOLS AND MATERIALS NEEDED: EMERY BOARD OR METAL FILE, TOWEL, FINGER BOWL, WATER, SOAP

## WHAT YOU MUST DO

## WHAT YOU MUST KNOW TO DO THESE STEPS

1. USE THE COARSE SIDE F THE EMERY
BOARD TO SHAPE THE NAILS ----

FILE THE NAIL FROM THE CORNER TO THE CENTER.

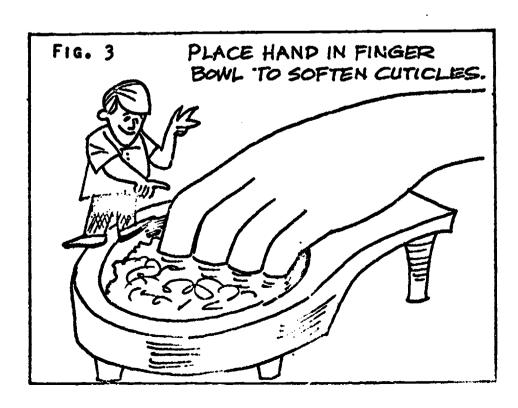
DO NOT FILE TOO DEEPLY INTO THE NAIL CORNERS.

A BACK AND FORTH MOTION TENDS TO SPLIT THE NAIL AND CAUSE A FRICTION BURN ON THE FINGER.

- 2. FILE THE NAILS OF THE LEFT HAND, BEGINNING WITH THE LITTLE FINGER
- 3. PROCEED WITH EACH NAIL ON THE LEFT HAND
- 4. BEGIN WITH THE RIGHT HAND -----

AFTER COMPLETING 2 NAILS ON THE RIGHT HAND, PLACE THE LEFT HAND IN THE FINGER BOWL (FILLED WITH WARM SOAPY WATER) IN ORDER TO SOFTEN THE CUTICLE. FIG. 3

5. FINISH WITH THE NAILS ON THE RIGHT HAND



STEPS TO FOLLOW IN PREPARING THE CUTICLE:

TOOLS AND MATERIALS NEEDED: FINGER BOWL, WATER. SOAP, CUTICLE SOLVENT, CUTICLE CREAM OR OIL, COTTON, ORANGE WOOD STICK, TOWEL

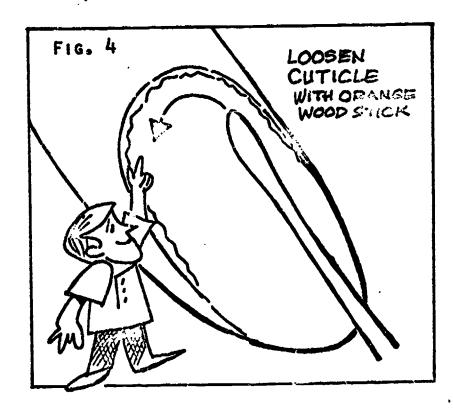
## WHAT YOU MUST DO

# WHAT YOU MUST KNOW TO DO THESE STEPS

- 1. REMOVE THE LEFT HAND FROM FINGER
  BATH, DRY IT THOROUGHLY ----
- THE HAND MUST BE THOROUGHLY DRIED.
- 2. Apply cuticle solvent, Beginning on the Little finger of the Left hand. Apply solvent around the cuticle of each finger
- 3. LOOSEN THE CUTICLE FIG. 4 .----

USE THE SPOON END OF THE ORANGE WOOD STICK AND GENTLY MOVE THE CUTICLE BACK, USING A CIRCULAR MOVEMENT.

- 4. IMMERSE THE FILED RIGHT HAND IN THE FINGER BOWL
- 5. WRAP A THIN LAYER OF COTTON AROUND THE SHARP END OF THE ORANGE WOOD STICK AND DIP IT IN SOAPY WATER



- 8. REMOVE THE RIGHT HAND FROM THE FINGER
  BATH. DRY THE HAND THOROUGHLY ----- TREAT THE NAILS OF THE RIGHT HAND,
  FOLLOWING THE ABOVE STEPS.

STEPS TO FOLLOW IN CLEANING THE NAILS:

TOOLS AND MATERIALS NEEDED: Towel, WATER BATH, NAIL BRUSH

## WHAT YOU MUST BO

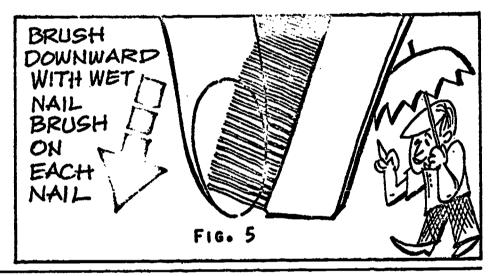
## WHAT YOU MUST KNOW TO DO THESE STEPS

1. BRUSH THE NAILS IN THE SOAP BATH -FIG. 5

WITH THE WET NAIL BRUSH, MAKE DOWNWARD STROKES ON EACH NAIL. WASH THE CREAM FROM EACH NAIL.

2. DRY THE HAND THOROUGHLY -----

REPEAT ON BOTH HANDS.



STEPS TO FOLLOW IN BEVELING THE NAILS:

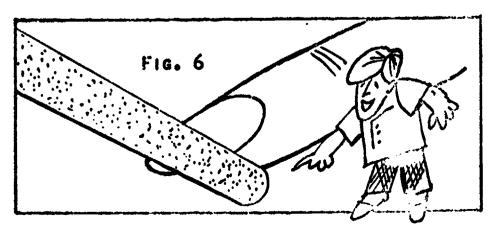
TOOLS AND MATERIALS NEEDED: EMERY BOARD

## WHAT YOU MUST DO

WHAT YOU MUST FAREN

- 1. EXAMINE THE NAILS FOR DEFECTS AND ROUGH EDGES
- 2. BEVEL THE NAILS -- FIG. 6 ------ WITH FINE SIDE OF EMERY BOARD,

SMOUTH OUT ANY DEFECTS.





STEPS TO FOLLOW IN APPLYING THE POLISH:

TOOLS AND MATERIALS NEEDED: POLISH REMOVER, POLISH, (NAIL BUFFER, DRY POLISH, BUFFING POWDER OR CREAM FOR MEN), ALCOHOL, COTTON, TOWEL

## AT YOU MUST DO

## WHAT YOU MUST KNOW TO DO THESE STEPS

1. CLEAN THE NAIL WITH POLISH

IF THE NAIL IS NOT PROPERLY CLEANED WITH POLISH REMOVER, THE NEW POLISH WILL NOT ADHERE TO THE NAIL.

2. FOR MEN ONLY, SHAKE OUT A SMALL AMOUNT OF DRY POLISH ON THE

BUFF THE NAILS IN A DOWNWARD STROKE TO PREVENT FRICTION. TO PREVENT A HEATING OR BURNING SENSATION, LIFT THE BUFFER AFTER

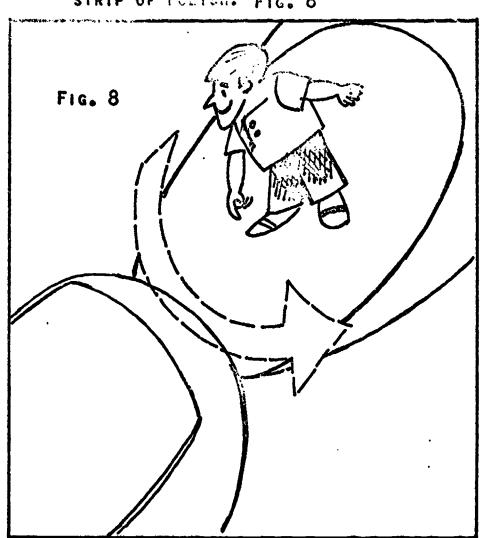
EACH STROKE. BUFFING THE NAILS INCREASES THE CIRCULATION OF BLOOD TO THE FINGER TIPS, SMOOTHS THE NAILS, AND GIVES THEM A NATURAL GLOSS OR POLISH.

. For men, unless a clear layer of POLISH IS DESIRED, THE MANICURE IS NOW COMPLETE.

3. APPLY THE BASE COAT ON THE LITTLE FINGER OF THE LEFT HAND, WORKING TOWARD THE THUMB -- FIG. 7 -----

APPLY ONE THIN LAYER OF BASE COAT, USING 3 STROKES; ONE STROKE DOWN EACH SIDE OF THE NAIL, THEN ONE DOWN THE MIDDLE. ALLOW THIS COAT TO DRY THOROUGHLY.





6. APPLY TOP OR SEAL COAT IN ONE THIN LAYER. USE ? STROKES -----

APPLY A THIN COAT OF SEALER OVER THE ENTIRE NAIL.
ALLOW THE NAIL TO DRY THOROUGHLY.

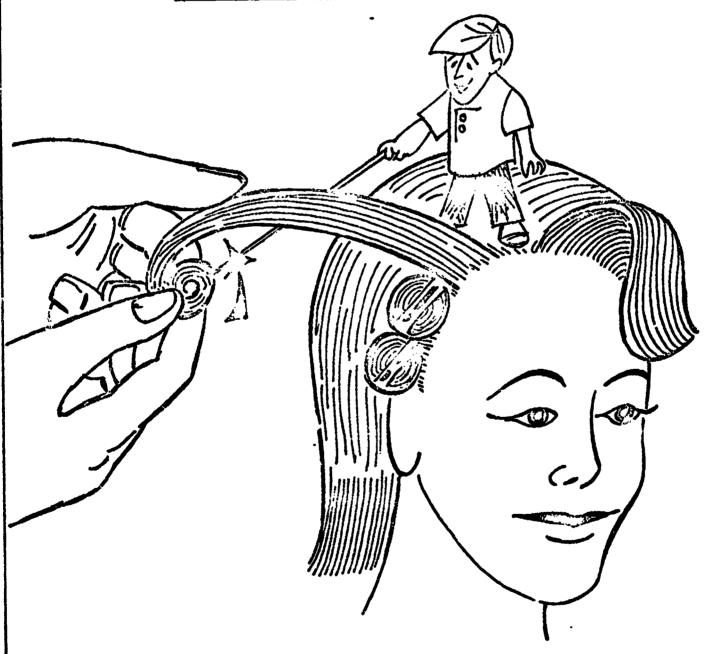
7. CLEAN UP THE AREA -----

CLEAN THE IM" ....ENTS BY APPLYING A 70% ALCOHOL SOLUTION WITH A COTTON PAD. RUB THE ALCOHOL OVER ALL OF THE IMPLEMENTS, THEN PLACE THEM IN A DRY STERILIZER.

CLEAN THE TOPS OF THE POLISH BOTTLE WITH POLISH REMOVER.

REPLACE USED MATERIALS.

WITH EMPHASIS ON



PINCURLING

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## YOUR CHOOMD BUTC. HERCERLICOBE TO CONTROL OF THE

#### TO SHAPE PINCURLS

### INTRODUCTION - PLEASE READ CAREFULLY:

CAREFUL PLANNING AND SHAPING OF THE PINCURLS (ALSO CALLED SCULPTURE CURLS), WILL RESULT IN GOOD LINES, WAVES, AND CURLS. THE HAIR MUST BE PROPERLY SHAPED AND WOUND UNIFORMLY IN ORDER TO OBTAIN SPRINGY, LONG-LASTING CURLS.

PINCURLS HAVE 3 PRINCIPLE PARTS: BASE, STEM, AND CIRCLE.

THE CASE IS THE STATIONARY FOUNDA-TION OF THE CURL ATTACHED TO THE SCALP.

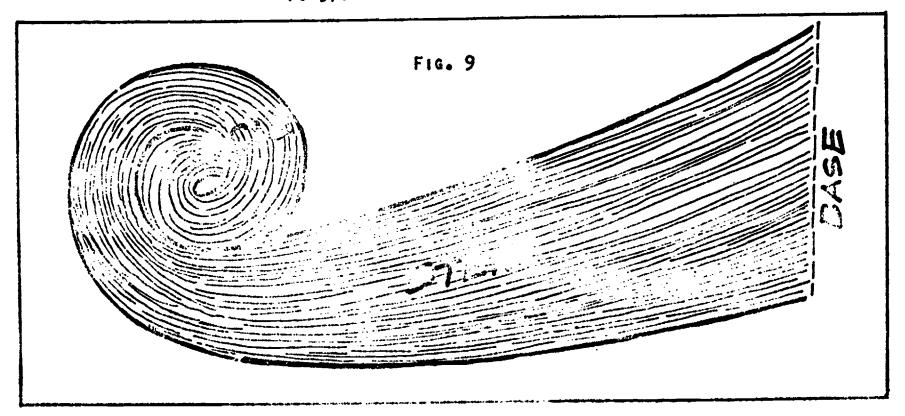
THE STEM IS THAT PORTION OF THE PIN CURL BETWEEN THE BASE AND THE FIRST TURN OF THE CIRCLE.

THE CIRCLE IS THAT PART OF THE PINCURL FORMING A COMPLETE CIRCLE. FIG. 9

#### REFERENCES:

MILADY STANDARD TEXTBOOK OF COSMETOLOGY BY CONSTANCE V. KIBBE, Pp. 113-114.

COSMETOLOGY KEYSTONE GUIDE TO
BEAUTY CULTURE BY ANTHONY B. COLLETTI,
P. 37.



STEPS TO FOLLOW IN SHAPING THE CURLS:

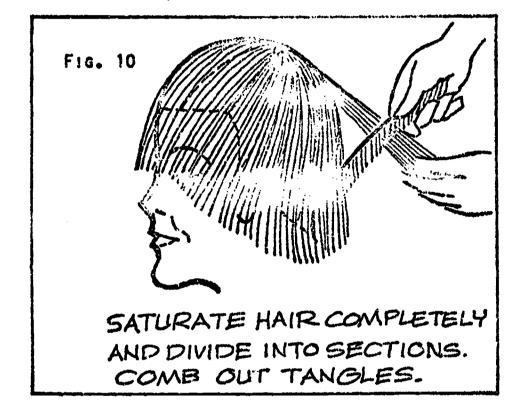
TOOLS AND MATERIALS NEEDED: WATER, SETTING LOTION, COMB, CLIPPIES, TOVEL, MANNEQUIN, APPLICATOR BOTTLE

## WHAT YOU MUST DO

## WHAT YOU MUST KNO!! TO DO THESE STEPS

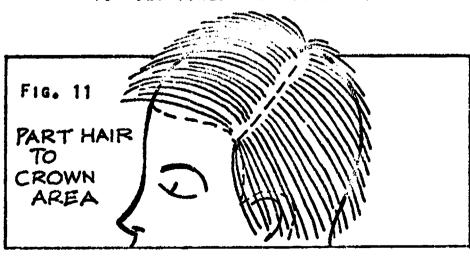
- 1. Using the Applicator Bottle,
  APPLY WATER AT THE NAPE SECTIONS -----
- 2. CONTINUE BY SECTIONS, UNTIL ALL OF THE HAIR IS COMPLETELY SATURATED
- 3. Using the LARGE TEETH OF THE COMB, REMOVE THE TANGLES FROM THE HAIR

YOUR MANNEQUIN IS MADE OF 100% HUMAN HAIR. THE MANNEQUIN HAIR MAY BE SHAMPOOED, CONDITIONED. SET, DRIED AND COMBED. FIG. 10



- IN STEPS 4, THROUGH 9 THE HAIR IS "SECTIONED AND RIBBONED."

5. FASTEN WITH A CLIPPIE



## WHAT YOU MUST 133

## WHAT YOU MUST BARBY

- 6. Using the applicator bottle, apply enough setting Lotion to saturate each hair strand Fig. 12
- 7. COMB THE LOTION EVENLY THROUGH THE HAIR

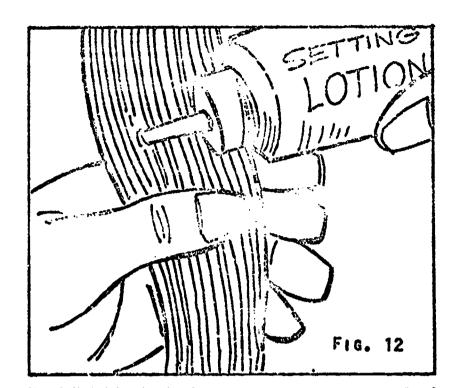
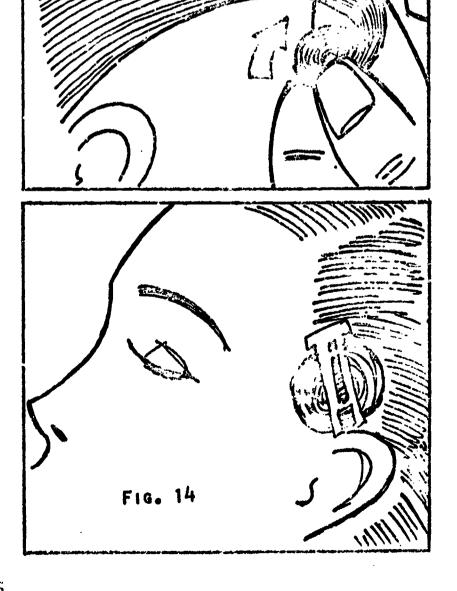


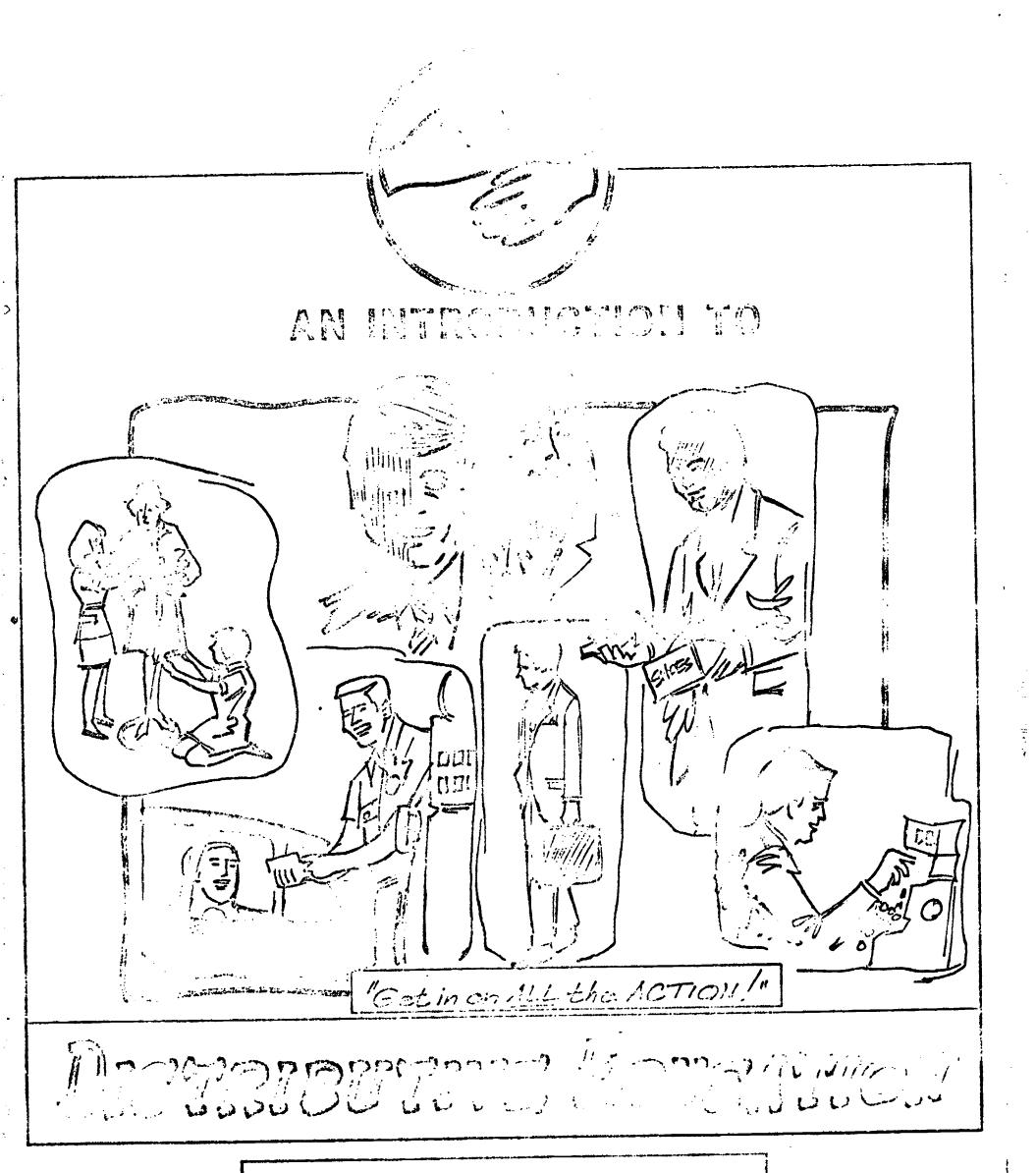
Fig. 13

- 8. Using the large teeth of the comb, separate out a small section of hair
- 9. COMB THIS SECTION INTO A SMOOTH STRAND
- 10. WIND THE HAIR AROUND THE TIP GF YOUR FINGER. FIG. 13

- 11. PLACE THE CURL AGAINST THE SCALP BY LETTING IT SLIDE OVER THE TIP OF YOUR FINGER
- 12. SECURE WITH A CLIPPIE FIG. 14







## PART G OF HANDS CN

KNOX COUNTY DEPARTMENT OF PUBLIC INSTRUCTION
KNOXVILLE, TENNESSEE

# AN INTRODUCTION TO AND ENTROPHATION TO AND ENTROPHATION TO

BY JOANN POTTER
JEAN CHAPPELL

## SOME INTERESTING FACTS ABOUT DISTRIBUTIVE EDUCATION

#### 1. WHAT KINDS OF WORK ARE DONE?

DISTRIBUTIVE EDUCATION TRAINS INDIVIDUALS FOR EMPLOYMENT IN THE FOLLOWING TYPES OF PUSINESSES:

GENERAL MERCHANDISE STORES RESTAURANTS ' SERVICE STATIONS AUTOMOBILE DEALERSHIPS SPECIALTY STORES GROCERY AND MEAT MARKETS WAREHOUSE WHOLESALERS MANUFACTURERS SALES JUBBERS AGENTS AND BROKERS INSURANCE ADVERTISING HOTEL AND MOTEL REAL ESTATE TRANSPORTATION SPECIALTY SERVICE STORES BANKING

THESE OCCUPATIONS DEAL WITH BUYING, SELLING, MERCHANDISING, AD-VERTISING, DISPLAY, TRANSPORTATION, PERSONNEL, AND OTHER RETAIL, WHOLE-SALE, AND SERVICE FUNCTIONS.

#### 2. Morking conditions:

THE MAJORITY OF POSITIONS ARE LOCATED IN LARGE CITIES OR SUBURBAN AREAS. A FORTY-HOUR WORK WEEK IS COMMON. PEOPLE WITH SENIORITY IN DISTRIBUTIVE OCCUPATIONS HAVE REASON-ABLY GOOD JOB SECURITY.

#### 3. SALARY SCALE:

EMPLOYEES OF LARGE FIRMS ENGAGED
IN MARKETING AND DISTRIBUTION ARE NOW
COVERED BY THE MINIMUM WAGE LAW WHICH
IS SET AT \$1.60 AN HOUR. HOWEVER,
SMALL RETAIL STORES ARE NOT REQUIRED
TO PAY A MINIMUM WAGE. WHOLESALERS
ARE REQUIRED TO PAY THEIR EMPLOYEES
\$1.30 AN HOUR. THE MAXIMUM EARNINGS
IN THIS FIELD DEPEND LARGELY ON THE
ABILITIES AND THE ENERGY OF THE WORKER.
MANY OF THE TOP PERSONNEL IN MARKETING
AND DISTRIBUTION EARN UP TO \$25,000
ANNUALLY.

#### 4. Type of clothing worn:

ALL DISTRIBUTIVE OCCUPATIONS REQUIRE NEAT, CLEAN CLOTHING. A SUIT OR JUST A SHIRT AND TIE WOULD USUALLY BE APPROPRIATE FOR MEN.

#### 5. PERSONAL QUALITIES NECESSARY:

PERSONALITY CHARACTERISTICS: PEOPLE EMPLOYED IN MARKETING AND DISTRIBUTIVE OCCUPATIONS MUST ENJOY WORKING WITH OTHERS AND SHOULD BE ABLE TO ADJUST TO CHANGING EMPLOYMENT CONDITIONS. LOYALTY TO THE FIRM AND A DESIRE TO SEE IT SUCCEED ARE IMPORTANT QUALITIES.

EDUCATION QUALIFICATIONS: A HIGH SCHOOL EDUCATION IS A REQUIREMENT FOR MOST DISTRIBUTIVE OCCUPATIONS. ADVANCED TRAINING IS NECESSARY FUR HOST PROMOTIONS.

#### 6. OTHER FACTS OF INTEREST:

ONE OUT OF EVERY TWO EMPLOYED AMERICANS WORKS IN MARKETING AND DISTRIBUTIVE OCCUPATIONS. IN THE STATE OF TENNESSEE ALONE OVER 250,000 JOBS ARE EXPECTED TO OPEN EACH YEAR IN THIS FIELD. NO OTHER FIELD OFFERS MORE OPPORTUNITIES TO JOB SEEKERS.

TO MAKE CHANGE, USING THE LEAST NUMBER OF COINS AND BILLS POSSIBLE. TO DO THIS, YOU AND A FELLOW STUDENT WILL ALTERNATELY PLAY THE ROLES OF A SALESPERSON AND A CUSTOMER EXCHANGING IMITATION MONEY FOR PERCHASES.

#### INTRODUCTION -- PLEASE READ CAREFULLY:

OFTEN A CUSTOMER WILL GIVE THE CASHIER MORE MONEY THAN REQUIRED FOR THE PURCHASE. WHEN THIS HAPPENS, THE CASHIER MUST GIVE THE CORRECT CHANGE. THE ACCEPTED METHOD OF CHANGE-MAKING USED BY SALESPEOPLE IS THAT OF ADDITION OR SIMPLE COUNTING. THE CASHIER SHOULD NEVER ATTEMPT TO SUBTRACT, EITHER MENTALLY OR WITH PAPER AND PENCIL, SINCE SUBTRACTION IS BOTH TIME CONSUMING AND INACCURATE.

#### TO MAKE CHANGE YOU SHOULD:

- 1. MENTION THE TOTAL OF THE SALE AND THE AMOUNT RECEIVED FROM THE CUS-TOMER.
- 2. MENTALLY START COUNTING WITH THE AMOUNT OF THE SALE SHOWN ON THE RECEIPT OR SALES SLIP OR ON THE CASH REGISTER INDICATION.
- '3. STOP COUNTING WHEN YOU REACH THE AMOUNT THAT THE CUSTOMER GAVE YOU.
- 4. CAREFULLY COUNT THE CHANGE BACK TO THE CUSTOMER BY BEGINNING WITH THE AMOUNT OF THE SALE AND COUNTING UP THE AMOUNT ADDED AS EACH COIN AND BILL IS GIVEN TO THE CUSTOMER, EMPHASIZING THE DOLLAR AND CENTS SIGNS.
  - 5. THANK THE CUSTOMER.

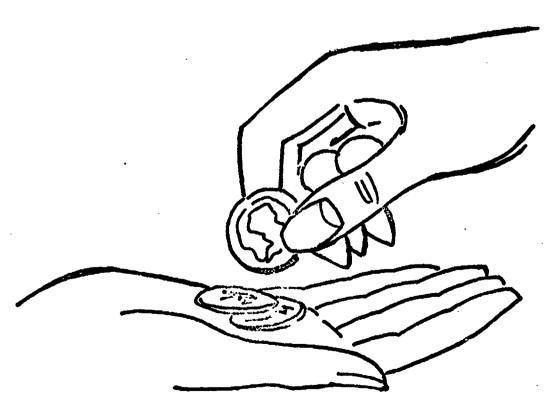
FOR EXAMPLE: A CUSTOMER MAKES A PURCHASE TOTALING \$6.23 AND GIVES THE CASHIER A \$20 BILL AS PAYMENT. INDICATE WHAT CHANGE WOULD BE GIVEN TO THE CUSTOMER, USING THE LEAST NUMBER OF



L;

COINS AND BILLS POSSIBLE. REMEMBER
YOU ARE NOT TO USE PAPER AND PENCIL OR
TO SUBTRACT.

- 1. ACCEPT THE \$20 BILL FROM THE CUSTOMER, REPEAT THE AMOUNT OF THE SALE AND THE AMOUNT RECEIVED AS "THAT IS 6 DOLLARS AND 23 CENTS OUT OF \$20."
- 2. MENTALLY COUNT, BEGINNING WITH \$6.23: "2 CENTS IS \$6.25; 25 CENTS IS \$6.50; 50 CENTS IS \$7; THILE \$1 BILLS IS \$10; ONE \$10 BILL IS \$20.
- 3. SPEAKING LOUDLY ENOUGH FOR THE CUSTOMER TO HEAR, COUNT THE CHANGE BACK TO THE CUSTOMER BY BEGINNING WITH THE AMOUNT OF THE SALE AND COUNTING UP THE AMOUNT ADDED AS EACH COIN AND BILL IS GIVEN TO THE CUSTOMER.
- 4. EMPHASIZE THE DOLLAR "SIGN"
  WHEN COUNTING AS "SIX DOLLARS AND 23
  CENTS; SIX DOLLARS AND 25 CENTS; SEVEN
  DOLLARS; EIGHT DOLLARS; NINE DOLLARS;
  TEN DOLLARS; THERTY DOLLARS.
- 5. THANK THE CUSTOMER AND ENCLOSE
  THE CASH REGISTER RECEIPT OR THE SALES
  TICKET WITH THE CUSTOMER'S PURCHASE.



#### REFERENCES:

TIPS ON MAKING CHANGE. THE NATIONAL CASH REGISTER COMPANY.

STEPS TO FOLLOW IN ROLE PLAYING A CASHIER AND A CUSTOMER:

TOOLS AND MATERIALS NEEDED: IMITATION MONEY

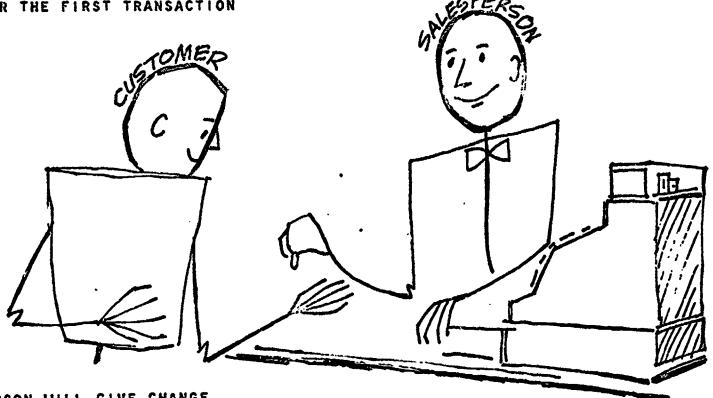
## WHAT YOU MUST DO

## WHAT YOU MUST KNOW TO DO THOSE STEPS

1. YOU SHOULD PAIR OFF AND DECIDE WITH YOUR PARTNER WHICH OF YOU WILL BE THE SALESPERSON FIRST-----

AFTER YOU HAVE FINISHED THE FIRST SET OF PURCHASES, YOU WILL REVERSE THE ROLES.

2. THE CUSTOMER WILL GIVE THE SALES-CLERK THE SUM LISTED UNDER "AMOUNT RECEIVED" FOR THE FIRST TRANSACTION



FOLLOW THE 5 STEPS LISTED IN THE INTRODUCTION FOR MAKING CHANGE.

4. THE CUSTOMER WILL TELL THE CASHIER WHETHER OR NOT HE HAS GIVEN THE CORRECT CHANGE----

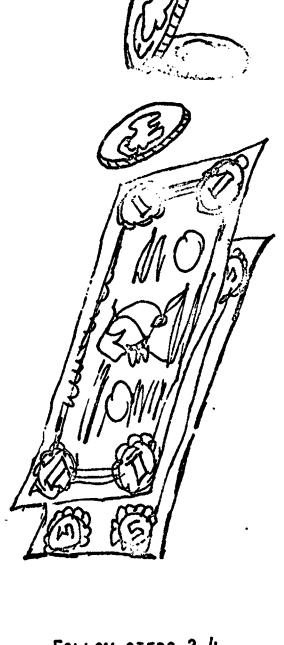
ONLY THE CUSTOMER SHOULD LOOK AT THE ANSWER SHEET.

THE ANSWER SHEET IS THE LAST PAGE IN THIS EXPERIENCE. 5. REPEAT STEPS 2-4 FOR EACH OF THE FOLLOWING TRANSACTIONS.

TRANSACTION	AMOUNT	AMOUNT
NUMBER	OF SALE	RECEIVED
1.	\$ .17	\$ .50
2.	1.29	10.00
3.	.81	1.01 .
4.	•39	20.00
5•	.26	5.01
6.	7.57	10.00
7.	3.05	5.00
8.	2.76	10,00
9.	1.59	20.00
10.	9.37	50.00
11.	2.09	10.00
12.	7.53	8.00
13.	3.58	10.00

6. REVERSE THE ROLES, EXCHANGE THE ANSWER SHEET AND PLAY OUT THE FOLLOWING PURCHASES:

TRANSACTION	AMOUNT	AMOUNT
NUMBER	OF SALE	RECEIVED
14.	\$ .53	\$ 1.00
15.	.61	5.00
16.	•59	1.00
17.	1.33	5.00
18.	1.11	5.00
19.	4.87	20.00
20.	13.18	20.00
21.	.28	10.00
22.	4.26	5.00
23.	15.06	20.00
24.	3.54	20.00
25	2 08	E 00° -



---- FOLLOW STEPS 2-4.

	MISI	VER	SHE	ET
TIPS	011	MAR	CI VG	CHANGE

RANSACTION Number	1¢	5¢	10¢	25¢	\$1	\$5	\$10	\$20
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Constitution of the control of the c

TO CREATE ILLUSTRATIONS OF FORMAL AND INFORMAL BALANCE.

#### INTRODUCTION -- PLEASE READ CAREFULLY:

PRESENTATION OF GOODS OR IDEAS TO A GROUP. IT IS USUALLY CATEGORIZED AS A WINDOW DISPLAY OR AS AN INTERIOR DISPLAY. ITS ULTIMATE FUNCTION IS SELLING. DISPLAY IS ONE OF THE PRIME FACTORS IN MODERN MERCHANDISING. IF A DISPLAY SELLS THE MERCHANDISE WHICH IT FEATURES QUICKLY, IT WILL ACCOMPLISH ITS PURPOSE AND WILL BE VALUABLE TO THE MERCHANT. ATTRACTIVE DISPLAYS ALSO BUILD GOOD WILL FOR THE STORE. THE STRENGTH OF DISPLAY IS IN THE CORRECTNESS OF ITS ARRANGEMENT AND IN THE SOUNDNESS OF I

BALANCE IN DISPLAY IS ACHIEVED BY MAKING EACH SIDE OF THE DISPLAY AREA EQUAL IN TERMS OF SIZE, SHAPE, COLOR, AND OBJECT PLACEMENT.

FORMAL OR IDENTICAL BALANCE IS ACHIEVED BY MAKING EACH HALF OF THE DISPLAY IDENTICAL WITH THE OTHER IN ALL RESPECTS.

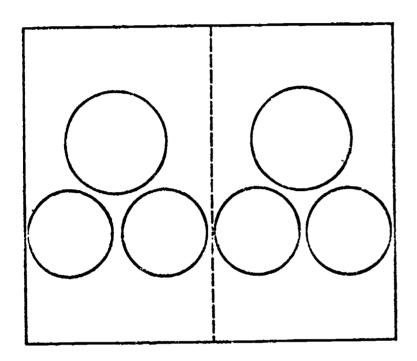
INFORMAL BALANCE IS ACHIEVED BY

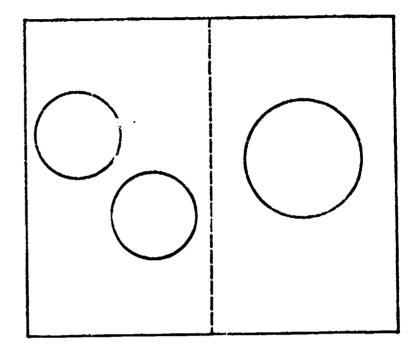
OPTICAL EQUALITY; THE COMPONENTS OF EACH
HALF OF THE DISPLAY AREA MAY DIFFER IN

SIZE, SHAPE, COLOR AND NUMBER, BUT PLACE—
MENT IS SUCH THAT THE DISPLAY APPEARS TO
BE BALANCED. FOR INFORMAL BALANCE, THE
HEAVIER ITEMS ARE PLACED NEARER THE CEN—
TER AND LIGHTER OR SHALLER ITEMS ARE
PLACED FARTHER FROM THE CENTER.

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BELOW ARE EXAMPLES OF FORMAL AND INFORMAL DISPLAY LAYOUTS. NOTE THAT IN EACH A DOTTED LINE INDICATES THE CENTER OF THE AREA.





Formal Balance .

informal Balance

#### REFERENCES:

ADVERTISING AND DISPLAYING MERCHANDISE BY SAMSON.
RETAILING PRINCIPLES AND PRACTICE, 5TH EDITION BY RICHERT, ET AL.

STEPS TO FOLLOW IN CREATING ILLUSTRATIONS OF FORMAL AND INFORMAL BALANCE:

TOOLS AND MATERIALS NEEDED: PENCIL

4 PENNIES

3 NICKELS

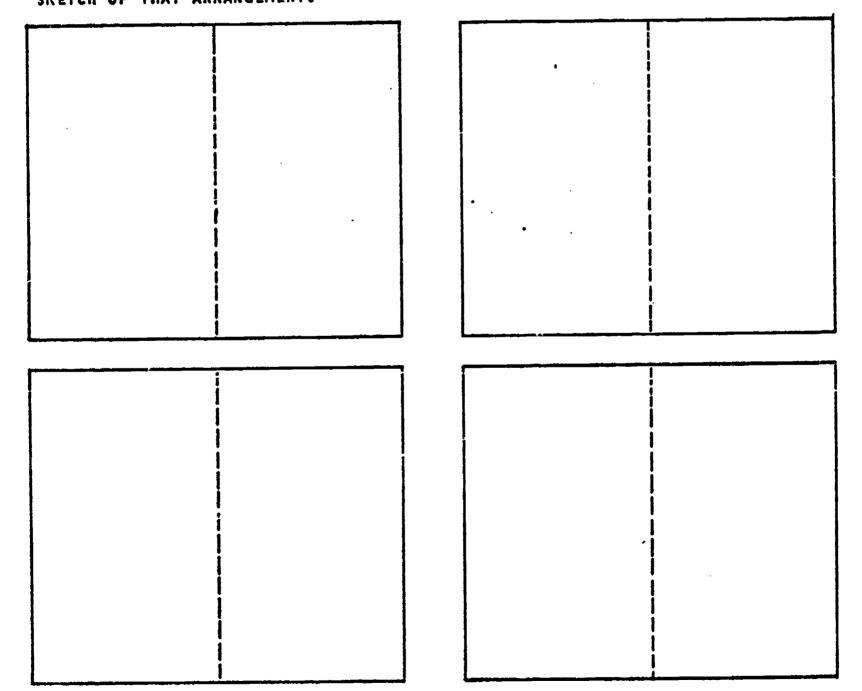
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1 QUARTER

## WHAT YOU MUST DO

WHAT YOU MUST KNOW TO DO THESE STEPS

1. IN THE FOLLOWING SPACES CREATE ILLUSTRATIONS OF FORMAL OR INFORMAL BALANCE,
USING AS OBJECTS THE NUMBER AND TYPE
OF COINS INDICATED BELOW THE SPACE.
WHEN YOU HAVE THE PROPER ARRANGEMENT,
DRAW AROUND EACH COIN TO LEAVE A
SKETCH OF THAT ARRANGEMENT.

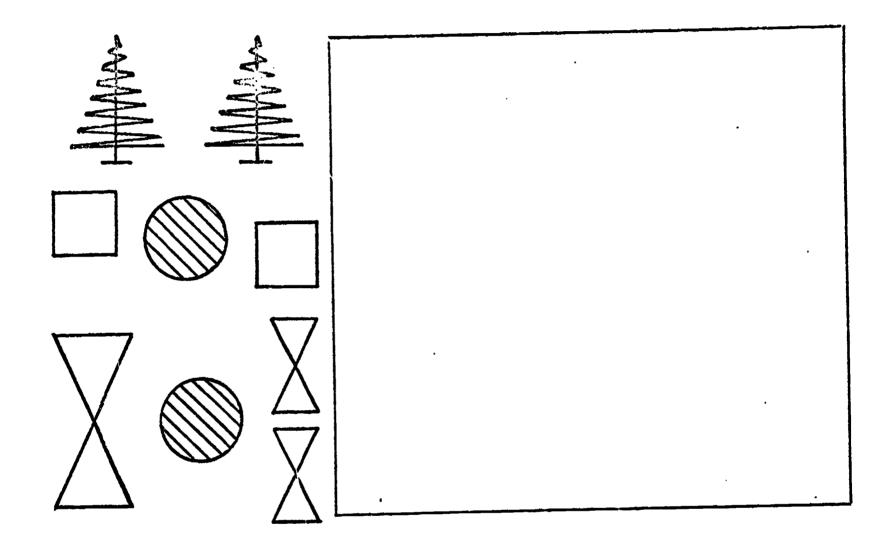


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2. USING THE SHAPES BELOW, SKETCH IN THE SPACE PROVIDED A LAYOUT ILLUSTRATING EITHER FORMAL OR INFORMAL BALANCE.

USE ALL THE SHAPES SHOWN, AND WRITE BELOW THE SPACE WHETHER YOU ARE USING FORMAL OR INFORMAL BALANCE.



3. AFTER YOU HAVE FINISHED THESE EXERCISES, CHECK WITH YOUR INSTRUCTOR TO SEE HOW WELL YOU DID ON THEM.

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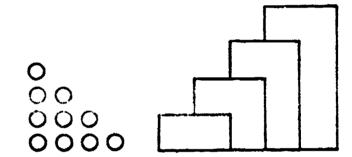
## YOUR THIRD EXPERIENCE IN DISTRIBUTIVE EDUCATION IS:

TO SKETCH DISPLAYS USING THE FOUR BASIC DISPLAY ARRANGEMENTS; THE STAIR-STEE, THE LIBERTY THE ZIC-ZAG, AND THE REPETITION.

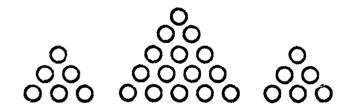
INTRODUCTION -- PLEASE READ CAREFULLY:

FOUR OF THE MOST COMMONLY USED ARRANGEMENTS IN DISPLAY WORK ARE THE STAIR-STEP, THE PYRAMID, THE ZIG-ZAG, AND THE REPETITION.

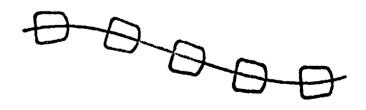
THE STAIR-STEP IS AN ARRANGEMENT OF FIXTURES HOLDING THE MERCHANDISE IN A SERIES OF STEPS GOING UP OR DOWN. IT IS A KARMONIOUS TYPE OF DISPLAY THAT GIVES THE FEELING OF MOTION.



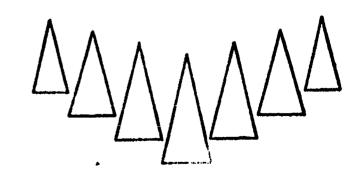
THE PYRAMID ARRANGEMENT IS SHAPED LIKE A TRIANGLE WITH A BROAD BASE THAT GRADUALLY ASCENDS TO A POINT. THIS TYPE IS COMMONLY USED IN SUPERMARKETS.



THE ZIG-ZAG ARRANGEMENT IS SIMILAR TO THE PYRAMID EXCEPT THAT IT, IS NOT BUILT DIRECTLY TO THE TOP. IT BEGINS WITH A BROAD BASE, BUT ZIGS AND ZAGS ITS WAY UP. DEPARTMENT STOPES OFTEN USE THIS ARRANGEMENT FOR CLOTHING.



REPETITION IS AN ARRANGEMENT THAT USES ITEMS OF THE SAME GENERAL NATURE AND ALIGNS THEM IN EXACTLY THE SAME MANNER, SUCH AS BY HEIGHT, SPACING, OR ANGLE.



STEPS TO FOLLOW IN SKETCHING DISPLAYS USING THE 4 MOST COMMON DISPLAY ARRANGEMENTS:

TOOLS AND MATERIALS NEEDED: PENCIL RULERS

WHAT YOU MUST DO	WHAT YOU MUST TO DO THESE STEPS		
IN THE SPACE PROVIDED SKETCH A DISPLAY			

HAT USES THE ARRANGEMENT INDICATED T THE BOTTOM	USE MERCHANDISE OBJECTS THAT ARE E TO DRAW, SUCH AS CANS, BOXES, OR CARTONS.
•	
	•
STAIR-STEP	PYRAMID
••	
	j

2. CHECK WITH YOUR INSTRUCTOR TO SEE HOW YOU DID.

ZIG-ZAG



REPETITION

## YOUR FOURTH EXPERIENCE IN DISTRIBUTIVE EDUCATION IS:

TO CREATE EXAMPLES OF FIVE MERCHAN-DISE DISPLAY ARRANGEMENTS (STAIR-STEP, PYRAMID, ZIG-ZAG, REPETITION, AND RADIATION) USING PICTURES CUT FROM MAGAZINES, CATALOGUES, AND NEWSPAPERS.

#### INTRODUCTION -- PLEASE READ CAREFULLY:

IN RADIATION THE ELEMENTS OF DESIGN

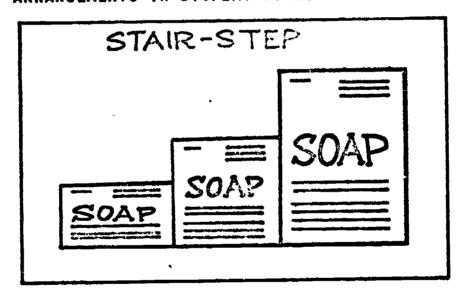
ARE SPREAD OUT LIKE RAYS FROM A CENTRAL

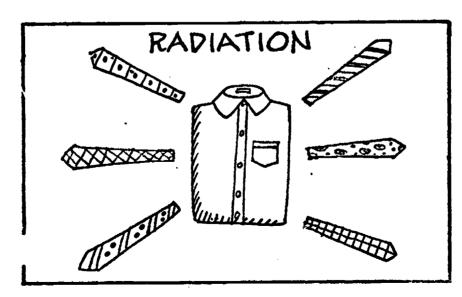
POINT. THIS TYPE OF DESIGN CREATES INTEREST

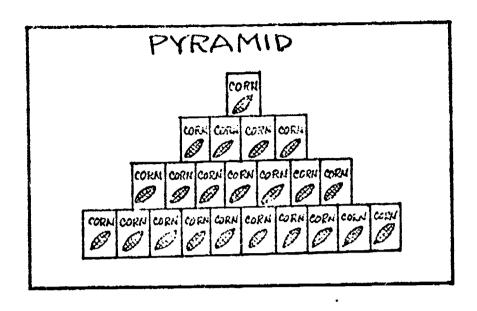
BY HAVING ONE DOMINANT FEATURE FROM WHICH

THE OTHER ELEMENTS OF THE DISPLAY RADIATE.

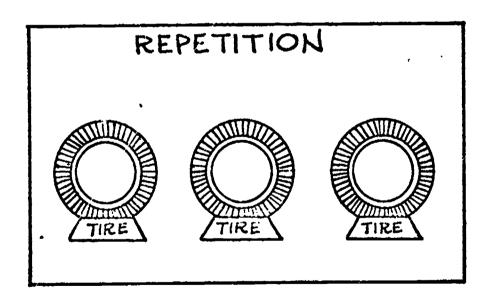
THE OTHER FOUR METHODS OF DISPLAY ARRANGEMENT WERE EXPLAINED IN THE EXPERIMENCE ON THE FOUR MOST COMMONLY USED ARRANGEMENTS IN DISPLAY WORK.











STEPS TO FOLLOW IN CREATING EXAMPLES OF MERCHANDISE DISPLAY ARRANGEMENTS:

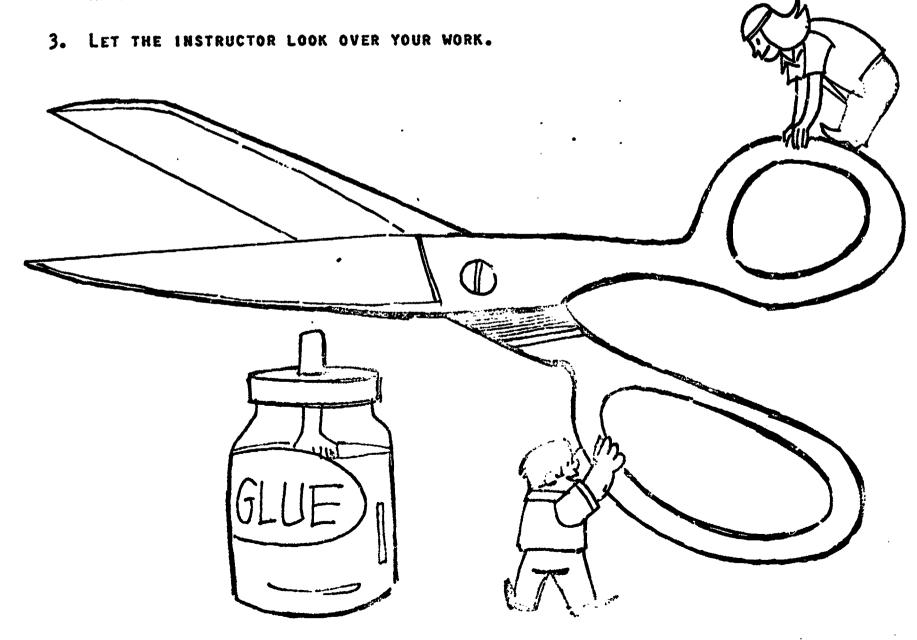
TOOLS AND MATERIALS NEEDED: CATALOGUES
NEWSPAPERS
PAPER

MAGAZINES
GLUE OR SCOTCH TAPE
PENCILS

## WHAT YOU MUST DO

## WHAT YOU MUST KNOW TO DO THESE STEPS

- 1. CLIP OUT ANY PICTURES THAT YOU FEEL WOULD BE APPROPRIATE FOR CONSTRUCTING ILLUSTRATIONS OF THE FIVE ARRANGEMENTS FOR GROUPING MERCHANDISE.
- 2. PASTE THESE CUTOUTS ON FIVE SEPARATE SHEETS OF PAPER TO FORM EXAMPLES OF RADIATION, STAIR-STEP, PYRAMID, ZIG-ZAG, AND REPETITION DISPLAYS. INDICATE AT THE BOTTOM OF THE PAPER WHICH ARRANGEMENT IS ILLUSTRATED.

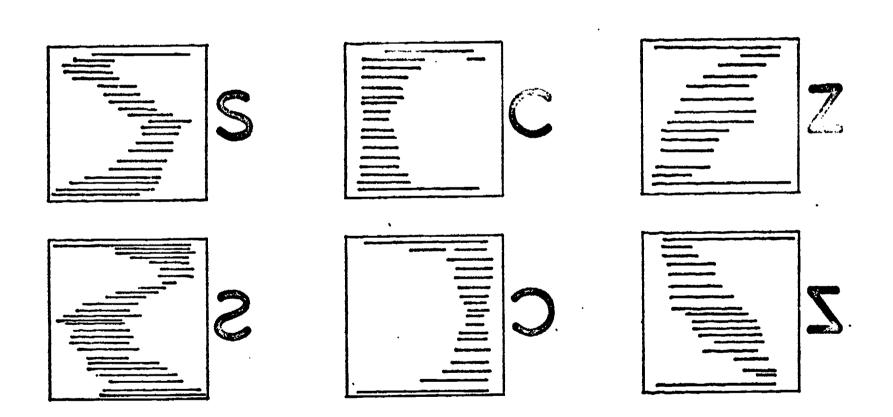


## YOUR FIFTH EXPENDINGS IN FIGTHERING SPREAMON WILLES:

TO FOLLOW THE FLOW OF THE GAZE LINE THROUGH AN ADVERTISEMENT AND TO RECOGNIZE THE SIX MOST COMMONLY USED ADVERTISING LAYOUT DESIGNS.

#### INTRODUCTION -- PLEASE READ CAREFULLY:

CERTAIN TECHNIQUES ARE USED IN
DESIGNING ADVERTISING LAYOUTS TO DIRECT
THE EYE SMOOTHLY FROM THE TOP OF THE
ADVERTISEMENT THROUGH THE CENTER AND
TO THE BOTTOM. WHITE SPACE, LINES,
AND THE DIRECTION OF ILLUSTRATIONS AND
COPY BLOCKS BUILD A STREAM OF INFORMATION FOR THE READER. BELOW ARE SIX OF
THE LAYOUT DESIGNS MOST COMMONLY USED:



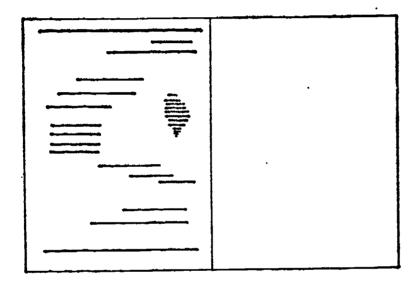
STEPS TO FOLLOW IN WORKING WITH ADVERTISING LAYOUT DESIGNS:

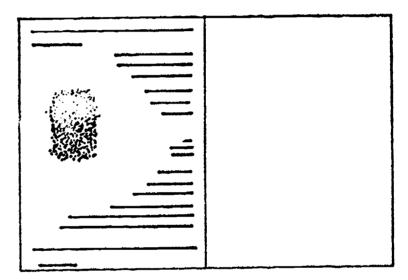
TOOLS AND MATERIALS REEDED: PENCIL FELT PEN

## WHAT YOU MUST DO

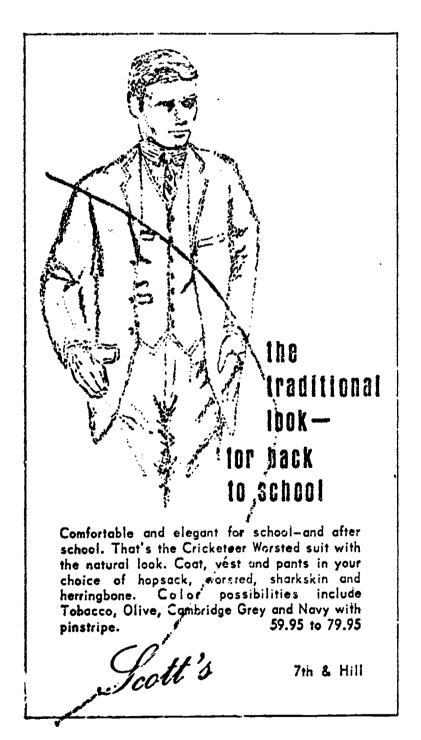
WHAT YOU MUST 141011

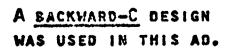
1. IN THE SPACE PROVIDED, DRAW THE REVERSE OF THE BACKWARD-S AND THE BACKWARD-C DESIGNS SHOWN BELOW.

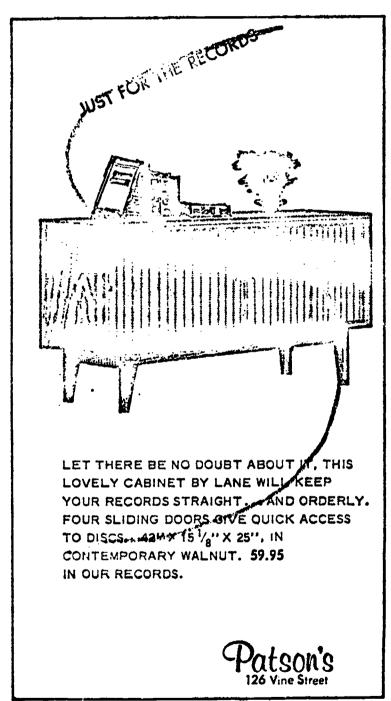




2. EXAMINE THE FOLLOWING ADVERTISEMENTS. A HEAVY LINE HAS BEEN
DRAWN THROUGH EACH ADVERTISEMENT,
SHOWING THE FLOW OF THE GAZE LINE.





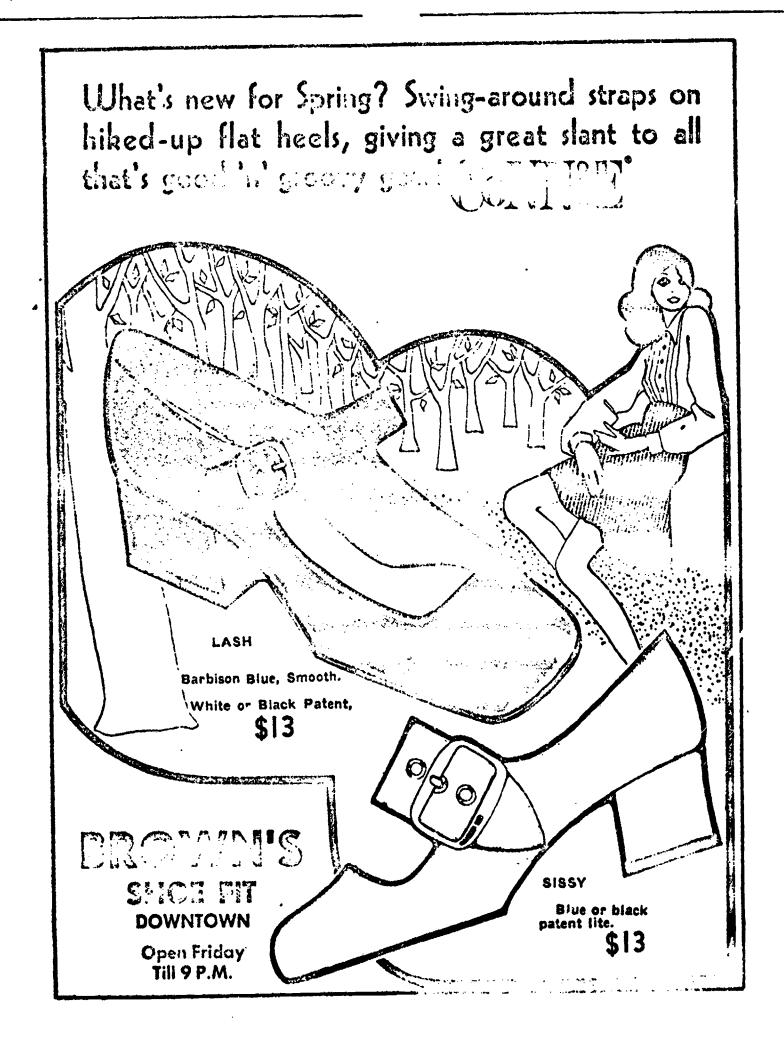


AN S DESIGN WAS USED IN THIS AD.

3. IN THE FOLLOWING ADVERTISEMENTS, DRAW A HEAVY LINE THROUGH EACH AD SHOWING THE FLOW OF THE GAZE LINE AS WAS DONE IN THE PRECEDING EXAMPLES.



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## WHAT YOU MUST DO

## WHAT YOU MUST KNOW

- 4. DETERMINE WHAT DESIGN WAS USED IN EACH AD.
- 5. Show your work to your instructor.



## YOUR SIXTH EXPERIENCE IN DISTRIBUTIVE EDUCATION IS:

TO IDENTIFY THE ELEMENTS OF AN ADVERTISEMENT: THE HEADLINE, THE COPY, THE ILLUSTRATION, THE STORE LOGOTYPE, THE PRICE, AND THE SUBHEADING.

#### INTRODUCTION -- PLEASE READ CAREFULLY:

RETAIL MERCHANTS ACROSS AMERICA ARE FACED WITH A COMMON CHALLENGE -THEIR SUCCESS DEPENDS ON PROFITABLE SALES. THERE ARE MANY FACTORS WHICH HAVE AN EFFECT ON WHETHER A STORE WILL SUCCEED OR FAIL. THE RETAILER MUST STOCK AN INVENTORY OF QUALITY MERCHANDISE THAT CUSTOMERS NEED AND WANT. THIS MERCHANDISE MUST BE PRICED AND ATTRACTIVELY DISPLAYED. THEN THE RETAILER MUST DETERMINE THE BEST METHOD OF ATTRACTING CUSTO-MERS TO HIS STORE. ADVERTISING IS A MEANS OF ATTRACTING THESE CUSTOMERS. ALTHOUGH RETAILERS HAVE MANY DIFFERENT ADVERTISING MEDIA AT THEIR DISPOSAL, MOST HAVE FOUND THAT THE NEWSPAPER IS THEIR MOST POWERFUL SELLING FORCE. IN RECENT YEARS MOST RETAILERS HAVE SPENT MORE MONEY ON NEWSPAPER ADVER-TISING THAN ON ANY OTHER MEDIA.





EACH GOOD ADVERTISEMENT SHOULD HAVE FOUR MAJOR ELEMENTS - HEADLINE, COLY, ILLUSTRATION, AND STORE LOGOTYPE. THE HEADLINE SHOULD MAKE THE READER STOP AND WANT TO READ MORE. THE COPY IS THE SELLING MESSAGE OF THE ADVERTISEMENT AND SHOULD CAUSE THE CUSTOMERS TO WANT TO OWN THE MERCHANDISE. THE ILLUSTRATION SHOULD ATTRACT ATTENTION, CREATE INTEREST AND PROVIDE PICTORIAL IDENTIFICATION OF THE PRODUCT. THE STORE LOGOTYPE GIVES THE IDENTIFICATION OF THE STORE.

THE PRICE AND A SUBHEADING MIGHT ALSO BE USED IN AN ADVERTISEMENT. THE PRICE SHOULD BE PROMINENT, BUT NOT SCREAMING OUT OVER THE OTHER ELEMENTS. THE SUBHEADING SHOULD GIVE PERTINENT, SUPPORTING FACTS AT A GLANCE.

#### REFERENCES:

ADVERTISING AND DISPLAYING MERCHANDISE BY SAMSON.

HEADLINE **ILLUSTRATION** EASY DOES IT THIS SA Mello INTERIOR LATEX HEAD Time for a change from winter to spring. Time to give your home and yourself a lift! It's so easy to change a room color. Brighten up a living room, during room, kitchen or bath. We have everything you need to THE EASY-DOES-IT WALL PAINT COPY make your painting project easier to do FI Easy rolling Easy does it this spring! 盟 Easy touch-up E Easy cleanup EASY-DOES-IT ■ Easy-to-clean finish **STEREO** LP ALBUM enly \$4 REGULAR \$4.79 VALUE GALLON PRICE Were the Days' • Parcy Faith, Aquaires • Patti Page, Goire On My Mind" • Johnny Mathis, 'So Nice • Jarry Vale,' My Way a Sineman" • Pater Nero, "For Once In My Life is Jerry Vale,' My Way a Aretha Franklin, 'If I Had A Hammer' • Bobby Vinton, 'Till' • Blood, Sweat and Tears, "Smiling Phases", Get your Easy-Does-It • Record album today! Reg. \$7.59 Gallon secord album today! Special Price Goods in May Only Tree Customer Parking" T. C. ESSER COMPANY Dial 234-6669 303 Jefferson 51. 410

ERIC Full Text Provided by ERIC

STEPS TO FOLLOW IN IDENTIFYING THE HEADLINE, THE COPY, THE ILLUSTRATION, THE STORE LOGOTYPE, THE PRICE, AND ANY SUBHEADING:

TOOLS AND MATERIALS NEEDED: PENCIL

#### WHAT YOU MUST DO

# WHAT YOU MUST KNOW TO DO THESE STEPS

- 1. FIRE THE HEADLINE, THE COPY, THE ILLUSTRATION AND THE LOGOTYPE IN EACH OF THE FOLLOWING ADVERTISEMENTS
- 2. CIRCLE THE HEADLINE AND MAKE IT
- 3. CIRCLE THE COPY AND MARK IT "COPY"
- 4. CIRCLE THE ILLUSTRATION AND MARK IT
- 5. CIRCLE THE LOGOTYPE AND MARK IT
- 6. CIRCLE ANY SUBHEADING
- 7. CIRCLE THE PRICE
- 8. Show your work to your instructor

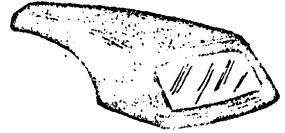
# Morion's Allou-

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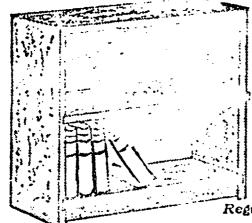
Replace your window NOW at this sale price and insure your driving safety and comfort! Thursday Only

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What's new for Spring's Ewing-cround straps on hiked-up flat heels, giving a great slant to all that's good in greavy gear description? Barbison Blue, Smooth. White or Black Patent. SHOE FIT Blue or black patent lite. DOWNTOWN Open Friday Tili 9 P.M.

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24" WIDE 9%" DEEP 28" HIGH

Regular Price \$9.80

Utility bookcase for all your book needs. Made of knotty pine. Ideal for toys, games and books. Shelves are 12" apart.

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## VOUS SOVERT HOUSE HOUSE HOUSE HOUSE HOUSE HOUSE HOUSE

TO CREATE AN ADVERTISEMENT, USING YOUR KNOWLEDGE OF THE ELEMENTS OF ADVERTISING AND THE BASIC LAYOUT DESIGNS.

#### INTRODUCTION -- PLEASE READ CAREFULLY:

IN EARLIER EXPERIENCES, YOU HAVE LEARNED THE ELEMENTS OF ADVERTISEMENTS (HEADLINE, COPY, ILLUSTRATIONS, STORE LOGOTYPE, PRICE, AND SUBHEADING), AND THE SIX BASIC ADVERTISING LAYOUT DESIGNS. IN THIS PROJECT YOU WILL CREATE AN ADVERTISEMENT INCORPORATING THESE SIX ELEMENTS AND ONE OF THE BASIC LAYOUT DESIGNS.



STEPS TO FOLLOW IN CREATING AN ADVERTISEMENT:

TOOLS AND MATERIALS NEEDED: PENCIL

GLUE

RULER

SCISSORS

ERASER

DESK

AD LAYOUT SHEET

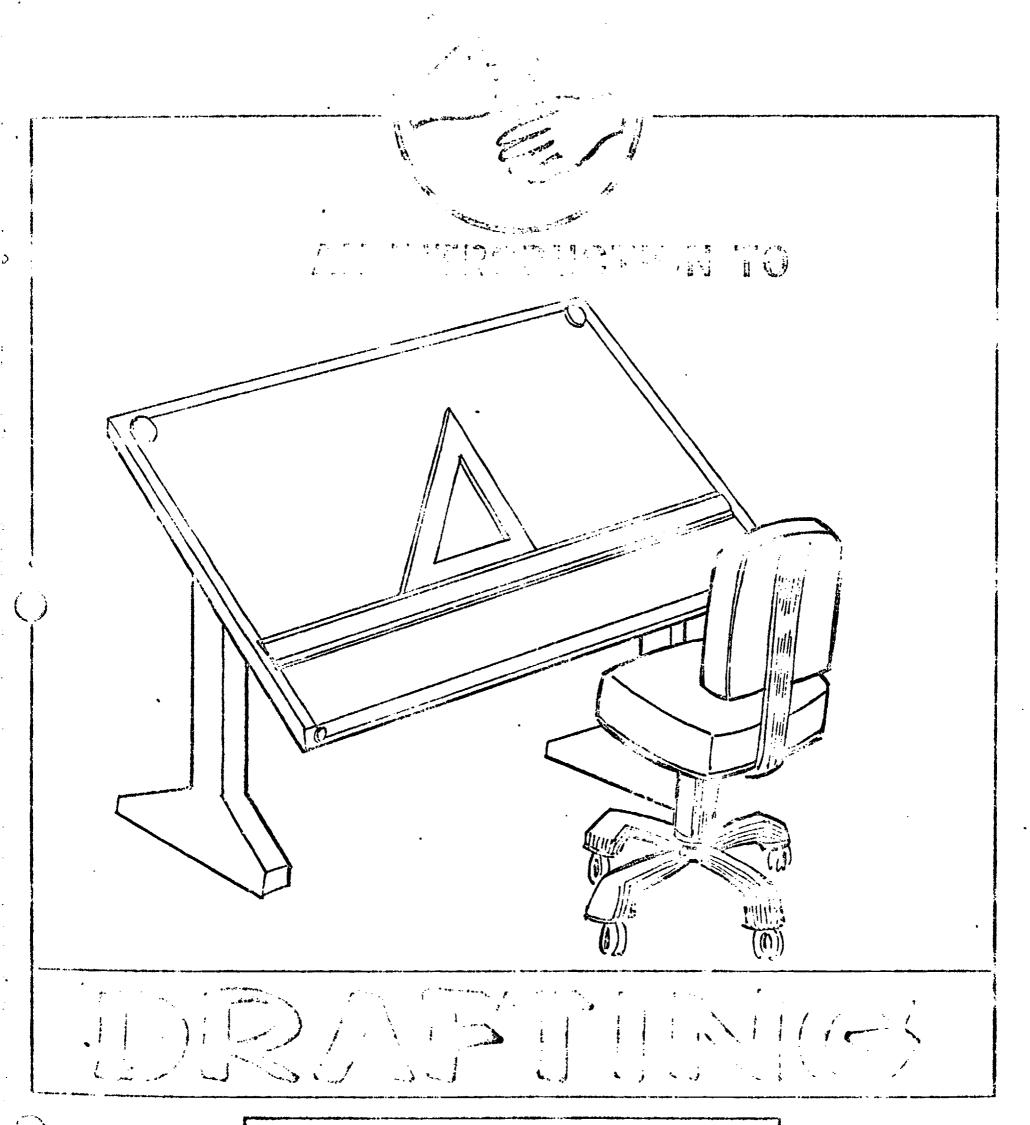
## WHAT YOU MUST DO

WHAT YOU MUST KNOW TO DO THESE STEPS

- 1. Using the product information given BELOW, PREPARE AN ADVERTISEMENT. THE AP LAYOUT SHEET AND THE ILLUSTRATION WILL BE PROVIDED BY YOUR INSTRUCTOR, BUT YOU MUST DESIGN YOUR OWN HEAD-LINE. SUBHEAD COPY AND LAYOUT, UTI-LIZING THE LAYOUT DESIGNS LEARNED IN YOUR EARLIER EXPERIENCE.
- 2. CHECK WITH YOUR INSTRUCTOR TO SEE HOW WELL YOU DID.

#### PRODUCT DATA

- TYPE OF PRODUCT: ACME PORTABLE TELEVISION
- 2. SELLING PRICE: \$89.50
- PRODUCT FEATURES:
  - A. 9-INCH PICTURE MEASURED DIAGON-ALLY
  - B. WEIGHS JUST 15 POUNDS
  - C. REMOVABLE SUN SHIELD FILTERS OUT SUN GLARE, IMPROVES OUTDOOR VIEWING
  - D. TRANSISTORIZED
  - E. RECEIVES ALL VHF AND UHF CHANNELS
  - F. EARPHONES FOR PRIVATE LISTENING
  - G. HIGH-IMPACT PLASTIC CABINET
  - H. INCLUDES EXTRA THIRD STAGE OF PICTURE-BOASTING 1F POWER
  - 1. IMPACT CABINET IS 10 X 9 X 9 3/4 INCHES HIGH
  - J. 110-120 VOLTS, AC
  - K. INCLUDES 17 FOOT POWER CORD WHICH WILL PLUG INTO CIGARETTE LIGHTER
  - L. INCLUDES RECHARGEABLE BATTERY FOR OUTDOOR USE

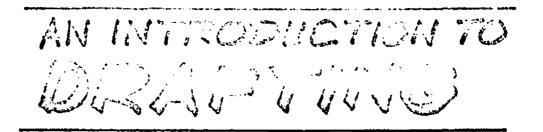


PART H OF HANDS ON

KNOX COUSTY DEPARTMENT OF PUBLIC IDET. CTIER

Materieus, Teausses





#### BY CHARLES G. PETERS

#### SOME INTERESTING FLOW A DUT DRAFTING

#### 1. WHAT KIND OF WORK IS DONE?

THERE ARE MANY SPECIALIZED TYPES OF DRAWING. THOSE MAINLY USED IN THIS LOCALITY ARE:

- ARCHITECTURAL -- USED IN THE DESIGN OF BUILDINGS.
- MECHANICAL -- USED IN THE DESIGN OF MACHINES.
- O MAP -- HIGHWAY DESIGNING, PROPERTY MAPPING. ETC.
- SHEET METAL --- USED IN THE HEATING, VENTILATING, AND AIR-CONDITIONING INDUSTRIES.
- STRUCTURAL -- USED IN THE DESIGN OF BRIDGES AND IN THE DESIGN OF BUILDINGS.
- 6 ELECTRICAL -- USED IN THE DESIGN OF ELECTRICAL APPLIANCES.
- TOOL AND DIE -- USED IN THE DESIGN OF JIGS AND FIXTURES FOR MACHINE SHOP WORK, IN THE DESIGN OF PUNCH AND DIE SETS, AND IN THE DESIGN OF MOLDING DIE SETS.

A DRAFTSMAN GRAPHICALI. REPRESENTS A PART OR AN OBJECT SO THAT ANOTHER SKILLED BRAFTSMAN IN ANOTHER FIELD CAN BUILD IT OR PRODUCE IT. THIS MIGHT BE BUILDING A PART TO A CAR, SUCH AS THE STEERING WHEEL. THESE PARTS MIGHT BE BUILT OR PRODUCED AT THE SAME PLANT OR COMPANY WHERE THE DRAWING WAS MADE, OR THEY MIGHT BE PRODUCED HUNDREDS OF MILES AWAY.

THE DRAFTSMAN MUST ALSO DIMENSION (DRAW TO SCALE) AND FIGURE THE STRENGTH



OF THE PART. HE MIGHT HAVE TO GO TO THE JOB AND MAKE THE MEASUREMENTS TO BE ABLE TO DO THIS.

#### 2. Working conditions:

THE DRAFTSMAN WHO IS PAID
HOURLY USUALLY BEGINS WORK AT 8:00
AND WORKS UNTIL 4:30 OR 5:30, DEPENDING ON HOW MUCH TIME HE SPENDS ON
HIS LUNCH HOUR AND HIS BREAKS. THE
DRAFTSMAN WHO IS ON A MONTHLY SALARY
IS EXPECTED TO WORK FROM 8 TO 12
HOURS A DAY, AND MIGHT WORK ON
SATURDAYS OR SUNDAYS WITH NO EXTRA
PAY. SINCE HE DOES NOT HAVE TO WORK
LONG HOURS EVERY DAY, THIS USUALLY
AVERAGES OUT TO ABOUT 48 HOURS A WEEK.

THE DRAFTSMAN MIGHT BE WORKING
IN A LARGE OFFICE WITH MANY OTHER
DRAFTSMEN OR HE MIGHT BE AT A SMALL
PLANT WHERE HE IS THE ONLY DRAFTSMAN.
HE MIGHT HAVE THE LATEST EQUIPMENT,
OR HE MIGHT HAVE OBSOLETE EQUIPMENT.

#### 3. SALARY SCALE:

THE SALARY SCALE VARIES. IN
THIS LOCALITY IT STARTS AT \$80.00 TO
\$150.00 A WEEK AND GOES TO \$200.00
TO \$250.00 A WEEK. THERE ARE MANY
STEPS OF ADVANCEMENT. FOR INSTANCE,
IN MECHANICAL DRAFTING, IT MIGHT BE
DRAFTSMAN C, DRAFTSMAN B, DRAFTSMAN A,
AND PROJECT ENGINEER. THESE STEPS
NOT ONLY VARY FROM ONE TYPE OF DRAFTING
TO ANOTHER, BUT CAN VARY FROM COMPANY
TO COMPANY WITHIN THE SAME TYPE OF WORK.

#### 4. Type of clothing worn:

THE TYPE OF WORKING CLOTHES
WORN BY A DRAFTSMAN WILL VARY AMONG
COMPANIES. A DRESS SHIRT AND TIE IS
ALWAYS ACCEPTABLE AND IS EXPECTED BY
SOME COMPANIES. PANT SUITS WOULD BE
MORE IN ORDER FOR WOMEN.

#### 5. PERSONAL QUALITIES NECESSARY:

PERSONALITY CHARACTERISTICS: THE DRAFTSMAN MUST BE ABLE TO SIT AT A DRAWING BOARD FOR AS LONG AS 8 HOURS. HE SHOULD BE NEAT AND ORDERLY, DEPENDABLE, COOPERATIVE WITH HIS FELLOW WORKMEN, INDUSTRIOUS, WELL GROOMED, AND POSSESS POSITIVE WORK ATTITUDES.

MANIPULATIVE SKILLS: THE DRAFTSMAN SHOULD BE ABLE TO SKETCH OR DRAW WITH SPEED, ACCURACY, AND NEATNESS.

EDUCATIONAL QUALIFICATIONS: MANY OF THE BETTER STUDENTS WILL BE ABLE TO GO DIRECTLY INTO INDUSTRY AFTER THEIR HIGH SCHOOL DRAFTING EXPERIENCE. OTHERS WILL NEED TO ATTEND ONE OR TWO YEARS OF TECHNICAL SCHOOL AFTER HIGH SCHOOL GRADUATION.

#### 6. OTHER FACTS OF INTEREST:

THOSE PERSONS INTERESTED IN DRAFTING OR IN ENGINEERING AS A VOCATION, SHOULD TAKE DRAFTING. THE COLLEGE OF ENGINEERING OFTEN DOES NOT TEACH DRAFTING AND EXPECTS THE HIGH SCHOOL TO TAKE UP THE GAP. THE ENGINEER WHO DOES NOT GET DRAFTING IN HIGH SCHOOL MAY FIND HIMSELF GOING TO THE STATE AREA VOCATIONAL—TECHNICAL SCHOOL FOR THIS COURSE AFTER HE HAS HIS COLLEGE DEGREE.



## Will Place William William Wille Wille Wille Wille List

TO DEVELOP ENOUGH SKILL IN FREE-HAND SKETCHING THAT YOU WILL BE ABLE TO SKETCH THE TOP, FRONT, AND RIGHT-SIDE VIEWS OF OBJECTS IN MULTIVIEW PROJECTION

#### INTRODUCTION -- PLEASE READ CAREFULLY:

SINCE A DRAFTSMAN MUST OFTEN GO
OUT INTO THE SHOP OR EVEN SEVERAL
MILES FROM THE SHOP TO OBTAIN INFORMATION FOR A DRAWING, THE ABILITY TO
DO FREEHAND SKETCHING IS A NECESSARY
PART OF THE DRAFTSMAN'S TRADE.

THE ONLY MATERIALS NEEDED FOR SKETCHING ARE PAPER, A SOFT PERCIL, AND AN ERASER.

PROPORTION AND SCALE: SKETCHING IS

NOT DONE TO SCALE. ALL VIEWS ARE

DRAWN OR SKETCHED PROPORTIONALLY

TO EACH OTHER. DO NOT DRAW THE TCP

VIEW LONGER IN LENGTH THAN YOU DRAW

THE FRONT VIEW OR DO NOT DRAW THE

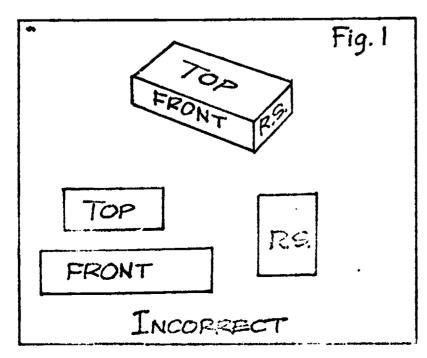
RIGHT-SIDE VIEW TALLER THAN YOU DRAW

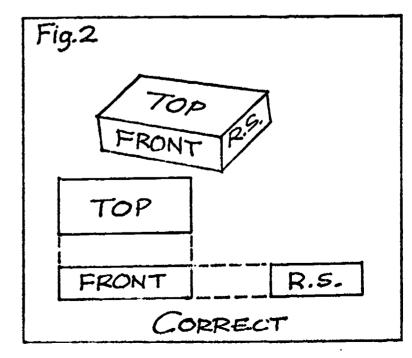
THE FRONT VIEW. THE MOST IMPORTANT

RULE IN SKETCHING IS TO SKETCH ALL

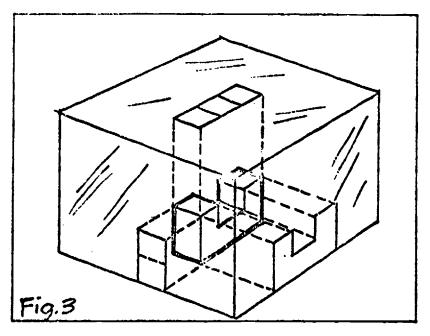
VIEWS PROPORTIONALLY.

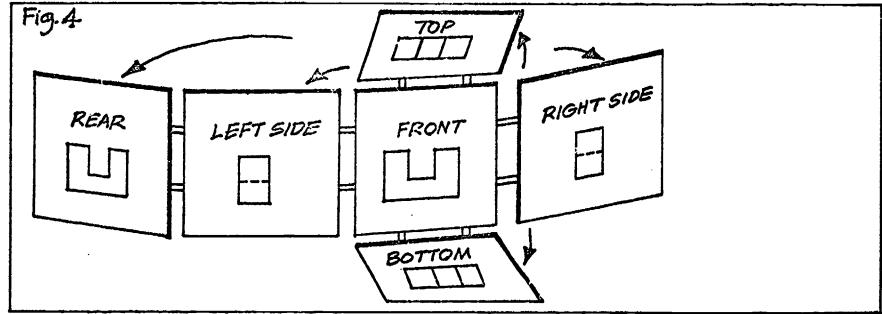
PROJECTIONS: IN DRAFTING THERE ARE FOUR TYPES OF PROJECTIONS, BUT THIS EXPERIENCE IS ONLY CONCERNED WITH MULTIVIEW PROJECTION. (FIG. 1 & 2)



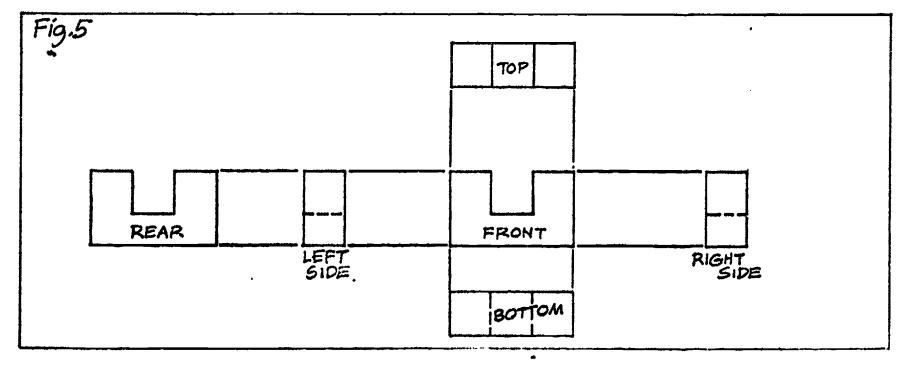


AN OBJECT HAS SIX POSSIBLE VIEWS.
THESE VIEWS MAKE UP WHAT WE SOMETIMES
REFER TO AS THE GLASS BOX. THIS IS
A TRANSPARENT BOX WITH THE VIEWS OF
THE OBJECT PROJECTED TO THE OUTSIDE
PLANES. THIS GLASS BOX WILL UNFOLD TO
GIVE YOU THE CORRECT POSITION OF THE
VIEWS ON YOUR PAPER. (FIG. 3 & 4)

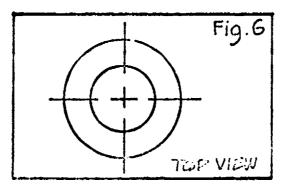


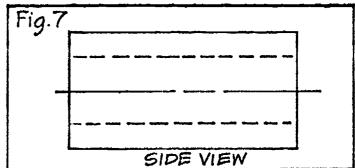


AS STATED, THERE ARE SIX POSSIBLE VIEWS OF AN OBJECT, BUT THESE SIX VIEWS ARE NOT ALWAYS NECESSARY TO COMPLETELY DESCRIBE AN OBJECT. M'ST OBJECTS WILL ONLY NEED TOP, FRONT, AND RIGHT-SIDE VIEWS. (FIG. 5)



CYLINDRICAL OBJECTS WILL USUALLY ONLY NEED TWO VIEWS. (FIG. 6 & 7)

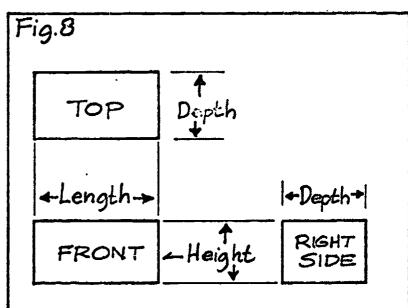


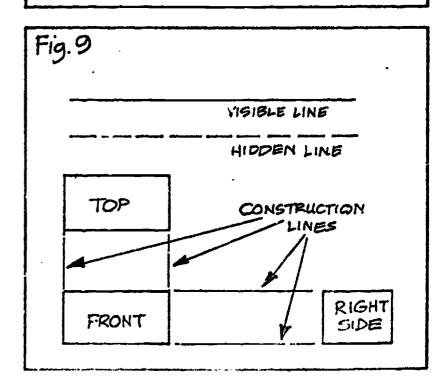


NO ONE VIEW OF AN OBJECT CAN SHOW MORE THAN TWO DIMENSIONS. A FRONT VIEW SHOWS LENGTH AND HEIGHT, A TOP VIEW SHOWS DEPTH AND LENGTH, AND A RIGHT-SIDE VIEW SHOWS HEIGHT AND DEPTH. (FIG. 8)

LINES: Lines have different meanings. A solid line means that the surface of the object is visible to the eye, and thus is known as a <u>visible</u> line. A broken line means that the surface is hidden to the eye and thus is known as a <u>hidden</u> line. (Fig. 9)

ALL LINES EXCEPT CONSTRUCTION LINES SHOULD BE DARK. (Fig. 9) HORIZONTAL LINES, WHICH ARE THOSE GOING ACROSS THE PAPER, ARE DRAWN FROM LEFT TO RIGHT. VERTICAL LINES, WHICH ARE THOSE GOING FROM THE TOP TO THE BOTTOM OF THE PAPER, ARE DRAWN FROM TOP TO BOTTOM. INCLINED LINES, WHICH ARE STRAIGHT LINES GOING IN ANY DIRECTION OTHER THAN VERTICAL OR HORIZONTAL, ARE DRAWN HORIZONTALLY OR VERTICALLY, WITH RESPECT TO THE DRAFTSMAN, BY TURNING THE PAPER.





STEPS TO FOLLOW IN SKETCHING THE TOP, FRONT, AND RIGHT-SIDE VIEWS OF OBJECTS IN MULTIVIEW PROJECTION:

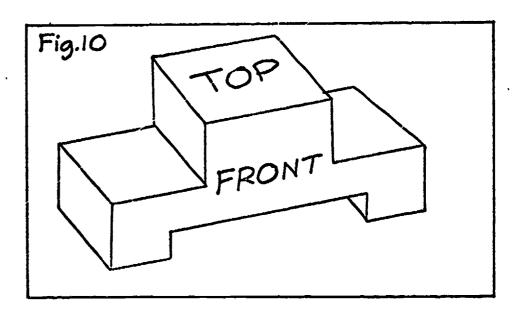
TOOLS AND MATERIALS NEEDED: PENCIL, PAPER AND ERASER

## WHAT YOU MUST DO

## WHAT YOU MUST KNOW TO DO THESE STEPS

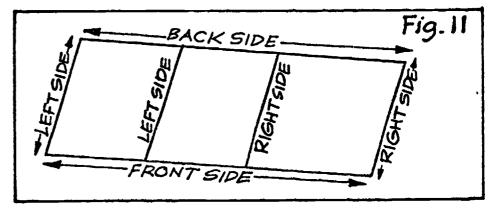
1. POSITION BLOCK -----

PLACE BLOCK SO THAT YOU ARE LOOKING DOWN ON TOP OF IT. BLOCKS WILL BE LABELED TOP, FRONT, AND RIGHT-SIDE. (Fig. 10)



2. DRAW THE BACK SURFACE ---

LINE EYESIGHT UP PARALLEL TO BACK SIDE AND PERPENDICULAR TO TOP SUR-FACE. BACK SIDE IS A FLAT SURFACE AND ONE STRAIGHT LINE WILL REPRESENT IT.



- 3. DRAW FRONT SURFACE ----
- 4. DRAW 4 REMAINING SURFACES IN

REALIGN EYESIGHT PARALLEL TO FRONT SURFACE. LIKE THE BACK SURFACE, THIS ALSO IS A STRAIGHT LINE.

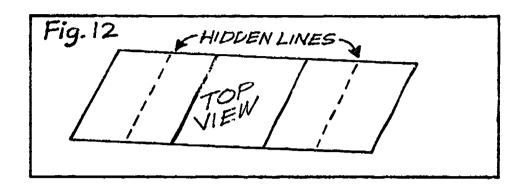
THESE SURFACES CAN ALSO BE REPRESENTED BY STRAIGHT LINES. THIS COMPLETES THE TOP VIEW. (Fig. 11)

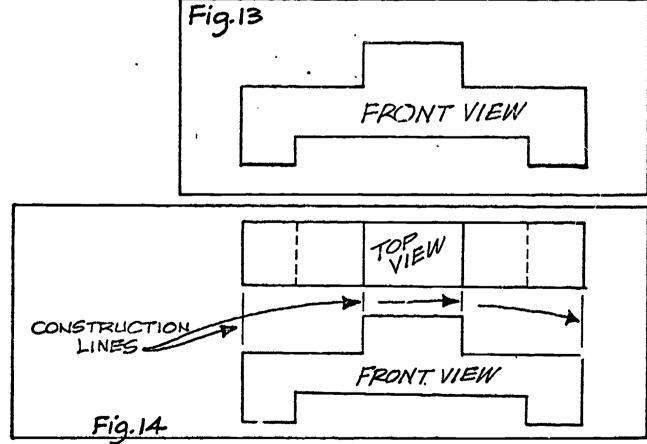
#### WHAT YOU MUST DO

#### WHAT YOU MUST KNOW

5. DRAW HIDDEN LINES -----

THE HIDDEN LINES REPRESENT THE CUT-OUT ON THE BOTTOM OF THE BLOCK. (Fig. 12)





(Fig. 13)

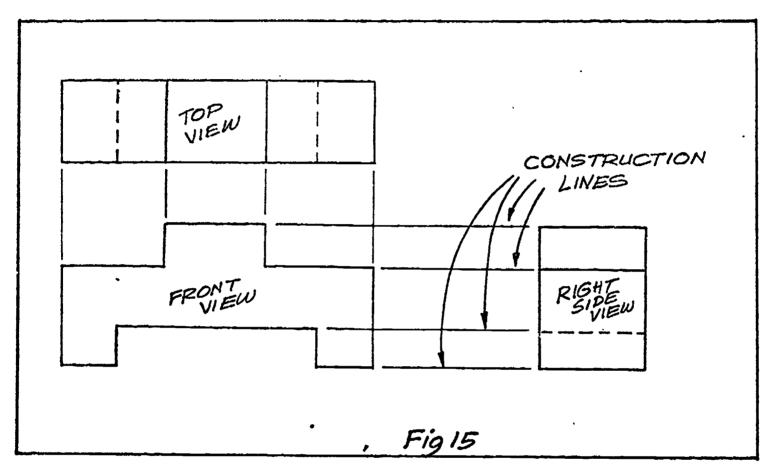
7. CONNECT THE SURFACES OF THE TOP AND FRONT VIEWS WITH CONSTRUCTION LINES -----

CONSTRUCTION LINES ARE NOT AS DARK AS OTHER LINES. (Fig. 14)

## WHAT YOU MUST CO

WHAT YOU MUST KNOW!

USE THE SAME METHOD FOR THE 5 VISIBLE SURFACES AND THE 1 HIDDEN SURFACE THAT WAS USED IN THE TOP AND FRONT VIEWS. (FIG. 15)



9. CONNECT SURFACES OF THE FRONT AND RIGHT-SIDE VIEWS WITH CONSTRUCTION LINES -----

IN THE COMPLETED MULTIVIEW PROJECTION, THE TOP, FRONT, AND RIGHT-SIDE VIEWS SHOULD APPEAR IN THE POSITIONS SHOWN IN THE ABOVE ILLUSTRATION. (FIG. 15)

## YOUR SECOND EXPENIENCE IN DRAFTING WILL BE:

TO RECOGNIZE AND BECOME FAMILIAR WITH THE FOLLOWING TOOLS AND MATERIALS:

- 1. DRAWING BOARD
- 2. SET OF INSTRUMENTS
- 3. T-SQUARE
- 4. 450 TRIANGLE
- 5. 300 x 600 TRIANGLE
- 6. AMES LETTERING GUIDE
- 7. ARCHITECTS SCALE
- 8. ENGINEERS SCALE
- 9. IRREGULAR SCALE
- 10. PROTRACTOR
- 11. DRAWING FENCILS OR MECHANICAL PENCILS
- 12. PENCIL POINTER
- 13. PENCIL ERASER
- 14. ERASING SHIELD
- 15. CLEANING ERASER (ART GUM)
- 16. DRAWING PAFER
- 17. DRAFTING TAPE
- 18. Dusting Brush
- 19. INKING INSTRUMENTS
- 20. PEN STAFF
- 21. PEN POINTS
- 22. DRAWING INK
- 23. DUST CLOTH
- 24. TRACING PAPER
- 25. TRACING CLOTH
- 26. GLASS CLOTH
- 27. DRAWING FILM

DRAWING MEDIA: THE FIVE TYPES OF DRAWING MEDIA ARE DRAWING PAPER, TRACING PAPER, TRACING CLOTH, GLASS CLOTH, AND DRAWING FILM.

- TRACING PAPER IS A THIN TRANSPARENT PAPER WHICH IS EITHER LEFT IN ITS NATURAL STATE OR TREATED WITH SOME TRANSPARENTIZING AGENT. THE TREATED PAPERS ARE CALLED VELLUMS WHILE THE UNTREATED TYPES ARE CALLED NATURAL PAPERS. OF THESE FIVE MEDIA, TRACING PAPER IS THE MOST COMMONLY USED.
- TRACING CLOTH IS A TRANSPARENTIZED FABRIC AND IS USED WHEN THE ORIGINAL TRACING HAS TO BE PRESERVED FOR A LONG PERIOD OF TIME.
- GLASS CLOTH IS A TRANSPARENT MATERIAL
  WHICH HAS BEEN IMPREGNATED AND PROCESSED
  TO PROVIDE AN EXCELLENT DRAWING SURFACE.
  BECAUSE OF ITS HIGH DIMENSIONAL STABILITY,
  IT IS USED EXTENSIVELY IN INDUSTRY FOR
  TOOL DRAWINGS OF JIGS, FIXTURES, DIES
  AND FOR MAPS AND SHOP LAYOUTS.
- DRAFTING FILMS ARE EXTREMELY TRANSPARENT AND CAN WITHSTAND USAGE THAT WOULD NOR-MALLY DESTROY OTHER DRAFTING MEDIUMS.

  NON-GRAPHITE PENCILS CAN BE USED ON IT.
- DRAWING PAPER IS OPAQUE. OF THESE FIVE TYPES OF CRAWING MEDIA, IT IS THE ONLY ONE WHICH CANNOT BE USED FOR BLUEPRINTS.

PENCIL LEADS: PENCIL LEADS COME IN THE FOLLOWING GRADES:

- HARD 9H, 8H, 7H, 6H, 5H, 4H
- MEDIUM 3H, 2H, H, F, HB, B
- SOFT 2B, 3B, 4B, 5B, 6B, 7B
  6H, 5H, 4H IN THE HARD GROUP AND ALL OF
  THE MEDIUM GROUP ARE THE LEADS NORMALLY
  USED BY ARCHITECTURAL AND MECHANICAL
  DRAFTSMEN. THE SOFT LEADS HAVE A TENDENCY TO SMEAR. THE HARD LEADS WILL
  HOLD A POINT LONGER, BUT SOMETIMES ARE
  NOT DARK ENOUGH. THE LEAD THAT YOU USE
  DEPENDS UPON THE HUMIDITY, THE PRESSURE
  THAT YOU APPLY, THE MANUFACTURER OF THE
  LEAD, AND THE QUALITY OF THE PAPER.

CARE OF THE DRAWING: IT IS EASY TO SMEAR THE DRAWING OR TEAR THE PAPER BY PUSHING A TRIANGLE, A PARALLEL BAR, A SCALE, A BOOK, OR YOUR HANDS OVER THE DRAWING. IT SHOULD BE NOTED THAT THIS DRAWING WILL BE PLACED IN A PERMANENT FILE FOR USE OVER AND OVER AGAIN. IT SHOULD BE HANDLED WITH CARE. HERE ARE SOME RULES TO FOLLOW:

NEVER RUS YOUR HAND OVER THE DRAWING. USE A BRUSH OR A CLOTH. YOUR HANDS GET SWEATY AND WILL SMFAR THE DRAWING.

NEVER PUSH YOUR HAND, TRIANGLE, PARALLEL BAR, SCALE, OR BOOK OVER THE DRAWING. ALWAYS PICK UP THE ITEM BEFORE YOU MOVE IT.

WHEN ERASING ALWAYS USE AN ERASING SHIELD. THIS KEEPS YOUR HANDS OFF THE DRAWING.

WHEN SHARPENING THE PENCIL POINT, ALWAYS CLEAN THE POINT ON A CLOTH GR A PAPER TOWEL BEFORE USING IT AGAIN.

BEFORE QUITTING WORK FOR THE DAY, ALWAYS MAKE SURE THAT THE DRAWING IS COVERED UP OR TAKEN OFF THE BOARD AND PUT AWAY IN ITS PROPER PLACE.

MAKE SURE THAT THE EQUIPMENT IS ALWAYS CLEAN. WASH IT WITH SOAP AND WATER AND DRY IT WITH A PAPER TOWEL.

DO NOT DROP YOUR TOOLS OR EQUIP-

DO NOT APPLY TOO MUCH PRESSURE ON THE PENGIL. TOO MUCH PRESSURE CAN CUT THROUGH THE PAPER SO DEEPLY THAT IT CANNOT BE ERASED. REVISIONS ARE NEEDED FROM TIME TO TIME ON A DRAWING. THERE-FORE, A GREAT DEAL OF CARE SHOULD BE GIVEN TO THE CORRECT AMOUNT OF PRESSURE. WHEN YOU ARE CUTTING TOO DEEP, YOU MAY NEED TO LET UP ON THE PRESSURE AND/OR GO TO A SOFTER LEAD.



LIME WIDTH: Lines should be drawn a specific width. The approximate widths for different lines are shown below:

- A. VISIBLE LINES SHOULD BE APPROXIMATELY
  .020 WIDE (USE A 2H PENCIL).
- B. Hidden Lines should be approximately .015 wide (Use a 4H pencil).
- C. CENTER LINES SHOULD BE APPROXIMATELY
  .010 WIDE (USE A GH FERCIL).
- D. PHANTOM LINES SHOULD BE APPROXIMATELY :010 WIDE (USE A 6H PENCIL).
- E. DIMENSION LINES AND EXTENSION LINES SHOULD BE APPROXIMATELY .010 WIDE (USE A 6H PENCIL).
- F. SECTION LINES SHOULD BE APPROXIMATELY
  .010 WIDE (USE A 6H PERCIL).

ONE THING TO REMEMBER IS THAT ALL LINES EXCEPT CONSTRUCTION LINES ARE DARK, BUT THAT THEY VARY IN WIDTH ACCORDING TO THE TYPE OF LINE BEING DRAWN.

TOOLS: THE T-SOUARE OR THE PARALLEL RULING STRAIGHTEDGE IS AN INSTRUMENT USED TO DRAW HORIZONTAL LINES OR TO GUIDE THE TRIANGLE IN DRAWING VERTICAL OR INCLINED LINES.

THE TRIANGLE IS AN INSTRUMENT USED FOR DRAWING VERTICAL OR INCLINED LINES.

THE SCALE IS AN INSTRUMENT USED FOR MAKING MEASUREMENTS. THESE MEASUREMENTS WILL EITHER BE FULL SIZE, RIGUELD SIZE OR ENLARGED SIZE. THERE ARE SCALES AVAILABLE TO FIT EACH PEED. IN THIS EXPERIENCE, YOU ONLY HAVE THE ARCHITECT'S SCALE TO WORK WITH.

THE ARCHITECT'S SCALE HAS A WIBE RANGE OF SCALE REDUCTIONS. THE BASIC MEASURING SCALES ON THIS INSTRUMENT ARE: 1/8, 3/32, 3/16, 1/4, 3/8, 1/2, 3/4, 1, 1½, 3 AND FULL SIZE.

THE DECIMAL SCALES ARE MADE WITH SCALES DIVIDED INTO 10, 20, 30, 40, 50, AND 60 PARTS PER INCH. THIS MEANS THAT AN EDGE MARKED 20 HAS HAD EVERY INCH SUBDIVIDED INTO 20 PARTS.

THE SET OF DRAWING INSTRUMENTS INCLUDES A SMALL COMPASS, A LARGE COMPASS, DIVIDERS, BOW DIVIDERS, AND A RULING PUN.

THE COMPASS IS USED FOR DRAWING CURVED LINES OR CIRCLES.

THE <u>DIVIDERS</u> ARE USED FOR SETTING OFF DISTANCES OR TRANSFERRING MEASURE-MENTS.

THE RULING PEN IS USED FOR INKING.
YOU SHOULD DEVELOP ACCURACY, NEATNESS, SPEED, AND LEGIBILITY WITH THESE
INSTRUMENTS.

#### REFERENCES:

TECHNICAL DRAWING BY GIESECKE,
MITCHELL, SPENCER AND HILL - CHAPTER 2.
ENGINEERING DRAWING BY GRANT CHAPTER A.

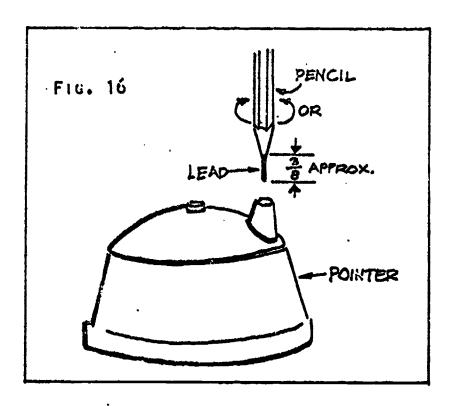
STEPS TO FOLLOW IN PLACING A CONICAL POINT ON A PENCIL LEAD:

TOOLS AND MATERIALS NEEDED: PENCIL POINTER PENCIL (WOOD PENCIL OR MECHANICAL PENCIL)

## WHAT YOU MUST DO

#### WHAT YOU MUST KNOW TO DO THESE STEPS

- 1. IF YOU ARE USING A MECHANICAL PENCIL PLACE THE LEAD IN THE PENCIL LEAVING ABOUT 3/8" EXPOSED. IF YOU ARE USING A WOOD PENCIL SHARPEN THE PENCIL LEAVING ABOUT 3/8" OF LEAD EXPOSED
- 2. PLACE THE PENCIL IN THE POINTER AND ROTATE IT UNTIL A POINT HAS BEEN PLACED ON THE LEAD FIG. 16



- 3. CLEAN THE POINT ON A PAPER TOWEL
- KEEP YOUR DRAWING CLEAN.
- 4. HOLD THE PENCIL VERTICALLY. WITH A FEW ROTARY MOTIONS ON THE PAPER, WEAR THE POINT DOWN SLIGHTLY TO THE DESIRED

----- THIS STEP IS IMPORTANT TO HELP YOU GET THE DESIRED WIDTH OF LINE. YOUR INSTRUCTOR OR A STUDENT ASSISTANT WILL AID YOU IN GETTING A POINT APPROPRIATE TO YOUR WORK.

STEPS TO FOLLOW IN TAPING YOUR PAPER TO THE DRAWING BOARD:

TOOLS AND MATERIALS NEEDED: DRAWING BOARD

PARALLEL RULING STRAIGHTEDGE

DRAFTING TAPE SHEET OF PAPER

## WHAT YOU MUST DO

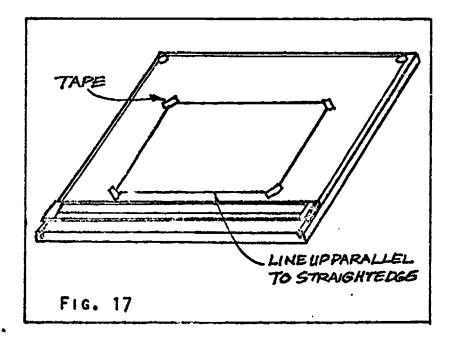
WHAT YOU MUST KNOW TO DO THESE STEPS

- 1. VASH YOUR HANDS BEFORE TOUCHING THE PAPER
- 2. LINE UP THE BOTTOM OF THE PAPER WITH A T-SQUARE, A PARALLEL RULING STRAIGHT-EDGE OR A DRAFTING MACHINE----

THE ECTTOR OF THE PAPER SHOULD BE PARALLEL TO THE BOTTOM OF THE DRAWING . BOARD.

3. TAPE ALL FOUR CORNERS FIG. 17

ERIC



STEPS TO FOLLOW IN DRAWING VERTICAL LINES:

TOULS AND MATERIALS MEEDED: DRAWING BOARD

300 x 600 TRIABOLE OR 150 TRIABOLE

PARALLEL RULING STRAIGHTEDGE

PENCIL

8 X 11 SHEET OF PAPER

ERASER

#### WHAT YOU MUST DO

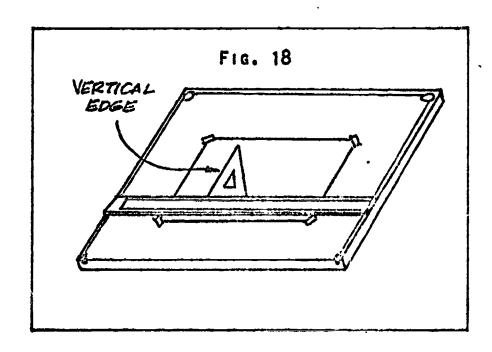
WHAT YOU MUST KNOW TO DO THESE STEPS

1. FOR RIGHT-HANDED INDIVIDUALS PLACE THE VERTICAL EDGE OF THE TRIANGLE

TO THE LEFT SIDE OF THE BOARD ----- THIS HELPS TO KEEP THE DRAWING NEATER SINCE YOUR HAND HOVES OVER THE TRIANGLE INSTEAD OF OVER THE PAPER AS YOU DRAW THE LIKE. FIG. 18

2. WITH THE PENCIL TILTED AT ABOUT 600 MOVE IT FROM THE BOTTOM OF PAPER TO THE TOP. ROTATE THE PENCIL AS YOU

IN FREEHAND SKETCHING YOU WERE TAUGHT TO MOVE YOUR PENCIL FROM THE TOP OF . THE PAGE TO BOTTOM, BUT IN DRAWING WITH INSTRUMENTS IT IS THE OPPOSITE. ROTATING THE PENCIL HELPS TO KEEP A POINT ON THE LEAD.



STEPS TO FOLLOW IN DRAWING HORIZONTAL LINES:

TOOLS AND MATERIALS NEEDED: D

DRAWING BOARD

PARALLEL RULING STRAIGHTEDGE

PENCIL

8 x 11 SHEET OF PAPER

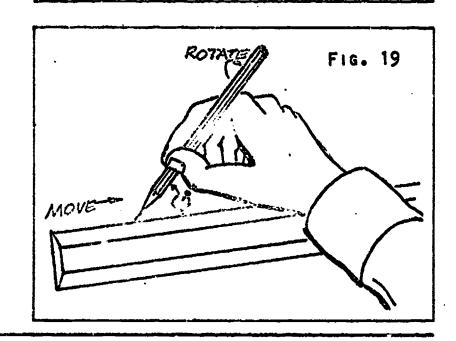
ERASER

#### WHAT YOU MUST DO

#### WHAT YOU MUST KNOW TO DO THESE STEPS

- 1. PLACE A PARALLEL RULING STRAIGHTEDGE AT THE PLACE ON THE PAPER WHERE YOU WANT TO DRAW HORIZONTAL LINE
- 2. Move a pencil tilted at about 600 FROM LEFT TO RIGHT WITH THE PARALLEL RULING STRAIGHTEDGE AS A GUIDE, ROTATING THE PENCIL AS YOU MOVE

FIG. 19



STEPS TO FOLLOW IN READING A FULL SIZE SCALE:

TOOLS AND MATERIALS NEEDED: ARCHITECT'S SCALE
PENCIL

1. Look at the following illustrations.

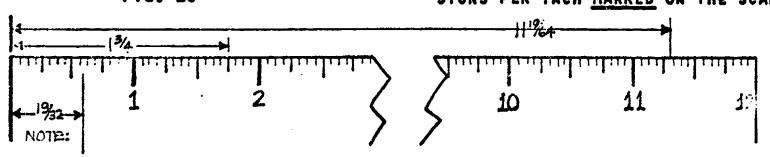
Note: 19/32 comes halfway between

9/16 and 5/8--Fig. 20 ------

A FULL-DIVIDED ARCHITECT'S SCALE HAS
16 EQUAL PARTS PER INCH MARKED ON THE
SCALE. FOR MORE PRECISE MEASUREMENT
EACH OF THE 16 PARTS CAN BE MENTALLY
DIVIDED INTO 4 MORE EQUAL PARTS. THIS
GIVES YOU 64 DIVISIONS PER INCH.

THE STEEL SCALE USED BY MACHINISTS HAS 64 DIVISIONS PER INCH MARKED. HOWEVER, THE ARCHITECT'S SCALE HAS ONLY 16 DIVISIONS PER INCH MARKED ON THE SCALE.

FIG. 20



18

## WHAT YOU MUST DO

## WHAT YOU MUST KNOW

- 2. PLACE YOUR ARCHITECT'S SCALE ON EACH OF THE FOLLOWING LINES
- 3. MEASURE AND RECORD THE LENGTH OF EACH LINE----FIG. 21

BE SURE TO READ THE SCALE WITH AN ACCURACY TO THE NEAREST 1/64. TO OBTAIN THIS ACCURACY WITH THE ARCHITECT'S SCALE, YOU MUST PROVIDE THE SMALLEST MARKED DIVISION ON THE SCALE INTO 4 SMALLER SECTIONS.

	Fig. 21
2 -	•
3 -	
4 -	
5 -	· · · · · · · · · · · · · · · · · · ·
6 -	
7 -	
8 -	
9 -	
10 -	
12 -	
13 -	
14 -	
15 -	•
16 -	
18 -	
19 -	
20 -	
1	
1	

4. CHECK WITH YOUR INSTRUCTOR TO SEE HOW WELL YOU DID

19

## YOUR THIRD EMPERIORE IN DRAFTING WILL BU:

TO DRAW THE BORDER LINES AND THE TITLE FLOCK OR AN A-SIZE SHEET (82 X 11) OF PAPER.

STEPS TO FOLLOW IN DRAWING THE BORDER LINES AND THE TITLE BLOCK ON AN A-SIZE SHEET OF PAPER:

TOOLS AND MATERIALS NEEDED: 8 x 11 SHEET OF PAPER

DRAFTING TAFF

ARCHITECT'S SCALE

PENCIL

300 x 600 TRIANGLE OR 450 X 900 TRIANGLE

DRAWING BOARD WITH PARALLEL RULING STRAIGHTEDGE

T-SQUARE OR DRAFTING MACHINE

DUSTING BRUSH ERASING SHIELD

ERASER

#### WHAT YOU MUST DO

WHAT YOU MUST KNOW TO DO THESE STEPS

1. MEASURE 4 INCH FROM THE TOP OF THE

PAPER AND MAKE A SMALL POINT WITH

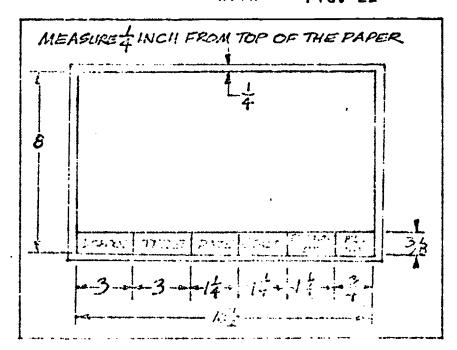


Fig. 22



## WHAT YOU MUST ISSUN

#### WHAT YOU MUST DO

- 3. DRAW LIGHT HORIZONTAL LINES ACROSS THE PAPER AT THESE POINTS
- 4. MEASURE OVER 4 INCH FROM THE LEFT SIDE OF THE PAPER AND MAKE A SMALL POINT
- 5. MEASURE OVER 10 INCHES FROM THE POINT MARKED IN STEP 4 AND MAKE ANOTHER POINT
- 6. DRAW LIGHT VERTICAL LINES THROUGH THE POINTS HARKED IN STEPS 4 AND 5 CONNECTING THE HORIZONTAL LINES DRAWN IN STEP 3
- 7. MEASURE UP 3/8 INCH FROM THE BOTTOM HORIZONTAL LINE AND MAKE ANOTHER POINT
- 8. DRAW A LIGHT HORIZONTAL LINE ACROSS
  THE PAGE THROUGH THE POINT MADE IN
  STEP 7. THIS SHOULD CONNECT THE
  VERTICAL LINES TO FORM THE TITLE BLOCK
- 9. MEASURE 3 INCHES OVER FROM THE LEFT-SIDE VERTICAL LINE AND MAKE A POINT IN THE TITLE BLOCK
- 10. MEASURE 3 INCHES OVER FROM THE POINT MADE IN STEP 9 AND MAKE ANOTHER POINT
- 11. MEASURE 14 INCHES OVER FROM THE POINT MADE IN STEP 10 AND MAKE ANOTHER POINT
- 12. MEASURE 14 INCHES OVER FROM THE POINT MADE IN STEP 11 AND MAKE ANOTHER POINT
- 13. MEASURE 14 INCHES OVER FROM THE POINT MADE IN STEP 12 AND MAKE ANOTHER POINT
- 14. DRAW DARK VERTICAL LINES THROUGH THE POINTS MADE IN STEPS 9, 10, 11, 12, AND 13 CONNECTING THE LOWER TWO HORIZONTAL LINES
- 15. Using the straightedge, darken in all light lines

NOUN REPORT BUT BUT BUT BUT

31.10 1/16 1012:

TO MEASURE A BL. WITH TOP, FRONT, AND RIGHT FIRE VIEWS WITH THE SAME MEASUREMENTS AS THE BLOCK ITSELF.

#### INTRODUCTION -- PLEASE READ CAREFULLY:

REFER TO EARLIER EXPERIENCES FOR INFORMATION ON SHARPENING YOUR PENCIL, TAPING DOWN THE PAPER, DRAVING LINES, AND READING SCALE.

STEES TO FOLLOW IN MEASURING THE BLOCK AND DRAWING THE TOP, THE FRONT, AND THE RIGHT-SIDE VIEWS WITH THE SAME MEASUREMENTS AS THE BLOCK ITSELF:

TOOLS AND MATERIALS NEEDED: 8 x 11 SHEET OF PAPER

DRAFTING TAPE

SCRATCH PAPER

ARCHITECT'S SCALE

PENCIL

300 x 600 OR 450 X 900 TRIANGLE

DRAWING BOARD WITH PARALLEL RULING STRAIGHTEDGE

T-SQUARE OR DRAFTING MACHINE

DUSTING BRUSH ERASING SHIELD ERASER

#### WHAT YOU MUST DO

## WHAT YOU MUST KNOW TO DO THESE STEPS

1. DRAW THE BORDER LINES AND THE TITLE

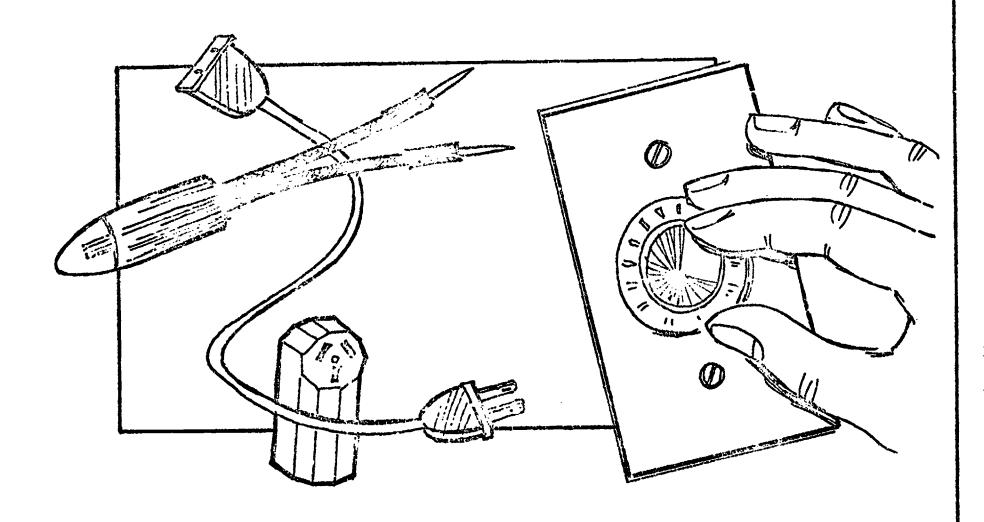
REFER TO THE EXPERIENCE ON DRAWING THE BORDER LINES AND THE TITLE BLOCK.

- 2. MEASURE AND RECORD THE DIMENSIONS OF THE BLOCK ON SCRATCH PAPER

THE TOP, THE FRONT, AND THE RIGHT-SIDE VIEWS OF AN OBJECT.



AN INTRODUCTION TO



GLICTRICITIO PLECIRONICS

PART 1 OF HELIOS ON

KNOX COUNTY DEPARTMENT OF PUBLIC INSTRUCTION

KNOXVILLE, TENNESSEE



## AN INTERCONSTRUMTO

# GLECTRICITY-GLECTRONICS

BY CURTIS LAMARR

## SOME INTERESTING FACTS ABOUT ELECTRICITY-ELECTRONICS

#### 1. WHAT KIND OF WORK IS DONE?

ELECTRICITY - ELECTRICAL CONSTRUC-TION, FLECTRICAL MAINTENANCE, ELECTRI-CAL CONTRACTING.

ELECTRONICS - ELECTRONICS REPAIR,
ELECTRONICS TESTING, ELECTRONICS CONSTRUCTION, TELEVISION SALES AND SERVICE,
TECHNICAL SALES, BROADCASTING, INSTRUMENTATION, AND COMPUTER MAINTENANCE.

#### 2. Working conditions:

ELECTRICITY - AN ELECTRICIAN MIGHT WORK IN A WELL-EQUIPPED, AIR-CONDITIONED SHOP, IN A EJILDING UNDER CONSTRUCTION, OR OUTSIDE.

ELECTRONICS - MOST ELECTRONIC
EQUIPMENT IS HOUSED IN CLEAN, WELLKEPT BUILDINGS. THEREFORE, WORKING
CONDITIONS ARE USUALLY EXCELLENT. THE
109 MIGHT INVOLVE ANYTHING FROM SELLING
THE EQUIPMENT TO OPERATING OR SERVICING
THE EQUIPMENT. WORKERS IN BOTH OF THESE
FIELDS MAY BE REQUIRED TO GO ON SERVICE
CALLS.

#### 3. SALARY SCALE:

THE SALARY MIGHT VARY FROM \$6,000 TO \$10,000 PER YEAR, DEPENDING ON EXPERIENCE AND TRAINING. IN GENERAL, ELECTRICITY AND ELECTRONICS ARE HIGHLY PAID FIELDS OF WORK.



#### 4. TYPE OF CLOTHING WORN:

THE CLOTHING WILL VARY WITH THE JOB. NEAT WORK CLOTHES ARE USUALLY ADEQUATE.

#### 5. PERSONAL QUALITIES NECESSARY:

MANIPULATIVE SKILLS: SINCE ELECTRICIANS AND ESPECIALLY ELECTRONIC TECHNICIANS MUST OFTEN WORK WITH SMALL WIRES, TUBES, AND OTHER DELICATE OBJECTS, GOOD MANUAL DEXTERITY (USE OF THE HANDS) IS IMPORTANT.

PERSONALITY CHARACTERISTICS: A
WORKER IN THESE AREAS SHOULD BE ABLE TO
WORK WELL WITH OTHERS, TO COMPLETE AN
ASSIGNED TASK, AND TO ENJOY WORKING WITH
MECHANICAL EQUIPMENT.

EDUCATIONAL QUALIFICATIONS: A HIGH SCHOOL EDUCATION IS ESSENTIAL FOR PRACTICALLY ANY JOB IN ONE OF THESE AREAS. ONE COULD PROBABLY BECOME AN ELECTRICIAN OR AN ELECTRONIC MECHANIC WITH ONLY HIGH SCHOOL VOCATIONAL PREPARATION, BUT TO DOMORE TECHNICAL WORK MORE TRAINING IS NECESSARY.



## YOUR FIRST EXPERIENCE IN BURCHRICITY UNLL DE

TO WIRE A THREE-WAY SWITCH.

#### INTRODUCTION --- PLEASE READ CAREFULLY:

A THREE-WAY SWITCH IS USED WHEN IT IS NECESSARY TO TURN A LIGHT ON OR OFF FROM TWO DIFFERENT LOCATIONS. FOR EXAMPLE, SOMEONE MIGHT WISH TO CONTROL A LIGHT FROM BOTH ENDS OF A HALL OR FROM BOTH THE BOTTOM AND THE TOP LANDINGS OF A STAIRWAY. A THREE-WAY SWITCH HAS A SINGLE TERMINAL AT THE OPPOSITE ENDS. THE SINGLE TERMINAL IS CONNECTED WITHIN THE SWITCH SO THAT IT MAKES CONTACT WITH ONE OF TWO OTHER TERMINALS AT ALL TIMES, WHETHER THE SWITCH LEVER IS IN THE UPPER OR IN THE LOWER POSITION.

DO NOT PLUG YOUR WIRING IN OR CON-NECT IT TO THE "SOURCE" UNTIL THE IN-STRUCTOR INSPECTS YOUR WORK.

BE SURE THE THERE ARE NO EXPOSED WIRES AND THAT ALL CONNECTIONS ARE PROPERLY CONNECTED AND TIGHT.

FOLLOW THE CORRECT COLOR CODE THROUGHOUT YOUR WIRING.

LOOK OVER THE DIAGRAM BEFORE YOU BEGIN WORK AND REFER TO IT DURING YOUR WORK.

#### REFERENCES:

ALL ABOUT HOUSE WIRING BY MIX AND PRITCHARD.

SIMPLIFIED ELECTRIC WIRING HAND-BOOK (SEARS, ROEBUCK AND COMPANY). ELECTRICITY AND ELECTRONICS, BASIC BY STEINBERG. STEPS TO FOLLOW IN CONNECTING A 3-WAY SWITCH:

TOOLS AND MATERIALS NEEDED: KEYLESS RECEPTACLE

TWO 10 AMPERE FUSE PLUGS TWO THREE-WAY SWITCHES 12-3 CONNECTING WIRE Two sw tch covers ONE CEILING OUTLET TWO SWITCH BOXES SIX WIRE BUTS ONE A.C. PLUG 6 FEET OF A.C. LINE CORD #18 WIRE LONG NOSE PLIERS ELECTRICIAN'S PLIERS WIRE STRIPPER ONE LARGE SCREWDRIVER ONE SMALL SCREWDRIVER ONE MOUNTING BOARD (6 FT. HIGH, 36 INCHES WIDE, WITH AN 18 INCH PIECE OF 12 INCH PLYWOOD TO COVER THE MOUNTING

BOARD)

## WHAT YOU MUST DO

### WHAT YOU MUST KNOW TO DO THESE STEPS

1. Remove the insulation from both ends of all wires by cutting it at a slant—as in sharpening a pencil. Expose 1/2 inch of copper conductor Fig. 1

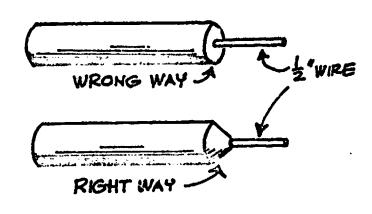
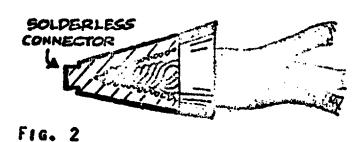


Fig. 1

USE WIRE NUTS (SOLDERLESS CONNECTORS)
TO CONNECT THE WIRES. Fig. 2

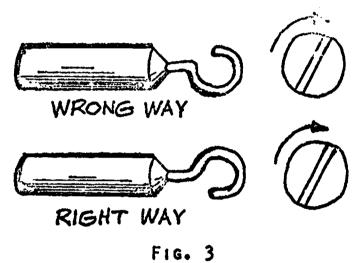


#### WHAT YOU MUST KNOW

3. CONNECT THE OTHER TERMINAL OF THE LAMP SOCKET TO THE SINGLE TERMINAL OF ONE OF THE SWITCHES USING BLACK COLOR CODED WIRE—

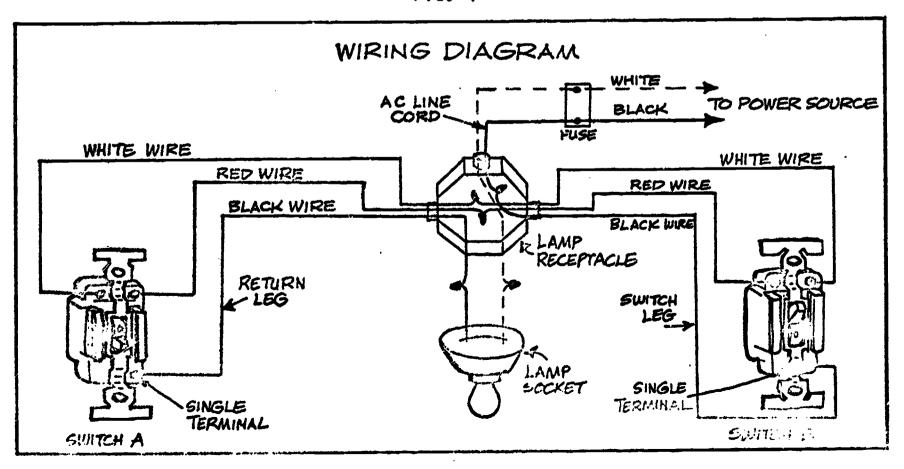
TERMINALS BEND THE END OF THE WIRE INTO
A LOOP TO FIT AROUND THE SCREW. BE SURE
TO ATTACH THE LOOP IN THE DIRECTION IN
WHICH THE SCREW TURNS WHEN TIGHTENED.

FIG. 3



. . . . .

FIG. 4



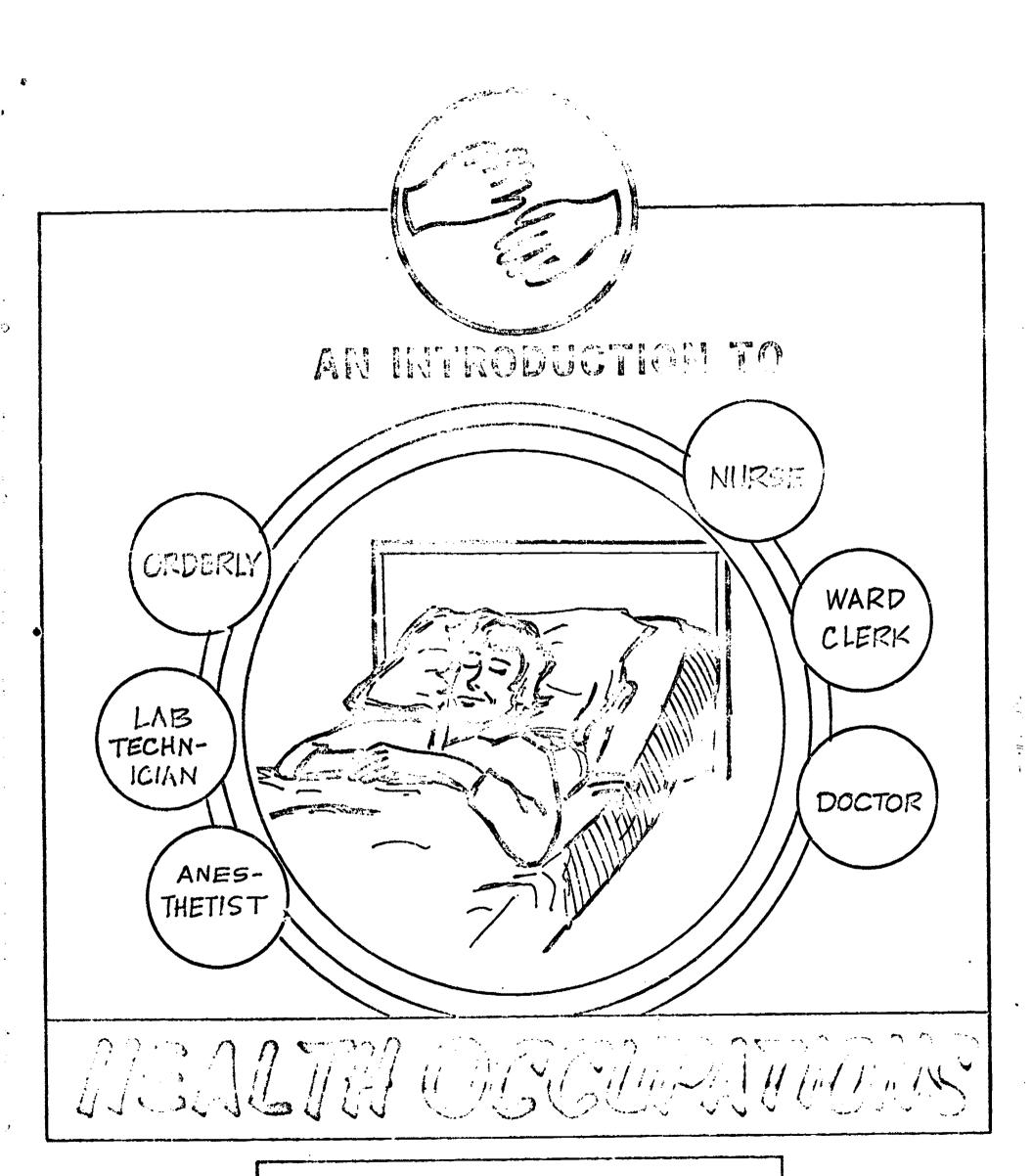
#### WHAT YOU MUST KNOW!

- 4. CONNECT A WIRE (EITHER RED OR WHITE)
  TO ONE OF THE OTHER SWITCH TERMINALS
  (NOT THE SINGLE TERMINAL) AND PLACE
  THE OTHER END OF THE WIRE INTO THE
  LAMP RECEPTACLE
- 5. REPEAT STEP 4 WITH THE SAME COLOR CODED WIRE USING THE OTHER SWITCH
- 6. CONNECT TOGETHER THE WIRES USED IN STEPS 4 AND 5
- 7. REPEAT STEPS 4, 5, AND 6 WITH THE OTHER COLOR CODED WIRE
- E. CONNECT A BLACK WIRE FROM THE RE-MAINING SINGLE TERMINAL OF THE THREE-WAY SWITCH TO THE LAMP RECEPTACLE
- 9. CONNECT THE WIRE IN STEP 8 TO THE BLACK WIRE IN THE A.C. CORD
- 10. CONNECT THE FREE ENDS OF THE A.C. LINE CORD TO THE TERMINALS OF THE FUSE SOCKET
- 11. CONNECT THE OTHER TERMINALS OF THE FUSE SOCKET TO ANOTHER SECTION OF A.C. LINE CORD
- 12. CONNECT THE A.C. PLUG TO THE FREE END OF THE LINE CORD
- 13. CHECK YOUR WORK----

STEPS 4-13 SEE FIG. 4

ALL CONNECTIONS SHOULD BE TIGHT AND SHOULD MAKE GOOD CONTACT. ALL SCREWS SHOULD BE TIGHT. THERE SHOULD BE NO EXPOSED WIRES. THE CORRECT COLOR CODE MUST BE FOLLOWED THROUGHOUT THE WIRING. COMPARE YOUR WIRING TO THE DIAGRAM. DO NOT PLUG YOUR WIRING IN UNTIL IT HAS BEEN INSPECTED BY YOUR INSTRUCTOR.

14. PLACE THE COVERS ON THE SWITCH BOXES



#### PART J OF HANDS ON

KEEK COUNTY DEPARTMENT OF PUBLIC INSTRUCTION

KNOXVILLE, TENNESSEE



#### AN INTRODUCTION TO

Macan Casamonia

PART I BY CAROLYN MAJOR THERESA SHARP

#### SOME INTERESTING FACTS ABOUT HEALTH OCCUPATIONS

#### 1. WHAT KIND OF WORK IS DONE?

SOME GENERAL AREAS OF HEALTH WORK ARE:
MEDICAL SPECIALIZATION (VARIOUS KINDS
OF DOCTORS), RESEARCH (CANCER, BIRTH
DEFECTS, DRUG DISCOVERY), TEACHING
(NURSING, LABORATORY, IN-SERVICE EDUCATION IN HOSPITALS), X-RAY (RADIOLOGISTS,
TECHNICIANS), NURSING (REGISTERED NURSES,
LICENSED PRACTICAL NURSES). WORK IS
ALSO AVAILABLE FOR LABORATORY SPECIALISTS,
AND TECHNICIANS, OCCUPATIONAL, PHYSICAL,
AND RECREATIONAL THERAPISTS AND AIDES,
NURSING ASSISTANTS, CUSTODIANS, CLERKS,
FOOD SPECIALISTS, FOOD WORKERS AND
ENGINEERS.

DURING THE HEALTH OCCUPATIONS
COURSE THE SKILLS LEARNED AND PRACTICED
IN THE LABORATORY ARE THOSE REQUIRED OF
A NURSING ASSISTANT. HOWEVER, THE
KNOWLEDGE AND THE EXPERIENCE GAINED
FROM THESE WILL BE HELPFUL IN ANY HEALTH
FIELD JOB OR IN ANY TRAINING WHICH THE
STUDENT MIGHT EVENTUALLY ENTER.

#### 2. WORKING CONDITIONS:

MORKING CONDITIONS ARE USUALLY VERY PLEASANT. MOST HOSPITALS AND HEALTH CARE INSTITUTIONS IN USE TODAY ARE EITHER NEW OR HAVE BEEN MODERNIZED TO MEET SANITATION AND SAFETY STANDARDS. HENCE, THESE USUALLY HAVE CENTRALIZED VENTILATION AND TEMPERATURE CONTROL.



#### 3. SALARY SCALE:

WELL.

IN THIS COMMUNITY YOU CAN EXPECT TO START AS A NURSING ASSISTANT AT THE MINIMUM WAGE OF \$1.60 PER HOUR (PERHAPS HIGHER IN SOME INSTANCES). JOBS OF ADVANCED TRAINING PRODUCE HIGHER SALARIES. GENERALLY, WAGES ARE VERY GOOD.

4. Type of Clothing Worn:

CLOTHING WILL BE SUITABLE FOR THE
JOB TO BE PERFORMED. UNIFORMS ARE NOT
NECESSARY FOR HEALTH WORKERS ON CAMP
STAFFS OR PEDIATRIC AIDES. HOWEVER,
SOME TYPE OF UNIFORM IS USUALLY REQUIRED.
THE UNIFORM REGULATIONS ARE SPECIFIED
BY THE DEPARTMENT TO WHICH THE WORKER
IS ASSIGNED.

5. PERSONAL QUALITIES NECESSARY:

MANIPULATIVE SKILLS: IT IS HELPFU!

TO BE ABLE TO USE EITHER HAND EQUALLY

PERSONALITY CHARACTERISTICS: A
GENUINE INTEREST AND CONCERN FOR THE
PATIENT IS ESSENTIAL. YOU MUST ALSO
BE ABLE TO FOLLOW DIRECTIONS AND
GET ALONG WELL WITH OTHERS. PERSONAL
PREJUDICES SHOULD NEVER BE ALLOWED TO
INTERFERE WITH THE PATIENT'S CARE.

EDUCATIONAL QUALIFICATIONS: MOST INSTITUTIONS REQUIRE A HIGH SCHOOL DIPLOMA FOR WORK IN THE HEALTH FIELD. THIRTEEN MONTHS OF CLASSROOM WORK AND HOSPITAL EXPERIENCE ARE REQUIRED TO BECOME A LICENSED PRACTICAL NURSE. TO BECOME A REGISTERED NURSE YOU CAN ATTEND EITHER A 2 YEAR ASSOCIATE DEGREE PROGRAM, A 3 YEAR DIPLOMA SCHOOL OR A 4 YEAR COLLEGE PROGRAM.

#### 6. OTHER FACTS OF INTEREST:

IN 1960 THE HEALTH SERVICES INDUSTRY RANKED THIRD BEHIND AGRICULTURE AND CONSTRUCTION IN TERMS OF THE NUMBER OF EMPLOYEES IN THE U.S. SOON IT MAY WELL SURPASS BOTH TO BECOME THE NATION'S TOP EMPLOYMENT FIELD.

ONE OF THE GREATEST ASSETS OF OUR NATION IS THE HEALTH OF ITS PEOPLE. IF YOU SHOULD BECOME INTERESTED IN WORKING IN SOME CAPACITY IN THE HEALTH FIELD, THINK OF THE CONTRIBUTIONS WHICH YOU MIGHT BE ABLE TO MAKE TO THE HEALTH OF THE PEOPLE OF THIS NATION. OPPORTUNITIES AND REWARDS ABOUND IN THE HEALTH OCCUPATIONS.

# YOUR FIRST EXPERIENCE IN HEALTH OCCUPATIONS WILL TEE:

TO TEST A SAMPLE OF YOUR URINE FOR SUGAR 'NG THE CLINITEST METHOD.

#### INTRODUCTION - PLEASE READ CAREFULLY:

THIS TEST IS A VERY IMPORTANT AID TO THE DOCTOR AND TO THE PATIENT IN THE DIAGNOSIS AND CONTROL OF A DISEASE KNOWN AS "DIABETES."

ALTHOUGH THIS IS ONLY A LABORATORY LEARNING EXPERIENCE YOU ARE DIRECTED TO CARRY OUT THIS PROCEDURE IN A VERY RESPONSIBLE MANNER. YOU ARE CAUTIONED TO HANDLE THE SPECIMEN CAREFULLY.

#### REFERENCES:

EACH HOSPITAL HAS ITS OWN PROCEDURE MANUAL.

CLINITEST INSTRUCTION SHEET.

STEPS TO FOLLOW IN TESTING URINE FOR SUGAR (CLINITEST METHOD):

TOOLS AND MATERIALS NEED: URINE

WATER
PAPER CUP
CLINITEST KIT

# WHAT YOU MUST DO

# WHAT YOU MUST KNOW TO DO THESE STEPS

1. TAKE A PAPER CUP AND GO TO THE NEAREST STUDENT RESTROOM IN THE BUILDING. BRING BACK TO THE UTILITY ROOM A SMALL AMOUNT OF YOUR URINE IN A CUP

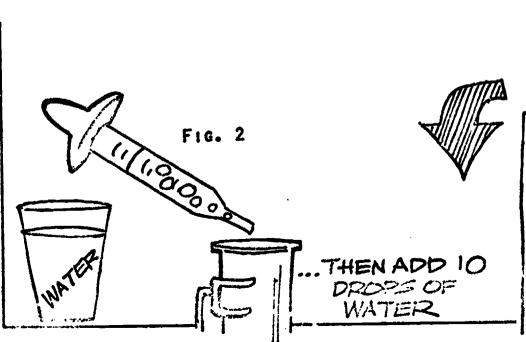
A SMALL AMOUNT OF URINE WILL BE ADEQUATE (ONLY 5 DROPS ARE REQUIRED FOR THE TEST).

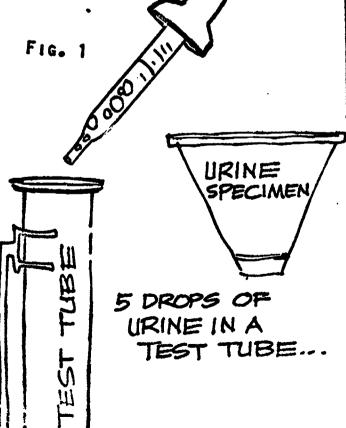
CAREFUL HANDLING OF THE SPECIMEN IS IMPORTANT TO PREVENT THE SPREAD OF GERMS THAT MIGHT CAUSE DISEASE.

- 2. OPEN THE CLINITEST KIT
- 3. UNFOLD THE COLOR CHART SO THAT IT
  IS EASILY VISIBLE -----

RESULTS OF THE TEST WILL BE DETERMINED BY A COMPARISON WITH THIS CHART.

- 4. Using the Dropper place 5 drops of urine into a test tube Fig. 1
- 5. RINSE THE DROPPER UNDER A FAUCET
- 6. Using the Dropper add 10 drops of water to the test tube Fig. 2







- 7. REMOVE ONE CLIN FEST TABLET FROM THE GOTTLE OF CLINITEST TABLETS AND DROP THE ONE TABLET 111TO THE TEST TUBE FIG. 3
- 8. WHEN THE REACTION SLOWS OR STOPS, GENTLY SHAKE THE TEST TUBE
  - 9. COMPARE THE COLOR OF THE CONTENTS OF THE TEST TUBE TO THE CLINITEST COLOR CHART
- 10. Now that the procedure is ended, pour the contents of the test tube and the remainder of the urine specimen down a drain -F:g. 4--> Pour directly into the drain opening
- 11. STUFF A PAPER TOWEL INTO THE CUP AND DISCARD THE CUP IN A TRASH CAN
- 12. THOROUGHLY RINSE THE TEST TUBE AND THE MEDICINE DROPPER UNDER COOL RUNNING WATER
- 13. PLACE THE TEST TUBE ON A PAPER TOWEL BY THE SINK TO DRAIN DRY
- 14. WIPE AWAY ANY WATER SPOTS
- 15. FOLD THE COLOR CHART AND REPLACE IT WITH THE BOTTLE IN THE CLINITEST KIT CONTAINER AND LEAVE THE KIT ON THE COUNTER

# WHAT YOU MUST KNOW

WHEN THE TABLET IS DROPPED IN, A
BUBBLING REACTION BEGINS.

DO NOT SHAKE FOR AT LEAST 15 SECONDS

AFTER THE REACTION BEGINS.

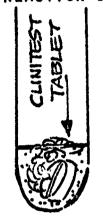


FIG. 3

WOULD IMMEDIATELY REPORT THE COLOR RESULTS (NEGATIVE - 1+, 2+, 3+, 4+)
TO THE PERSON WHO INSTRUCTED YOU TO

POUR DIRECTLY INTO THE DRAIN OPENING SO AS NOT TO SPLASH URINE ALL OVER THE SINK AND THE COUNTER. RUN THE WATER A FEW SECONDS TO SEND ALL THE URINE DOWN THE DRAIN.

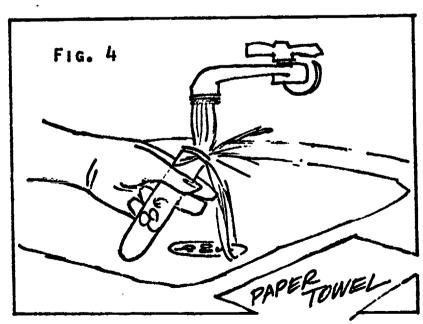
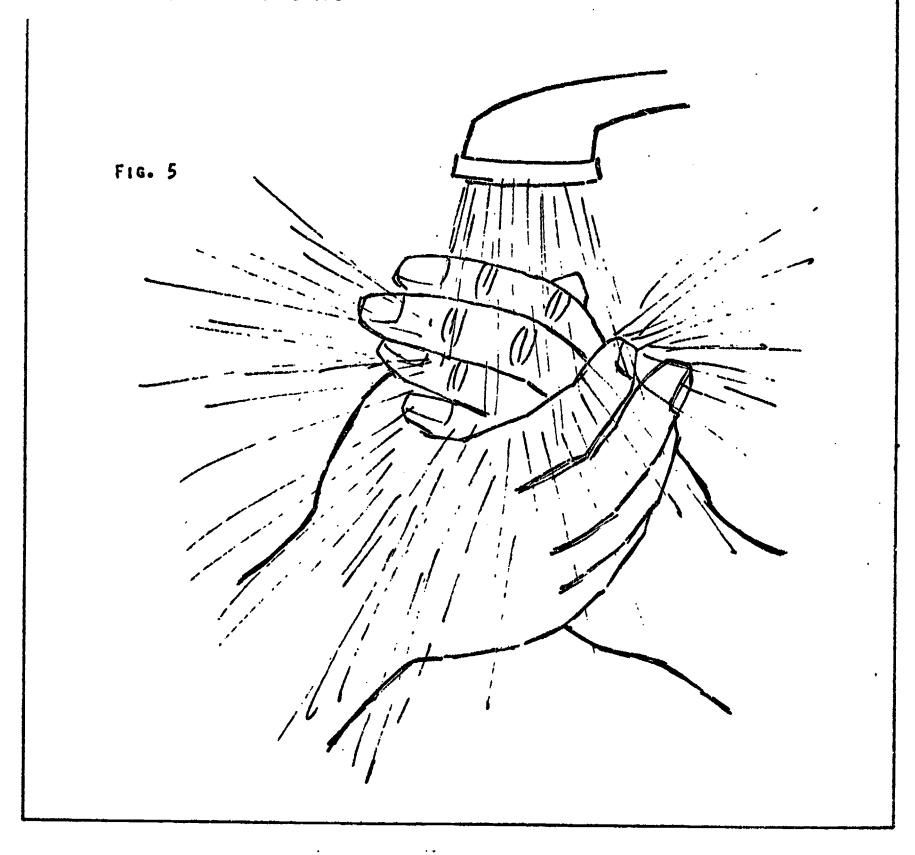


CHART. REFERRING TO A CHART IS MUCH MORE ACCURATE THAN GUESSING OR RELYING ON MEMORY.

16. WHEN YOU ARE COMPLETELY FINISHED,
WASH YOUR HANDS THOROUGHLY WITH
SOAP AND WATER - FIG. 5

HEPATITIS CAN BE CONTRACTED FROM HUMAN WASTE AND UNCLEANLINESS.

17. VERBALLY REPORT YOUR RESULTS TO THE HEALTH OCCUPATIONS TEACHER



# YOUR SECOND EXPERIENCE IN HEALTH OCCUPATIONS IS:

TO INSERT A RECTAL TUBE INTO A MANIKIN:

#### INTRODUCTION - PLEASE READ CAREFULLY:

THIS PROCEDURE IS EMPLOYED TO RELIEVE ABDOMINAL DISTENTION (FILLING OF THE ABDOMINAL CAVITY WITH GAS OR FLUID SO THAT THE ABDOMEN BECOMES GREATLY ENLARGED). OFTEN AFTER A PATIENT HAS HAD SURGERY OR HAS BEEN INACTIVE FOR SOME TIME, "GAS" (FLATUS) FORMS IN THE LARGE INTESTINES. THIS CAUSES DISTENTION OF THE ABDOMEN AND DISCOMFORT TO THE PATIENT. INSERTION OF A HOLLOW TUBE INTO THE RECTUM ALLOWS THE FLATUS TO ESCAPE, RELIEVING THE ABDOMINAL PAIN. THIS PROCEDURE IS NOT USED WITHOUT THE ORDER OF A PHYSICIAN.

#### REFERENCES:

EACH HOSPITAL HAS ITS OWN WRITTEN INSTRUCTIONS FOR NURSING ASSISTANTS.



STEPS TO FOLLOW IN THE INSERTION OF A RECTAL TUBE:

TOOLS AND MATERIALS NEEDED: RECTAL TUBE

SPECIMEN CONTAINER WITH LID

TAPE

TOILET TISSUE

MANIKIN (ADULT DOLL)

BATH BLANKET

# WHAT YOU MUST DO

#### WHAT YOU MUST KNOW TO DO THESE STEPS

- 1. PROVIDE PRIVACY FOR THE PATIENT ---- IF THE PATIENT IS IN A PRIVATE ROOM, CLOSE THE DOOR. IF HE IS IN A SEMI-PRIVATE ROOM, PULL THE CURTAINS OR PUT A PORTABLE SCREEN AROUND HIM.
- 2. PLACE THE MANIKIN ON ITS BACK ON ----- COVER THE MANIKIN WITH THE BATH BLANKET.
- INSERT THE LARGE END OF THE RECTAL TUBE THROUGH THE HOLE IN THE CENTER OF THE LID OF THE SPECIMEN CONTAINER
- TAPE THE TUBE TO THE LID SO THAT IT WILL NOT SLIP OUT
- 5. INSERT THE FREE END OF THE RECTAL TUBE 3-6 INCHES INTO THE RECTAL OPENING OF THE MANIKIN ----

NEVER TRY TO FORCE THE TUBE INTO THE OPENING. IF YOU SHOULD ENCOUNTER RESISTANCE, REPORT THIS TO THE NURSE. IN ACTUAL PRACTICE, A SMALL AMOUNT OF LUBRICANT IS PLACED ON THE END OF THE TUBE SO THAT THERE WILL BE LESS DIS-COMFORT FOR THE PATIENT. HOWEVER, LUBRICANT IS NOT USED WHEN WORKING WITH THE MANIKIN.

6. LEAVE THE TUBE IN PLACE FOR THE DESIRED LENGTH OF TIME -----

THE RECTAL TUBE SHOULD NOT BE LEFT IN THE PATIENT FOR MORE THAN 15-20 MINUTES AT ONE TIME. THE SPECIMEN CUP WILL REST ON THE STRETCHER BETWEEN THE LEGS.

7. REMOVE EACH PIECE OF EQUIPMENT; WASH IT WITH SOAP POWDER AND WATER; RINSE IT WELL, AND RETURN IT TO THE STORAGE

YOUR EQUIPMENT IN WORKING ORDER AND IN THE PROPER STORAGE PLACE.

# YOUR THIRD EXPERIENCE IN HEALTH COCUPATIONS WILL DE

TO FILL AND APPLY A HOT WATER BOTTLE TO THE ABDOMEN OF A MANIKIN.

#### INTRODUCTION - PLEASE READ CAREFULLY:

HOT WATER BOTTLES MAY BE USED TO APPLY CONTINUOUS HEAT TO AN AREA. THE TEMPERATURE OF THE WATER MUST BE CHECKED CAREFULLY TO PREVENT BURNING THE PATIENT. YOU SHOULD NEVER APPLY A HOT WATER BOTTLE WITHOUT THE DIRECT ORDER OF A NURSE.

THIS EXPERIENCE SHOULD BE APPROACHED SERIOUSLY. IT IS IMPORTANT TO REMEMBER THE FOLLOWING POINTS:

OLDER PATIENTS ARE EASILY BURNED THEIR SKIN IS VERY DELICATE.

INFANTS ARE EASILY BURNED - THEIR YOUNG SKIN IS VERY TENDER. THEY CANNOT TELL YOU THAT THEY ARE BEING BURNED.

NEVER PUT THE HOT WATER BOTTLE ON TOP OF THE PAINFUL SPOT - THE WEIGHT WILL INCREASE THE PAIN.

IF THE PATIENT IS UNCONSCIOUS, ALWAYS PROTECT HIM FROM A BURN BY PUTTING A BLANKET OR A DRY TOWEL BETWEEN HIS SKIN AND THE HOT WATER BOTTLE.

YOU SHOULD BE SENSITIVE TO THE COMFORT OF THE PATIENT. THE FIRST STEP OF CARRYING OUT ANY PROCEDURE IS TO GREET THE PATIENT BY NAME, AND THEN TO EXPLAIN WHAT YOU ARE GOING TO DO.

ALL PROCEDURES SHOULD BE COMPLETED WITH A MINIMUM OF MESS AND DISORDER.

YOU ARE EXPECTED TO CLEAN, DRY AND REPLACE EQUIPMENT WHERE YOU OBTAINED IT, JUST AS YOU WOULD IN THE PATIENT CARE ENVIRONMENT. TO PREVENT POSSIBLE ACCIDENTS, COUNTERS AND THE FLOOR MUST BE LEFT FREE OF WATER SPOTS.

#### REFERENCES:

STUDENT MANUAL, BEING A MURSING AIDE, HOSPITAL RESEARCH AND EDUCATIONAL TRUST (SEE CHAPTER CONTAINING PROCEDURE FOR APPLICATION OF HOT WATER SOTTLE).



STOPS TO FOLLOW IN FILLING AND APPLYING A HOT WATER BOTTLE:

TOOLS AND MATERIALS NEEDED: ADULT DOLL (MANIKIN)

STRETCHER

HOT WATER (1100-1200)

HOT WATER BOTTLE

BOTTLE COVER (PILLOW CASE) BATH THERMOMETER

WATER CONTAINER

#### WHAT YOU MUST DO

#### WHAT YOU MUST KNOW TO DO THESE STEPS

- BOTTLE, AND HOT WATER BOTTLE COVER (PILLOW CASE WILL BE USED)
- 2. PUT THE WATER IN THE CONTAINER
- 3. CHECK THE TEMPERATURE OF THE WATER IF IT IS TOO WARM OR TOO COOL, ADD MORE HOT OR COLD WATER UNTIL THE EXACT TEMPERATURE IS OBTAINED.
- 4. FILL THE HOT WATER BOTTLE HALF FULL WITH WATER -- FIG. 6 ----- IF THE BOTTLE IS FILLED MORE THAN HALF FULL IT WILL CAUSE DISCOMFORT TO THE PATIENT.
- 5. PLACE THE BOTTLE ON A FLAT SURFACE AND HOLD THE NECK OF THE BOTTLE UPRIGHT
- 6. EXPEL THE AIR FROM THE BOTTLE ----- FLATTEN THE BOTTLE OR PRESS ON IT UNTIL THE WATER REACHES THE NECK OF THE BOTTLE AND FORCES THE AIR OUT. AIR IN THE BOTTLE CAUSES DISCOMFORT TO THE PATIENT. DO NOT LET AIR ENTER THE BOTTLE AFTER IT HAS BEEN EXPELLED. FIG. 6 FILL BOTTLE ONLY HALF-FUL WITH WATER

# WHAT YOU MUST KILDHY

7. FASTEN THE TOP OF THE BOTTLE SECURELY -- FIG. 7 .--

GRASP THE BOTTLE WITH THE PLATE AWAY FROM YOU AND FOLD 1 ON 2 SHUGLY. THEN FOLD 3 ON 4 SNUGLY. FOLD THE FLAPS AROUND THE TOP OF THE BOTTLE (HOLDING FIRMLY) AND BUTTON THE FLAPS.

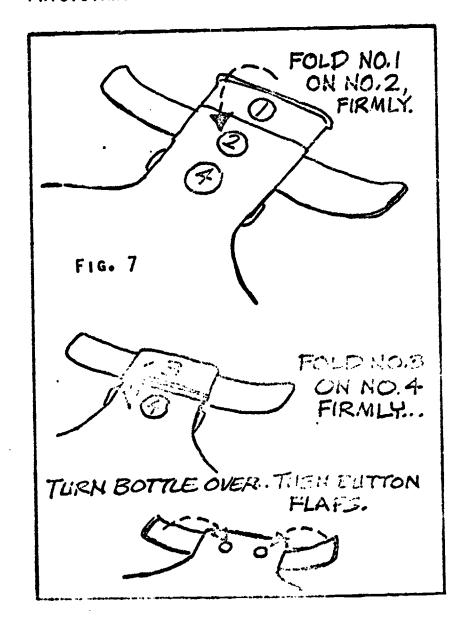
- 8. WIPE THE BOTTLE DRY
- 9. AFTER THE BOTTLE HAS BEEN DRIED, INSPECT IT FOR SIGNS OF WATER LEAKS

10. PLACE THE BOTTLE IN A COVER ----- PLACE THE TOP OF THE HOT WATER BOTTLE IN THE PILLOW CASE FIRST. FOLD THE PILLOW CASE AROUND THE HOT WATER BOTTLE NEATLY SO THAT THE ENDS DO NOT DANGLE.

11. APPLY THE HOT WATER BOTTLE TO THE ABDOMEN -----

DO NOT LEAVE IT IN PLACE LONGER THAN THE TIME SPECIFIED BY THE NURSE OR PHYSICIAN.

12. CHECK AT INTERVALS TO MAKE SURE THAT YOUR PATIENT IS NOT RECEIVING . A BURN, THAT THE BOTTLE IS IN ITS PROPER PLACE, AND THAT THE WATER HAS NOT BECOME COLD.





## YOUR NEXT EXPERIENCE IN HEALTH OCCUPATIONS WILL BE:

TO GIVE AND TO REMOVE A BEDPAN
IN A MANNER THAT WOULD CAUSE THE LEAST
EMBARRASSMENT AND DISCOMFORT TO THE
PATIENT.

#### INTRODUCTION - PLEASE READ CAREFULLY:

THIS EXPERIENCE SHOULD BE APPROACHED SERIOUSLY. THE PATIENT HAS 2 TOILET NEEDS: THE NEED TO EXCRETE FOURS (DEFECATE) FROM THE RECTUM AND THE NEED TO EXCRETE (VOID) URINE FROM THE BLADDER. UNTIL THE TIME AT WHICH HE WAS ADMITTED TO THE HOSPITAL, THE PATIENT WAS ACCUSTOMED TO CARING FOR HIS OWN PERSONAL NEEDS. NOW HE MUST ASK YOU FOR HELP. THIS IS OFTEN DISTRESSING. HE FEELS EMBARRASSED AND ASHAMED ASKING YOU FOR THE BEDPAN AND EVEN WORSE ABOUT YOUR HAVING TO EMPTY AND CLEAN THE PAN. THINK OF YOURSELF IN THE PA IENT'S SITUATION. YOU WOULD WANT PRIVACY AND AN ATTITUDE ON THE PART OF THE HEALTH WORKER WHICH WOULD CAUSE YOU AS LITTLE EMBARRASSMENT AS POS-SIBLE. YOU WOULD HOPE THAT THE HEALTH WORKER WOULD BE ABLE TO PERFORM THIS SKILL EASILY, WITHOUT CAUSING FURTHER EMBARRASS-MENT AND DISCOMFORT.

ELIMINATION OF WASTES FROM THE BODY IS ESSENTIAL TO LIFE. ALTHOUGH ASSIST-ANCE AT THESE TIMES IS NOT ALWAYS A PLEAS-ANT TASK, IT IS NOT SO UNPLEASANT IF WE REMEMBER THAT WE ARE HELPING THE PATIENT MAINTAIN LIFE BY HELPING HIM GET RID OF HIS WASTE.

MUCH OF THE FOOD WHICH YOU EAT IS ABSORBED INTO YOUR BODY. IT SERVES DIFFERENT FUNCTIONS ACCORDING TO THE TYPES OF NUTRIENTS WHICH IT CONTAINS. SOME PARTS OF THE FOOD ARE NOT USED BY THE BODY AND BECOME WASTE MATTER. THEY ARE ELIMINATED FROM THE BODY AS URINE THROUGH THE KIRNEYS AND AS FECES THROUGH THE LARGE INTESTINES.

NORMAL URINE IS A CLEAR YELLOWISH (LIGHT AMBER) FLUID WITH AN AMMONIA-LIKE

NORMAL FECES ARE A BROWNISH COLOR OF SOFT SOLID CONSISTENCY.
REFERENCES:

STUDENT MANUAL, NURSING AIDE HOSPITAL RESEARCH AND EDUCATIONAL TRUST (SEE CHAPTER ON PERSONAL CARE OF THE PATIENT)

STEPS TO FOLLOW IN GIVING A BEDPAN:

TOOLS AND MATERIALS MEEDED: ADULT DOLL (MANIKIN)

SOAP

STRETCHER

WASH CLOTH

SCREEN

BEDPAN

TOILET PAPER

WASH BASIN

NEWSPAPER (TO BE USED AS

TOWEL

BEDPAN COVER)

#### WHAT YOU MUST DO

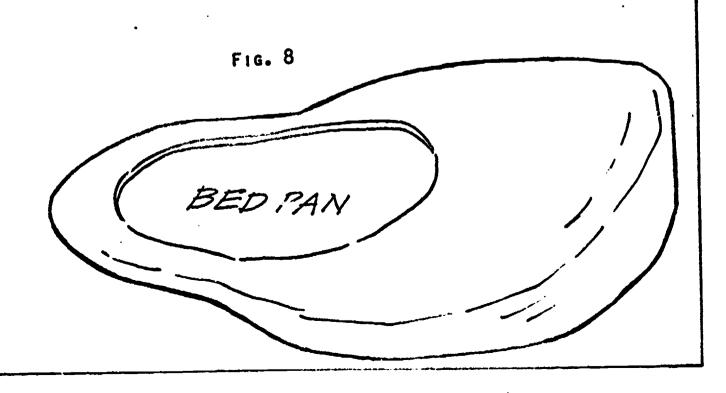
#### WHAT YOU MUST KNOW. TO DO THESE STEPS

1. PROVIDE PRIVACY FOR THE PATIENT ---- IN A SEMI-PRIVATE ROOM PULL THE CURTAIN OR PLACE A PORTABLE SCREEN AROUND THE PATIENT'S BED.

IN A PRIVATE ROOM CLOSE THE DOOR. IN OUR CLASSROOM-LAB WE WILL CONSIDER THAT YOU ARE IN A PRIVATE ROOM.

- 2. REMOVE THE BEDPAN FROM THE PATIENT'S BEDSIDE TABLE OR FROM THE BATHROOM
- 3. PLACE THE BEDPAN ON THE SIDE OF THE DO NOT PLACE THE BEDPAN ON THE BEDSIDE BED OR THE CHAIR ----TABLE.
- TURN BACK THE UPPER BEDDING. LEAVE A SHEET COVERING THE LOWER PORTION OF THE PATIENT'S BODY
- 5. WARM THE BEDPAN BY RUNNING WARM

COLD TO TOUCH. THE DESIRE TO VOID CAN BE LOST DUE TO THE TOUCH OF A COLD BEDPAN.





# WHAT YOU MUST KNOW

INSTRUCT THE PATIENT TO FLEX (BEND)

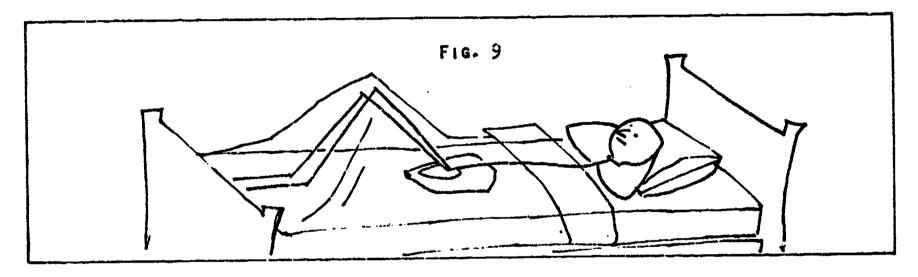
HIS KNEES ---- THE PATIENT PLACES THE BOTTOM OF HIS FEET ON THE BED WITH HIS KNEES BENT.

- 7. RAISE THE PATIENT'S GOWN TO HIS WAIST OR LOWER HIS PAJAMAS TO HIS KNEES
- 8. PLACE ONE HAND UNDER THE PATIENT'S HIPS
- O. ASSIST THE PATIENT IN RAISING HIS BUTTOCKS (BOTTOM) OFF THE BED ----- LIFT THE PATIENT WITH YOUR HAND UNDER

HIS HIPS.

10. SLIDE THE PAN UNDER THE PATIENT'S BUTTOCKS -- FIG. 9

THE FLATTENED RIM OF THE PAN SHOULD BE BELOW THE HIP BONE.



- MAKE THE PATIENT COMFORTABLE ------ IF THE PATIENT IS NOT COMFORTABLE LYING FLAT, ADDITIONAL PILLOWS MAY BE PLACED UNDER HIS HEAD.
- 12. RECHECK THE PAN ------ IT MAY BECOME DISPLACED WHEN THE HEAD IS ELEVATED.
- 13. PLACE THE SIGNAL CORD AND THE TOILET TISSUE WITHIN REACH OF THE PATIENT ---- DO NOT LEAVE A PATIENT HELPLESS -PROVIDE MEASURES FOR HIM TO OBTAIN ENOUGH TOILET PAPER SHOULD BE PROVIDED TO MEET THE PATIENT'S NEEDS.
- 14. INSTRUCT THE PATIENT TO USE THE CALL LIGHT FOR ASSISTANCE
- BE LEFT. PATIENTS WHO CAN BE LEFT NEED PRIVACY.

STEPS TO FOLLOW IN REMOVING A BEDPAN:

TOOLS AND MATERIALS NEEDED: ADULT DOLL (MANIKIN)

STRETCHER

SCREEN

TOILET PAPER

NEWSPAPER (TO BE USED AS BEDPAN COVER)

TOWEL

SOAP

WASH CLOTH

BEDPAN

WASH BASIN

# WHAT YOU MUST DO

#### WHAT YOU MUST KNOW TO DO THESE STEPS

- 2. WITH THE OTHER HAND, SLIP THE BEDPAR OUT AND COVER IT WITH A NEWSPAPER FIG. 10
- 3. CARRY THE COVERED BEDPAN TO THE PATIENT'S BATHROOM OR SERVICE ROOM
- 4. ALLOW PATIENT TO RINSE OR WASH

SUPPORT THE PATIENT AS BEFORE ----- LIFT THE PATIENT BY PLACING ONE HAND UNDER HIS HIPS.



BE AS CONSIDERATE OF THE PATIENT AS YOU WOULD BE OF YOURSELF. PROVIDE A WASH CLOTH, A BASIN WITH WARM WATER, SOAP, AND A TOWEL FOR THE PATIENT TO USE TO RINSE OR TO WASH HIS HANDS.

- 5. OBSERVE THE CONTENT OF BEDPAN FOR COLOR, AMOUNT AND CONSISTENCY
- 6. REPORT YOUR OBSERVATIONS TO THE NURSE IN CHARGE

7. RINSE THE BEDPAN WITH WATER ----- IF YOU ARE UNABLE TO CLEAN IT WITH PLAIN WATER, OBTAIN A BRUSH FROM THE HOUSEKEEPER. F1G. 11

8. RETURN THE BEDPAN TO THE PROPER STORAGE PLACE

CLEAN IT WITH WATER AND A BRUSH.

# VI METT BURE WINDS HIM DETHICOCH WITCHS IC:

#### PART II BY PROJECT STAFF

TO MAKE UP AN UNOCCUPIED HOSPITAL BED.

#### INTRODUCTION -- PLEASE READ CAREFULLY:

THE PROCEDURE FOR BEDMAKING VARIES FROM ONE HOSPITAL TO ANOTHER. SOME HOSPITALS PROVIDE ONLY ONE PILLOW WHILE OTHERS PROVIDE TWO. SPECIAL SHEETS CALLED "DRAW SHEETS" ARE USED IN SOME PLACES BUT NOT IN OTHERS. LIKEWISE, MATTRESS PADS ARE OFTEN USED. SHEETS ARE SOMETIMES TUCKED WITH "SCHARE!! CORNERS AND SOMETIMES WITH "MITERED!! CORNERS. SOME HOSPITALS EVEN PROVIDE CONTOUR FITTED BOTTOM SHEETS. YET DESPITE THESE MINOR VARIATIONS, THE BASIC TECHNIQUE FOR BEDMAKING REMAINS UNCHANGED.

STEPS TO FOLLOW IN MAKING UP AN UNOCCUPIED BED:

TOOLS AND MATERIALS NEEDED:

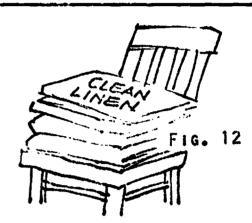
TWO LARGE SHEETS

BEDSPREAD PILLOW CASE

#### WHAT YOU MUST DO

# WHAT YOU MUST KNOW TO DO THESE STEPS

- 1. PLACE THE CLEAN LINEN ON A CHAIR NEAR THE BED FIG. 12
- 2. PLACE THE LOWER SHEET FULL LENGTH ALONG THE EDGE OF THE BED AND UNFOLD IT AWAY FROM YOU-----



DO NOT SHAKE OR FLIP THE SHEET TO UNFOLD IT QUICKLY - THIS RAISES DUST AND LINT.

- 3. CHECK TO SEE THAT:
  - A. THE SHEET IS RIGHT SIDE UP (THE HERS OR SEWED EDGES ARE ON THE SIDE NEXT TO THE MATTRESS)
  - B. THE CREASE IS IN THE CENTER
  - C. THE SMALL HEM IS AT THE BOTTOM
  - D. THE SMALL HEM IS EVEN WITH THE

4. TUCK ABOUT 8" OF MATERIAL UNDER THE HEAD OF THE MATTRESS----

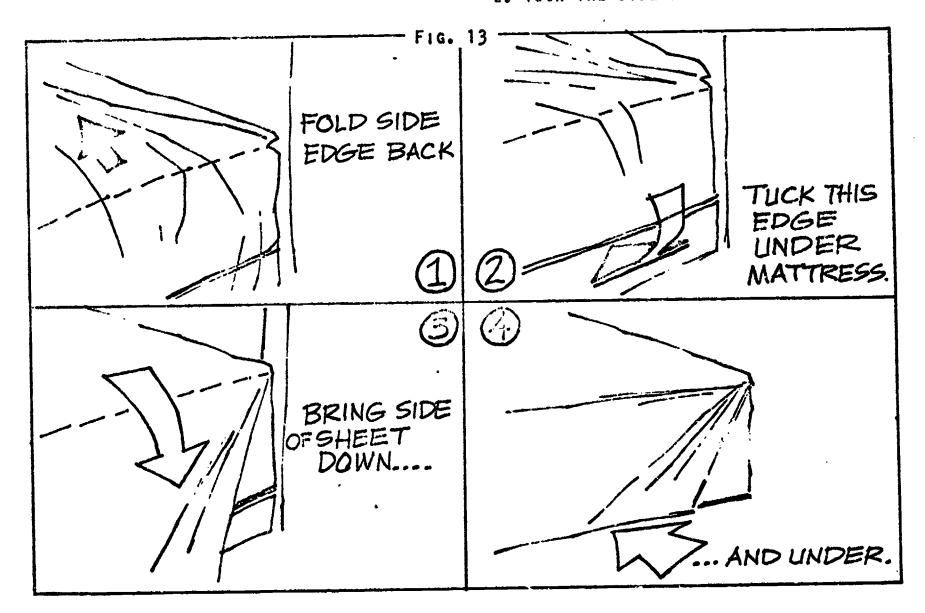
THERE WILL NOT BE ENOUGH MATERIAL AT THE FOOT OF THE BED TO TUCK THE SHEET IN THERE.



# WHAT YOU MUST

# WHAT YOU MUST KIND '?

- 5. MITER THE TOP CORNERS -- FIG. 13 ----
- TO MITER THE CORNERS YOU SHOULD:
  - A. FOLD THE SIDE EDGE OF THE SHEET BACK ON THE BED
  - B. TUCK IN THE HANGING EDGE
  - C. HOLD THE SHEET AGAINST THE SIDE OF THE MATTRESS
  - D. BRING THE FREE EDGE BACK OVER THE SIDE OF THE MATTRESS
  - E. TOCK THE SIDE EUGE UNDER THE MATTRESS



- 6. TUCK IN THE SIDES
- 7. SPREAD THE TOP SHEET WITH THE DEEP HEM AT THE TOP AND WITH THE SHEET WRONG SIDE UP (THE HEMS OR SEWED EDGES ARE NOT ON THE SIDE NEXT TO THE MATTRESS)

WHEN YOU FOLD BACK THE TOP SHEET TO FORM A CUFF THE "RIGHT SIDE" OF THE SHEET WILL THEN BE ON TOP.

# WHAT YOU MUST []

# WHAT YOU MUST KNOW

- 8. TUCK IN THE BOTTOM
- 9. MITER THE 2 CORNERS AT THE FOOT

SEE STEP 5.

10. PICK UP 4"-6" OF MATERIAL ACROSS THE FOOT OF THE BED AND FOLD IT BACK TO MAKE A FINISHED PLEAT THAT IS ABOUT 2"-3" WIDE--- FIG. 14

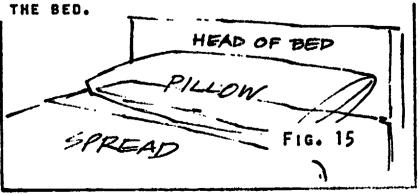
THIS IS A TOE PLEAT. IT RELIEVES THE PRESSURE OF THE BEDDING OVER THE PATIENT'S TOES AND FEET.

- 11. FOLD BACK THE TOP SHEET TO FORM A CUFF
- 12. PLACE THE SPREAD ON THE BED
- 13. TUCK IT IN AT THE FOOT OF THE BED
- 14. MITER THE 2 BOTTOM CORNERS
- 15. PULL THE SPREAD UP OVER ALL OF THE BEDDING NOW ON THE BED----
- FOOT OF BED

  FIG. 14

THE PILLOW WILL GO ON TOP OF THE SPREAD. IF A PATIENT IS WAITING TO OCCUPY THE BED, INSTEAD OF FOLLOWING STEP 15, MAKE BOTH THE SPREAD AND THE TOP SHEET INTO A FOLD ABOUT 2 FEET WIDE AT THE FOOT OF

- 16. REST THE PILLOW ON THE FRESHLY MADE BED AND PUT ON THE PILLOW CASE FIG. 15
- 17. IF THE CASE IS TOO LARGE TUCK THE OPER END OF THE PILLOW CASE UNDER THE PILLOW



# Will hair experience will than occurrations to

TO MAKE UP AN OCCUPIED BED.

#### INTRODUCTION -- PLEASE READ CAREFULLY:

BE CAREFUL NOT TO DISTURB THE PATIENT ANY MORE THAN IS NECESSARY. YOUR FIRST THOUGHT SHOULD ALWAYS BE OF THE PATIENT'S COMFORT. YOU SHOULD ALSO BE FAMILIAR ENOUGH WITH HIS CONDITION TO MAKE ANY NECESSARY CHANGES IN YOUR BEDMAKING ROUTINE. FOR EXAMPLE, SOME PATIENTS MIGHT REQUIRE A PILLOW UNDER THEIR HEADS AT ALL TIMES, OR MIGHT HAVE TO KEEP SOME PORTION OF THEIR BODY IMMOBILE AT ALL TIMES.

#### STEPS TO FOLLOW IN MAKING AN OCCUPIED BED:

TOOLS AND MATERIALS NEEDED: Two LARGE SHEETS

SPREAD

PILLOW CASE

BATH BLANKET

#### WHAT YOU MUST DO

#### WHAT YOU MUST KNOW TO DO THESE STEPS

- 1. PLACE THE CLEAN LINEN ON A CHAIR NEAR THE BED
- 2. SLIDE YOUR ARM UNDER THE PATIENT'S ARM SO THAT YOUR HAND IS BENEATH THE PATIENT'S SHOULDER FIG. 16

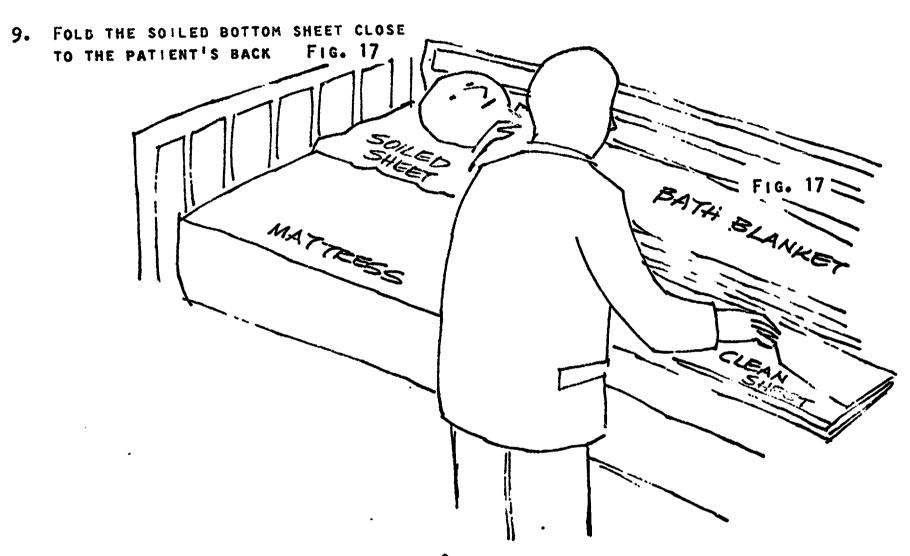
- 3. LIFT THE PATIENT'S BACK BY RAISING YOUR OWN ARM AND UPPER BODY
- F1G. 16 LIFT PATIENT'S BACK WITH ONE ARM. REMOVE PILLOW WITH OTHER HAND.

- 4. WITH YOUR FREE HAND, REMOVE THE PILLOW
- 5. LOOSEN ALL COVERS
- 6. COVER THE PATIENT WITH A BATH BLANKET
- 7. DIRECT THE PATIENT TO THE SIDE OF THE BED OPPOSITE FROM WHERE YOU ARE

PROTECT HIM FROM FALLING BY USING THE SIDE RAILS.

#### WHAT YOU MUST KNOW

8. REMOVE THE TOP SHEET



10 PLACE A CLEAN SHEET ON THE MATTRESS->

THE SHEET SHOULD BE RIGHT SIDE UP,
SHOULD HAVE THE CREASED HEM IN THE
CENTER, AND SHOULD HAVE THE SHORT HEM
AT THE BOTTOM.

- 11. TUCK IT AT THE HEAD
- 12. MITER THE CORNERS-----

REFER TO THE EXPERIENCE ON MAKING THE UNOCCUPIED BED.

- 13. TUCK IN SIDE
- 14. DIRECT THE PATIENT TO THE CLEAN SIDE OF THE BED----

PROTECT HIM FROM FALLING BY USING THE SIDE RAILS.

15. Move to the other side of the BED

# WHAT YOU MUST KNOW

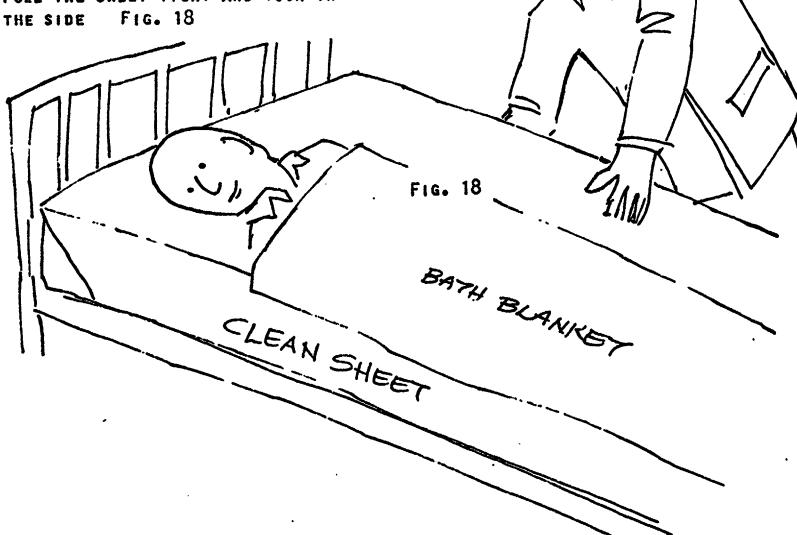
- 16. REMOVE THE SOILED BOTTOM SHEET
- 17. PULL THE CLEAN BOTTOM SHEET OVER TO COVER THE EXPOSED MATTRESS

MOVE PATIENT TO OTHER SIDE OF BED AND PULL CLEAN SHEET TIGHT AND TUCK IN.

18. TUCK IT AT THE HEAD

19. MITER THE CORNER

20. PULL THE SHEET TIGHT AND TUCK IN



- 21. DIRECT THE PATIENT TO THE CENTER OF THE BED
- 22. PLACE THE TOP SHEET OVER THE PATIENT AND REMOVE THE BATH BLANKET----

THE TOP SHEET SHOULD BE WRONG SIDE UP AND SHOULD HAVE THE SHORT HEM AT THE BOTTOM.

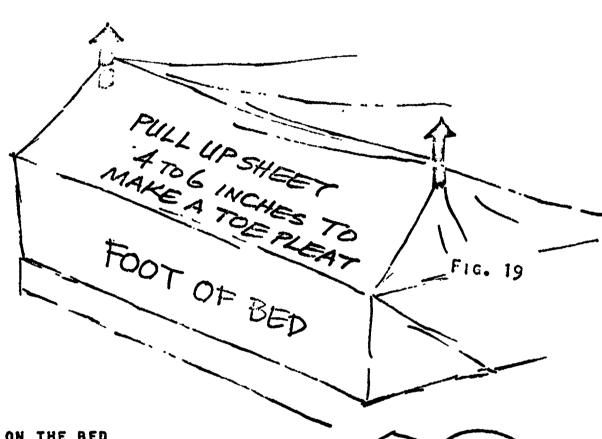
23. TUCK IN THE FOOT OF THE BED AND MITER THE 2 CORNERS AT THE FOOT



## WHAT YOU MUST KNOW

24. RELIEVE THE PRESSURE OF THE BEDDING OVER THE TOES BY MAKING A TOE PLEAT IN THE TOP SHEET-FIG. 19

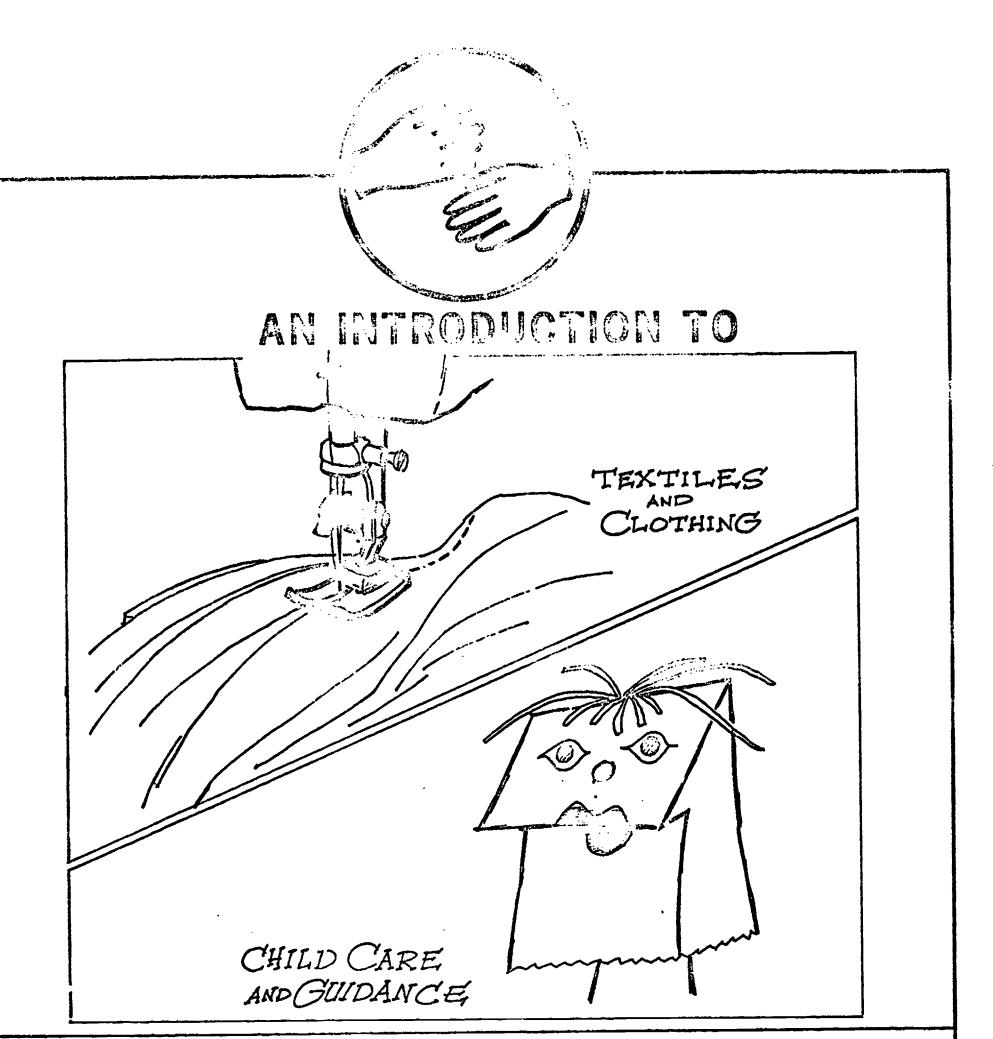
REFER TO THE EXPERIENCE ON MAKING AN UNOCCUPIED BED.



- 25. PLACE THE SPREAD ON THE BED
- 26. TUCK IN THE FOOT OF THE BED AND MITER THE CORNERS AT THE FOOT
- 27. FOLD THE TOP EDGE OF THE SHEET OVER THE TOP EDGE OF THE SPREAD TO MAKE A CUFF
- 28. PUT THE PILLOWCASE ON THE PILLOW
- 29. SLIDE YOUR ARM UNDER THE PATIENT'S ARM SO THAT YOUR HAND IS BENEATH THE PATIENT'S SHOULDER
- 30. LIFT THE PATIENT'S BACK BY RAISING YOUR OWN ARM AND UPPER BODY
- 31. WITH YOUR FREE HAND, REPLACE THE PILLOW







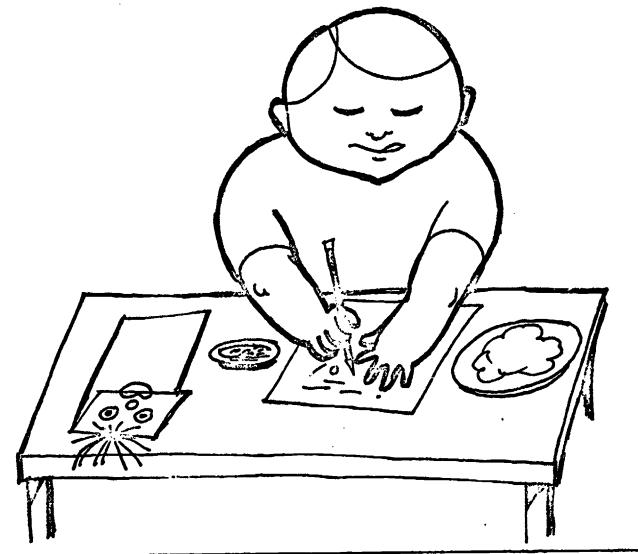
# OCCUPATIONAL MOMB BOOMOMIGS

PART K OF HANDS ON

KNOX COUNTY DEPARTMENT OF PUBLIC INSTRUCTION
KNOXVILLE, TENNESSEE



# WITH EMPHASIS UN



CANLO CARE AMO GINDAMCE

# ANTINIAGE USTION TO

# CAMBO CARIS AND CAMBONICS

#### PATRICIA R. HART CAROL MCHENRY

# SOME INTERESTING FACTS ABOUT CHILD CARE & GUIDANCE

1. WHAT KIND OF WORK IS DONE?

OPPORTUNITIES ARE AVAILABLE AS:
DAY CARE CENTER ASSISTANTS
PRIVATE OR COMMUNITY NURSERY SCHOOL

AIDES

PUBLIC HOUSING ROJECT NURSERY SCHOOL AIDES

DEPARTMENT STORE NURSERY WORKERS
AIRPORT OR BOWLING LANES NURSERY

AIDES

AIDES TO PRIVATE KINDERGARTEN TEACHERS

BABY SITTERS
RECREATION CENTER AIDES
ASSISTANTS IN CHILDREN'S HOMES,
CLINICS, OR PEDIATRIC WARDS IN HOSPITALS
SALES CLERKS FOR CHILDREN'S TOYS,
BOOKS AND CLOTHING
NURSEMAIDS FOR PRIVATE FAMILIES.

#### 2. WORKING CONDITIONS:

WORKING CONDITIONS FOR THE ABOVE EMPLOYMENT OPPORTUNITIES MAY VARY GREATLY. MANY OF THESE JOBS REQUIRE OUTDOOR WORK IN GOOD WEATHER. HOURS WILL ALSO VARY ACCORDING TO THE JOB. IN GENERAL, A JOB ACCEPTED WITH A LICENSED CENTER SHOULD BE A VERY CLEAN, PLEASANT ONE WITH A MODERATE AMOUNT OF NOISE.

#### . SALARY SCALE:

BABY SITTERS MAY BEGIN AT 50¢ AN HOUR. A DAY CARE CENTER DIRECTOR MAY EARN AN AVERAGE SALARY OF \$550 A MONTH. NATURALLY, A COLLEGE DEGREE INCREASES THE SALARY.

#### 4. Type of clothing worn:

CLEAN, CASUAL CLOTHING AND LOW HEELED SHOES SHOULD BE WORN. A FEW JOBS SUCH AS IN AN AIRPORT OR HOSPITAL MAY REQUIRE UNIFORMS.

#### 5. PERSONAL QUALITIES NECESSARY:

MANIPULATIVE SKILLS: IT IS HELP-FUL IF YOU ARE ABLE TO PLAY A MUSICAL INSTRUMENT OR TO READ MUSIC.

PERSONALITY CHARACTERISTICS: YOU SHOULD BE CHEERFUL, PATIENT, ENERGETIC, COOPERATIVE, ALERT, ABLE TO TAKE CONSTRUCTIVE CRITICISM, AND ABLE TO SPEAK CLEARLY. A LOVE FOR CHILDREN IS ESSENTIAL. YOU WILL FIND THAT CREATIVITY AND THE ABILITY TO COMMUNICATE WITH OTHERS ARE ADVANTAGEOUS.

EDUCATIONAL QUALIFICATIONS: A
HIGH SCHOOL DIPLOMA IS NECESSARY AND
ONE YEAR OF SCCUPATIONAL CHILD CARE IS
HELPFUL. IF A DIRECTORSHIP IS DESIRED,
A COLLEGE DEGREE MUST BE OBTAINED WITH
A MAJOR IN CHILD DEVELOPMENT.

#### REFERENCES

"CHILD CARE" TAKEN FROM TRAINING PROGRAM FOR TEACHERS AND LEADERS OF GAINFUL EMPLOYMENT TRAINING PROGRAMS IN HOME ECONOMICS, OXLAHOMA STATE UNIVERSITY. REPRODUCED BY STATE OF TENN., Dept. of Education Division of Vocational Education, 205 Cordell Hull Bldg., Nashville, Tenn. 37219.

"Helping Parents Teach Young Children" Federal Extension Service, U.S. Dept of Agriculture.

"PARENT INVOLVEMENT" PROJECT HEAD START, OFFICE OF CHILD DEVELOPMENT, U.S. DEPT. OF NEW, WASHINGTON, D.C. 20201.

A NURSERY SCHOOL HANDBOOK BY WOOD AND GREEN.

# Valla 1917 Company of the Court Court Court Court Court

TO MAKE A PAPER BAG PUPPET

#### INTRODUCTION -- PLEASE READ CAREFULLY:

CREATIVITY IS A SIGN OF HIGH INTELLIGENCE. ART IS ONE OF THE MEANS THROUGH WHICH CHILDREN CAN LEARN TO BE CREATIVE. BY PARTICIPATING IN ANY ART ACTIVITY, A CHILD MAY GAIN STRENGTH IN ORIGINALITY OF IDEAS, INDEPENDENCE, CONFIDENCE IN HIS OWN ABILITY, FREEDOM TO EXPRESS HIS OWN IDEAS AND FEELINGS, ACCEPTANCE OF HIMSELF AS A UNIQUE AND VALUABLE PERSON, AND CLARIFICATION OF IDEAS AND COLSEPTS.

A TRAINED OR WELL-QUALIFIED
TEACHER OF CHILDREN MUST LEARN TO BE
ADAPTABLE AND CREATIVE. SOMETIMES
EXPENSIVE PLAY EQUIPMENT IS NOT AVAILABLE. THEREFORE, THE TEACHER MUST
LEARN TO USE NO-COST OR LOW-COST ITEMS
WHICH ARE READILY AVAILABLE. NOT ONLY
ARE THESE ITEMS A HELP TO ANY SCHOOL
BUDGET, BUT THEY STIMULATE CREATIVITY
IN THE FIRST SCHOOL EXPERIENCES. THROUGH
CREATIVE PLAY, CHILDREN ARE GIVEN AN
OPPORTUNITY TO WORK AND SOLVE PROBLEMS
FOR THEMSELVES.

#### GENERAL RULES:

- 1. BE CONSERVATIVE WITH THE MATERIALS. USE ONLY THE AMOUNT THAT YOU NEED.
  - 2. FOLLOW INSTRUCTIONS CAREFULLY.
- 3. STUDY THE DIAGRAMS BEFORE BE-
  - 4. BE' NEAT.
- 5. LEAVE THE AREA AS CLEAN AS YOU FOUND IT.

STEPS TO FOLLOW IN MAKING A PAPER BAG PUPPET:

TOOLS AND MATERIALS NEEDED: SMALL PAPER BAGS

CONSTRUCTION PAPER

STRING ON YARN

COLOR CRAYONS

PASTE

SCISSORS

#### WHAT YOU MUST DO

WHAT YOU MUST KNOW TO DO THESE STEPS

PASTE BITS OF COLORED PAPER AS EYES, MOUTH, ETC. ----

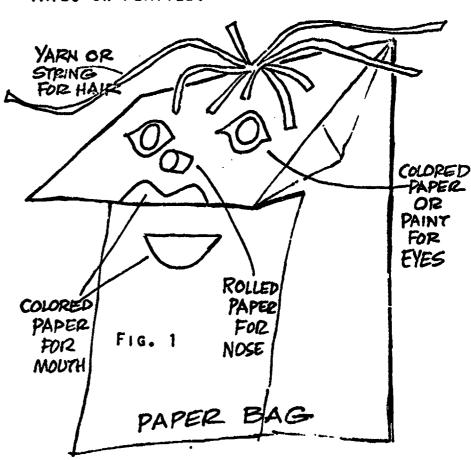
PASTE STRING OR YARN AT EDGE OF BAG

FOR HAIR----- THIS COULD BE CUT SHORT, PUT IN PONY TAILS OR PLAITED.

DRAW CLOTHING 'ON LOWER PART OF THE FIG. !

INSERT HAND AS IN DIAGRAM TO MAKE MOUTH OF BAG PUPPET TALK FIG. 2





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#### TO MAKE A COLLAGE

#### INTRODUCTION -- PLEASE READ CAREFULLY:

A COLLAGE IS A FORM OF ART CREATED BY PASTING PAPER OR OTHER MATERIALS ON A PIECE OF HEAVY PAPER TO FOED ANY KIND OF PICTURE OR DESIGN. YOU MAY PASTE ON ANY COMBINATION OF MATERIALS TO MAKE ANY DESIGN YOU WISH.

#### STEPS TO FOLLOW IN MAKING A COLLAGE:

TOOLS AND MATERIALS NEEDED: CRUSHED EGG SHELL

MACARONI (SHELL, STARS, WAGON WHEELS, BOWTIES, ALPHABETS, ETC.)

HEAVY CONSTRUCTION PAPER

RICE

DRIED BEANS

GLUE

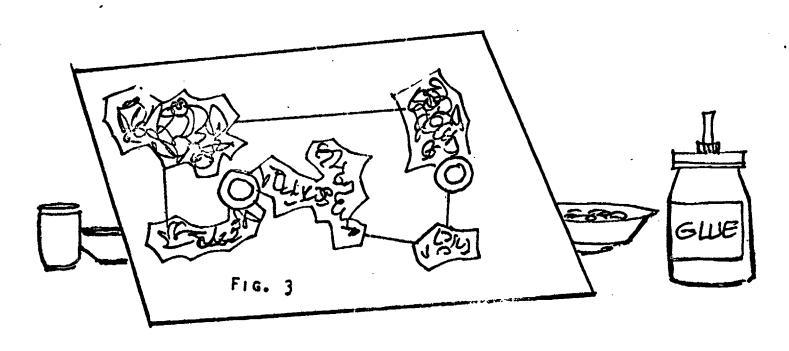
FOOD COLORING

#### WHAT YOU MUST DO

#### WHAT YOU MUST KNOW TO DO THESE STEPS

1. MAKE A PICTURE OR DESIGN BY PASTING VARIOUS FOOD PRODUCTS ON HEAVY CON-STRUCTION PAPER -- FIG. 3

THE DRIED PRODUCTS MAY BE PAINTED OR DYED IN FOOD COLORING BEFORE BEING LIGHTLY GLUED. REMEMBER -- BE CREATIVE AND ORIGINAL. THE PRE-SCHOOLERS WILL BE.





# Marie Trees Committee and Colored Council Colored Colored

#### TO MAKE PLAY DOUGH

#### STEPS TO FOLLOW IN MAKING PLAY DOUGH:

TOOLS AND MATERIALS NEEDED:

1 CUP FLOUR

5 CUP SALT

6 TABLESPOONS WATER

MEASURING CUPS
FOOD COLORING

MIXING BOWL

SPOON

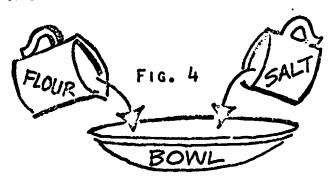
MEASURING SPOONS

SPATULA

## WHAT YOU MUST ( )

#### WHAT YOU MUST KNOW TO DO THESE STEPS

1. MEASURE 1 CUP FLOUR, 12 CUP SALT, AND MIX IN A BOWL-FIG. 4



USE A DRY MEASURING CUP FOR THE FLOUR AND SALT. USE MEASURING SPOONS FOR THE WATER. LEVEL EACH MEASUREMENT WITH A SPATULA. USE ONLY THE AMOUNTS SUGGESTED FOR A PERFECT PRODUCT. MEASURE WATER INTO A LIQUID MEASURING CUP.

2. ADD A FEW DROPS OF FOOD COLORING
TO 6 TABLESPOONS OF WATER IN A
LIQUID MEASURING CUP. USE ONLY
ENOUGH COLORING TO GIVE THE WATER
A DEEP, RICH COLOR- FIG. 5 -----

TOO MUCH FOOD COLORING CAN MAKE THE DOUGH TOO STICKY BECAUSE IT ALTERS THE PROPORTIONS OF THE INGREDIENTS.

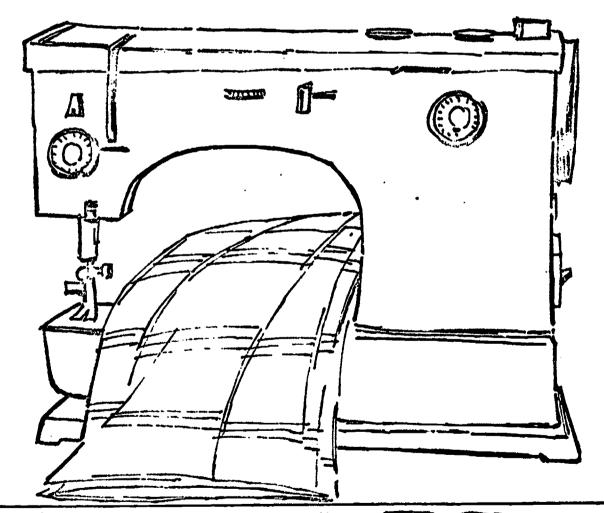


3. ADD THE COLORED WATER GRADUALLY TO
THE SALT AND FLOUR MIXTURE. STIR
CONSTANTLY UNTIL THE MIXTURE IS FIRM
AND DOES NOT STICK ON THE HANDS-FIG. 6-> DO NOT ADD ALL THE WATER AT ONCE. ADD

ONLY ENOUGH WATER TO MAKE DOUGH DESIRED CONSISTENCY. ALL OF THE WATER MAY NOT BE NEEDED, DEPENDING ON THE TYPE OF FLOUR.

F1G. 6

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ERIC Full Text Provided by ERIC

# SOME INTERESTING FACTS ABOUT TEXTILES & CLOTHING

#### 1. WHAT KIND OF WORK IS DONE?

THERE ARE OPPORTUNITIES FOR TEACHING IN HIGH SCHOOLS, COLLEGES, ADULT AND EVENING CLASSES, FOR WORKING IN MERCHANDISING, PLANNING, PROMOTION, JOURNALISM, MODELING, AND IN BUYING. YOU MIGHT ALSO WORK AS A HOME DEMONSTRATION AGENT, A CLOTHING SPECIALIST, A TEXTILE DESIGNER OR RESEARCHER, A DRESS MAKER, AN ALTERATIONS WORKER, A FASHION DESIGNER, AN ILLUSTRATOR, A DISPLAY MANAGER, OR A FACTORY SEAMSTRESS.

#### 2. WORKING CONDITIONS:

WORKING CONDITIONS VARY, BUT MOST WOULD BE PLEASANT. WORKING WITH OTHER PEOPLE WOULD BE COMMON.

#### 3. SALARY SCALE:

SALARIES ARE VARIED FROM \$50.00 A WEEK UP TO \$1,000 A WEEK OR MORE.

#### 4. Type of CLOTHING WORN:

STREET DRESS WOULD BE WORN IN MOST JOBS, BUT LAB COATS OR SPECIAL CLOTHING MIGHT BE NECESSARY FOR WORKING IN TEXTILE TESTING, RESEARCH, OR FACTORIES.

#### 5. PERSONAL QUALITIES NECESSARY:

APTITUDE: ORIGINALITY, CREATIVITY, AND A TOLERANCE FOR REPETITIOUS WORK ARE HELPFUL.

MANIPULATIVE SKILLS: FINGER
DEXTERITY WOULD BE NECESSARY FOR ANY
JOB REQUIRING SEWING, CUTTING, OR
RESEARCH. A FLAIR FOR FASHION AND
DRAWING ABILITY ARE REQUIRED FOR
DESIGNING.

PERSONALITY CHARACTERISTICS: YOU SHOULD BE DEPENDABLE, COOPERATIVE, PLEASANT TO WORK WITH, VERSATILE, AND ABLE TO FOLLOW DIRECTIONS.

EDUCATIONAL QUALIFICATIONS: A
HIGH SCHOOL DIPLOMA IS REQUIRED FOR
ALL THE ABOVE POSITIONS. A YEAR OF
OCCUPATIONAL TEXTILES AND CLOTHING
IS HELPFUL. A COLLEGE DEGREE IS
REQUIRED FOR TEACHING OR FOR BECOMING
A HOME DEMONSTRATION AGENT.

#### 6. OTHER FACTS OF INTEREST:

THIS IS AN EXCITING CAREER WITH A WIDE VARIETY OF JOB OPPORTUNITIES.

ADVANCEMENT IS RAPID AND SALARIES ARE GENERALLY BETTER THAN IN OTHER SO CALLED "WOMEN'S" OCCUPATIONS.

# YOUR FIRST CHESRIENCE IN TEXTILES ACLOTHUS WILL CJ:

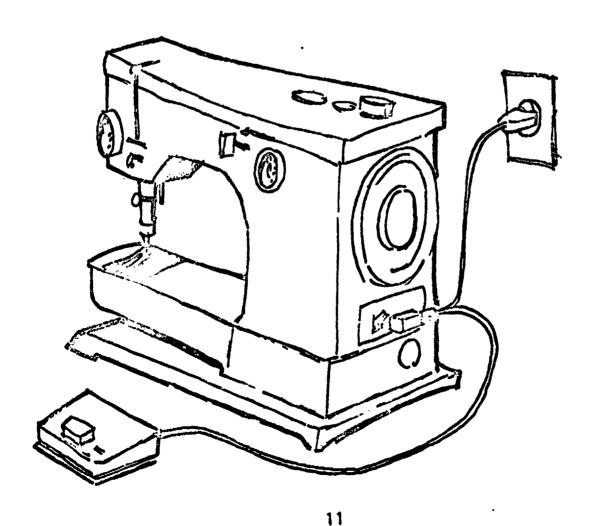
TO WIND A SEWING MACHINE BOBBIN AND TO THREAD A SEWING MACHINE.

#### INTRODUCTION -- PLEASE READ CAREFULLY:

THE SEWING MACHINE IS ONE OF THE MAJOR PIECES OF LARGE EQUIPMENT WHICH IS USED IN OCCUPATIONAL TEXTILES AND CLOTHING. SINCE IT IS EXPENSIVE AND IS EASILY DAMAGED, CHECK WITH YOUR STUDENT SUPERVISOR IF YOU ARE NOT SURE OF YOUR ASSIGNMENTS. ALSO, BE CAREFUL NOT TO CATCH YOUR FINGER UNDER THE NEEDLE.

#### REFERENCES:

ELNA SEWING MACHINE MANUAL



STEPS TO FOLLOW IN WINDING A BOBBIN:

TOOLS AND MATERIALS NEEDED: THREAD, BOBBIN, SEWING MACHINE

# WHAT YOU MUST DO

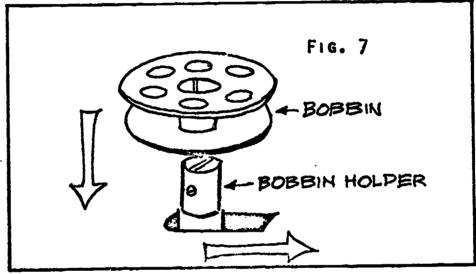
#### WHAT YOU MUST KNOW TO DO THESE STEPS

1. TURN THE LIGHT ON ----

BE SURE THAT THE MACHINE IS PLUGGED IN.

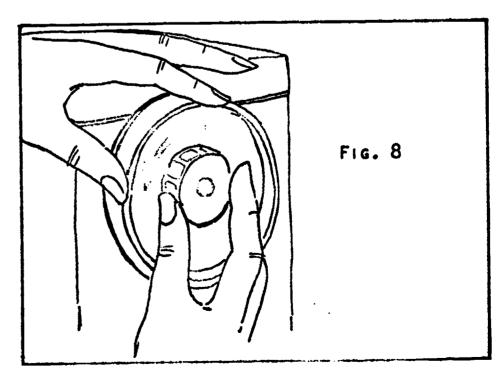
2. PLACE THE BOBBIN ON THE BOBBIN HOLDER AND PUSH TO THE RIGHT

FIG. 7



3. LOOSEN THE BALANCE WHEEL - FIG. 8---

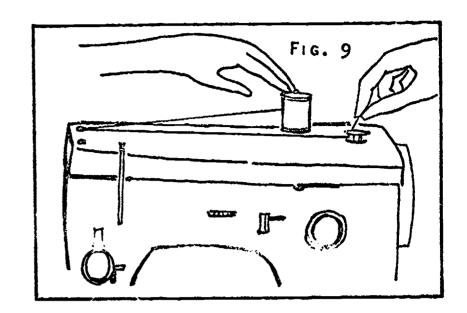
THE CENTER OF THE BALANCE WHEEL ON THE RIGHT OF THE MACHINE HEAD WILL LOOSEN IF YOU GRIP IT TIGHTLY AND TURN IT TOWARD YOU.



# WHAT YOU MUST DO

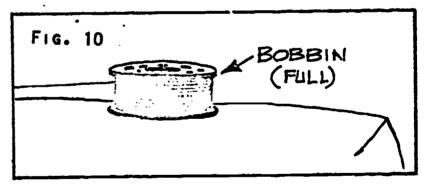
#### WHAT YOU MUST KNOW

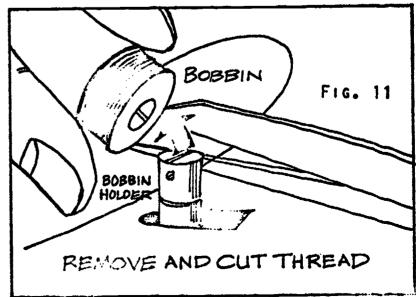
- 4. PLACE THE THREAD ON THE THREAD HOLDER
- 5. THREAD THE MACHINE FROM THE THREAD HOLDER TO THE THREAD CHIDE ON THE LEFT END OF THE MACHINE HEAD
- 6. PLACE THE END OF THE THREAD THROUGH THE BOBBIN Fig. 9



BE CAREFUL NOT TO MAKE THE MACHINE RUN TOO FAST.

- 8. CONTINUE WINDING UNTIL THE BOBBIN IS VISIBLY FULL FIG. 10
- 9. CUT OR BREAK THE THREAD AND REMOVE THE BOSBIN FROM THE BOSBIN HOLDER FIG. 11
- 10. TIGHTEN THE BALANCE WHEEL BY TURNING IT AWAY FROM YOU







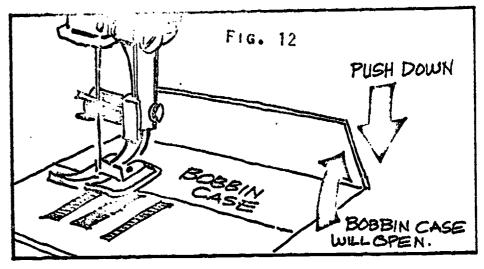
STEPS TO FOLLOW IN THREADING A SEWING MACHINE:

TOOLS AND MATERIALS NEEDED: THREAD, SEWING MACHINE, BOBBIN, MATERIAL

# WHAT YOU MUST DO

# WHAT YOU MUST KNOW

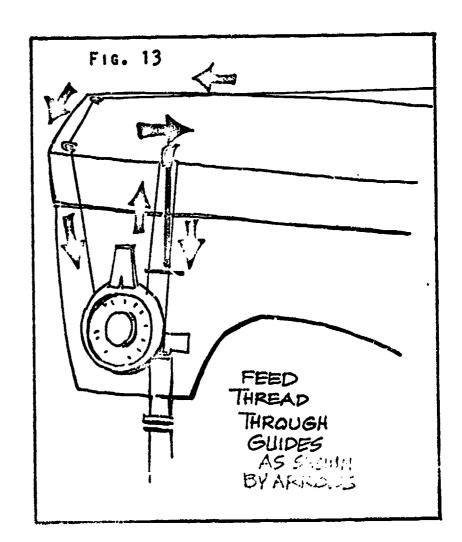
1. PLACE THE BOBBIN WITH THE THREAD ALREADY ON IT IN THE BOBBIN CASE ----- PRESS DOWN ON THE BACK OF THE THROAT PLATE AND YOU WILL SEE THE BOBBIN CASE. Fig. 12



- 2. GUIDE THE THREAD FROM LEFT TO RIGHT AS YOU PUT THE BOBBIN IN ITS CASE ---- IF NECESSARY ASK A STUDENT OR THE Fig. 13
  - TEACHER FOR ASSISTANCE.

- 3. CLOSE THE THROAT PLATE
- 4. PUT THE THREAD ON THE THREAD HOLDER
- 5. LEAD THE THREAD THROUGH THE TWO THREAD GUIDES DOWN THROUGH THE OPEN TENSION -- THEN FROM LEFT TO RIGHT THROUGH THE THREAD TAKE-UP

6. LEAD THE THREAD THROUGH THE 2 OTHER THREAD GUIDES



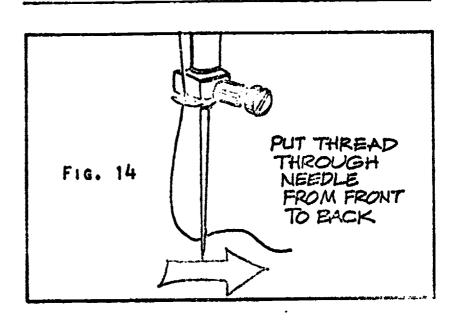




# WHAT YOU MUST DO

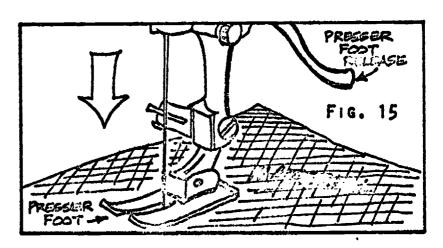
# WHAT YOU MUST KNOW

- 7. PUT THREAD THROUGH THE NEEDLE FROM FRONT TO BACK FIG. 14
- 8. PULL THE BOBBIN THREAD AND THE TOP THREAD TO THE RIGHT OF THE NEEDLE
- 9. Hay the Material under the presser FGOT

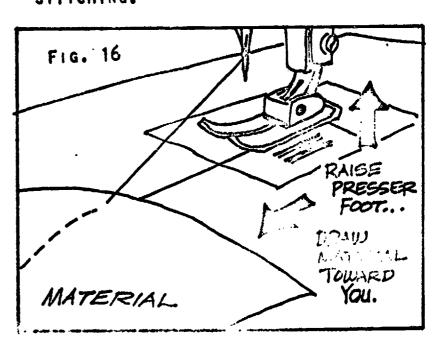


10. LOWER THE PRESSER FOOT WITH THE PRESSER FOOT RELEASE - FIG. 15 ---

LET THE MACHINE PULL THE MATERIAL AS YOU STITCH - DO NOT PUSH THE MATERIAL.



- 11. PRESS ON THE FOOT PEDAL AND STITCH SLOWLY ----
- AT THE END OF THE MATERIAL STOP STITCHING.
- 12. RAISE THE PRESSER FOOT AND ADJUST THE BALANCE WHEEL SO THAT THE NEEDLE WILL BE IN AN UP POSITION FIG. 16
- 13. GRASP THE MATERIAL AND DRAW IT 3 INCHES TOWARD YOU
- 14. CUT OR BREAK THE THREAD NEAR THE MATERIAL



# 

TO SEW STRAIGHT LINES, TO TURN CORNERS, TO SEW CIRCLES, AND TO CREATE AN ORIGINAL DESIGN.

STEPS TO FOLLOW IN STITCHING A STRAIGHT LINE ON A PIECE OF PAPER:

TOOLS AND MATERIALS NEEDED: 10 SHEETS OF PATTERNED PAPER, SEWING MACHINE, THREAD

#### WHAT YOU MUST DO

WHAT YOU MUST KNOW TO DO THESE STEPS

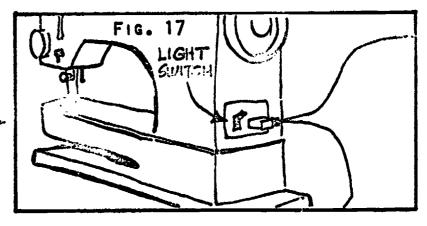
THAT IT IS IN THE NEGATIVE (-)
RATHER THAN THE POSITIVE (+)
POSITION -----

IF BUTTON INDICATES POSITIVE, SLIDE THE PEDAL TO THE NEGATIVE POSITION.

2. TURN THE LIGHT SWITCH TO THE "ON"

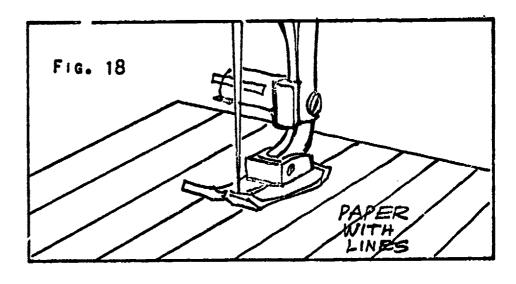
POSITION. IT CAN BE FOUND AT THE

FAR RIGHT OF THE MACLINE HEAD FIG. 17-E-



3. Put one sheet of notebook paper under the presser foot. Fig. 18

PLACE THE PAPER SO THAT THE NEEDLE IS ABOVE THE BLUE LINE ON THE PAPER.

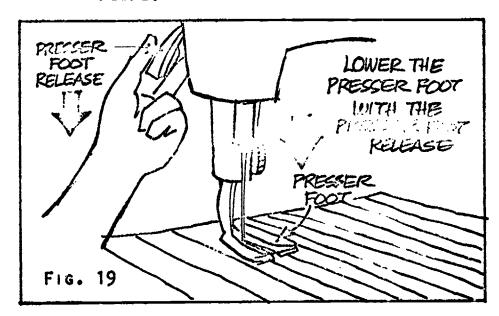




4. LOVER THE PRESSER FOOT WITH THE PRESSER FOOT RELEASE.

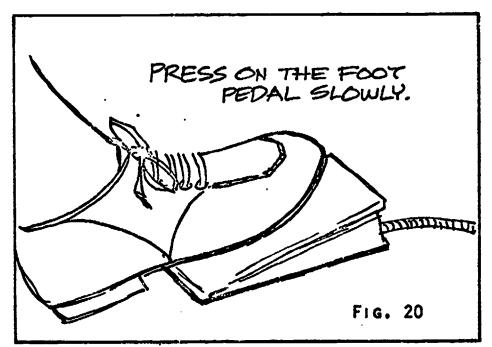
--- Fig. 19 -----

NEVER FORCE THE MACHINE IF IT WILL NOT SEW. REMOVE YOUR FOOT FROM THE PEDAL.



5. PRESS ON THE FOOT PEDAL SLOWLY AND BEGIN STITCHING. FOLLOW THE LINES

ON THE PAPER -- FIG. 20 ----- LET THE MACHINE PULL THE PAPER. YOU PROBABLY WILL NOT STITCH STRAIGHT THE FIRST TIME.



6. AFTER COMPLETING ONE LINE BEGIN STITCHING THE SECOND AND CONTINUE UNTIL EACH LINE HAS BEEN COMPLETELY STITCHED ----- TRY TO IMPROVE YOUR SKILL IN EACH LINE.

7. PRACTICE WITH A SECOND SHEET OF PAPER



STEPS TO FOLLOW IN STITCHING A MAZE:

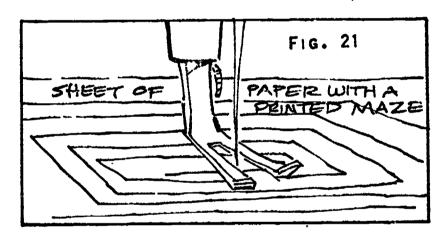
TOOLS AND MATERIALS NEEDED: 2 SHEETS OF PATTERNED PAPER, SEWING MACHINE

#### WHAT YOU MUST DO

#### WHAT YOU MUST KNOW TO DO THESE STEPS

- 1. CHECK FOOT PEDAL TO BE SURE IT IS ON (-) RATHER THAN (+)
- 2. TURN THE LIGHT SWITCH ON
- 3. PUT ONE SHEET OF PATTERNED PAPER UNDER THE PRESSER FOOT, LINING UP MACHINE NEEDLE ABOVE CENTER OF

BE CAREFUL NOT TO CATCH YOUR FINGER IN THE NEEDLE.



- 4. LOWER PRESSER FOOT WITH PRESSER FOOT RELEASE
- LET THE MACHINE PULL THE PAPER AS YOU STITCH. DO NOT PUSH THE PAPER.
- 5. PRESS ON FOOT PEDAL SLOWLY AND BEGIN STITCHING ----
- 6. FOLLOW MAZE FROM CENTER UNTIL THE END OF THE MAZE, TURNING CORNERS CAREFULLY ---- TO TURN A CORNER:
  - - A. STOP
    - B. REMOVE YOUR FOOT FROM THE FOOT
    - C. RAISE THE PRESSER FOOT, LEAVING THE NEEDLE IN THE PAPER
    - D. TURN THE PAPER

7. BEGIN STITCHING AGAIN

STEPS TO FOLLOW IN STITCHING IN SPIRALS AND CREATING AN ORIGINAL DESIGN:

TOOLS AND MATERIALS NEEDED: 1 SHEET OF PATTERNED PAPER

1 SEWING MACHINE

1 SHEET OF LINELESS PAPER

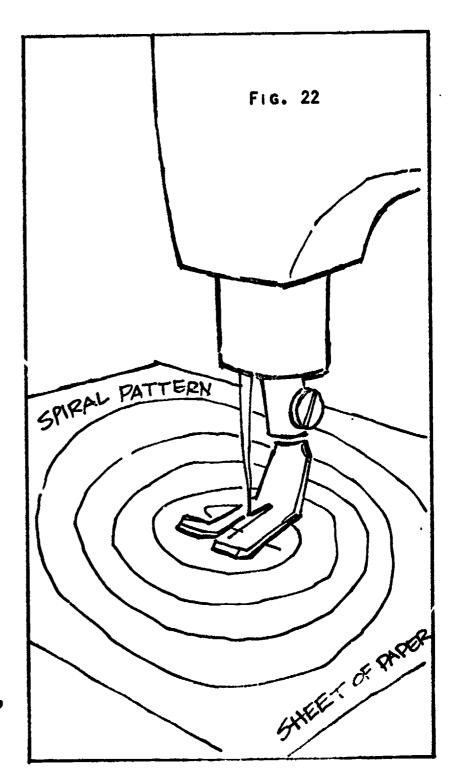
#### WHAT YOU MUST DO

#### WHAT YOU MUST KNOW TO DO THESE STEPS

1. CHECK FOOT PEDAL TO BE SURE IT IS ON (-)----

REFER TO THE INSTRUCTIONS FOR SEWING A STRAIGHT LINE AND FOR STITCHING A MAZE.

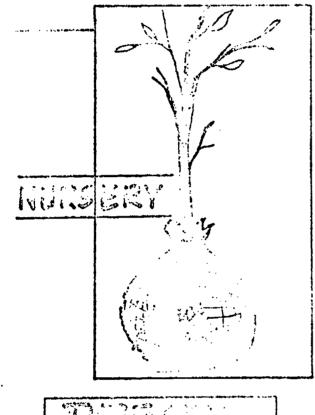
- 2. TURN THE LIGHT SWITCH ON
- 3. PUT A SHEET OF PATTERNED PAPER UNDER THE PRESSER FOOT
- 4. LINE UP THE MACHINE HEEDLE ABOVE THE CENTER OF THE SPIRAL FIG. 22
- 5. LOWER THE PRESSER FOOT WITH THE PRESSER FOOT RELEASE
- 6. PRESS ON THE FOOT PEDAL SLOWLY AND BEGIN STITCHING FROM THE CENTER OF THE SPIRAL. STITCH IN A CONTINUOUS SPIRAL UNTIL YOU REACH THE EDGE OF THE PAPER.
- 7. REPEAT THE PROCEDURE, CREATING AN ORIGINAL DESIGN USING STRAIGHT LINES, CURVES, CIRCLES, AND SQUARES

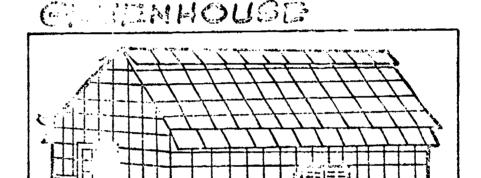


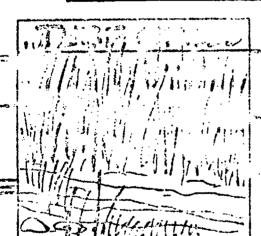
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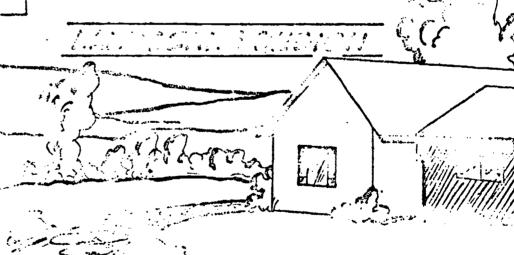
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PART L OF HANDS ON

KNOX COCRES - GRIMENT OF PUBLIC INSTRUCTION

KNOWNIEG, TENNESSEE

# MINTRODUCTION TO ONSMAN MEDICAL STATEMENT OF THE STATEME

BY H. E. GIBSON RAY THOMPSON

# SOME INTERESTING FACTS ABOUT ORNAMENTAL HORTICULTURE.

#### 1. WHAT KIND OF WORK IS DONE?

YOU WOULD BE INVOLVED MAINLY IN LANDSCAPE GARDENING, PLANT IDENTIFICATION, PLANT PROPOGATION (REPRODUCTION), AND THE MAINTENANCE OF TREES, SHRUBS, FLOWERS, AND TURF.

WORK IS AVAILABLE IN GARDEN CEN-TERS, IN FLORIST SHOPS, IN NURSERIES, AND IN LANDSCAPING CENTERS.

#### 2. WORKING CONDITIONS:

BOTH INDOOR AND OUTDOOR WORK IS AVAILABLE THROUGHOUT THE YEAR. WORK IS DONE UNDER SUPERVISION AND ON AN INDIVIDUAL BASIS.

#### 3. SALARY SCALE:

BEGINNERS START AT THE MINIMUM WAGE AND ADVANCE ACCORDING TO THEIR ABILITY AND THE OPPORTUNITIES AVAIL-ABLE.

#### 4. Type CLOTHES WORN:

WORK CLOTHES ARE USUALLY WORN.

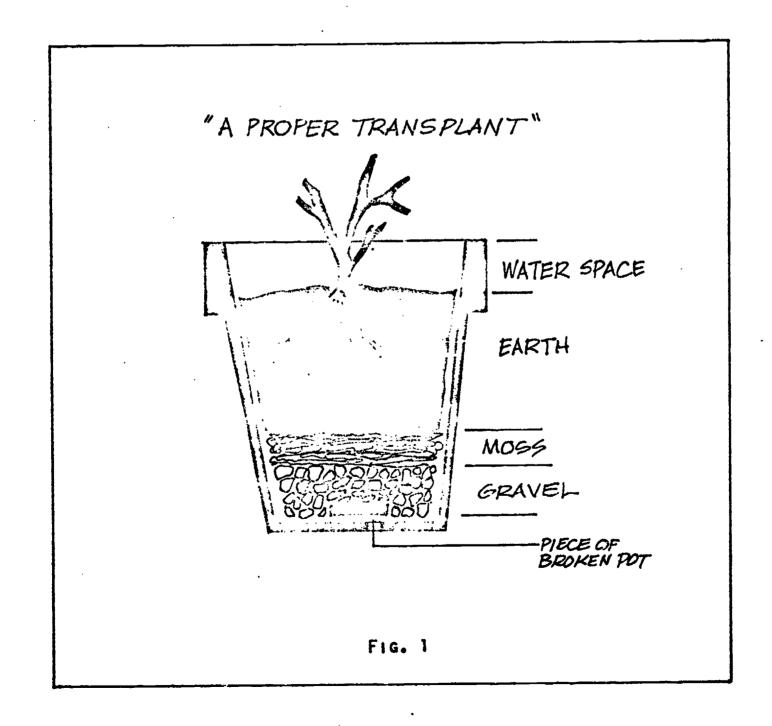
SOME LANDSCAPING AND GARDENING FIRMS
REQUIRE THAT YOU WEAR A UNIFORM.

#### 5. PERSONAL QUALITIES NECESSARY:

MANIPULATIVE SKILLS: YOU SHOULD BE CAPABLE OF WORKING WITH YOUR HANDS AND OF OPERATING SMALL EQUIPMENT.

PERSONALITY CHARACTERISTICS: YOU MUST BE FRIENDLY AND ABLE TO DEAL WELL WITH PEOPLE.

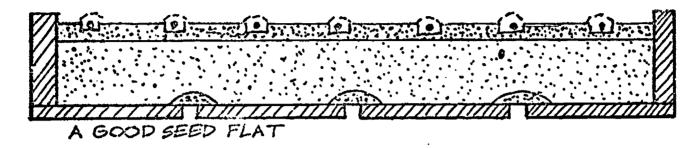
EDUCATIONAL QUALIFICATIONS: A
HIGH SCHOOL EDUCATION WITH VOCATIONAL
TRAINING IN HORTICULTURE IS DESIRABLE.
MORE TRAINING WOULD BE NECESSARY FOR
WORKING IN APPAS OF SPECIALIZATION SUCH
AS THE RAISING OF ORCHIDS, RESEARCH INTO
PLANT DISEASES, OR THE DEVELOPMENT OF
MORE PRODUCTIVE TYPES OF PLANTS. FIG. 1



#### YOUR FIRST EXPERIENCE IN CONTROPTICULTURE WILL DE:

TO TRANSPLANT TWO DOZEN SEEDLINGS FROM SEED FLATS TO POTS.

FIG. 2



STEPS TO FOLLOW IN TRANSPLANTING THE SEEDLINGS:

TOOLS AND MATERIALS NEEDED: SOIL MEDIA

Pors

PLANTS

WATER

PLANT MARKERS

PUTTY KNIFE OR SPOON

WATERING CAN

WHAT YOU MUST DO

WHAT YOU MUST KNOW TO DO THESE STEPS

1. MIX THE SOIL MEDIA THOROUGHLY--

USE A MIXTURE OF 2 PARTS TOP SOIL, 1 PART SAND, 1 PART PEAT.

SELECT THE SEEDLINGS FROM THE SEED

--> SELECT ONLY THOSE THAT HAVE DEVELOPED

TWO TRUE LEAVES.

3. Remove the seedlings from the sfed

USE A PUTTY KNIFE, FLAT BOARD, OR SPOON TO REMOVE THE SEEDLINGS FROM THE FLAT SO THAT THE ROOTS WILL NOT BE DISTURBED.

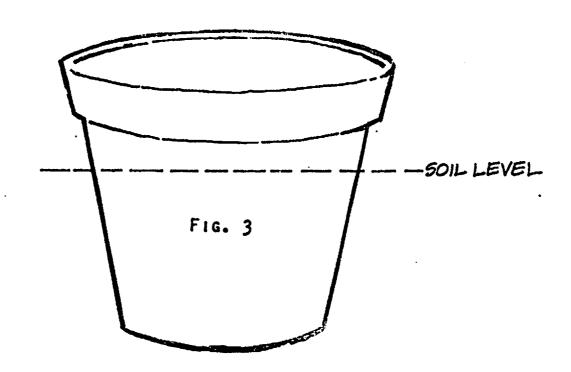
REMOVE ONLY A FEW SEEDLINGS AT ONE TIME.

USE CARE--- NEVER JUST "FULL" THEM OUT.

#### WHAT YOU MUST DO

#### WHAT YOU MUST KNO!

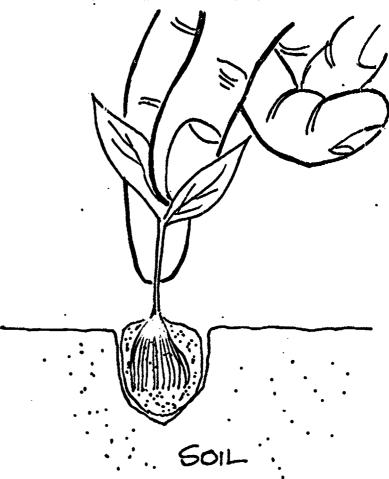
4. FILL THE POTS 2/3 FULL WITH THE SOIL 



- 5. MAKE THE HOLE FOR EACH SEEDLING WITH YOUR FINGER----
- 6. PICK EACH SEEDLING UP GENTLY BY ITS LEAVES
- 7. HOLD THE SEEDLING VERY CAREFULLY IN ONE HAND AND WITH THE OTHER HAND GENTLY GUIDE THE ROOTS INTO THE HOLE

- 8. ADD SOIL AROUND THE SEEDLING
- J. FIRM THE SOIL DOWN

THE HOLE IN THE SOIL MEDIA SHOULD BE THE SAME DEPTH THAT THE SEEDLING WAS GROWING IN THE SEED FLAT.



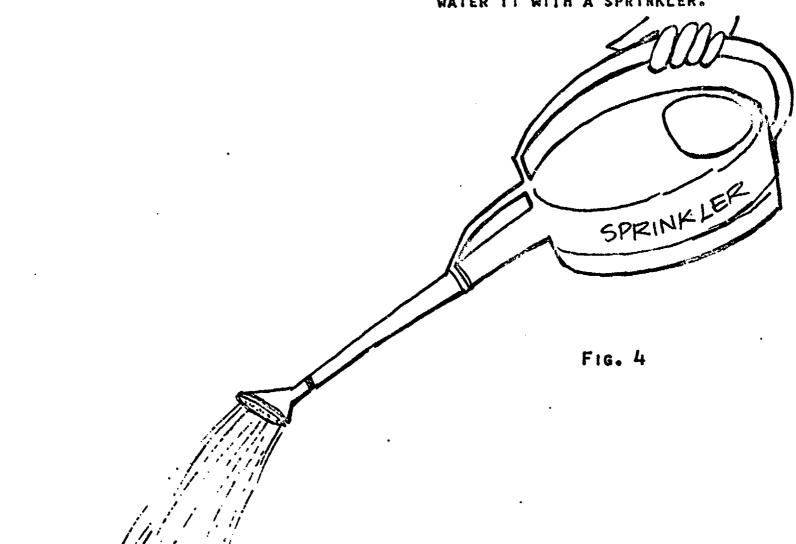


# WHAT YOU MUST DO

# WHAT YOU MUST KNOW

10. WATER THE SEEDLING-FIG. 4

AS SOON AS THE PLANT IS TRANSPLANTED, WATER IT WITH A SPRINKLER.



11. REPEAT THESE STEPS UNTIL YOU HAVE TRANSPLANTED TWO DOZEN (24) SEEDLINGS

# YOUR GECOND GEFTER WILLES IN GIAL HOPE I CULTUTES WILLES:

TO REPRODUCE OR PROPOGATE SIX PLANTS BY CUTTINGS FROM THE TERMINAL GROWTH OF THE PARENT PLANTS.

STEPS TO FOLLOW IN PROPOGATION BY CUTTINGS:

TOOLS AND MATERIALS NEEDED: KNIFE

MATERIALS FOR CUTTINGS

ROOTING HORMONE

SOIL MEDIA

#### WHAT YOU MUST DO

WHAT YOU MUST KNOW TO DO THESE STEPS

1. TAKE SIX CUTTINGS 4" TO 6" IN LENGTH FROM THE TERMINAL OF END GROWTH OF THE PARENT PLANT- FIG. 5 ----- MAKE SURE TO SELECT NEW GROWTH.

THE CUT SHOULD BE MADE ON A SLANT ACROSS THE STEM.

Fig. 5 Ton Slant across stem

2. REMOVE ALL LEAVES UP TO WITHIN 2"-3" OF THE TOP OF THE CUTTING

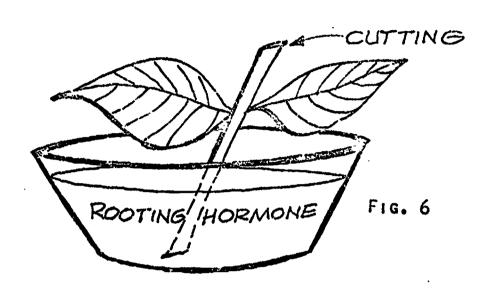
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# WHAT YOU MUST DO

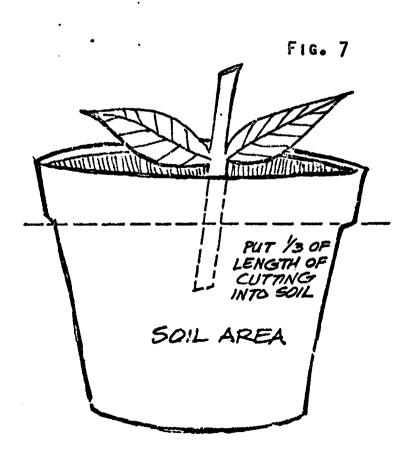
WHAT YOU MUST KNOW

3. DIP THE BASE OF THE CUTTING INTO THE ROCTING HORMONE-Fig. 6

ROGYTEG HORMONE-- Fig. 6 ---- THE ROOTING HORMONE HELPS THE CUTTING DEVELOP ROOTS MORE QUICKLY.



4. INSERT 1/3 OF THE LENGTH OF THE CUT-TING INTO THE SOIL MEDIA FIG. 7



5. FIRM THE SOIL AROUND THE CUTTING

# YOUT THIS EXPERIENCE IN CONTROL TO SEE WILL DES

TO PREPARE THE SOIL NECLA AND SOW THE SEED.

STEPS TO FOLLOW IN PREPARING THE SOIL MEDIA AND SOWING THE SEED:

TOOLS AND MATERIALS NEEDED: 12 GALLON JIFFEY-MIX (COMMERCIALLY PREPARED MIXTURE OF HALF PEAT AND HALF VERHICULITE)

1 JIFFEY FLAT 6 x 9 x 21/21

SEED (GET THESE FROM THE INSTRUCTOR)

HOT WATER (THE WATER SHOULD NOT BE TOO HOT FOR YOU TO

HOLD YOUR HAND IN)

8" x 12" POLYETHYLENE FILM

MASKING TAPE
GERMINATION BOX
4" EMPTY CLAY POT
12" WOOD LABEL
ONE GALLON CAN

#### WHAT YOU MUST DO

#### WHAT YOU MUST KNOW TO DO THESE STEPS

1. MEASURE & GALLON OF THE JIFFEY-MIX-->

FILL THE GALLON CAN 12 FULL.

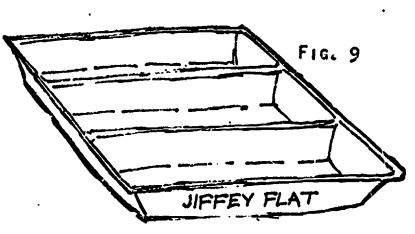
2. ADD ENOUGH HOT WATER TO THE JIFFEY-MIX TO MAKE IT THE CONSISTENCY OF THICK DOUGH- FIG. 8 -----

Using your hands, stir the Jiffey-mix as the water is added.



3. FILL THE JIFFEY FLAT TO A LEVEL 1"

FROM THE TOP WITH THE JIFFEY-NIX---->
FIG. 9



BE SURE NOT TO FILL THE JIFFEY FLAT COMPLETELY FULL. THE JIFFEY-MIX MUST BE 1" FROM THE TOP.

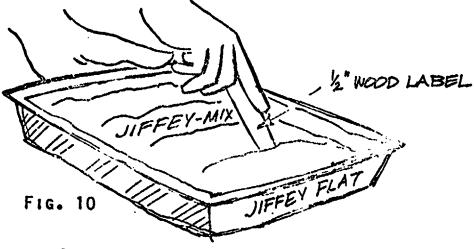
#### WHAT YOU MUST DO

# WHAT YOU MUST KNOW

4. MAKE ROWS IN THE WET JIFFEY-MIX.

USING THE 121 WOOD LABEL- FIG. 10 --->

MAKE THE ROWS 2" APART AND 14" DEEP.



5. SOW THE SEED IN THE ROWS----

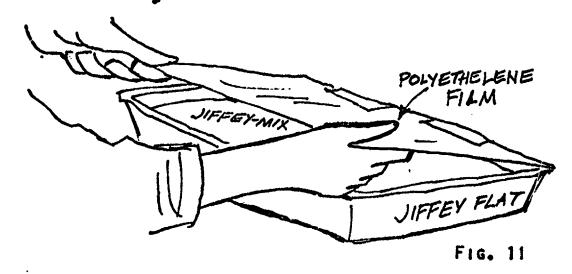
DISTRIBUTE THE SEED EVENLY IN THE ROWS. IT IS USUALLY BEST TO DIVIDE THE SEED IN HALF, DISTRIBUTING HALF THE SEED OVER THE ENTIRE AREA THEN REPEATING THIS OPERATION WITH THE REMAINING HALF OF THE SEED.

6. COVER THE SEED WITH THE JIFFEY-MIX-->

DO NOT COVER THE SEED WITH TOO MUCH MIX. WITH SMALL SEED (SNAP DRAGON OR PETUNIA), COVER JUST ENOUGH TO HIDE THE SEED. WITH LARGER SEED, COVER WITH A DEPTH EQUAL TO THE THICKNESS OF THE SEED ITSELF.

7. FIRM THE SOIL----

PRESS LIGHTLY WITH THE EMPTY POT.



8. COVER THE FLAT WITH THE POLYETHYLENE FILM

STRETCH THE COVERING TIGHT AND TAPE IT WITH THE MASKING TAPE. BE SURE THAT THE FILM IS TIGHT AND IS NOT TOUCHING THE SOIL.

- 9. PLACE THE FLAT IN THE GERMINATION BOX FIG. 12
- 10. CLOSE THE LID AND TURN ON THE LIGHTS IN THE BOX

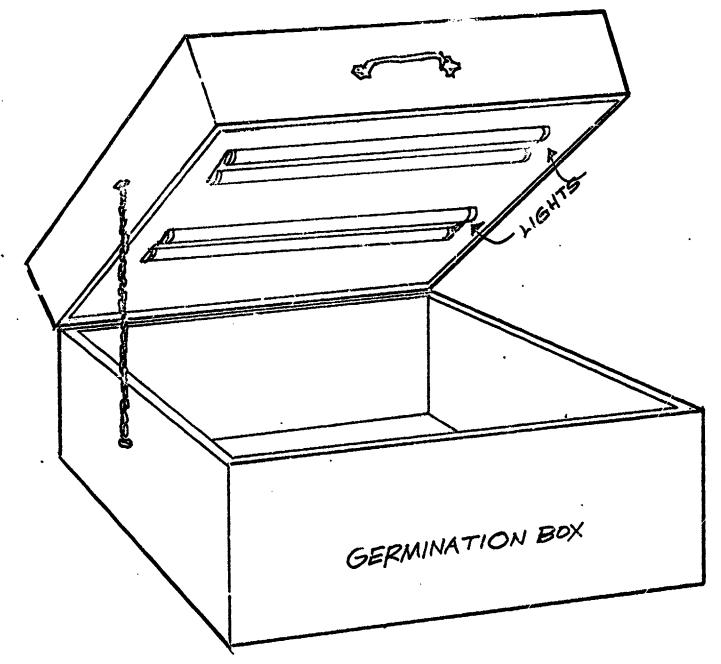
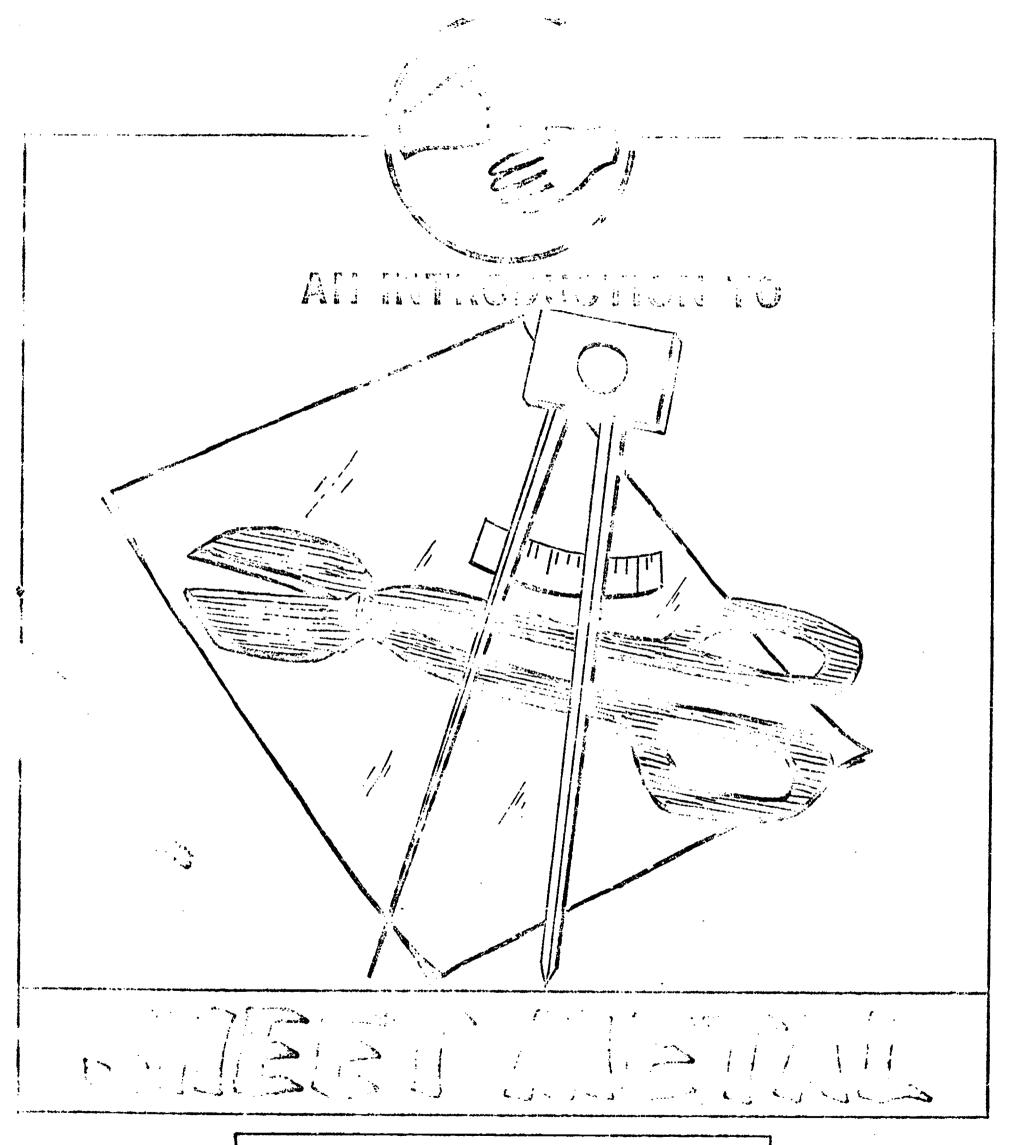


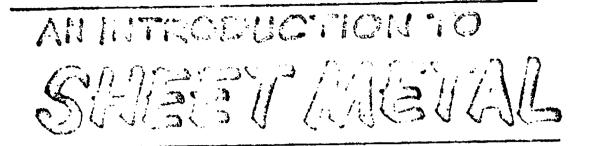
Fig. 12



PART M OF HANDS ON

KNOX COUNTY DEPARTMENT OF PUBLIC INSTRUCTION

KNOXVILLE, TENNESSEE



#### PY DONALD HINKLE

# SOME INTERESTING FACTS ABOUT SHEET METAL WORK

#### 1. WHAT KIND OF WORK IS DONE?

CONSTRUCTION - AIR CONDITIONING DUCTS, ROOFING, GUTTERINGS, ARCHITECTURAL SHEET METAL (COVERINGS FOR BUILDINGS).

INDUSTRIAL - ELECTRONIC HOUSINGS

AND CABINETS, OFFICE AND SCHOOL FURNITURE, MECHANISMS FOR COMPUTERS, TELEPHONE AND ELECTRICAL SWITCHING EQUIPMENT.

AIRCRAFT AND AEROSPACE - AIR FRAME, ENGINES MISSILE CASINGS AND ENGINES.

#### 2. WORKING CONDITIONS:

CONSTRUCTION - YOU MAY BE SUBJECTED TO EXTREME VARIATIONS IN CLIMATE AND MAY BE REQUIRED TO WORK AT HEIGHTS IN EXCESS OF 30 FT. ALSO, THE WORK IS OFTEN ONLY TEMPORARY.

INDUSTRIAL - THIS IS USUALLY
REPETITIOUS, HIGH SPEED PRODUCTION
EXCEPT IN PROTOTYPE AND MODEL WORK.
HOWEVER, IT IS NOT SUBJECT TO EXTREMES
IN TEMPERATURE.

AIRCRAFT AND AEROSPACE - LIMITED PRODUCTION, INTERESTING - GENERALLY GOOD WORKING CONDITIONS.

#### 3. SALARY SCALE:

CONSTRUCTION - IN THE JNION,
JOURNEYMAN WAGES PANGE FROM \$6.00 TO
\$20.00 PER HOUR WITH STARTING APPRENTICE WAGES AT 60% OF WHAT THE JGURNEY-



MAN RECEIVES. NON-UNION PAY IS \$2.50 TO \$5.00 PER HOUR, DEPENDING ON EXPERIENCE.

INDUSTRIAL - MINIMUM WAGE TO ABOUT \$3.50 PER HOUR.

AIRCRAFT AND AEROSPACE - \$2.50 TO \$4.50 PER HOUR WITH CONSIDERABLE OVERTIME.

#### 4. Type of clothing worn:

CONSTRUCTION - ROUGH WORK CLOTHES, BOOTS.

INDUSTRIAL - STREET CLOTHES, SHOP APRONS.

AIRCRAFT AND AEROSPACE - STREET CLOTHES.

#### 5. PERSONAL QUALITIES NECESSARY:

MANIPULATIVE SKILLS:

CONSTRUCTION - YOU MUST KNO

CONSTRUCTION - YOU MUST KNOW HOW TO HANDLE HEAVY EQUIPMENT, LADDERS, HOISTS, ROPES, ETC.

- INDUSTRIAL - IT IS NOT NECESSARY TO HAVE HIGHLY DEVELOPED MANIPULATIVE SKILLS.

AIRCRAFT AND AEROSPACE - A GREAT DEAL OF MANIPULATIVE SKILL AND MECHANICAL INGENUITY IS REQUIRED.

PERSONALITY CHARACTERISTICS:

CONSTRUCTION - YOU MUST HAVE

OPTIMISM AND CONFIDENCE AND BE CAPABLE

OF DEALING WITH CONSTANTLY CHANGING

EMPLOYMENT CONDITIONS.

INDUSTRIAL - YOU MUST BE ABLE TO DO REPETITIOUS TASKS AND BE ABLE TO WITHSTAND MONOTONY AND WORKING ALONE.

AIRCRAFT AND AEROSPACE - YOU MUST HAVE MUCH MECHANICAL CURIOSITY AND INVENTIVENESS AND BE ABLE TO WORK ALONE OR WITH A TEAM.

EDUCATIONAL QUALIFICATIONS:

CONSTRUCTION - HIGH SCHOOL DIPLOMA
INDUSTRIAL - GENERALLY HIGH SCHOOL
DIPLOMA

AIRCRAFT AND AEROSPACE - HIGH SCHOOL DIPLOMA. A DEGREE FROM A VOCATIONAL SCHOOL OR EVIDENCE OF TECHNICAL TRAINING IS NOT NECESSARY. YOUR MOST IMPORTANT ASSETS ARE SKILL IN SHEET METAL WORK AND A POSITIVE WORK ATTITUDE.

# YOUR FIRST BUT WHENCE IN CHART ARTAL WILLIE

TO LAY OUT AND SHAPE TWO BOOK ENDS.

#### INTRODUCTION - PLEASE READ CAREFULLY:

A SET OF BOOK ENDS WILL BE PRODUCED USING TOOLS THAT MAY BE DANGEROUS OR MAY BE DAMAGED IF MISUSED BY THE STUDENT. ALL STUDENTS WILL BE INSTRUCTED IN THE USE OF THESE TOOLS ARD WILL BE EXPECTED TO ASK HIS STUDENT INSTRUCTOR IF HE IS CONFUSED ABOUT USING THE TOOL.

ALL TRIMMING MUST BE DONE WITHIN 1/16" OF THE SCRIBED LINE OF THE WORK-PIECE. ALL BENDING MUST BE WITHIN 20 OF SQUARE.

- 1. READ THROUGH ASSIGNMENT,
  OPERATION AND OTHER SHEETS WITH THE
  STUDENT INSTRUCTOR.
- 2. THE STUDENT MUST FOLLOW THE OPERATION SHEET STEP BY STEP AND EACH OPERATION MUST'BE COMPLETED AND INITIALED BY THE STUDENT INSTRUCTOR BEFORE THE STUDENT PROCEDES TO THE NEXT OPERATION.
- 3. CHECK THE TOOLS OUT OF THE CRIB.
- 4. CHECK OUT THE SAFETY GOGGLES FROM THE SAFETY SUPERVISOR.
- 5. OBTAIN TWO BLANK PIECES OF MATERIAL FROM THE STUDENT INSTRUCTOR.
- 6. CO NOT ATTEMPT TO USE ANY TOOLS UNTIL THE STUDENT INSTRUCTOR GIVES INSTRUCTION IN THEIR USE.

. .

STEPS TO FOLLO'! LAYING OUT THE BOOK ENDS:

TOOLS AND MATERIALS NEEDED: TEMPLATE, 1" C-CLAMPS, SCRATCH AWL, 2 PIECES 5" x 9" 20 GAGE SHEET METAL

# WHAT YOU MUST DO

#### WHAT YOU MUST KNOW TO DO THESE STEPS

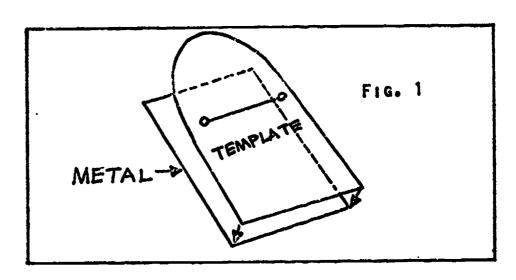
1. PLACE THE TEMPLATE OVER 20 GAGE

METAL MAKING SURE EDGES ARE EVEN ----- WHEN THE TEMPLATE IS IN POSITION ON

THE BLANK SHEET METAL. THE TWO PIEC

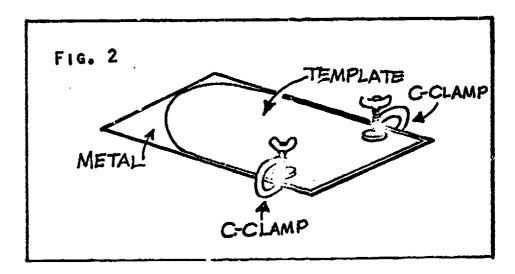
Fig. 1

WHEN THE TEMPLATE IS IN POSITION ON THE BLANK SHEET METAL, THE TWO PIECES OF METAL MUST BE HELD TOGETHER TIGHTLY SO THAT THEY WILL NOT SLIP. BE SURE TO COMPLETE THE REMAINING 5 OPERATIONS ON ONE BOOK END BEFORE BEGINNING WORK ON THE OTHER ONE.



2. FASTEN THE C-CLAMPS TIGHTLY OVER THE TEMPLATE AND BLANK - FIG. 2

DO NOT TIGHTEN THE C-CLAMPS EXCESSIVELY OR THEY WILL TWIST OUT OF SHAPE. POSITION C-CLAMP AT VERY EDGE ON OPPOSITE SIDES OF TEMPLATE AND BLANKS.

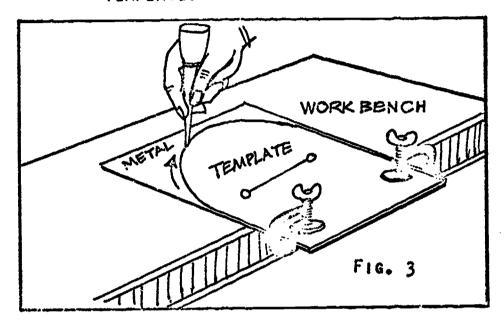


#### WHAT YOU MUST IND

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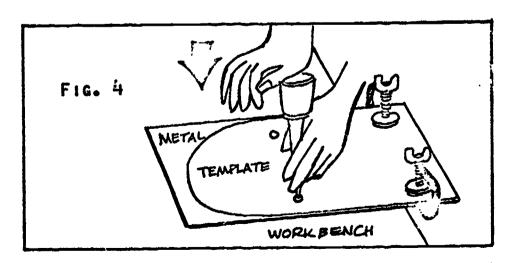
3. USE THE SCRATCH AWL AND SCRATCH ONE SMOOTH LINE ON THE BLANK AROUND THE TEMPLATE --- FIG. 3 ---

HOLD THE SCRATCH AWL AT A SLIGHT ANGLE SO THE LINE SCRATCHED WILL BE EXACTLY THE SAME SIZE AS THE TEMPLATE.



- 4. PLACE THE BLANK AND THE TEMPLATE ON THE WORK BENCH WITH THE C-CLAMPS EXTENDING OUT AWAY FROM WORK BENCH ---- THE PARTS MUST BE PLACED SO THEY ARE FLAT ON BENCH.
- 5. PLACE THE SHARP END OF THE SCRATCH
  AWL THROUGH THE TWO HOLES PUNCHED
  IN THE TEMPLATE AND STRIKE THE
  HANDLE A SHARP BLOW WITH THE HEEL
  OF YOUR HAND FIG. 4

THE PARTS MUST BE FLAT ON THE BENCH TO PROVIDE BACKUP FOR THE SCRATCH AWL IN MAKING A PUNCH MARK.



6. RELEASE THE C-CLAMPS AND REPEAT THE PRECEDING OPERATIONS ON THE SECOND BOOK END

STEPS TO FOLLOW IN SHAPING THE BOOK ENDS:

TOOLS AND MATERIALS NEEDED: AVIATION SNIPS 4 FT. CORNICE BRA

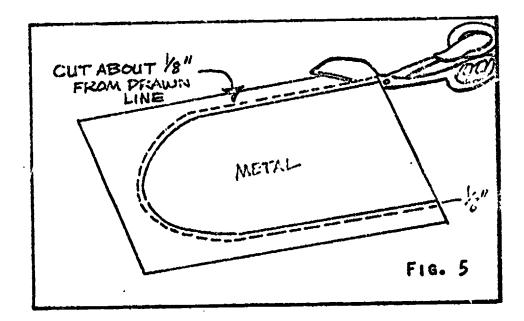
RCH VISE, ......ON SQUARE

#### WHAT YOU MUST DO

WHAT YOU MUST KNOW TO DO THESE STEPS

1. TRIM THE EXCESS MATERIAL APPROX-IMATELY 1/8" FROM THE SCRIBED OUTLINE ON THE BLANK USING AVIATION SNIPS -- FIG. 5 -----

SNIPS MUST BE HELD 900 TO MATERIAL AT ALL TIMES.

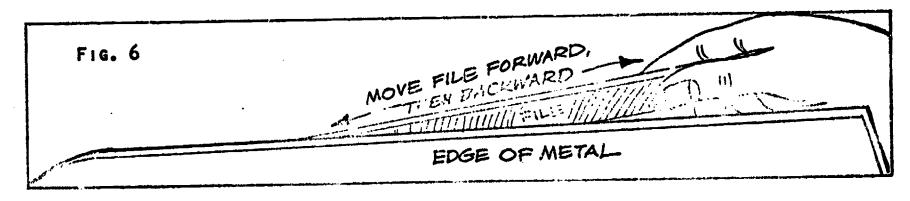


2. MAKE THE FINAL TRIM EXACTLY ON THE SCRIBE LINE, USING AVIATION SNIPS ---- MOVE THE SNIPS ALONG THE SCRIBE

LINE CUTTING AS CONTINUOUSLY AS POSSIBLE.

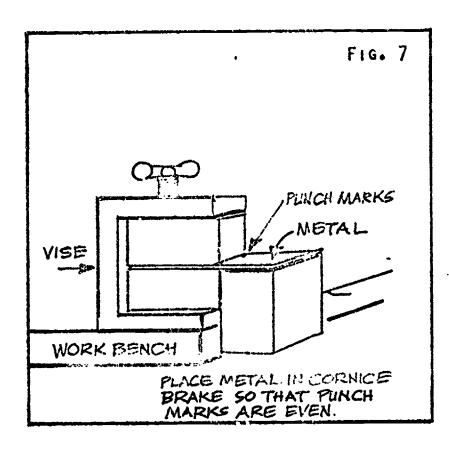
3. FILE YOUR WORK PIECES SMOOTHLY TO

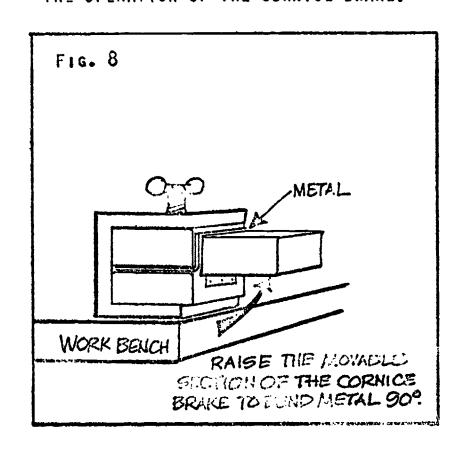
THE SCRIBE LINES -- FIG. 6 ----- PRESS THE FILE TIGHTLY AGAINST THE WORK PIECE ON THE FORWARD STROKE ONLY, RAISING FILE ON THE BACK STROKE.



4. FLACE YOUR WORKPIECE IN THE CORNICE BRAKE WITH THE UPPER JAM'S PLACED TVENLY ON THE PUNCH MARKS MADE WITH THE SCRATCH AVL -- FIG. 7

THE STUDENT INSTRUCTOR WILL DEMONSTRATE AND AID THE STUDENT IN THE OPERATION OF THE CORNICE BRAKE.





- 5. BEND THE WORKPIECE UP 90° FIG. 8
- 6. REMOVE THE WORKPIECE FROM THE BRAKE
- 8. IF YOUR WORKFIECE IS POT BENT SQUARE,
  CORRECT THE BEND BY USING YOUR

AGAIN CHECK THE BEND WITH A COMBINATION SQUARE.

THIS BEND MUST BE WITHIN 20
OF SQUARE.

- 9. REPEAT THE ABOVE OPERATIONS ON THE SECOND WORKPIECE
- 10. PRESENT THE WORKPIECES TO THE
  INSTRUCTOR FOR EVALUATION -----

ALL THE PARTS MUST BE TRIMMED WITHIN 1/16" OF THE SCRIBE LINES AND ALL BENDING MUST BE WITHIN 20 OF BEING SQUARE.

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TO MAKE A SHEET METAL BOX WITH A SLIBING TOP.

#### INTRODUCTION - PLEASE READ CAREFULLY:

INSTRUCTIONS WILL BE GIVEN BY THE STUDENT INSTRUCTOR ON THE USE OF SHEET METAL LAYOUT AND SHAPING TOOLS.

"LAYOUT" INVOLVES SCRATCHING THE PATTERN OR THE DESIGN ON THE METAL.

ALL LAYOUT MUST BE WITHIN 1/16"

OF THE SPECIFIED DIMENSIONS.

ALL TRIMMING MUST BE WITHIN 1/16" OF THE SPECIFIED DIMENSIONS.

STEPS TO FOLLOW IN THE LAYOUT OF THE TOP AND THE BOTTOM OF THE BOX:

TOOLS AND MATERIALS NEEDED: COMBINATION SQUARE

SCRATCH AWL PROTRACTOR

1 PIECE 28 GAGE SHEET METAL - 4 1/8" x 5 7/8"

1 PIECE 28 GAGE SHEET METAL - 5 1 X 7 1

#### WHAT YOU MUST DO

#### WHAT YOU MUST KNOW TO DO THESE STEPS

1. STUDY THE LAYOUT DIAGRAM AND
THE ILLUSTRATION OF THE COMPLETED
BOX

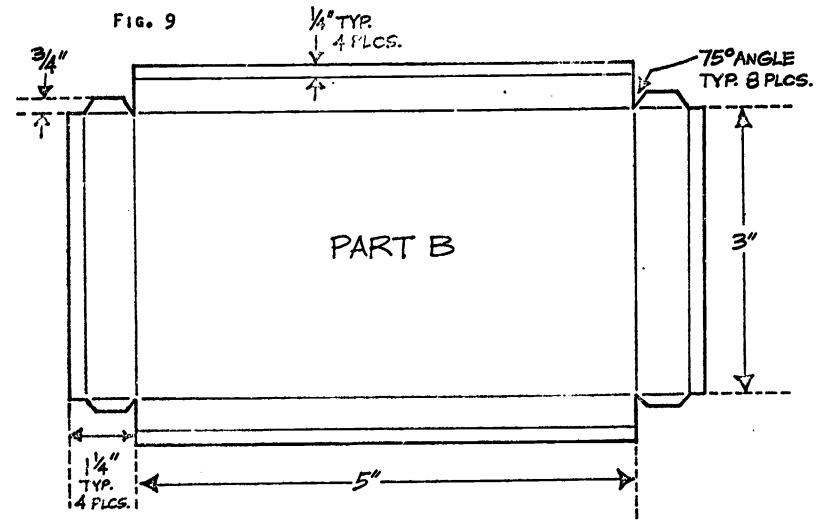
REFER TO THESE THROUGHOUT YOUR WORK.

2. LAY OUT PART B ON BOTH SIDES OF THE MATERIAL TO THE DIMENSIONS SPECIFIED ON THE SKETCHES - FIG. 9

USE THE COMBINATION SQUARE, THE SCHATCH AND, AND THE PROTRACTOR.

THE LAYOUT MUST BE DONE ON BOTH SIDES OF THE MATERIAL BECAUSE BENDS MUST BE MADE ON BOTH SIDES.

THE BLADE OF THE SQUARE MUST BE SET AT THE DIMENSION SPECIFIED ON THE SKETCH.



# WHAT YOU MUST ( )

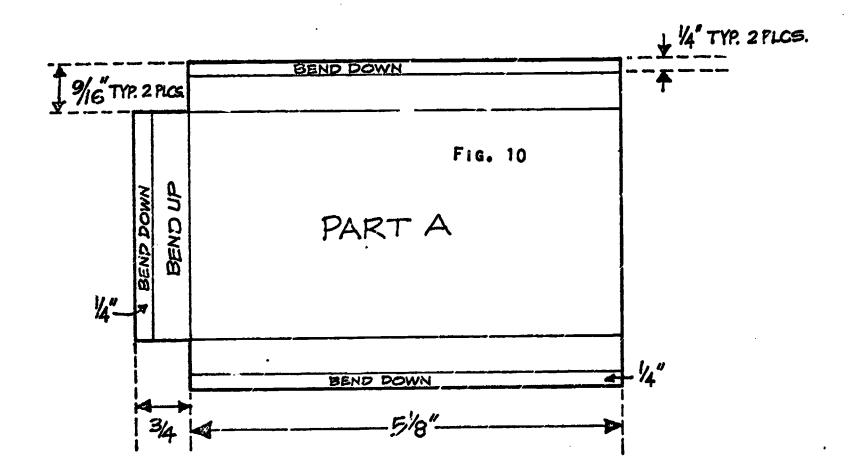
#### WHAT YOU MUST KNOW

3. LAY OUT PART A ON BOTH SIDES OF THE MATERIAL TO THE DIMENSIONS SPECIFIED ON THE SKETCHES -FIG. 10---

USE A COMBINATION SQUARE AND THE SCRATCH AWL.

THE BLADE OF THE SQUARE MUST BE SET AT THE DIMENSION SPECIFIED ON THE SKETCH.

- 4. PRESENT BOTH LAYOUTS TO THE STUDENT INSTRUCTOR SO THAT HE CAN CHECK THEN FOR ACCURACY
- F. REPEAT THESE STEPS IF YOUR WORK WAS INACCURATE



STEPS TO FOLLOW IN SHAPING THE TOP AND THE BOTTOM OF THE BOX:

TOOLS AND MATERIALS NEEDED: COMBINATION SQUARE

PROTRACTOR

AVIATION SNIPS

BOX AND PAN BRAKE

SMOOTH FILE

16 GAGE SCRAP PIECE OF METAL

SPOT WELDER

THE LAYOUTS FOR PARTS A AND B

#### WHAT YOU MUST DO

#### WHAT YOU MUST KNOW TO DO THESE STEPS

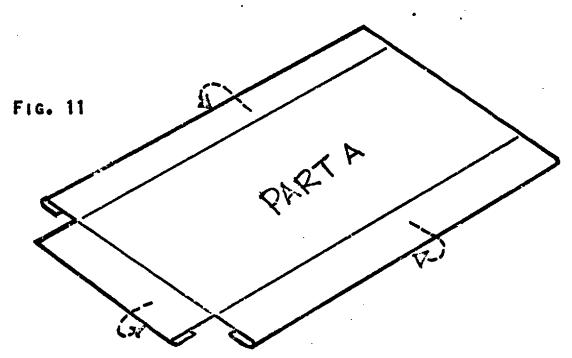
1. TRIM OUT THE TWO 3/4" x 9/16" NOTCHES ON PART A --

REFER TO THE DEMONSTRATION BY THE STUDENT INSTRUCTOR ON THE USE OF LEFT AND RIGHT HAND AVIATION SNIPS. KEEP THE EXCESS MATERIAL OVER THE LOWER BLADE OF THE AVIATION SNIPS.

2. REMOVE THE SHARP EDGES AND BURRS ----> USE A SMOOTH FILE.

3. BEND ALL THREE 1411 HEMS ON PART A CVER 1800 -- FIG. 11 -----

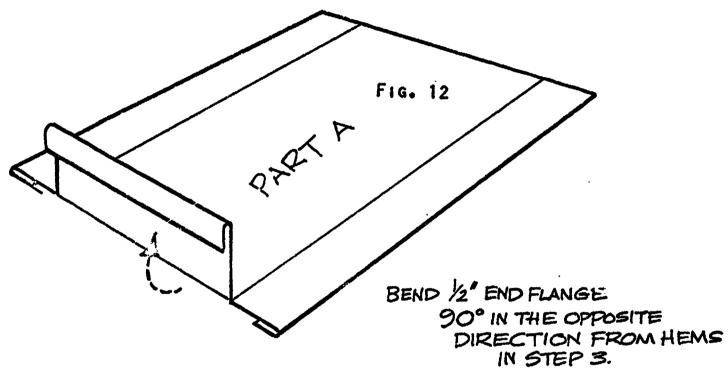
USE THE BOX AND A PAN BRAKE TO MAKE THE BENDS. PEFER TO THE DEMONSTRATION BY THE STUDENT INSTRUCTOR ON THE USE OF THIS EQUIPMENT.



BEND 14"HEMS 180", AS SHOWN BY ARROWS.

- 4. FLATTEN THE 4" x 3" HEM ON THE LEFT END OF PART A
- BETWEEN THE FOLDS OF THE HEMS ON BOTH SIDES OF PART A AND FLATTEN THE HEMS ONTO IT
  - 6. REMOVE THE 16 GAGE SCRAPS FROM THE SIDE HEMS OF PART A

DO NOT DISTORT THE WORKPIECE.



7. Bend the 12" end flange on part A
90° in the opposite direction from
the bend of the Hems in Step 3.Fig. 12 Use the box and pan brake.

#### WHAT YOU MUST EO

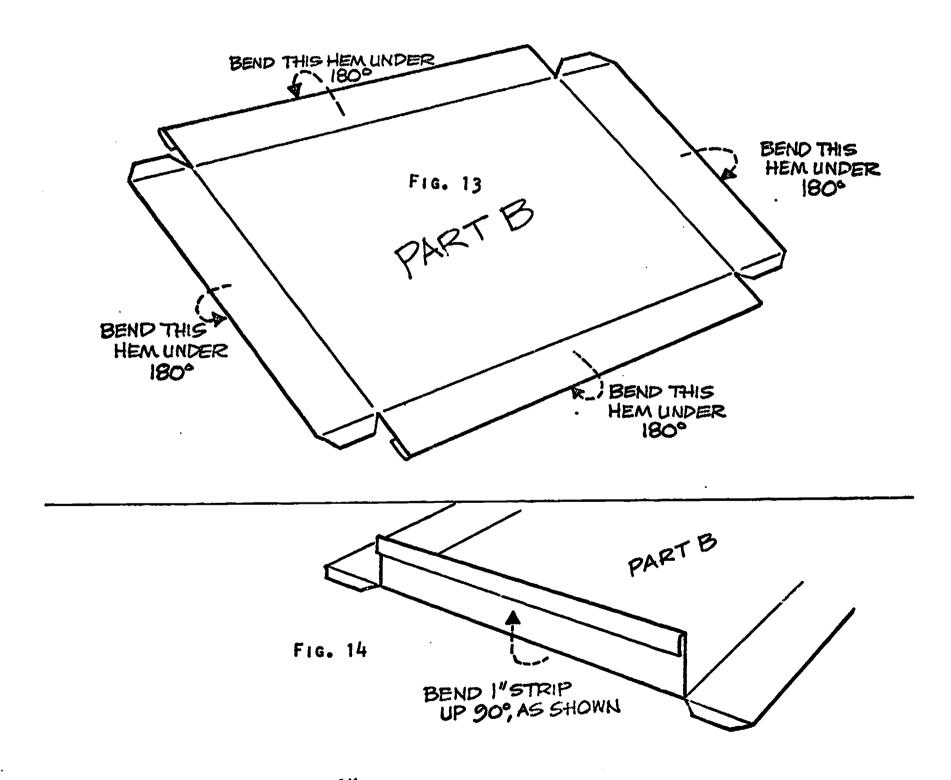
#### WHAT YOU MUST KNOW

8. BEND THE TWO 41 X 31 END HEMS IN PART B OVER 1800 AND FLATTEN THEM ---

USE THE BOX AND PAN BRAKE. FIG. 13

9. BEND THE TWO 4" x 5" SIDE HEMS OVER 500 IN THE SAME DIRECTION AS THE BENDS IN STEP 8 -----

HEE THE BOX AND PAN ERAKE AND THE COMBINATION SQUARE.



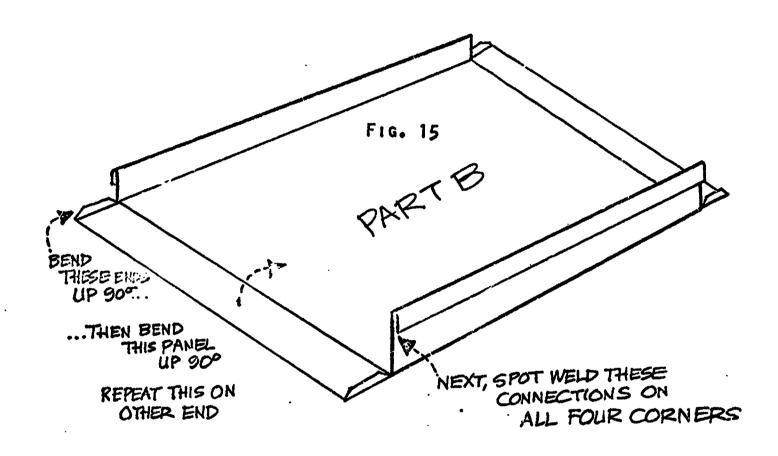
10. IN PART B BEND THE TWO 1" STRIPS
ON THE 5" SIDES UP 90" IN THE
OFF THE DIRECTION FROM THE BEND
OF THE HEMS IN STEPS 8 AND 9 FIG. 14- USE THE BOX AND PAN BRAKE AND THE
COMBINATION SQUARE.

#### WHAT YOU MUST KNOW

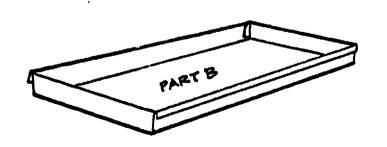
11. BEND THE FOUR 3/4" TABS UP 900
(PART B) -----

BEND THE TABS IN THE SAME DIRECTION AS THE BENDS IN STEP 10. USE THE BOX AND PAN BRAKE AND THE COMBINATION SQUARE.

12. BEND THE STRIPS ON THE 3" ENDS
UP 90° (PART B) -- FIG. 15



13. SPOT WELD THE 3/4" TABS ON PART B
TO THE INSIDES OF THE BOX ----

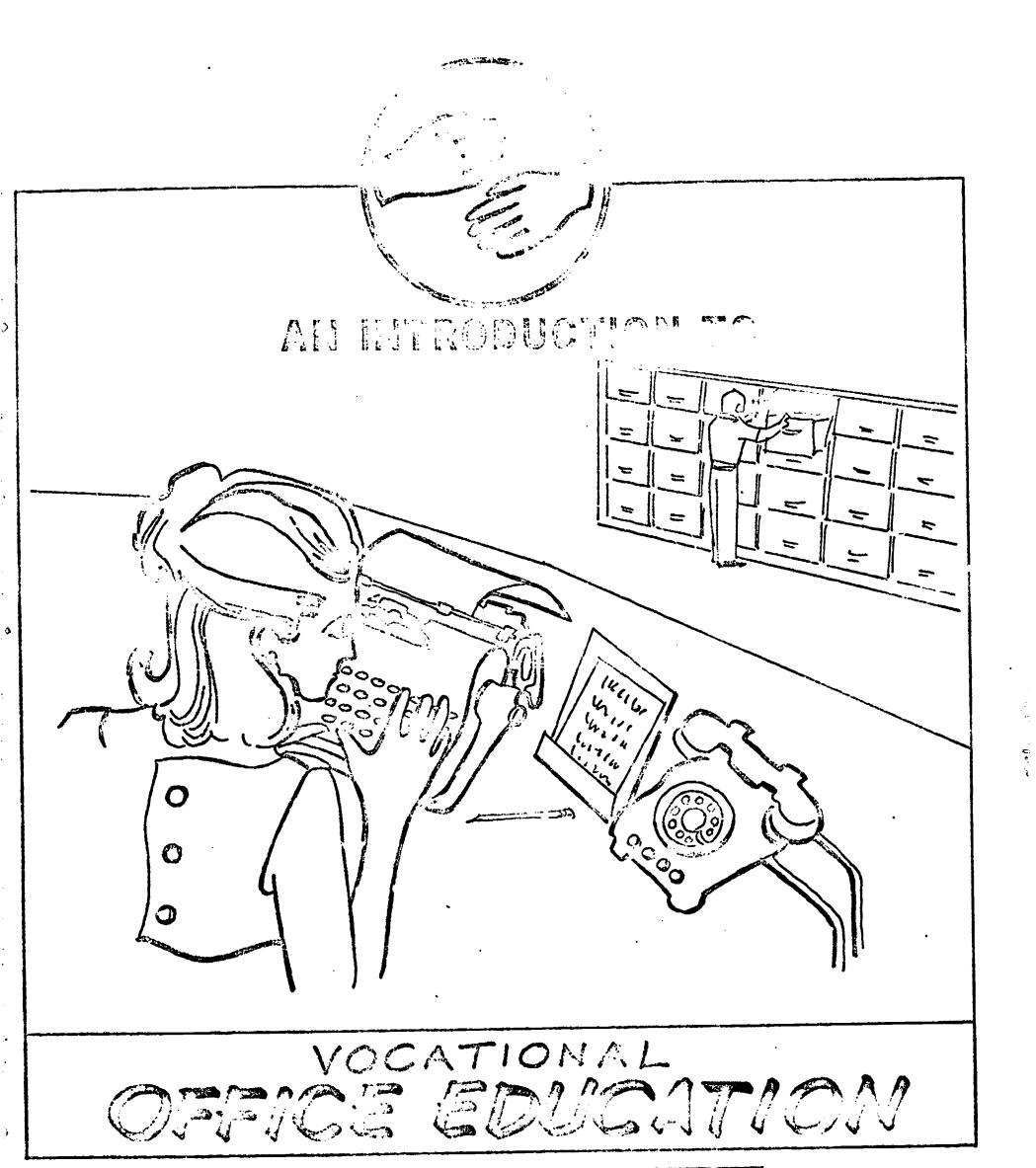


USE A 3" UPPER JAW IN THE BOX AND PAN BRAKE.

AS YOU BEND THE SIDES UP 900 BE SURE THAT THE 3/4" TABS GO TO THE INSIDES OF THE BOX. THESE WILL BE BENT IN THE SAME DIRECTION AS THE BENDS IN STEPS 10 AND 11.

USE THE SPOT WELDER UNDER THE SUPERVISION OF A STUDENT INSTRUCTOR.

- 14. CHECK TO SEE THAT THE TOP SLIDES ON AND OFF THE BOX EASILY
- 15. REWORK IT IF NECESSARY
- 16. PRESENT THE BOX TO THE INSTRUCTOR FOR EVALUATION



#### PART H OF HANDS ON

KNOX COUNTY DEPERTMENT OF PUBLIC INSTRUCTION

KNOXVILLE, TENNESSEZ 217



ANIMATION TO MARIANTANA

## BY LYNN ALICE DAY CAROLYN GOSE

### SOME INTERESTING FACTS ABOUT VOC. OFFICE EDUCATION

#### 1. WHAT KIND OF WORK IS DONE?

PEOPLE IN OFFICE OCCUPATIONS
HANDLE THE PAPER WORK OF BUSINESS.
OFFICE WORKERS MUST PROCESS AND STORE
THE INFORMATION NEEDED FOR THE OPERATION OF A BUSINESS AND MUST BE ABLE
TO PRODUCE THIS IMPORMATION IN A
USABLE FORM WHEN IT IS NEFDED. IT
MAY BE AS SIMPLE AS TAKING A MESSAGE
ON THE PHONE OR HAND WRITING A CUSTOMER ORDER, OR IT MAY MEAN BEING
THE "RIGHTHAND MAN" FOR THE PRESIDENT
OF A LARGE CORPORATION. USUALLY THIS
WILL INVOLVE THE OPERATION OF SOME
KIND OF OFFICE MACHINERY.

OFFICE JOBS CHANGE FROM ONE OFFICE TO ANOTHER DEPENDING UPON THE NATURE OF THE BUSINESS, ITS SIZE, THE NUMBER OF PEOPLE EMPLOYED, AND THE AMOUNT OF PAPER WORK AND RECORDKEEPING INVOLVED. OFFICE WORKERS ARE USUALLY RESPONSIBLE FOR TYPING, FILING, RECEIVING CALLERS, AND HANDLING MAIL.

Types of Jobs for Beginning Office Workers are: Billing Checker or invoice Checker, Junior Bookkeeper, Cashier, Teller, Duplicating Machine Operator, Key Punch Operator, Beginning General Clerk, File Clerk, Mail Clerk, Messenger, Receptionist, Telephone Operator, Clerk-Typist, Secretary, Stenographer, Transcribing Machine Operator, Typist, and Teletype Operator.

#### 2. WORKING CONDITIONS:

MOST WORK IN OFFICE OCCUPATIONS IS ON THE INSIDE, USUALLY UNDER VERY GOOD CONDITIONS. OFTEN OFFICES ARE CARPETED AND AIR-CONDITIONED. OCCASIONALLY A SECRETARY 'S NEEDED WHO CAN TRAVEL WHEN THE WORK DE 'IDS IT. FOR EXAMPLE, A SECRETARY WOR ING FOR AN ENGINEER OR AN ARCHITECT MAY HAVE TO LEAVE THE OFFICE TO ACCOMPANY HER BOSS TO THE WORK SITE.

#### 3. SALARY SCALE:

THE RANGE FOR OFFICE WORKERS IS ABOUT \$65 - \$150 A WEEK. THEY USUALLY BEGIN WITH THE MINIMUM WAGE, THOUGH SOME MAY EARN LESS.

#### 4. TYPE OF CLOTHING WORN:

THE DRESS OF AN OFFICE WORKER
DEPENDS UPON THE POLICY OF THE COMPANY
OR OF THE INDIVIDUAL OFFICE IN WHICH
THE WORKER IS EMPLOYED. USUALLY MEN
WEAR DRESS SHIRTS AND TIES, AND WOMEN
OFFICE WORKERS WEAR STREET DRESSES OR
MATCHED PARTS SUITS.

#### 5. PERSONAL QUALITIES NECESSARY:

SKILLS: ANYONE ENTERING AN OFFICE UCCUPATION NEEDS TYPING SKILL AND A KNOWL-EDGE OF BOOKKEEPING AND OFFICE MACHINES. OF COURSE, THE MORE SKILLED THAT THE APPLICANT IS, THE BETTER CHANCE HE HAS FOR A HIGHER-PAYING JOB. PERSONS WITH HIGHLY DEVELOPED TYPING AND SHORTHAND SKILLS WILL HAVE NO TROUBLE FINDING A JOB IN THE FIELD OF OFFICE OCCUPATIONS, REGARDLESS OF THE JOB MARKET SITUATION.

PERSONALITY CHARACTERISTICS:

ANYONE ENTERING THIS FIELD SHOULD BE NEAT,
ORDERLY, RESPONSIBLE, PROMPT, COURTEOUS,
AND SHOULD TAKE PRIDE IN WORK WELL DONE.
THEY SHOULD HAVE SELF-CONTROL AND THE
ABILITY TO GET ALONG WELL WITH OTHERS,
BE ABLE TO FOLLOW DIRECTIONS, AND BE ABLE
TO HANDLE CONFIDENTIAL MATTERS.

EDUCATION QUALIFICATIONS: A HIGH SCHOOL DIPLOMA IS ALWAYS NECESSARY. ANY-ONE WHO DEVELOPS GOOD SKILLS IN SHORTHAND AND TYPING IN HIGH SCHOOL CAN USUALLY FIND A JOB WITHOUT FURTHER TRAINING.

#### 6. OTHER FACTS OF INTEREST:

IN 1970 CLERICAL WORKERS REPRESENTED 17.4 PERCENT OR THE SECOND LARGEST EMPLOY-MENT GROUP OF THE ENTIRE LABOR FORCE IN THE UNITED STATES.

THERE IS A SERIOUS SHORTAGE OF QUALIFIED TYPISTS, STENOGRAPHERS, SECRE-TARIES, AND BOOKKEEPERS.

ALMOST ALL COLLEGES ACCEPT SOME CREDITS IN BUSINESS COURSES FOR ENTRANCE. IN TODAY'S LABOR FORCE, 1 OUT OF 7 PERSONS IS IN OFFICE WORK.

TRANSPORTATION COMPANIES PREFER MALE OFFICE WORKERS.

FOR MANY YEARS THE UNEMPLOYMENT RATE FOR THOSE POSSESSING OFFICE SKILLS HAS BEEN LOWER THAN THE NATIONAL RATE OF UNEMPLOYMENT.

TODAY, 7 OUT OF EVERY 10 PERSONS WHO GRADUATE FROM HIGH SCHOOL SEEK EMPLOY-MENT IMMEDIATELY.

JOB OPPORTUNITIES FOR CLERICAL AND SALES WORKERS ARE EXPECTED TO INCREASE MORE THAN 30 PERCENT BETWEEN NOW AND 1975.

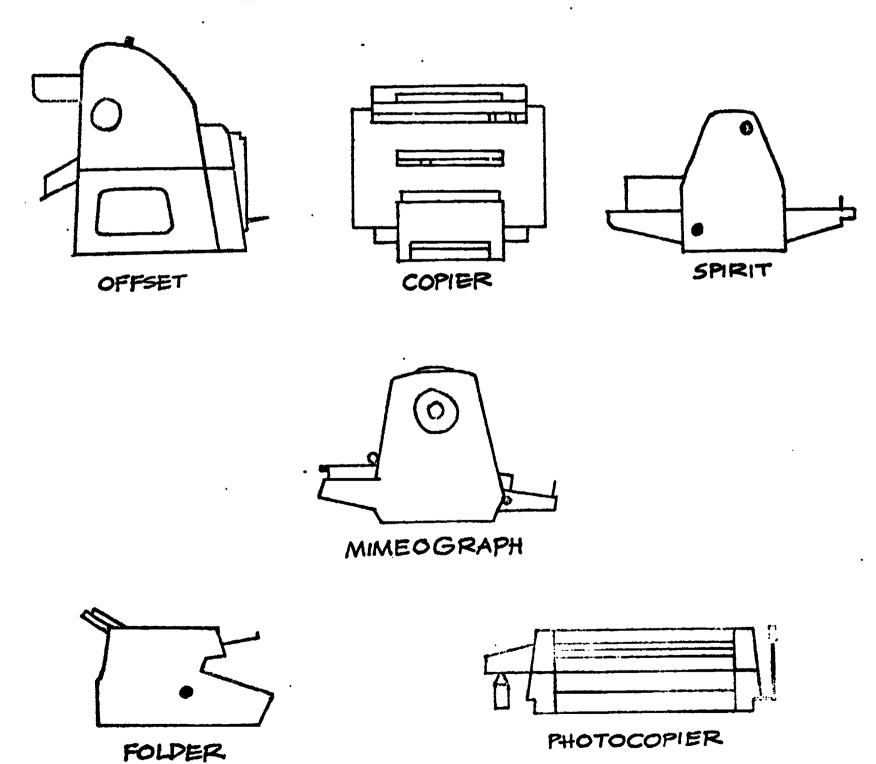
ACCORDING TO A SURVEY MADE OF THE GRADUATES OF ALL LOCAL HIGH SCHOOLS, THOSE GRADUATES WHO MAJORED IN JUSINESS IN HIGH SCHOOL SEEMED TO FIND EMPLOYMENT IN WORK RELATED TO THEIR CURRICULUM MORE READILY THAN THOSE WHO FOLLOWED ANY OTHER CURRICULUM. ALSO, MORE GRADUATES IN THE LOCAL AREA FOUND EMPLOYMENT IN BUSINESS SERVICES AND RETAILING BUSINESSES THAN IN ANY OTHER TYPE OF BUSINESS ORGANIZATION.

REPRESENTATIVES OF THE STATE OFFICE
OF EMPLOYMENT SECURITY STATE THAT THE
MAJORITY OF STUDENTS WHO MAJOR IN BUSINESS IN HIGH SCHOOL AND WHO DEVELOP GOOD
SKILLS IN SHORTHAND AND TYPING CAN BE
PLACED ON A JOB WITHOUT HAVING FURTHER
TRAINING AFTER HIGH SCHOOL. TYPY EMPHA-



SIZE THAT, IN ADDITION TO SKILL, EQUAL IMPORTANCE IS GIVEN TO MATURITY, POISE, AND APPEARANCE.

FOR THOSE OF YOU WHO HAVE FOULD A
BUSINESS AREA THAT INTERESTS YOU AND
THAT YOU THINK REALISTICALLY MATCHES
YOUR APTITUDES, ABILITIES, AND PERSONALITY, YOUR NEXT STEP IS TO TALK TO
YOUR BUSINESS TEACHERS, THE HEAD OF
THE BUSINESS DEPARTMENT IN YOUR SCHOOL,
AND YOUR GUIDANCE COUNSELOR. THEY WILL
HELP YOU PLAN THE COURSE OF STUDY THAT
WILL MAKE IT POSSIBLE FOR YOU TO ACHIEVE
YOUR GOALS.



## The second of th

TO READ AND CODE DATA PROCESSING CARDS.

INTRODUCTION -- PLEASE READ CAREFULLY:

ALL INFORMATION RECEIVED BY, SENT FROM, OR USED IN AN OFFICE CAN BE DESCRIBED TO AS DATA. WHATEVER IS BONE WITH THIS BATA IS CALLED PROCESSING. THEREFORE, WE HAVE A VERY POPULAR TERM - BATA PROCESSING. WORKING WITH DATA BY HAND IS CALLED MANUAL DATA PROCESSING. MACHINES ARE NOW BEING USED TO DO MORE OF THIS MANUAL WORK, AND IT IS WITH THIS LAST PHASE (MACHINE DATA PROCESSING OR AUTOMATED DATA PROCESSING) THAT WE WANT TO FOCUS YOUR ATTENTION.

MANY DATA PROCESSING MACHINES "READ"
THEIR INFORMATION FROM CARDS WITH HOLES
PUNCHED IN THEM. A CARD HAS 12 ROWS DOWN
AND 80 COLUMNS ACROSS.

TO RECORD A LETTER, TWO HOLES ARE PUNCHED IN THE SAME COLUMN. OHE PUNCH IS CALLED THE ZONE PUNCH AND APPEARS IN THE 12, 11, OR O ROWS. THE 11 AND 12 ARE NOT PRINTED ON THE ACTUAL CARDS. THE NUMBER PUNCH APPEARS IN THE 1-9 ROWS.

#### THE ALPHABET IS CODED AS FOLLOWS:

A=12+1	J=11+1	S-:0+2
B=12+2	K=11+2	T=0+3
C=12+3	L=11+3	U=0+4
D=12+4	M=11+4	V=0+5
E=12+5	N=11+5	W=0+6
F=12+6	0=11+6	X=0+7
G=12+7	P=11+7	Y=0+8
H=12+8	Q=11+8	Z=0+9
1=12+9	R=11+9	



STEPS TO FULLOW IN READING AND CODING INFORMATION ON DATA PROCESSING CARDS:

TOOLS AND MATERIALS NEEDED: PENCIL

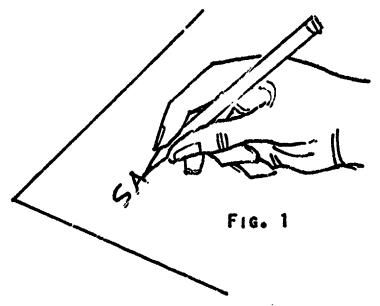
CODED IBM CARD BLANK IBM CARD

PAPER

### WHAT YOU MUST DO

- 1. ACR THE STUDENT RECEPTIONIST FOR YOUR MATERIALS
- 2. COPY THE MANE "SALLY STENO" ON A BLANK PIECE OF PAPER FIG. 1
- 3. Using the code given to you in the introduction, write the zone and the number code for each letter in the name Sally Steno-----

# WHAT YOU MUST KNOW

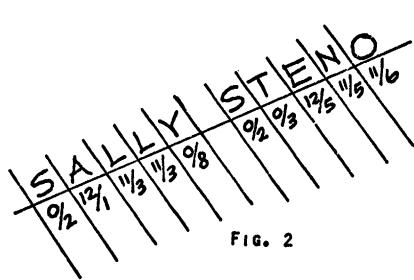


FOR EXAMPLE:

3 0 A N S M 1 T H

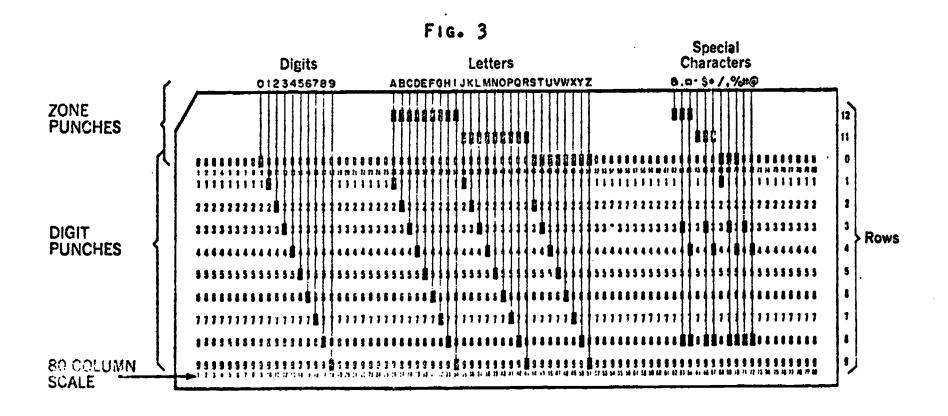
11/1 11/6 12/1 11/5 0/2 11/4 12/9 0/3 12/8

- 4. TAKE YOUR PROBLEM TO THE STUDENT RECEPTIONIST TO SEE HOW WELL YOU DID
- 5. WRITE THE NAME "ANY TOWN HIGH SCHOOL" ON A BLANK PIECE OF PAPER
- 6. Using the code, write the zone and number code for each letter just as you did for "Sally Steno" Fig. 2



### WHAT YOU MUST KINDS

- 7. LET THE STUDENT RECEPTIONIST LOOK AT YOUR WORK
- 8. LOCATE THE PUNCHED CARD IN YOUR PACKET OF MATERIALS
- 9. READ THE PUNCHES CODED IN EACH COLUMN AND PRINT THE LETTERS ON A SEPARATE PIECE OF PAPER FIG. 3
- 10. TAKE YOUR PAPER TO THE STUDENT RECEPTIONIST TO BE CHECKED





## MODEL CONTRACTOR OF THE PROPERTY OF THE PROPER

TO ALPHABETICALLY INDEX TWO LISTS OF NAMES AND SEVERAL LETTERS.

#### INTRODUCTION -- PLEASE READ CAREFULLY:

THOUSANDS OF PAPERS ARE SENT AND RECEIVED BY OFFICES EVERY DAY. EACH ITEM RECEIVED MUST BE KEPT AND STORED FOR FUTURE REFERENCE. RECORDS MUST ALSO BE KEPT OF EVERYTHING THAT IS MAILED FROM AN OFFICE. THE PROCESS OF STORING THESE ITEMS AND FINDING THEM FOR FUTURE USE IS CALLED FILING.

FILING IS A VERY SYSTEMATIC PROCESS. THERE IS A PLACE FOR EVERYTHING
AND EVERYTHING MUST BE IN ITS PLACE.
THE FOLLOWING RULES ARE BUT A FEW OF
THE LARGE NUMBER REQUIRED TO COVER THE
MANY SITUATIONS THAT CAN ARISE IN STORING AND FINDING ITEMS.

THE FIRST STEP IN THE FILTING PROCEDURE IS THE INDEXING. WHEN YOU ARRANGE NAMES FOR FILING PURPOSES, YOU ARE INDEXING. THE FOLLOWING ARE RULES FOR ALPHABETIC INDEXING:

- VALTER B. ANDERSON, EACH WORD AND EACH INITIAL OR ABBREVIATION IS A SEPARATE INDEXING UNIT. Thus, you have three separate indexing units. The units of an individual's name are considered in this order: (a) surname (last name)
  (b) first name, initial, or abbreviation (c) middle name, initial, or abbreviation. Therefore Anderson is the first indexing unit, Walter is the second, and B. is the Third.
- 2. WHEN THE SURNAMES OF INDIVID-UALS ARE DIFFERENT, THE ALPHABETIC ORDER IS DETERMINED BY THE SURNAMES ALONE. FOR EXAMPLE: HALL, HILL, HULL

**ERIC** 

3. WHEN THE SURNAMES ARE ALIKE, YOU THEN CONSIDER THE FIRST NAMES OF INDIVIDUALS IN DETERMINING ALPHABETIC OFDER. WHEN THE SURNAMES AND THE FIRST NAMES ARE ALIKE, THE MIDDLE NAMES DETERMINE ALPHABETIC ORDER.

UNIT 1	UNIT 2	UNIT 3
SMITH	WILLIAM	Α.
SMITH	ZELDA	
THOMPSON	WALTER	CLARK
THOMPSON	WALTER	CRANE

4. A FIRST OR MIDDLE INITIAL IS CONSIDERED AN INDEXING UNIT AND PRECEDES ALL NAMES THAT BEGIN WITH THE SAME LETTER.

BROGAN R. ROBERT

#### REFERENCES:

SECRETARIAL OFFICE PRACTICE, 6TH.

ED., BY AGNEW AND MEEMAN.

GENERAL OFFICE PRACTICE, 2ND. ED.,

BY ARCHER ET AL.

BUSINESS FILING, 2ND. ED., BY

BASSETT AND AGNEW.

PROGRESSIVE FILING, 7TH. ED. BY

KAHN ET AL.

STEPS TO FOLLOW IN ALPHABETIC INDEXING:

TOOLS AND MATERIALS NEEDED: PENCIL

DUPLICATED LETTERS

PAPER CUTTER

#### WHAT YOU MUST DO

WHAT YOU MUST KNOW TO DO THESE STEPS

- 1. ASK THE STUDENT RECEPTIONIST FOR YOUR MATERIALS
- 2. OH A PLAIN PIECE OF PAPER, ALPHA-BETICALLY INDEX THE FOLLOWING NAMES ACCORDING TO THE RULES GIVEN IN THE INTRODUCTION:

HENRY DAVID BROWN THOMAS F. SMITH EDWARD J. COX

J. B. DAVIS

MICHAEL F. ROSS MARY P. SMITH

JOHN H. KRAMER L. STEVEN MORRIS

L. C. ANDREWS

HENRY T. ALLAN----

FOR EXAMPLE:

UNIT 1 BROWN Cox

ECWARD

- 3. TAKE THIS EXERCISE TO THE STUDENT RECEPTIONIST TO HAVE IT CHECKED
- 4. LOCATE SHEETS A, B, AND C IN YOUR PACKET OF MATERIALS FIG. 4
- 5. CUT EACH SHEET INTO FOURTHS----

YOU MAY USE THE PAPER CUTTER FOR THIS. THERE ARE NOW 12 SMALL LETTERS.

٥

Er. Edward Baldwin Ballinger and Perrot Jewelry Co. Danville, Illinois

Dear Mr. Baldwin:

Needless to say. I am very happy to learn that John Bridges, manager of our Advertising Depart-ment, in being considered for the "Advertising Executive of the Year" award given by the National Advertising Foundation.

Mr. Bridges started as a copy writer and layout man in our Advertising Department. His work was so outstanding that after only five years (and as still a very young ran) he was the large started as when the transfer of our Advertising Department retired. He has served in the capacity of the rest the past nine years; and under his large tip our magazine has not only tripled its advertising business, it also has won four awards from your Institute for Advertising Artistry.

We believe Mr. Bridges more than meets your standwe believe Mr. Bridges more than maets your standards of creativeness, integrity, and service; he does the advertising industry proud. I am sure that the selection of John Bridges as recipient of this year's award would be hailed enthusiastically have and nationally. here and nationally.

As you request, we shall regard all correspondence pertaining to the award with the utmost secrecy.

Sincerely yours,

TOUR AND TRAVEL MAGAZINE

CF

Walter Stanton Managing Editor (i)

Mr. E. M. Bradley, President Beardslee Chandelier Mfg. Co. 216 South Jefferson Street Chicago 14, Illinois

Dear Mr. Bradley:

Enclosed are three marked copies of the August issue of our magazine in which your article appeared.

Some provocative letters have already been redefied about your article. Some of these letters will be printed in the "Letters to the Editor" column of our next in me. This is the kind of lively response we well a se.

Possibly you will want to make some response to your critics in the same column in a subsequent issue. I hope so--readers love to see a good "fight" in print. And I'm convinced that they learn more through these exchanges than through the article itself:

Sincerely yours,

TOUR AND TRAVEL MAGAZINE

Roy Milton Assistant Editor

Enclosures

FIG. 4

July 9, 19--

Mr. B. Brager 49 Crosby Street New York 24, New York

Dear Mr. Brager:

Mr. Philip Becker has applied for a position as internal auditor in our Accounting Department. He tells us he was employed in your organization for two years.

We are very much interested in Mr. Becker. His high school and college records are quite impressive. We should, however, like to have your opinion of this young man. Is he trustworthy? Is no a hard worker? Does he get along well with his co-workers? Any information you can give us about Mr. Becker's on-the-job performance will be yery much appreciated. very much appreciated.

Your reply will be kept in strict confidence.
I am enclosing a self-addressed envelope for your convenience.

Sincerely yours,

TOUR AND TRAVEL MAGAZINE

James Cromwell Office Manager .

**(59)** 

August 24, 19--

Mr. B. G. Baker 29 Jones Street Newburgh, New York

Dear Mr. Baker:

Thank you for your letter of August 20 concerning a position as assistant office manager.

Although we do not have a vacancy at the moment, we expect that one will be created at the end of this year when a member of our staff retires. We are interested in young men with your background and experience, and I shall certainly keep your application in mind. Naturally, we are hoping to attract a number of applications.

By all means, telephone mc when you are in the New York City area. I should like to meet you and learn more about your education and onthe-job experience. My telephone extension 1s 2179.

Incidentally, I had lunch with Dean Ledge last week. He is making a remarkable record at Central University, and I have a very high regard for him.

Sincerely yours.

TOUR AND TRAVEL MAGAZINE

James Crorw 11 Office Manager

Envlosure



D

Thomas Saunders hising Islanteent can Con Con upany broads v

A York

Julius 11 to 1231

ry that faulty packing caused part of the July a shipment to arrive in a damaged condition.

Your account has been credited for \$50, and we are shipping a fresh supply by truck today. Would you please return the damaged materials to us, freight collect.

We shall do everything in our power to avoid a repetition of this annoying incident.

Sincerely yours,

TOUR AND TRAVEL MAGAZINE

Henry Watkins, Manager Job Printing Department

HC

Fig. 4

(61)

August 24, 19--

Mr. Paul O. Abbe 30 Broad Street New York 12, New York

Dear Mr. Abbe:

Thank you for your letter of August 21.

Our business does not sell mailing lists for direct mail campaigns. May we suggest Mailing Corvices, Inc., 60 Broadway; or R. L. Barton & 247 Sussex Street, both of New York City. We need the services of these two organizations implete satisfaction.

business. Folk AND TRAVEL MAGAZINE has the world's largest circulation for publications of its type. A display advertisement in it can help put across any selling campaign you are contemplating.

The rate schedule you requested is enclosed. Our trained advertising counselors can help you plan a message to send to your prospective customers. Let us help you make 55,000 new contacts.

Sincerely Hours,

TOUR AND TRAVEL MAGAZINE

John Bridges, Menager Advertising Department

229

TN

Dr. Louis Bell, Chairman Social Science Department Allegheny University Fulton, New York

Dear Louis:

(23)

Of course I'm disappointed that we can't have that series of articles from you right away so that it might be published in TOUR AND TRAVEL late this year. Alas, we'll just have to wait.

I am convinced, however, that these articles are a "must" in next year's issues. Travelers are becoming more and more aware of the role of the early settlers in our rich American heritage. In every state there are literally hundreds of places of interest centering around their adventures. The stories must be told, and my guess is that it will take a dozen issues to do the job right.

Please let me know the instant you are free. I can't think of any other person who could bring this topic off as well as you. I want to sit down and discuss it with you at your first opportunity.

Cordially yours,

TOUR AND TRAVEL MAGAZINE

Charles Lyons, Editor

FT

August 31, 19--

(70)

Dr. C. B. Babcock 768 Mission Street Joliet, Illinois

Dear Doctor Babcock:

Your article is such a "natural" for the feature in our Valentine-season issue--Fetruary--that we have taken the liberty or holding it until then.

Many new subscriptions to TOUR AND TRAVEL are coming in every week. This means that your fine article will be read by many more people in February.

Sincerely yours,

TOUR AND THAVEL MAGAZINE

Mary Paxton Assistant Editor

GK Fnc. 5

Mr. E. A. Brett, Manager Commercial Division Brett & Goode Company 461 Eighth Avenue New York 33, New York

Dear Mr. Brett:

A portion of the floor on the second story of our factory is badly cracked.

We should like to have it resurfaced immediately before it causes one of our workers to have an accident.

If you will let us know when the repairs can be started, we shall adjust our production schedules accordingly.

Sincerely yours.

TOUR AND TRAVEL MAGAZINE

Walter Stanton Managing Editor

CF

Mr. E. Bert Fenton, Manager Publicity Department
W. S. Bar tow & Company
50 Pine Street

Bloomington, Illinois

Dear Mr. Fenton:

(53)

The readers certainly shared your enthusiasm about the new Picture-a-Minute camera. If our mail response was any indication, your mail room must have been swamped!

Since the article had such "pulling" power, we'd like to suggest that you use reprints of it as an advertising piece. If you decide to do this, we can produce these reprints for you at a price of fifteen cents a copy. Won't you send us your approval without delay?

Sincerely yours,

TOUR AND TRAVEL MAGAZINE

Mary Paxton Assistant Editor

DN

FIG. 4

July 13, 19-- .

Mr. Frederic W. Donahoe, Editor Advertising and Merchandising Journal Benfield-Leach Company 445 Plymouth Court Chicago 40, Illinois

Dear Mr. Donahoe:

I am pleased to recommend a consultant for the "Vacation" issue of the Advertising and Mer-chandising Journal. He is Mr. Thomas Burnside, manager of the Travel and Transportation Depart-ment of Abbott-Knox Corporation, Peoria, Illinois.

In his work at Abbott-Knox, Mr. Burnside makes use of all methods of commercial travel (including chartered). During the year he plans hundreds of business and pleasure trips for the members of his organization. I know of no one who has such an excellent grasp of the entire travel and transportation industry. Besides, he is a good writer. He has written a number of articles for TOUR AND TRAVEL, and I am enclosing a reprint of one of his best.

You may write to Mr. Burnside directly; and, if you wish, it will be perfectly all right to mention my name.

Sincerely yours,

TOUR AND TRAVEL MAGAZINE

FT Environment

Charles Lyons, Editor

August 7, 19--

Mr. Harold Bagley 205 Rose Lane Springfield 5, Illinois

Dear Mr. Bagley:

Have you ever dreamed you were lolling on the sands of Waikiki, climbing the Pyramids in Egypt, or taking in an exciting bullfight in Spain? It is a rare person who is not periodically seized with a yen to taste the pleasures of faraway places.

Even if you can't enjoy the pleasure of traveling to these exciting places and events in person, you can be there in spirit--through the pages of TOUR AND TRAVEL MAGAZINE. You can climb the challenging precipices of Mount Everest or bask on the shores of some idyllic Pacific isle through the magic of our fascinating articles and stories.

Mail the enclosed card today to get away from the cares of the work-a-day world. A 12-issue subscription will enable you to travel to your heart's content for only \$3.

Sincerely yours,

TOUR AND TRAVEL MAGAZINE

Edgar Bailey, Manager Circulation Department

Enc.

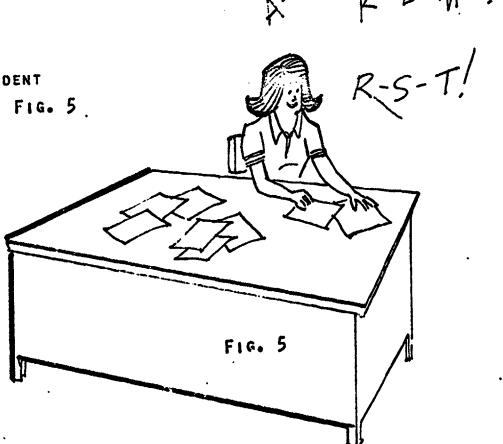
PS If you travel widely, TOUR AND TRAVEL MAGAZINE will help you to get the most for your time and manage.



## WHAT YOU MUST KNOW

- DRAWING ONE LINE UNDER THE FIRST UNIT, TWO LINES UNDER THE SECOND AND THREE LINES UNDER THE THIRD UNIT
- 7. SORT THE LETTERS IN ALPHABETICAL ORDER
- 8. ON A PLAIN PIECE OF PAPER, LIST THE NUMBER OF EACH LETTER AS IT APPEARS IN ALPHABETICAL ORDER

9. TAKE YOUR PROBLEM TO THE STUDENT RECEPTIONIST TO BE CHECKED FIG. 5



## Your three enferience in vocational office ed. 16:

TO PREPARE, CORRECT, RUN, AND FILE A SPIRIT DUPLICATING MASTER.

INTRODUCTION -- PLEASE READ CAREFULLY:

IF YOU EXPECT TO WORK IN AN OFFICE,
YOU MUST KNOW HOW TO MAKE MANY COPIES OF
NOTICES, ANNOUNCEMENTS, REPORTS, NEWS
RELEASES, SCHEDULES, PRICE CHANGES, AND
HUNDREDS OF OTHER BUSINESS PAPERS. KNOWING HOW TO MAKE COPIES IS JUST AS IMPORTANT AS KNOWING HOW TO TYPEWRITE OR HOW
TO ANSWER A TELEPHONE.

IF YOU NEED JUST 5 OR 6 COPIES, YOU CAN WRITE OR TYPE THEM ALL AT ONCE BY USING A CARBON PAPER. BUT WHAT IF YOU NEED 25 OR 300 COPIES? IT WOULD TAKE TOO LONG TO WRITE OR TO TYPE THEM, EVEN WITH CARBON PAPER. BESIDES, THE COPIES MIGHT NOT BE EXACTLY ALIKE. SO, YOU WOULD USE A MACHINE THAT MAKES EXACT COPIES OF THE ONE COPY THAT YOU PREPARE. THIS MACHINE IS CALLED A "DUPLICATOR."

BUSINESSMEN BREFER A TRITT DUPLICATOR BECAUSE IT IS THE QUICKEST AND CHEAPEST WAY TO MAKE COPIES. THOUGH YOUR EXPERIENCE IN THIS DEPARTMENT WILL BE WITH ONLY ONE BRAND OF MACHINE, YOU WILL BE ABLE TO USE OTHER SIMILAR MACHINES.

THIS PROCESS HAS SOME OTHER NAMES.
BECAUSE THE PAPER TOUCHES THE MASTER
DIRECTLY, DITTO INCORPORATED CALL IT
THE "DIRECT PROCESS." BECAUSE A WATERY
LIQUID IS USED, THE PROCESS IS ALSO
CALLED A "LIQUID PROCESS." BECAUSE THE
LIQUID IS A CHEMICAL, THE TERM "SPIRIT
PROCESS" IS ALSO USED.

THE SPIRIT DUPLICATING PROCESS WORKS LIKE THIS:

1. YOU MAKE TE ORIGINAL COPY,
USING A SPECIAL CARBON PAPER. TI IS
SPECIAL BECAUSE IT CONTAINS ANILINE DYE.
THE ORIGINAL COPY IS CALLED THE "MASTER."

- 2. YOU FASTEN THE MASTER ONTO THE DRUM (THE REVOLVING PART) OF THE DUPLI-CATING MACHINE.
- 3. As you turn the handle of the drum, many things happen automatically:
  - A. THE PAPER IS DRAWN INTO THE MACHINE.
  - B. THE PAPER IS DAMPENED WITH A CHEMICAL.
  - C. THE PAPER IS PRESSED AGAINST THE MASTER.
  - D. SOME OF THE DYE IS DISSOLVED FROM THE MASTER, MAKING AN EXACT COPY.
  - E. THE PAPER COMES OUT INTO A TRAY.

#### REFERENCES:

CLERICAL OFFICE PRACTICE, 3RD.

ED., BY AGNEW AND MEEHAN.

GENERAL OFFICE PRACTICE, 2ND.

ED., BY ARCHER.

EFFECTIVE SECRETARIAL PRACTICES,

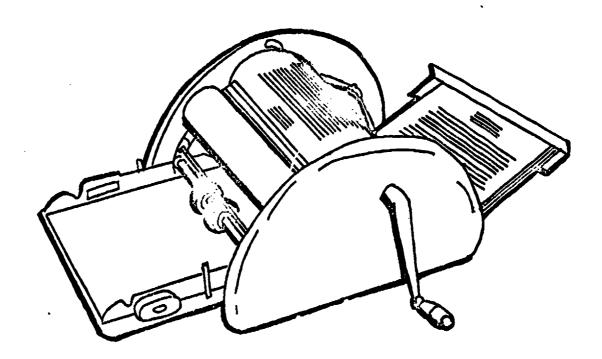
4TH. ED., BY BEAMER.

APPLIED SECRETARIAL PRACTICE,

5TH. ED., BY GREGG.

COLLEGE SECRETARIAL PRACTICE,

4TH. ED., BY REGINER.



STEPS TO FOLLOW IN PREPARING A SPIRIT MASTER:

TOOLS AND MATERIALS NEEDED: SPIRIT MASTER

SPIRIT MASTER
PEN OR PENCIL
RAZOR BLADE
SCOTCH TAPE
SCISSORS

BLOCKOUT PENCIL
PLASTIC BACKING SHEET
TYPEWRITER (OPTIONAL)
SPIRIT BUPLICATOR
GUMMED LABEL

### WHAT YOU MUST DO

## 1. ASK THE STUDENT RECEPTIONIST FOR THE MATERIALS LISTED ABOVE----

# WHAT YOU MUST KNOW TO DO THOSE STEPS

MANY TYPISTS USE "MASTERSETS" INSTEAD

OF LOOSE CARBONS AND MASTER SHEETS. A

MASTERSET CONSISTS OF ONE SHEET OF CARBON AND ONE SHEET OF MASTER PAPER

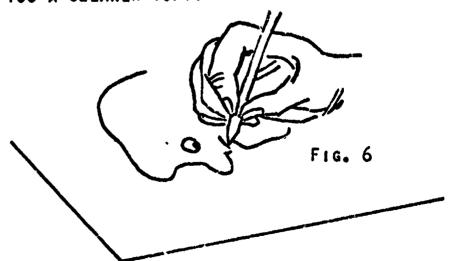
FASTENED TOGETHER AT THE BOTTOM, WITH
A THIN SHEET OF TISSUE PAPER SEPARATING
THE TWO. THE TISSUE MUST BE TAKEN OUT

BEFORE YOU TYPE OR WRITE ON A MASTERSET.

THE CARBON PAPER CAN BE USED ONLY ONCE.

2. YOU MAY WRITE, TYPE OR DRAW ANYTHING THAT YOU CHOOSE ON YOUR SPIRIT MASTER. THIS MAY BE COPIED OR IT MAY BE YOUR OWN CREATIVE WORK--- FIG. 6 ------

IF YOU WISH TO DRAW OR WRITE ON A MASTER, USE A BALL-POINT PEN OR A PENCIL WITH A VERY HARD LEAD. PRESS EVENLY AND FIRMLY. IF YOU HAVE A PLASTIC BACKING SHEET, PLANT IT UNDER THE BACK OF THE CARBON. DOING TH. WILL GIVE YOU A CLEARER COPY.



IF YOU WISH TO TYPE ON YOUR MASTER, BE SURE THAT YOU TYPE ON THE MASTER PAPER AND NOT ON THE CARBON SHEET. STEPS TO FOLLOW IN CORRECTING A SPIRIT MASTER:

TOOLS NO MATERIALS NEEDED:

SPIRIT MASTER

RAZOR BLADE SCOTCH TAPE

SCISSORS
BLOCKOUT PENCIL
GUMMED LABEL

### AT YOU MUST DO

1. IF YOU DO NOT NEED TO WRITE OVER THE

INSTAKE, YOU CAN (A) CUT IT OUT OF

THE PAPER WITH A RAZOR BLADE, KNIFE

OR SCISSORS (B) COVER THE EPROR WITH

SCOTCH TAPE, GUMMED LABEL, OR THE

"BLOCKOUT!" WAX OF A BLOCKOUT PENCIL--
FIG. 7

2. IF YOU MUST MAKE A CORRECTION AT

TI: POINT OF THE ERROR (AS IN A

MISSPELLED WORD), YOU MUST FIRST

ELIMINATE THE ERROR. THIS YOU DO

BY:

LIGHTLY SCRAPING OFF THE CARBON OR, BY COATING THE ERROR WITH BLOCKOUT WAX OR, BY ERASING THE ERROR VERY THOROUGHLY OR, BY SCRAPING AND COATING THE ERROR FIG. 7

3. INSERT A SLIP OF FRESH CARBON (CUT FROM THE BOTTOM OF THE CARBON SHEET OR FROM ANOTHER CARBON SHEET) UNDER THE MASTER AT THE POINT WHERE YOU MUST TYPE-----

#### WHAT YOU MUST KNOW TO DO THESE STEPS

WHEN YOU PREPARE A MASTER, YOUR WORK SIMPLY PUTS CARBON ON THE BACK OF THE MASTER. WHEN YOU MAKE AN ERROR, YOU HAVE CARBON WHERE YOU DO NOT WANT IT. IF THE ERROR IS CUT OUT OR COVERED OVER, IT CANNOT REPRODUCE. EITHER METHOD IS GOOD FOR ELIMINATING AN EXTRA LETTER BETWEEN WORDS, A WORD THAT RUNS INTO THE MARGIN, AN UNWANTED UNDERSCORE OR PUNCTUATION MARK, ETC.



AFTER THE ERROR HAS BEEN DISPOSED OF, YOU ARE READY TO MAKE THE CORRECTION. HOWEVER, REMEMBERING THAT YOU "USED UP" THE CARBON AT THAT POINT WHEN YOU TYPED THE ERROR, YOU MUST PROVIDE SOME NEW CARBON THERE.

### WHAT YOU MUST KNOW

- 4. MAKE THE CORRECTION
- 5. REMOVE THE EXTRA SLIP OF CARBON PAPER BEFORE GOING ON

STEPS TO FOLLOW IN RUNNING A SPIRIT MASTER:

TOOLS AND MATERIALS NEEDED: SPIRIT MASTER
SPIRIT DUPLICATOR

O PLEASE DO NOT ATTEMPT TO OPERATE THE DUPLICATOR WITHOUT THE AID OF THE STUDENT RECEPTIONIST.

#### WHAT YOU MUST DO

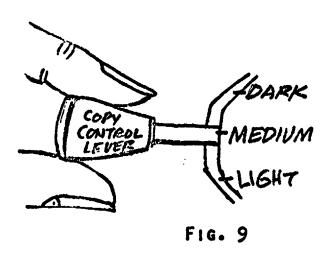
#### WHAT YOU MUST KNOW TO DO THESE STEPS

- 1. BE SURE THAT THERE IS FLUID IN THE FLUID TANK FIG. 8
- 2. PLACE THE PAPER ON THE FEED TRAY
- 3. ADJUST THE GUIDE RAIL AT THE SCALE MARKING ON THE FEED TAB: F CORRES-PONDING TO THE WIDTH OF THE PAPER



4. SEE THAT THE PAPER TRAY (WHICH CATCHES THE COPIES) IS IN POSITION

### WHAT YOU MUST KNOW



SET THE COPY CONTROL LEVER AT MEDIUM- ON SOME MACHINES THE COPY CONTROL LEVER IS CALLED THE WICK PRESSURE CONTROL OR THE PRESSURE LEVER. EACH DUPLICATOR HAS A STRIP OF FELT CALLED THE "WICK" PLACED WHERE IT MOISTENS A RUBBER ROLLER WHICH IN TURE MOISTERS THE PAPER THAT COMES INTO THE MACHINE. THE WICK MUST BE MOIST WHEN YOU ARE RUNNING COPIES. IF YOU MAKE THE WICK VERY WET, YOU WILL GET DARKER COPIES. IF THE WICK IS TOO DRY YOU WILL GET LIGHT COPIES. THE COPY CONTROL LEVER CONTROLS THE AMOUNT OF MOISTURE IN THE WICK. FIG. 9

- 6. SET THE IMPRESSION ROLLER PRESSURE AT LOW
- 7. OPEN THE MASTER CLAMP IF NECESSARY---

ON SOME MACHINES THE MASTER CLAMP OPENS AUTOMATICALLY.

INSERT THE MASTER (CARBON IMAGE SIDE UP) INTO THE CLAMP--- FIG. 10

THE SCALE ON THE CLAMP INDICATES THE EXACT CENTERING OF THE MASTER.

9. CLOSE THE CLAMP AND GENTLY PULL ON THE BOTTOM OF THE MASTER TO CREASE IT AT THE EDGE OF THE CLAMP



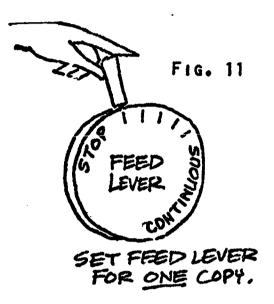
- 10. SET THE MASTER SELECTOR LEVER (ON ELECTRIC MODELS) TO THE LENGTH OF THE MASTER (11" OR 14")
- 11. START THE MACHINE

Fig. 10

### WHAT YOU MUST KNOW

12. MOVE THE FEED LEVER TO FEED A SINGLE SHEET OF PAPER THROUGH THE DUPLICATOR-FIG. 11

FYOUR MATERIAL HAS BEEN DUPLICATED EITHER TOO HIGH OR TOO LOW ON THIS SHEET, FOLLOW THE INSTRUCTIONS GIVEN BY THE STUDENT ASSISTANT TO RAISE OR LOWER THE COPY. FIG. 12



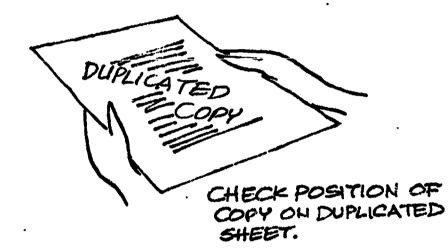


FIG. 12

13. SET THE COPY COUNTER AT ZERO AND
MOVE THE FEED LEVER FOR CONTINUOUS
FEEDING OF THE PAPER-----

AS THE COPIES ARE RUN, THE INTENSITY OF THE COLOR WILL SLOWLY FADE. INCREASING THE IMPRESSION ROLLER PRESSURE WILL SUPPLY ADDITIONAL COPIES WITH INCREASED INTENSITY.

- 14. WHEN YOU ARE THROUGH WITH THE MACHINE, POSITION THE FEED LEVER IN THE STOP POSITION FIG. 13
- 15. TURN OFF THE MOTOR
- 16. RELEASE THE IMPRESSION ROLLER AND THE WICK PRESSURE
- 17. YOU MAY NEED TO TURN THE FLUID TANK SO THAT THE VALVE IS UP
- 18. OPEN THE MASTER CLAMP AND REMOVE THE MASTER

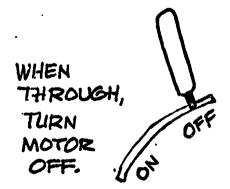


Fig. 13

STEPS TO FOLLOW IN FILING A SPIRIT MASTER:

TOOLS AND MATERIALS NEEDED: SPIRIT MASTER

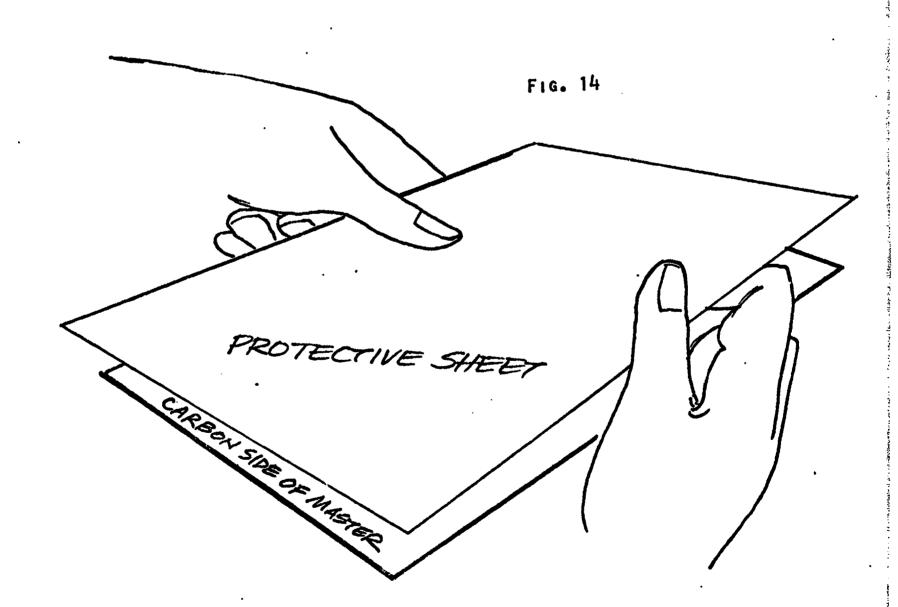
CLEAN SHEET OF PAPER OR THE PROTECTIVE SHEET

#### WHAT YOU MUST DO

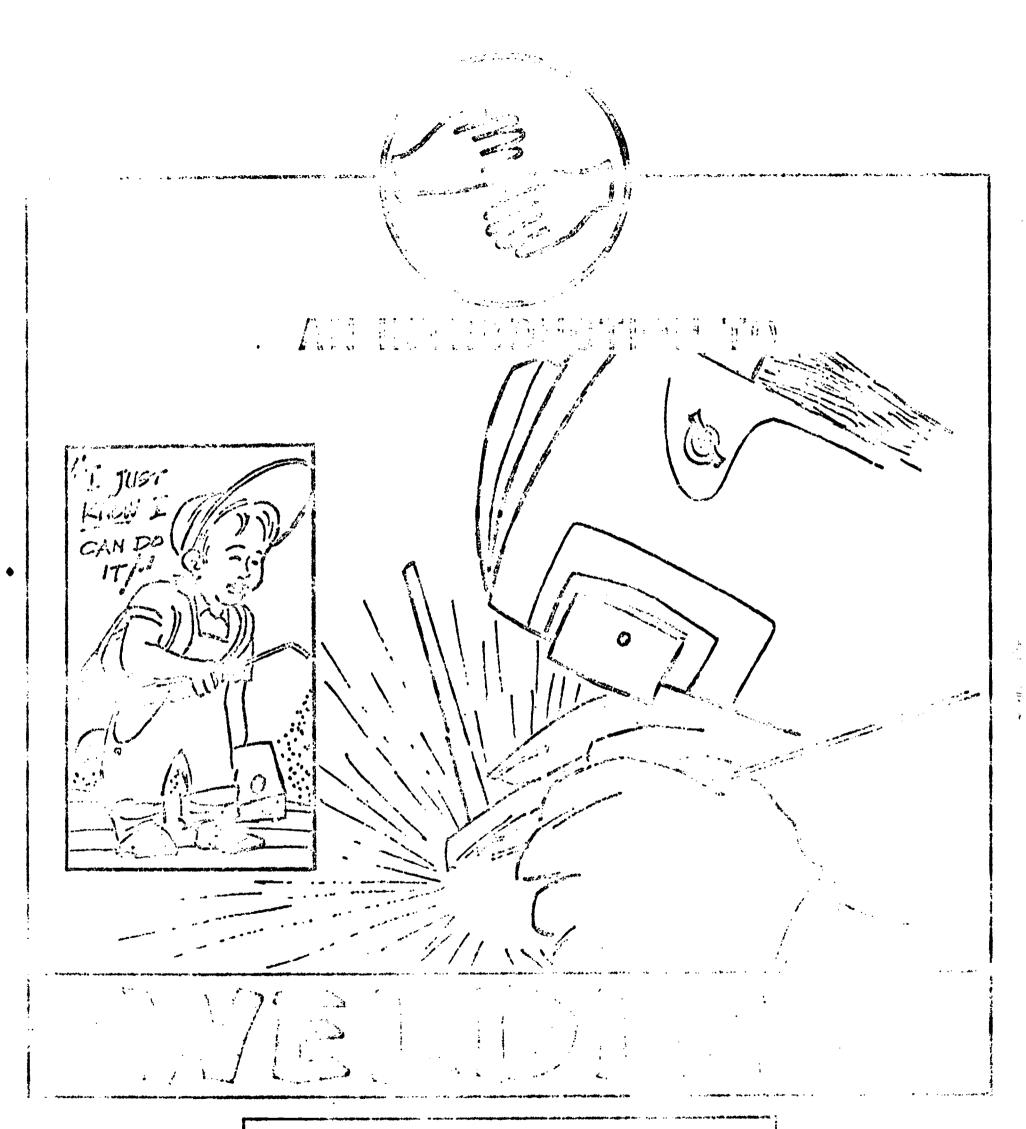
# WHAT YOU MUST KNOW TO DO THESE STEPS

1. PLACE A CLEAN SHEET OF PAPER AGAINST
THE CARBON SIDE OF THE MASTER TO
PROTECT THE IMAGE---FIG. 14

THE PROTECTIVE SHEET MAY BE USED FOR THIS PURPOSE.







PART Q OF HAMBS ON

KNOX Courts - ANATHOM OF PUBLIC PROTECTION

Knoxville, Tennessee



#### BY CHARLES RUTHERFORD

#### SOME INTERESTING FACTS ABOUT WELDING

#### 1. WHAT KIND OF WORK IS DONE?

THOUGH MILD STEEL, STAINLESS STEEL, ALUMINUM, AND CAST STEEL ARE THE MOST COMMONL USED METALS, PRACTICALLY ALL KNOWN METALS CAN BE WELDED. AUTOMOBILES, TRAINS, BUILDINGS, SHIPS, AIRPLANES, WINDOW FRAMES, AND KITCHEN EQUIPMENT ARE TYPICAL METAL PRODUCTS. WELDING IS UTILIZED IN CONSTRUCTION AS WELL AS IN REPAIR WORK. THE JOB DEPENDS UPON BOTH THE TYPE OF METAL AND THE END PRODUCT.

#### 2. WORKING CONDITIONS:

MOST WELDING SHOPS ARE CLEAN, WITH GOOD VENTILATION AND GOOD SAFETY CONDITIONS. HOWEVER, CONSTRUCTION WORK IS OFTEN HAZARDOUS.

#### 3. SALARY SCALE:

THE SALARY RANGES FROM THE MINIMUM WAGE OF \$1.60 PER HOUR TO \$8.00 - \$9.00 PER HOUR, WITH TIME AND ONE-HALF TO DOUBLE TIME PAID FOR OVER 40 HOURS PER WEEK. MOST CONSTRUCTION WAGE CONTRACTS CALL FOR DOUBLE TIME FOR ANY WORK BEYOND 8 HOURS IN ONE DAY AND FOR WORK ON WEEK-ENDS AND HOLIDAYS.

#### 4. Type of clothing worn:

A WELDER MUST OFTEN WEAR PROTECTIVE CLOTHING SUCH AS A LEATHER JACKET OR APRON, A LONG SLEEVE SHIRT, HIGH TOP SHOES OR BOOTS, LEATHER GLOVES, AND A WELDING HEAD SHIELD WITH A SUITABLE FILTER LENS. .

#### 5. PERSONAL QUALITIES NECESSARY:

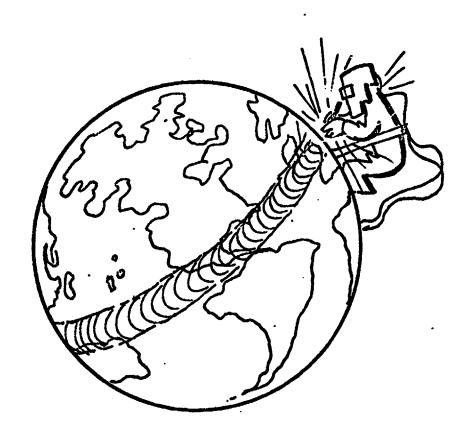
MANIPULATIVE SKILLS: YOU SHOULD HAVE GOOD EYESIGHT AND SUFFICIENT CO-ORDINATION TO USE TOOLS WELL. THE ABILITY TO USE BLUEPRINTS OR SHOP SKETCHES IS HELPFUL.

PERSONALITY CHARACTERISTICS: YOU SHOULD HAVE GOOD WORK HABITS AND BE PATIENT ENOUGH TO STAY WITH A PROJECT UNTIL IT IS COMPLETED.

EDUCATIONAL QUALIFICATIONS: A WELDER SHOULD HAVE A HIGH SCHOOL EDUCATION. HOWEVER, THE MORE EDUCATION THAT YOU HAVE, THE FURTHER YOU WILL ADVANCE IN RESPONSIBILITY AND IN SALARY.

#### 6. OTHER FACTS OF INTEREST:

THE PROCESS OF JOINING METALS BY WELDING IS BECOMING INCREASINGLY IMPORTANT IN OUR INDUSTRIAL SOCIETY. A
QUALIFIED WELDER CAN USUALLY FIND WORK
IN OTHER COUNTRIES OR IN PNY SECTION
OF THE UNITED STATES.



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## YOUR FIRST EXPERIENCE IN WELDING WILL BE:

TO STRIKE AND HOLD AN ARC

INTRODUCTION -- PLEASE READ CAREFULLY:

BECAUSE OF THE INTENSE LIGHT EMITTED BY THE WELDING ARC, EYE SAFETY BECOMES AN IMPORTANT FACTOR IN THE WELDING SHOP. BE SURE TO OBSERVE ALL SAFETY RULES AND REGULATIONS. EYE SAFETY CANNOT BE EMPHASIZED ENOUGH. THE FILTER LENS IN THE WELDING HEAD SHIELD IS DESIGNED TO FILTER OUT THE HARMFUL ULTRAVIOLET RAYS THAT CAUSE EYE BURN.



STEPS TO FOLLOW IN STRIKING AND HOLDING AN ARC:

TOOLS AND MATERIALS NEEDED: 1/4" to 3/8" x 6" x 6" scrap metal, 1/8 inch diameter ELECTRODES # E-6012 OR E-6013, SLAG HAMMER, WELDING SHIELD, FILTER LEN: WELDING MACHINE, GLOVES, JACKET OR LONG SLEEVE SHIRT

## WHAT YOU MUST DO

### WHAT YOU MUST KNOW TO DO THESE STEPS

1. PUT ON THE SAFETY EQUIPMENT-----

EQUIPMENT NEEDED: GLOVES, WELDING SHIELD AND FILTER LENS, JACKET OR LONG SLEEVE SHIRT.

CHECK THE WELDING SHIELD FILTER LENS FOR CLEANLINESS. REPLACE THE LERS IF IT IS BROKEN.

2. CONNECT THE GROUND CLAMP----

THE GROUND CLAMP IS THE CABLE WITH THE INSULATED SPRING CLAMP ON THE END. CON-NECT IT TO THE METAL LEG OF THE WORK TABLE.

3. SET THE MACHINE AMPERAGE-----

SET THE AMPERAGE HAND WHEEL UNTIL THE POINTER POINTS TO 100.

4. SET THE MACHINE POLARITY-----

SET THE POLARITY TO A.C. POSITION.

5. PLACE AN ELECTRODE IN THE HOLDER---

SELECT AN ELECTRODE. PLACE THE BARE END SETWEEN THE JAWS OF THE ELECTRODE HOLDER.

- 6. PLACE SCRAP METAL ON THE WORK TABLE
- 7. TURN ON THE MACHINE

--- LOCATE THE ON - OFF SWITCH. PUSH THE BLACK BUTTON TO START. DO NOT TOUCH THE ELECTRODE TO THE METAL PLATE BEFORE THE FACE SHIELD IS IN PLACE.

8. Lower the FACE SHIELD OVER YOUR FACE

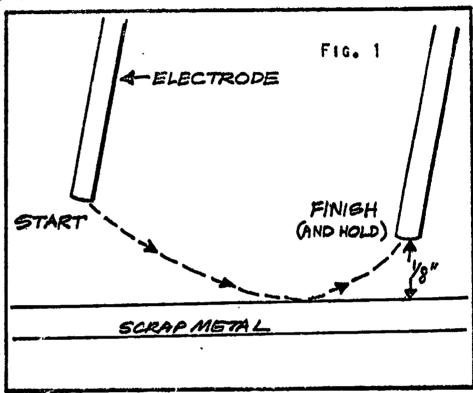


### WHAT YOU MUST KNOW

9. STRIKE AN ARC----

USE A SCRATCHING MOTION WITH THE ELECTRODE AGAINST SCRAP METAL

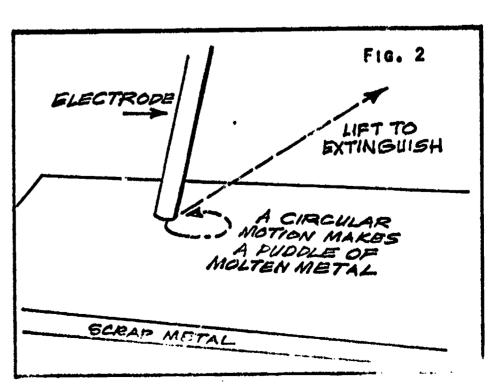
10. HOLD THE ELECTRODE 1/8" ABOVE THE METAL, KEEPING THE ARC GOING FIG. 1



11. Using A CIRCULAR MOTION, MAKE A

YOU HAVE PRACTICED STRIKING AND HOLDING AN ARC FOR SEVERAL MINUTES. THE INSTRUCTOR WILL CHECK THE PUDDLES.

12. LIFT THE ELECTRODE TO EXTINGUISH THE ARC FIG. 2



STEPS TO FOLLOW IN RUNNING A STRAIGHT WELD BEAD:

TOOLS AND MATERIALS NEEDED: SCRAP METAL, 1/8" DIAMETER ELECTRODES #E-6012 OR E-6013, PROTECTIVE CLOTHING, WELDING SHIELD, FILTER LENS, SLAG HAMMER, ELECTRODES, LEATHER GLOVES, SCRAP METAL, WELDING MACHINE

### WHAT YOU MUST DO

# WHAT YOU MUST KNOW TO DO THESE TESTS

SET UP AND ADJUST THE MACHINE----

REFER TO THE STEPS TO FOLLOW IN STRIKING AND HOLDING AN ARC.

- JACKET OR LONG SLEEVE SHIRT.
- AND HOLDING AN ARC.
- RUN A WELD BEAD ALL THE WAY ACROSS A PRACTICE PLATE-FIG. 3 THE BEAD (THE METAL DEPOSITED ON THE PLATE BY THE ELECTRODE) SHOULD BE 1/8" THICK.

SCRAP METAL **ELECTRODE** 

- REPEAT STEP 4, MAKING SEVERAL WELD BEADS
- 6. USE THE SLAG HAMMER TO REMOVE THE SLAG FROM WELD----

SLAG IS THE LOOSE CRUST ON THE WELD. VISUALLY INSPECT THE WELD FOR EVENNESS AND FOR SMALL HOLES. A GOOD WELD WILL HAVE SMOOTH, EVEN RIPPLES WITH NO HOURS.